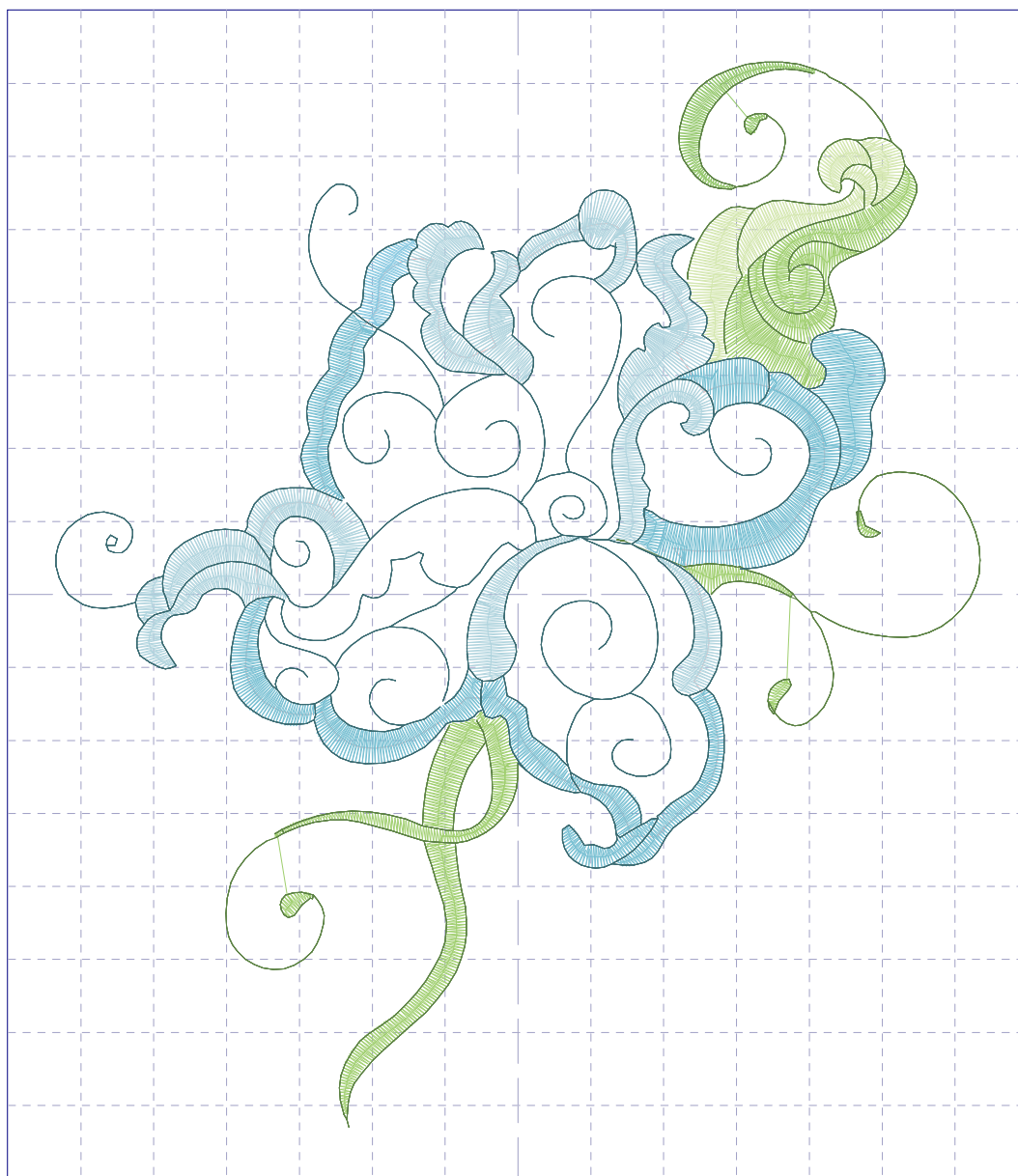


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.4% (0.6 m)	Pale blue	542	4101	1089	2433
2	1.2% (0.6 m)	Petal Pink	079	1760	1121	2501
3	1.8% (0.8 m)	Lime	502	6133	1049	2279
4	13.9% (6.2 m)	Apple Green	502	5822	1049	2279
5	5.4% (2.4 m)	Lime Cream	843	0861	1104	2555
6	18.5% (8.3 m)	Pale blue	542	4101	1089	2433
7	20.9% (9.4 m)	Sky Blue	017	3951	1074	2313
8	1.1% (0.5 m)	Pale Turquoise	017	3652	1132	2204
9	12.0% (5.4 m)	Moss Green	704	0111	1377	2595
10	23.9% (10.7 m)	Medium Green/Blue	704	3953	1252	2523

Upper thread 44.9 m
 Bobbin 15.0 m

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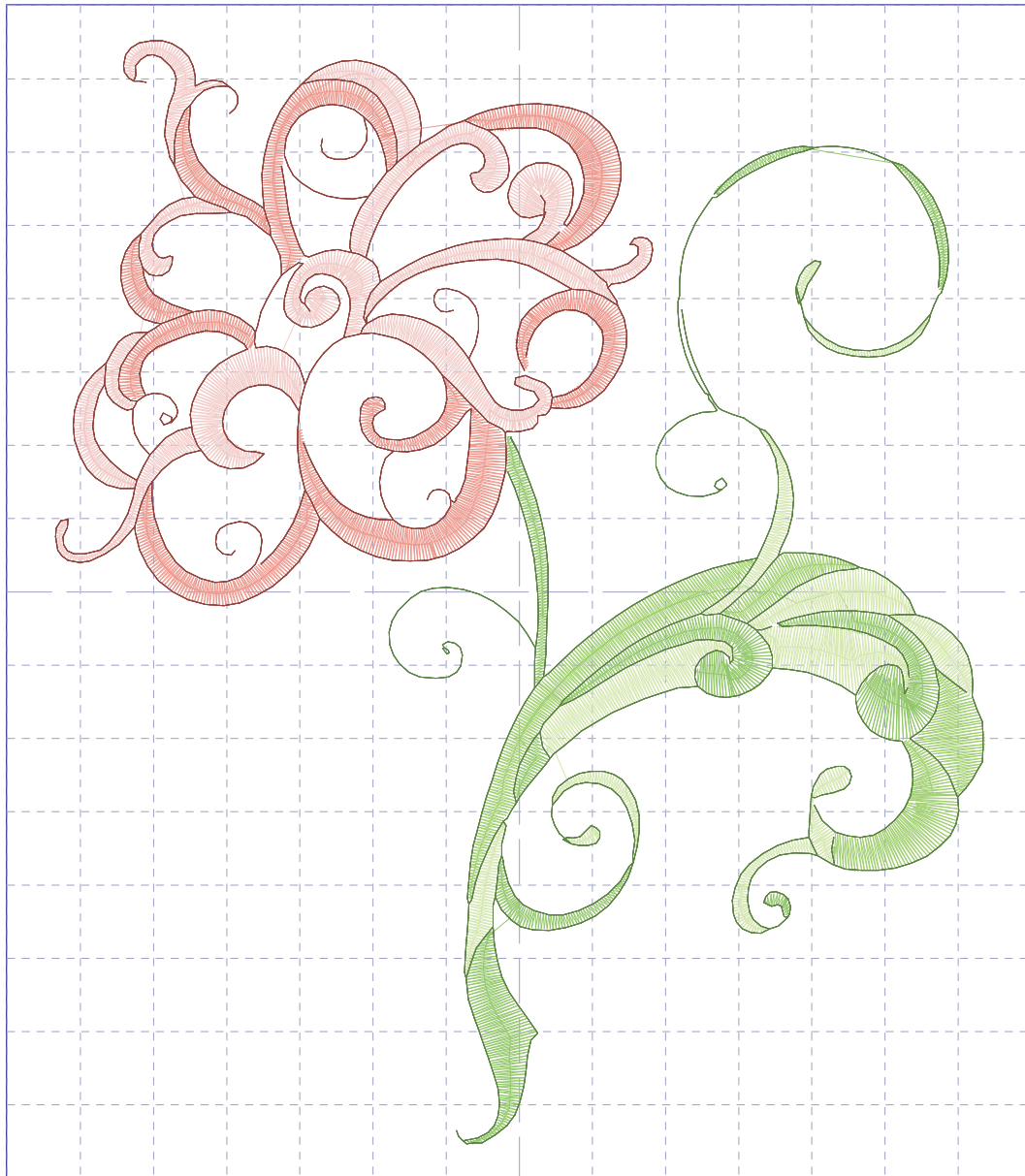


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (0.5 m)	Light Orange	085	1840	1254	2258
2	1.0% (0.5 m)	Petal Pink	079	1760	1121	2501
3	11.6% (5.9 m)	Lime	502	6133	1049	2279
4	9.2% (4.6 m)	Apple Green	502	5822	1049	2279
5	11.2% (5.7 m)	Lime Cream	843	0861	1104	2555
6	16.6% (8.4 m)	Light Orange	085	1840	1254	2258
7	16.7% (8.5 m)	Crystal Pink	079	1760	1120	2243
8	15.2% (7.7 m)	Moss Green	704	0111	1377	2595
9	17.7% (9.0 m)	Dark Rust Red	333	2022	1258	2334

Upper thread 50.8 m
 Bobbin 16.9 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (0.5 m)	Pale Silver	017	0145	1092	2531
2	0.8% (0.5 m)	Petal Pink	079	1760	1121	2501
3	0.8% (0.4 m)	Apple Green	502	5822	1049	2279
4	0.5% (0.3 m)	Petal Pink	079	1760	1121	2501
5	10.3% (5.9 m)	Lime	502	6133	1049	2279
6	9.0% (5.1 m)	Apple Green	502	5822	1049	2279
7	5.3% (3.0 m)	Lime Cream	843	0861	1104	2555
8	13.6% (7.8 m)	Sky Blue	017	3652	1132	2239
9	27.7% (15.9 m)	Pale Silver	017	0145	1092	2531
10	10.6% (6.1 m)	Moss Green	704	0111	1377	2595
11	16.3% (9.3 m)	Medium Green/Blue	704	3953	1042	2523
12	4.3% (2.4 m)	Blue	070	4032	1160	2577

Upper thread 57.2 m
 Bobbin 19.1 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (0.6 m)	Orchid Petal	804	3251	1151	2286
2	0.9% (0.6 m)	Petal Pink	079	1760	1121	2501
3	6.4% (4.2 m)	Lime	502	6133	1049	2279
4	10.0% (6.6 m)	Apple Green	502	5822	1049	2279
5	16.5% (10.9 m)	Lime Cream	843	0861	1104	2555
6	23.5% (15.5 m)	Orchid Petal	804	3251	1151	2286
7	14.3% (9.4 m)	Pink	085	2153	1080	2259
8	10.3% (6.8 m)	Moss Green	704	0111	1377	2595
9	17.3% (11.4 m)	Jazz Purple	704	0112	1353	2217

Upper thread 66.0 m
 Bobbin 22.0 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (0.5 m)	Violet Toule	810	2051	1148	2591
2	1.0% (0.4 m)	Petal Pink	079	1760	1121	2501
3	0.8% (0.4 m)	Lime	509	0453	1306	2551
4	0.6% (0.3 m)	Petal Pink	079	1760	1121	2501
5	11.9% (5.6 m)	Lime	509	0453	1306	2551
6	6.2% (2.9 m)	Apple Green	502	5822	1049	2279
7	8.1% (3.8 m)	Lime Cream	843	0861	1104	2555
8	24.9% (11.7 m)	Violet Toule	810	2051	1148	2591
9	9.1% (4.3 m)	Winsome Orchid	399	0142	1286	2405
10	16.5% (7.8 m)	Moss Green	704	0111	1377	2595
11	20.0% (9.4 m)	Bright Violet	620	0112	1287	2422

Upper thread 47.1 m
 Bobbin 15.7 m

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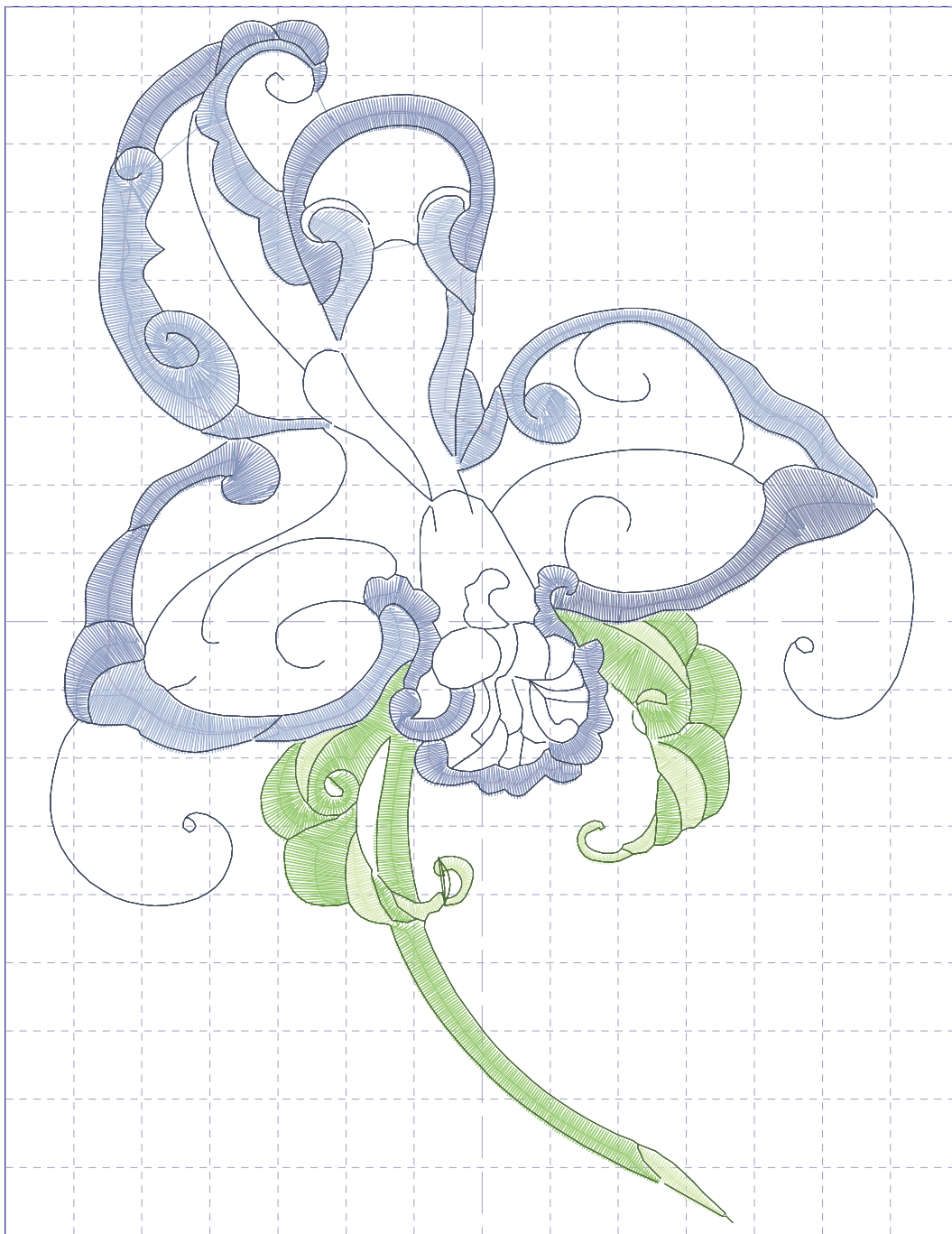


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.3% (0.8 m)	Blue	005	3612	1360	2301
2	1.3% (0.8 m)	Petal Pink	079	1760	1121	2501
3	15.1% (9.0 m)	Lime	502	6133	1049	2279
4	4.5% (2.7 m)	Lime Cream	843	0861	1104	2555
5	4.5% (2.7 m)	Slate Blue	607	3612	1175	2245
6	17.5% (10.5 m)	Blue	005	3612	1360	2301
7	20.8% (12.4 m)	Scalloped Blue	804	2674	1075	2536
8	3.8% (2.3 m)	Sun Blue	804	3951	1030	2304
9	7.2% (4.3 m)	Dark Leaf Green	704	0111	1377	2595
10	24.0% (14.3 m)	Dark Pewter	704	2576	1365	2386

Upper thread 59.7 m
Bobbin 19.9 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (0.5 m)	Cream	843	0861	1072	2232
2	0.7% (0.4 m)	Petal Pink	079	1760	1121	2501
3	1.2% (0.7 m)	Apple Green	502	5822	1049	2279
4	1.0% (0.5 m)	Petal Pink	079	1760	1121	2501
5	1.5% (0.8 m)	Amberglow	323	1332	1372	2231
6	7.4% (4.2 m)	Goldenrod	209	1114	1065	2330
7	6.3% (3.6 m)	Golden Cream	348	1061	1070	2247
8	21.9% (12.3 m)	Apple Green	502	5822	1049	2279
9	10.1% (5.7 m)	Lime Cream	843	0861	1104	2555
10	14.2% (8.0 m)	Cream	843	0861	1072	2232
11	13.6% (7.7 m)	Medium Brown	330	1134	1258	2481
12	21.4% (12.0 m)	Moss Green	704	0111	1377	2595

Upper thread 56.2 m
Bobbin 18.7 m

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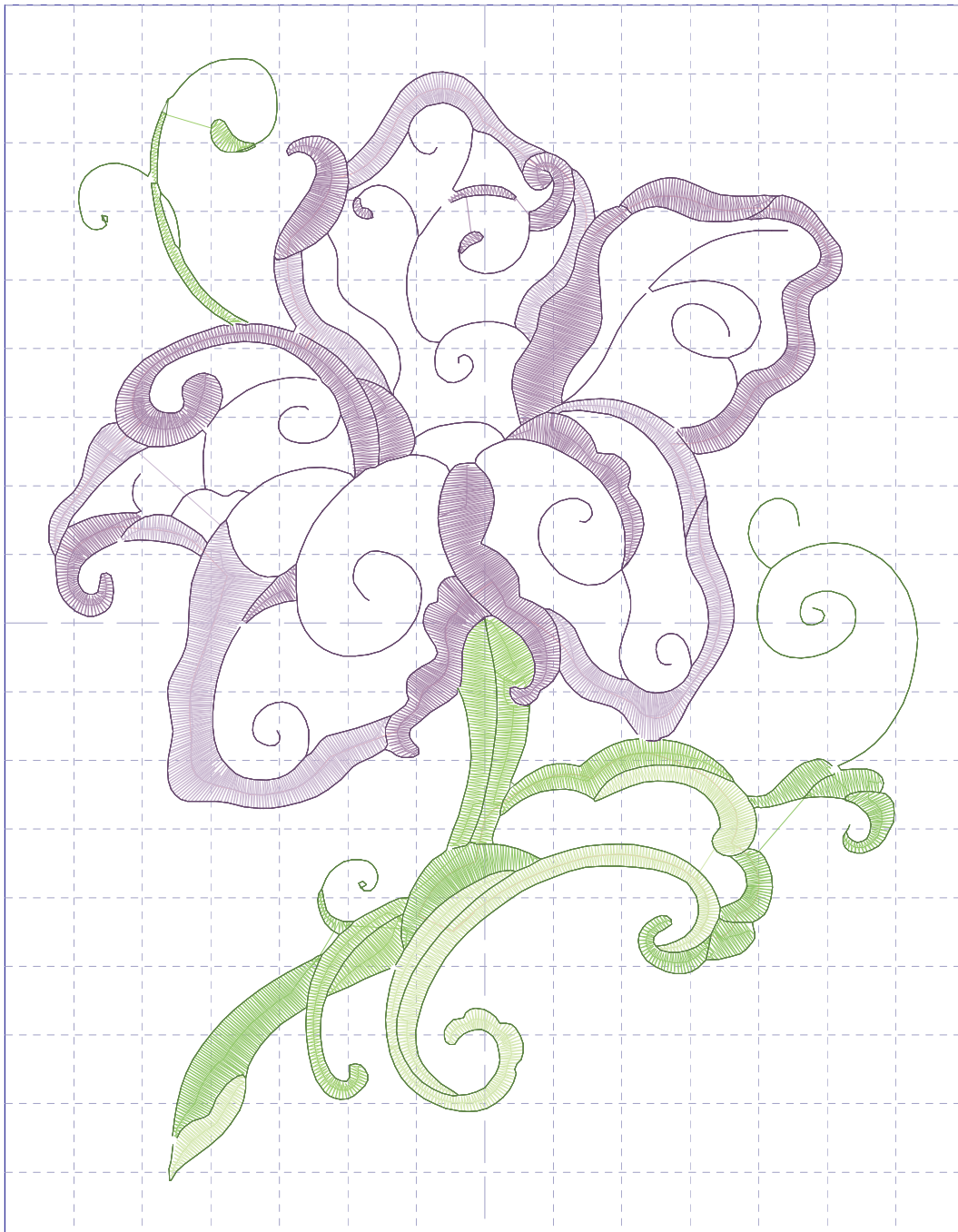


Thread Charts










Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (0.7 m)	Regal Orchid	005	4073	1264	2406
2	1.2% (0.7 m)	Petal Pink	079	1760	1121	2501
3	0.5% (0.3 m)	Apple Green	502	5822	1049	2279
4	0.4% (0.3 m)	Petal Pink	079	1760	1121	2501
5	7.5% (4.5 m)	Lime	502	6133	1049	2279
6	8.1% (4.9 m)	Apple Green	502	5822	1049	2279
7	23.1% (13.9 m)	Regal Orchid	005	4073	1264	2406
8	7.3% (4.4 m)	Lime Cream	843	0861	1104	2555
9	16.6% (10.0 m)	Purple Heather	804	0142	1286	2404
10	13.2% (7.9 m)	Moss Green	704	0111	1377	2595
11	20.9% (12.6 m)	Jazz Purple	704	0111	1353	2217

Upper thread 60.2 m
 Bobbin 20.1 m

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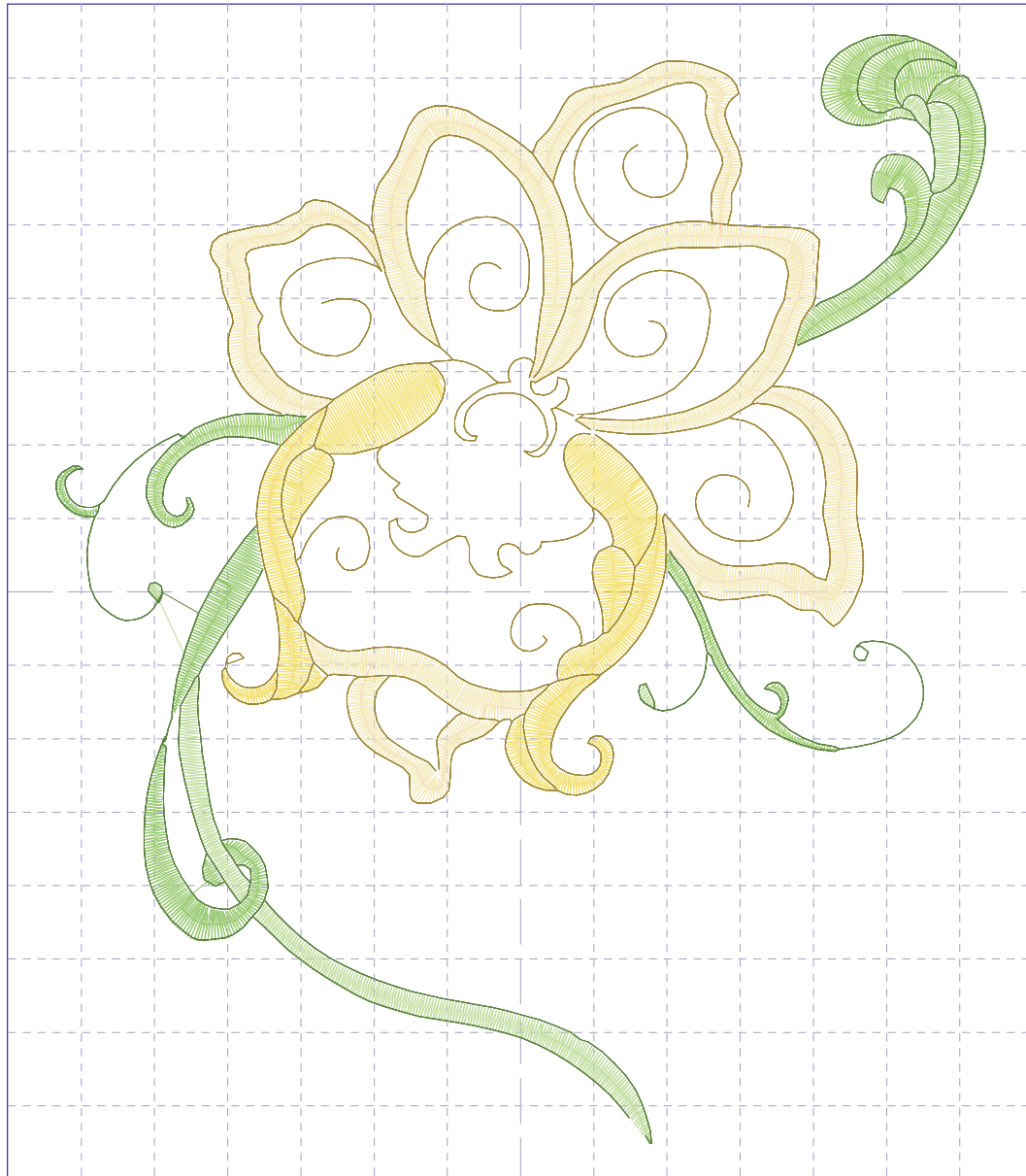


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.5% (0.7 m)	Tender Yellow	843	1141	1123	2316
2 	1.3% (0.6 m)	Petal Pink	079	1760	1121	2501
3 	5.0% (2.5 m)	Lime	502	6133	1049	2279
4 	10.7% (5.3 m)	Apple Green	502	5822	1049	2279
5 	6.5% (3.2 m)	Flite Green	502	5552	1099	2282
6 	13.8% (6.8 m)	Yellow Cream	027	0851	1070	2234
7 	25.9% (12.9 m)	Tender Yellow	843	1141	1123	2316
8 	22.4% (11.2 m)	Light Green/Yellow	323	0345	1190	2224
9 	13.0% (6.5 m)	Moss Green	704	0111	1377	2595

Upper thread 49.7 m
 Bobbin 16.6 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.7% (0.4 m)	Pink Mist	079	1760	1113	2503
2	0.6% (0.4 m)	Petal Pink	079	1760	1121	2501
3	0.7% (0.4 m)	Flite Green	502	5552	1099	2282
4	0.5% (0.3 m)	Petal Pink	079	1760	1121	2501
5	6.4% (4.1 m)	Lime	502	6133	1049	2279
6	8.0% (5.1 m)	Apple Green	502	5822	1049	2279
7	14.6% (9.3 m)	Flite Green	502	5552	1099	2282
8	6.1% (3.9 m)	Hyacinth	085	1761	1148	2299
9	31.7% (20.2 m)	Pink Mist	079	1760	1113	2503
10	12.5% (8.0 m)	Moss Green	704	0111	1377	2595
11	18.2% (11.6 m)	Dark Red/Orange	333	1921	1258	2334

Upper thread 63.6 m
 Bobbin 21.2 m

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