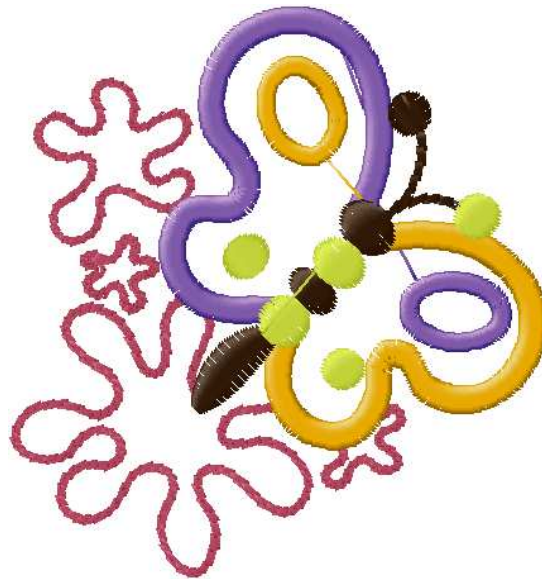


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.3% (0.7 ft)	Scholastic	208	0811	1024	2465
2	1.2% (0.7 ft)	Bone	307	1141	1013	2582
3	1.4% (0.8 ft)	Scholastic	208	0811	1024	2465
4	1.3% (0.7 ft)	Bone	307	1141	1013	2582
5	28.9% (16.0 ft)	Baroque Rose	333	1921	1341	2480
6	24.1% (13.4 ft)	Purple	614	3335	1266	2437
7	21.2% (11.7 ft)	Deep Gold	214	0931	1025	2470
8	10.5% (5.8 ft)	Dark Brown	058	1876	1007	2411
9	10.0% (5.5 ft)	Fresh Green	027	0713	1023	2325

Upper thread 55.4 ft  
 Bobbin 18.5 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroider	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.2% (1.3 ft)	Scholastic	208	0811	1024	2465			
2	2.1% (1.2 ft)	Bone	307	1141	1013	2582			
3	2.1% (1.2 ft)	Scholastic	208	0811	1024	2465			
4	1.7% (1.0 ft)	Bone	307	1141	1013	2582			
5	0.9% (0.5 ft)	Scholastic	208	0811	1024	2465			
6	0.7% (0.4 ft)	Bone	307	1141	1013	2582			
7	30.5% (17.7 ft)	Lemon Yellow	202	0310	1022	2557			
8	30.8% (17.9 ft)	Dark Turquoise Blue	019	3902	1029	2529			
9	8.1% (4.7 ft)	Ultramarine	405	3600	1177	2442			
10	18.1% (10.5 ft)	Baja Blue	607	3612	1275	2527			
11	1.6% (0.9 ft)	Baroque Rose	333	1921	1341	2480			
12	1.1% (0.6 ft)	Tiger Eye	323	0853	1257	2231			

Upper thread 58.1 ft

Bobbin 19.4 ft








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Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.2% (1.5 ft)	Scholastic	208	0811	1024	2465
2 	1.9% (1.4 ft)	Bone	307	1141	1013	2582
3 	23.7% (16.5 ft)	Pale Pink	085	2153	1321	2259
4 	40.9% (28.5 ft)	Ivy	808	4174	1370	2552
5 	28.9% (20.1 ft)	Mint Green	502	5822	1049	2211
6 	1.2% (0.9 ft)	Gold/Yellow	205	0501	1267	2326
7 	1.2% (0.8 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 69.6 ft

Bobbin 23.2 ft

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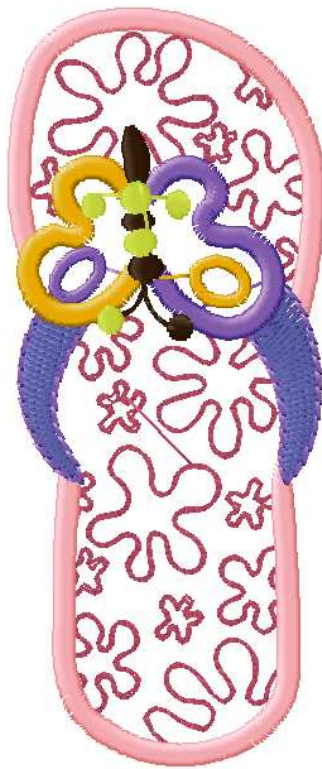


Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	3.7% (2.2 ft)	Scholastic	208	0811	1024	2465
2	3.9% (2.3 ft)	Bone	307	1141	1013	2582
3	0.8% (0.5 ft)	Scholastic	208	0811	1024	2465
4	0.7% (0.4 ft)	Bone	307	1141	1013	2582
5	0.8% (0.5 ft)	Scholastic	208	0811	1024	2465
6	0.7% (0.4 ft)	Bone	307	1141	1013	2582
7	17.7% (10.4 ft)	Baroque Rose	333	1921	1341	2480
8	28.6% (16.7 ft)	Pink	079	2155	1116	2423
9	12.1% (7.1 ft)	Baja Blue	607	3612	1275	2527
10	14.4% (8.4 ft)	Purple	614	3335	1266	2437
11	9.4% (5.5 ft)	Deep Gold	214	0931	1025	2470
12	3.3% (2.0 ft)	Dark Brown	058	1876	1007	2411
13	3.8% (2.2 ft)	Fresh Green	027	0713	1023	2325

Upper thread 58.4 ft  
 Bobbin 19.5 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	3.0% (2.2 ft)	Scholastic	208		0811		1024			2465
2	2.9% (2.2 ft)	Bone	307		1141		1013			2582
3	1.8% (1.4 ft)	Scholastic	208		0811		1024			2465
4	1.8% (1.4 ft)	Bone	307		1141		1013			2582
5	11.6% (8.8 ft)	Tiger Eye	323		0853		1257			2231
6	1.9% (1.4 ft)	Dark Brown	058		1876		1007			2411
7	27.1% (20.4 ft)	Purple	614		3335		1266			2437
8	23.6% (17.7 ft)	Baja Blue	607		3612		1275			2527
9	2.2% (1.7 ft)	Tiger Eye	323		0853		1257			2231
10	20.6% (15.5 ft)	White	001		0124		1071			2403
11	2.4% (1.8 ft)	Gold/Yellow	205		0501		1267			2326
12	1.1% (0.9 ft)	Dark Brown	058		1876		1007			2411

Upper thread 75.2 ft  
 Bobbin 25.1 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.2% (1.5 ft)	Scholastic	208	0811	1024	2465
2	1.9% (1.3 ft)	Bone	307	1141	1013	2582
3	1.1% (0.7 ft)	Scholastic	208	0811	1024	2465
4	0.8% (0.6 ft)	Bone	307	1141	1013	2582
5	22.8% (15.5 ft)	Lemon Yellow	202	0310	1022	2557
6	2.3% (1.6 ft)	Dark Olive	517	0747	1189	2229
7	23.1% (15.7 ft)	Mint Green	502	5822	1049	2211
8	20.4% (13.8 ft)	Pale Pink	085	2153	1321	2259
9	4.9% (3.3 ft)	Dark Red	107	1805	1234	2417
10	18.9% (12.8 ft)	Dark Turquoise Blue	019	3902	1029	2529
11	0.5% (0.3 ft)	Lemon Yellow	202	0310	1022	2557
12	1.1% (0.7 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 67.8 ft  
 Bobbin 22.6 ft

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## Thread Charts

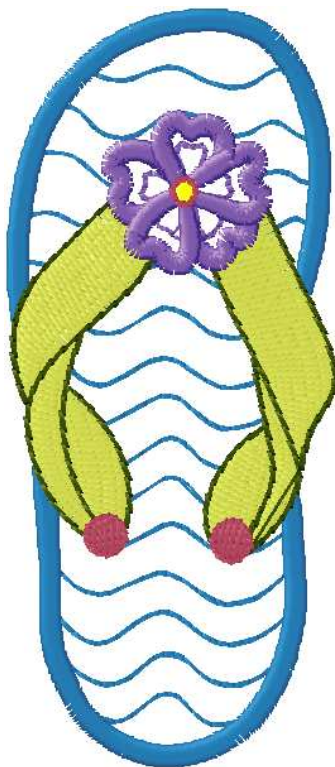
Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	3.6% (2.6 ft)	Scholastic	208	0811	1024	2465
2	3.7% (2.6 ft)	Bone	307	1141	1013	2582
3	1.0% (0.7 ft)	Scholastic	208	0811	1024	2465
4	0.6% (0.5 ft)	Bone	307	1141	1013	2582
5	31.4% (22.4 ft)	Dark Turquoise Blue	019	3902	1029	2529
6	32.8% (23.5 ft)	Lemon Yellow	202	0310	1022	2557
7	8.4% (6.0 ft)	Dark Olive	517	0747	1189	2229
8	13.4% (9.6 ft)	Purple	614	3335	1266	2437
9	0.6% (0.4 ft)	Gold/Yellow	205	0501	1267	2326
10	4.4% (3.1 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 71.5 ft  
Bobbin 23.8 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.8% (1.5 ft)	Scholastic	208	0811	1024	2465
2	1.6% (1.4 ft)	Bone	307	1141	1013	2582
3	11.3% (9.7 ft)	Tiger Eye	323	0853	1257	2231
4	1.7% (1.5 ft)	Dark Brown	058	1876	1007	2411
5	9.3% (8.0 ft)	Ivy	808	4174	1370	2552
6	21.0% (18.1 ft)	Mint Green	502	5822	1049	2211
7	3.5% (3.0 ft)	Baroque Rose	333	1921	1341	2480
8	44.2% (38.0 ft)	Baja Blue	607	3612	1275	2527
9	5.5% (4.8 ft)	Purple	614	3335	1266	2437

Upper thread 86.0 ft  
 Bobbin 28.7 ft

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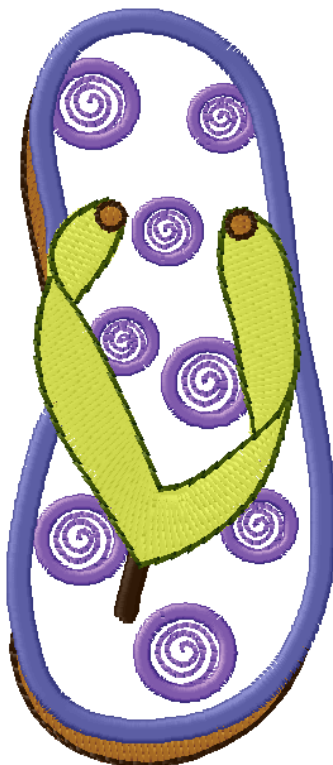


Thread Charts





Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.9% (1.5 ft)	Scholastic	208	0811	1024	2465
2	1.7% (1.3 ft)	Bone	307	1141	1013	2582
3	22.0% (17.6 ft)	Purple	614	3335	1266	2437
4	9.4% (7.5 ft)	Tiger Eye	323	0853	1257	2231
5	3.2% (2.5 ft)	Dark Brown	058	1876	1007	2411
6	24.1% (19.2 ft)	Baja Blue	607	3612	1275	2527
7	29.8% (23.8 ft)	Lemon Yellow	202	0310	1022	2557
8	5.8% (4.6 ft)	Dark Olive	517	0747	1189	2229
9	1.4% (1.1 ft)	Tiger Eye	323	0853	1257	2231
10	0.9% (0.7 ft)	Dark Brown	058	1876	1007	2411

Upper thread 79.8 ft  
 Bobbin 26.6 ft

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Thread Charts


Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	3.2% (1.1 ft)	Scholastic	208	0811	1024	2465
2 	2.8% (1.0 ft)	Bone	307	1141	1013	2582
3 	92.3% (32.1 ft)	Dark Turquoise Blue	019	3902	1029	2529
4 	1.7% (0.6 ft)	Lemon Yellow	202	0310	1022	2557

Upper thread 34.8 ft  
 Bobbin 11.6 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	100.0% (23.0 ft)	Purple	614	3335	1266	2437

Upper thread 23.0 ft  
 Bobbin 7.7 ft

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