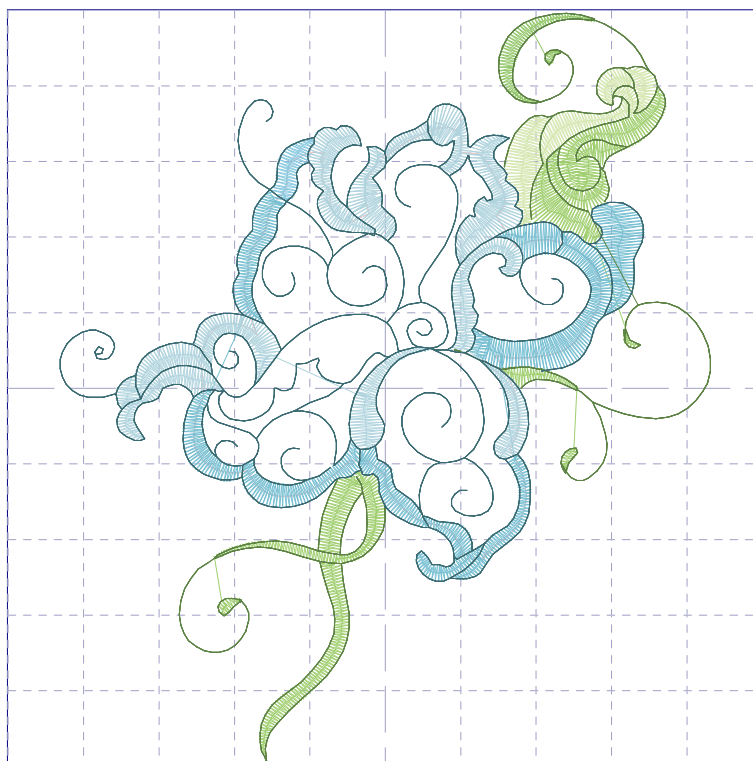


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.6% (0.4 m)	Pale blue	542	4101	1089	2433
2	1.5% (0.4 m)	Petal Pink	079	1760	1121	2501
3	1.7% (0.5 m)	Lime	502	6133	1049	2279
4	12.6% (3.3 m)	Apple Green	502	5822	1049	2279
5	4.9% (1.3 m)	Lime Cream	843	0861	1104	2555
6	15.9% (4.1 m)	Pale blue	542	4101	1089	2433
7	18.4% (4.8 m)	Sky Blue	017	3951	1074	2313
8	1.0% (0.3 m)	Pale Turquoise	017	3652	1132	2204
9	14.1% (3.7 m)	Moss Green	704	0111	1377	2595
10	28.1% (7.3 m)	Medium Green/Blue	704	3953	1252	2523

Upper thread 25.9 m
 Bobbin 8.6 m

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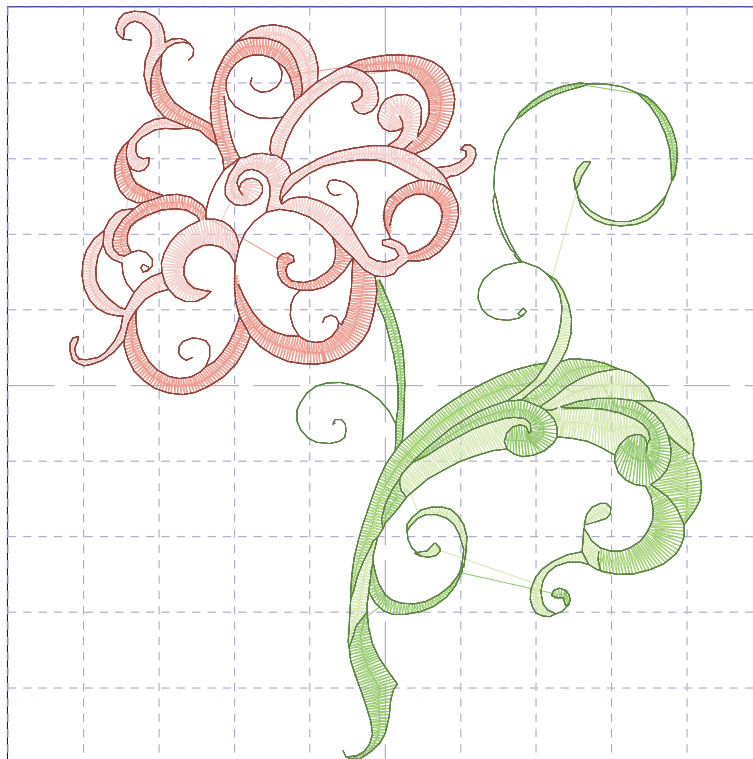


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (0.3 m)	Light Orange	085	1840	1254	2258
2	1.2% (0.3 m)	Petal Pink	079	1760	1121	2501
3	10.6% (3.0 m)	Lime	502	6133	1049	2279
4	7.8% (2.2 m)	Apple Green	502	5822	1049	2279
5	10.2% (2.8 m)	Lime Cream	843	0861	1104	2555
6	14.6% (4.1 m)	Light Orange	085	1840	1254	2258
7	14.8% (4.1 m)	Crystal Pink	079	1760	1120	2243
8	18.4% (5.1 m)	Moss Green	704	0111	1377	2595
9	21.2% (5.9 m)	Dark Rust Red	333	2022	1258	2334

Upper thread 27.9 m
 Bobbin 9.3 m

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Thread Charts







Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (0.3 m)	Pale Silver	017	0145	1092	2531
2	1.1% (0.3 m)	Petal Pink	079	1760	1121	2501
3	1.0% (0.3 m)	Apple Green	502	5822	1049	2279
4	0.7% (0.2 m)	Petal Pink	079	1760	1121	2501
5	9.1% (2.5 m)	Lime	502	6133	1049	2279
6	7.8% (2.1 m)	Apple Green	502	5822	1049	2279
7	4.4% (1.2 m)	Lime Cream	843	0861	1104	2555
8	11.6% (3.2 m)	Sky Blue	017	3652	1132	2239
9	23.5% (6.4 m)	Pale Silver	017	0145	1092	2531
10	13.4% (3.6 m)	Moss Green	704	0111	1377	2595
11	20.9% (5.7 m)	Medium Green/Blue	704	3953	1042	2523
12	5.5% (1.5 m)	Blue	070	4032	1160	2577

Upper thread 27.2 m
 Bobbin 9.1 m

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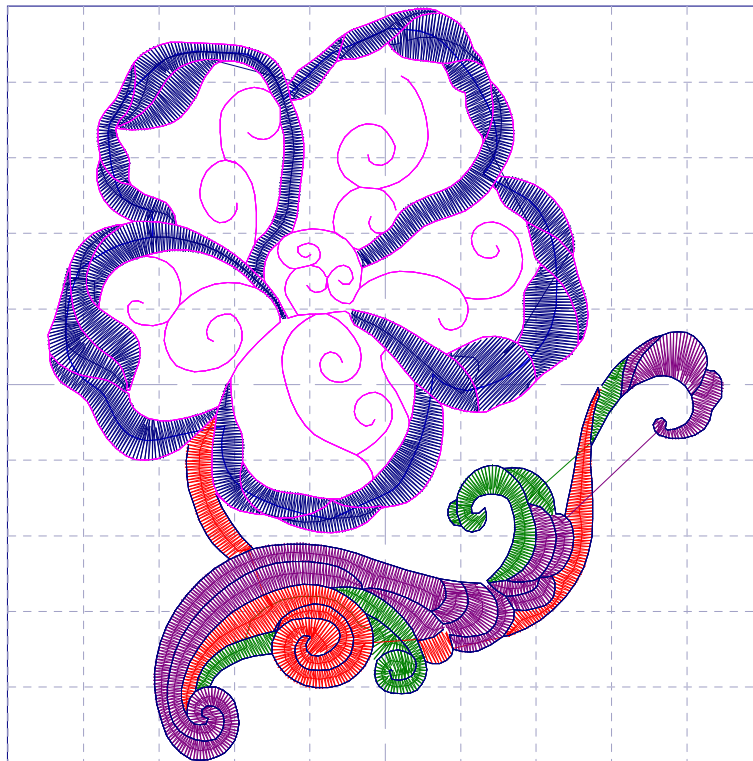


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.1% (0.8 m)	Blue	405	3522	1134	2436
2 	5.9% (2.3 m)	Deep Green	515	5643	1051	2240
3 	9.1% (3.5 m)	Red	800	1306	1154	2263
4 	15.2% (5.9 m)	Purple	869	3541	1122	2430
5 	46.6% (18.0 m)	Aurifil Royal Blue	007	3732	1367	2429
6 	21.0% (8.1 m)	Pink	086	1940	1109	2261

Upper thread 38.7 m
 Bobbin 12.9 m

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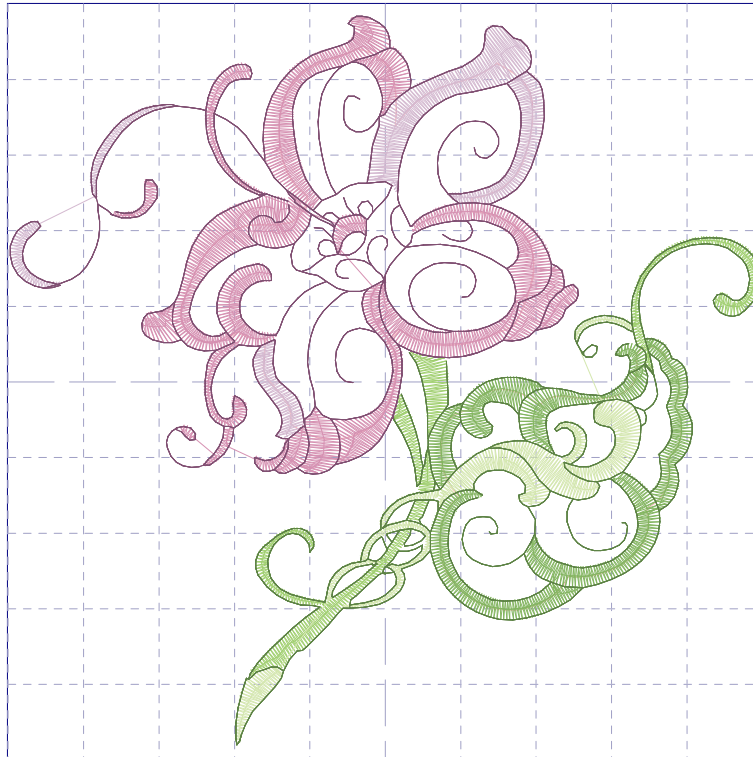


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (0.4 m)	Violet Toule	810	2051	1148	2591
2	1.1% (0.3 m)	Petal Pink	079	1760	1121	2501
3	0.9% (0.3 m)	Lime	509	0453	1306	2551
4	0.7% (0.2 m)	Petal Pink	079	1760	1121	2501
5	10.8% (3.5 m)	Lime	509	0453	1306	2551
6	5.9% (1.9 m)	Apple Green	502	5822	1049	2279
7	7.4% (2.4 m)	Lime Cream	843	0861	1104	2555
8	22.8% (7.3 m)	Violet Toule	810	2051	1148	2591
9	8.3% (2.7 m)	Winsome Orchid	399	0142	1286	2405
10	18.5% (5.9 m)	Moss Green	704	0111	1377	2595
11	22.5% (7.2 m)	Bright Violet	620	0112	1287	2422

Upper thread 32.0 m
 Bobbin 10.7 m

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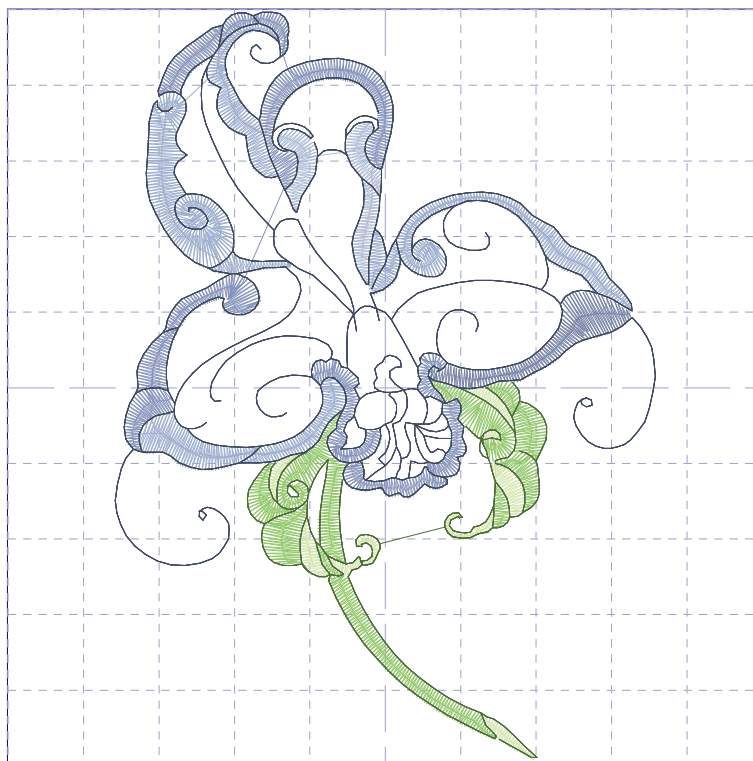


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.8% (0.5 m)	Blue	005	3612	1360	2301
2	1.8% (0.4 m)	Petal Pink	079	1760	1121	2501
3	12.5% (3.1 m)	Lime	502	6133	1049	2279
4	4.1% (1.0 m)	Lime Cream	843	0861	1104	2555
5	3.7% (0.9 m)	Slate Blue	607	3612	1175	2245
6	14.6% (3.7 m)	Blue	005	3612	1360	2301
7	16.8% (4.2 m)	Scalloped Blue	804	2674	1075	2536
8	3.1% (0.8 m)	Sun Blue	804	3951	1030	2304
9	9.4% (2.4 m)	Dark Leaf Green	704	0111	1377	2595
10	32.2% (8.1 m)	Dark Pewter	704	2576	1365	2386

Upper thread 25.1 m
 Bobbin 8.4 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (0.3 m)	Cream	843	0861	1072	2232
2	0.8% (0.3 m)	Petal Pink	079	1760	1121	2501
3	1.4% (0.5 m)	Apple Green	502	5822	1049	2279
4	1.1% (0.4 m)	Petal Pink	079	1760	1121	2501
5	1.3% (0.4 m)	Amberglow	323	1332	1372	2231
6	6.5% (2.2 m)	Goldenrod	209	1114	1065	2330
7	5.4% (1.8 m)	Golden Cream	348	1061	1070	2247
8	19.6% (6.5 m)	Apple Green	502	5822	1049	2279
9	9.4% (3.1 m)	Lime Cream	843	0861	1104	2555
10	12.5% (4.1 m)	Cream	843	0861	1072	2232
11	16.0% (5.3 m)	Medium Brown	330	1134	1258	2481
12	24.9% (8.2 m)	Moss Green	704	0111	1377	2595

Upper thread 32.9 m
 Bobbin 11.0 m

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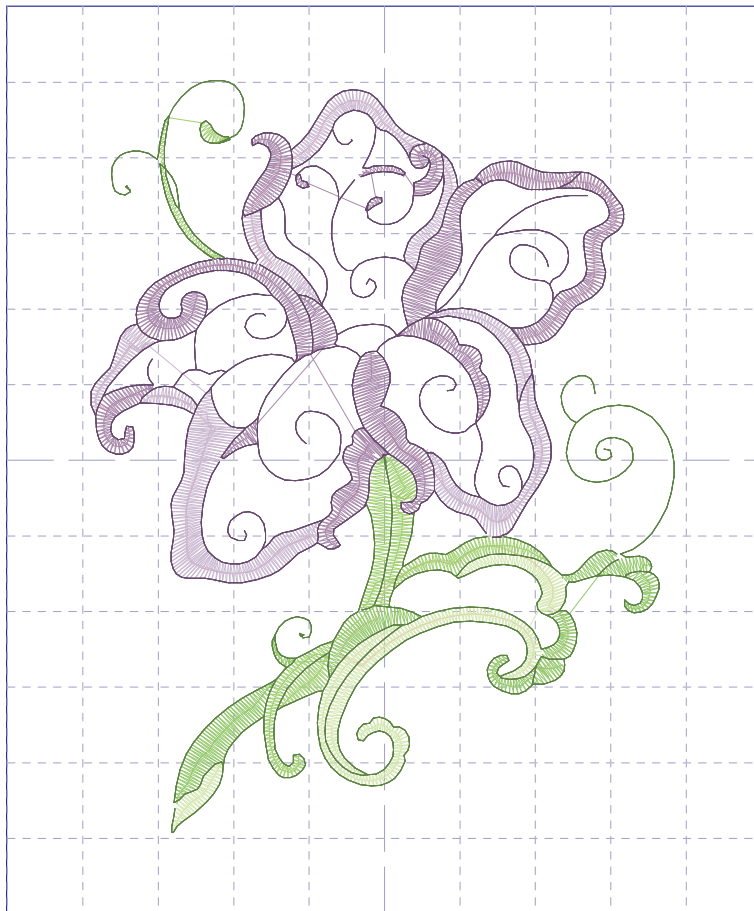


Thread Charts










Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.6% (0.4 m)	Regal Orchid	005	4073	1264	2406
2	1.5% (0.4 m)	Petal Pink	079	1760	1121	2501
3	0.7% (0.2 m)	Apple Green	502	5822	1049	2279
4	0.6% (0.2 m)	Petal Pink	079	1760	1121	2501
5	6.1% (1.7 m)	Lime	502	6133	1049	2279
6	7.1% (2.0 m)	Apple Green	502	5822	1049	2279
7	18.7% (5.3 m)	Regal Orchid	005	4073	1264	2406
8	6.2% (1.8 m)	Lime Cream	843	0861	1104	2555
9	13.5% (3.8 m)	Purple Heather	804	0142	1286	2404
10	16.9% (4.8 m)	Moss Green	704	0111	1377	2595
11	27.1% (7.7 m)	Jazz Purple	704	0111	1353	2217

Upper thread 28.4 m
Bobbin 9.5 m

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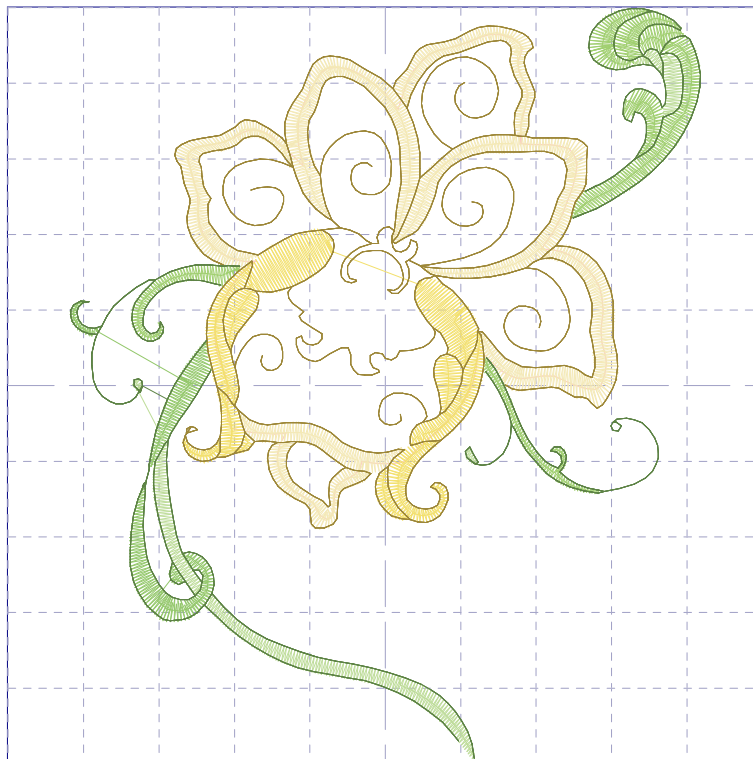


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.7% (0.5 m)	Tender Yellow	843	1141	1123	2316
2 	1.5% (0.4 m)	Petal Pink	079	1760	1121	2501
3 	4.5% (1.2 m)	Lime	502	6133	1049	2279
4 	9.7% (2.7 m)	Apple Green	502	5822	1049	2279
5 	5.9% (1.6 m)	Flite Green	502	5552	1099	2282
6 	11.8% (3.3 m)	Yellow Cream	027	0851	1070	2234
7 	22.6% (6.2 m)	Tender Yellow	843	1141	1123	2316
8 	26.8% (7.4 m)	Light Green/Yellow	323	0345	1190	2224
9 	15.5% (4.3 m)	Moss Green	704	0111	1377	2595

Upper thread 27.5 m
 Bobbin 9.2 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (0.2 m)	Pink Mist	079	1760	1113	2503
2	0.8% (0.2 m)	Petal Pink	079	1760	1121	2501
3	0.9% (0.2 m)	Flite Green	502	5552	1099	2282
4	0.6% (0.2 m)	Petal Pink	079	1760	1121	2501
5	5.4% (1.5 m)	Lime	502	6133	1049	2279
6	7.2% (2.0 m)	Apple Green	502	5822	1049	2279
7	12.2% (3.3 m)	Flite Green	502	5552	1099	2282
8	5.8% (1.6 m)	Hyacinth	085	1761	1148	2299
9	26.0% (7.1 m)	Pink Mist	079	1760	1113	2503
10	16.3% (4.5 m)	Moss Green	704	0111	1377	2595
11	23.8% (6.5 m)	Dark Red/Orange	333	1921	1258	2334

Upper thread 27.3 m
 Bobbin 9.1 m

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