

Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.5% (0.4 m)	Hot Pink		133		2152	1319		2260
2	1.4% (0.4 m)	Petal Pink		012		1760	1121		2501
3	29.0% (8.2 m)	Hot Pink		133		2152	1319		2260
4	18.8% (5.3 m)	Violet Toule		122		2051	1148		2591
5	5.8% (1.7 m)	Orchid Bloom		623		2051	1031		2286
6	10.2% (2.9 m)	Golden Cream		322		1061	1226		2247
7	4.3% (1.2 m)	Brown		734		1565	1194		2227
8	22.9% (6.5 m)	Dark Purple		734		2810	1358		2422
9	5.8% (1.7 m)	Dark Purple		636		1874	1233		2587

Upper thread 28.3 m
 Bobbin 9.4 m

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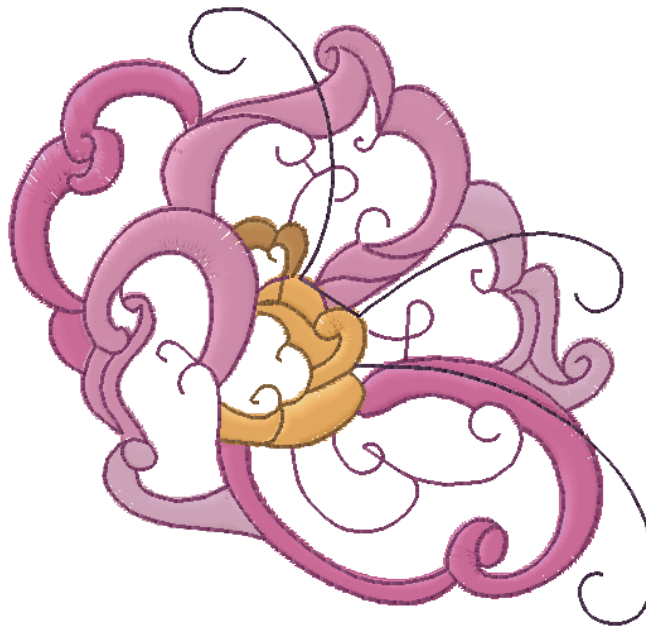


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	1.8% (0.6 m)	Hot Pink		133		2152		1319		2260
2	1.3% (0.5 m)	Petal Pink		012		1760		1121		2501
3	23.4% (8.0 m)	Hot Pink		133		2152		1319		2260
4	24.6% (8.4 m)	Violet Toule		122		2051		1148		2591
5	10.7% (3.6 m)	Orchid Bloom		623		2051		1031		2286
6	1.4% (0.5 m)	Ashley Gold		706		1123		1126		2493
7	7.2% (2.5 m)	Golden Cream		322		1061		1226		2247
8	3.0% (1.0 m)	Brown		734		1565		1194		2227
9	23.0% (7.9 m)	Dark Purple		734		2810		1358		2422
10	3.6% (1.2 m)	Dark Purple		636		1874		1233		2587

Upper thread 34.2 m
 Bobbin 11.4 m

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Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.0% (0.6 m)	Medium Orange		335		0904	1025		2556
2	1.8% (0.5 m)	Petal Pink		012		1760	1121		2501
3	7.1% (2.1 m)	Med Olive Green		444		0453	1169		2457
4	3.0% (0.9 m)	Moss Green		446		0111	1377		2595
5	30.8% (9.2 m)	Medium Orange		335		0904	1025		2556
6	20.2% (6.0 m)	Yellow Gold		334		0851	1070		2408
7	28.2% (8.4 m)	Tiger Eye		224		0853	1257		2231
8	6.9% (2.1 m)	Brown		734		1134	1144		2402

Upper thread 29.7 m
 Bobbin 9.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	2.1% (0.7 m)	Canary Yellow		043		0700	1180		2326
2 	2.0% (0.6 m)	Petal Pink		012		1760	1121		2501
3 	29.9% (9.6 m)	Canary Yellow		043		0700	1180		2326
4 	17.9% (5.7 m)	Pale Beige		404		0542	1068		2560
5 	9.5% (3.0 m)	Pale Yellow		334		0532	1022		2557
6 	5.1% (1.6 m)	Vegas Gold		473		0873	1128		2298
7 	33.5% (10.7 m)	Med Leaf Green		224		0345	1190		2224

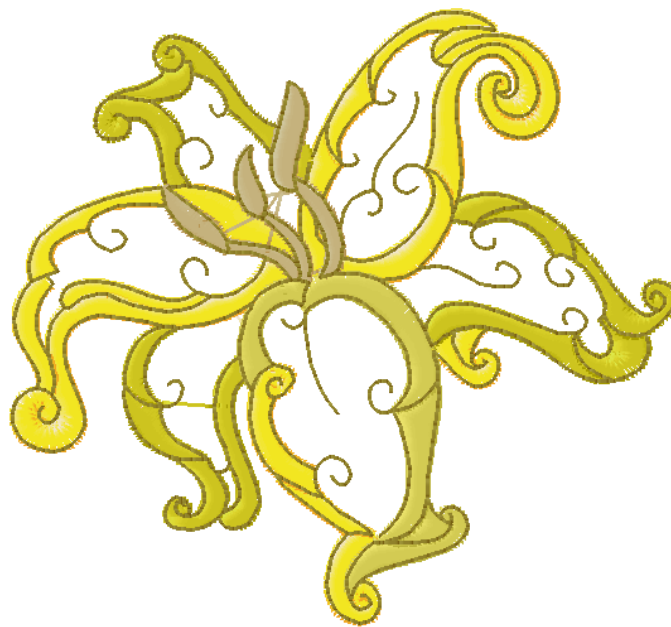
Upper thread 31.9 m

Bobbin 10.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	1.3% (0.4 m)	Yellow	322		0832		1124		2332	
2	1.2% (0.4 m)	Petal Pink	012		1760		1121		2501	
3	0.8% (0.3 m)	Pear	446		0453		1169		2226	
4	0.5% (0.2 m)	Petal Pink	012		1760		1121		2501	
5	15.7% (5.1 m)	Pear	446		0453		1169		2226	
6	8.6% (2.8 m)	Dark Green	446		1874		1394		2209	
7	22.5% (7.3 m)	Medium Orange	335		0904		1025		2556	
8	24.9% (8.1 m)	Yellow	322		0832		1124		2332	
9	2.6% (0.8 m)	Pale Yellow	025		1172		1123		2324	
10	21.9% (7.1 m)	Medium Orange/Brown	224		1565		1194		2227	

Upper thread 32.6 m
 Bobbin 10.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	4.3% (1.4 m)	Violet Toule		624		2051	1080		2591
2	2.1% (0.7 m)	Petal Pink		012		1760	1121		2501
3	20.3% (6.5 m)	Violet		624		2920	1264		2424
4	22.8% (7.3 m)	Violet Toule		624		2051	1080		2591
5	12.6% (4.0 m)	Orchid Bloom		623		3251	1031		2286
6	35.0% (11.2 m)	Bright Violet		734		0112	1387		2422
7	3.0% (0.9 m)	Dark Purple		636		1874	1233		2587

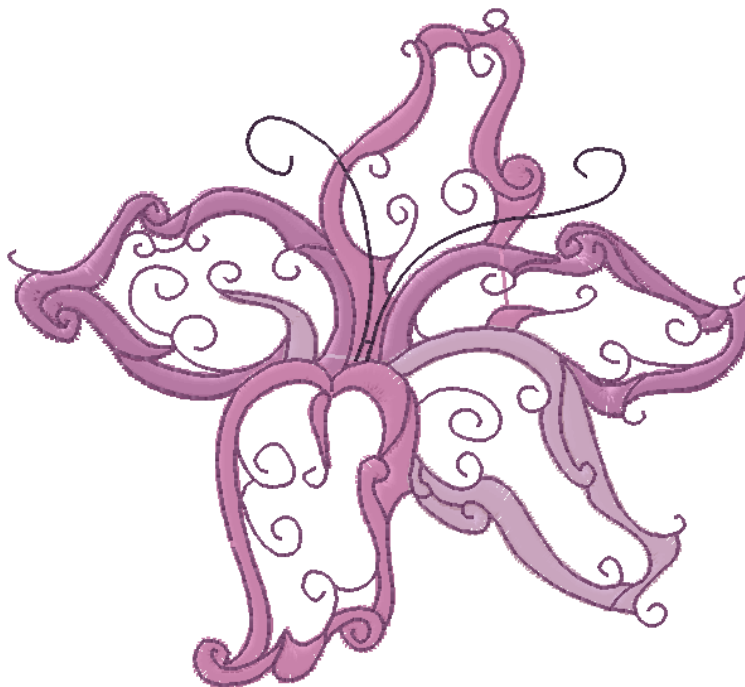
Upper thread 31.9 m

Bobbin 10.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	2.4% (0.7 m)	Smoky Grape	624		2764		1264		2424	
2	2.2% (0.7 m)	Petal Pink	012		1760		1121		2501	
3	1.1% (0.3 m)	Med Olive Green	444		0453		1169		2457	
4	2.3% (0.7 m)	Pear	446		0453		1169		2226	
5	1.3% (0.4 m)	Dark Green	446		0132		1394		2209	
6	19.1% (5.9 m)	Smoky Grape	624		2764		1264		2424	
7	20.5% (6.3 m)	Frosted Plum	624		2764		1264		2424	
8	13.5% (4.2 m)	Dusky Mauve	623		2051		1311		2424	
9	31.4% (9.7 m)	Bright Violet	734		0112		1387		2422	
10	1.4% (0.4 m)	Medium Orange	335		0904		1025		2556	
11	1.3% (0.4 m)	Tiger Eye	224		0853		1253		2231	
12	3.5% (1.1 m)	Dark Purple	636		1874		1233		2587	

Upper thread 30.8 m
 Bobbin 10.3 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.8% (0.6 m)	Medium Orange		335		0904	1025		2556
2	1.7% (0.6 m)	Petal Pink		012		1760	1121		2501
3	7.0% (2.4 m)	Pear		446		0453	1169		2226
4	3.1% (1.0 m)	Dark Green		485		0132	1103		2323
5	26.4% (8.9 m)	Medium Orange		335		0904	1025		2556
6	28.8% (9.7 m)	Primrose Yellow		322		0832	1171		2216
7	2.7% (0.9 m)	Orchid Pink		020		1760	1015		2503
8	28.6% (9.6 m)	Tiger Eye		224		0853	1257		2231

Upper thread 33.6 m
 Bobbin 11.2 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.6% (0.5 m)	Light Orange		152		1840	1148		2244
2	1.9% (0.4 m)	Petal Pink		012		1760	1121		2501
3	54.2% (10.2 m)	Light Orange		152		1840	1148		2244
4	13.8% (2.6 m)	Shrimp		212		2220	1220		2491
5	27.5% (5.2 m)	Dark Orange/ Brown		024		2011	1238		2334

Upper thread 18.9 m
 Bobbin 6.3 m

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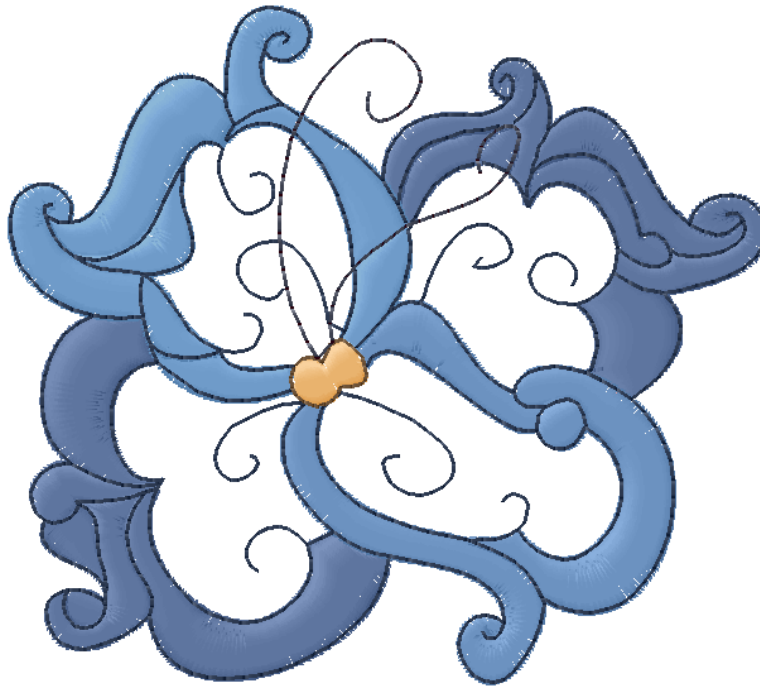


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.2% (0.6 m)	Slate Blue	015		3612		1175		2275
2	1.0% (0.5 m)	Petal Pink	012		1760		1121		2501
3	1.2% (0.6 m)	Peach	322		1351		1226		2399
4	35.3% (16.7 m)	Slate Blue	015		3612		1175		2275
5	18.0% (8.5 m)	Baby Blue	604		3641		1028		2530
6	20.7% (9.8 m)	Caribbean Blue	003		3815		1028		2530
7	20.2% (9.5 m)	Light Midnight	564		0132		1362		2386
8	0.4% (0.2 m)	Medium Brown	734		2022		1228		2575
9	1.9% (0.9 m)	Dark Navy	588		1375		1000		2296

Upper thread 47.2 m
 Bobbin 15.7 m

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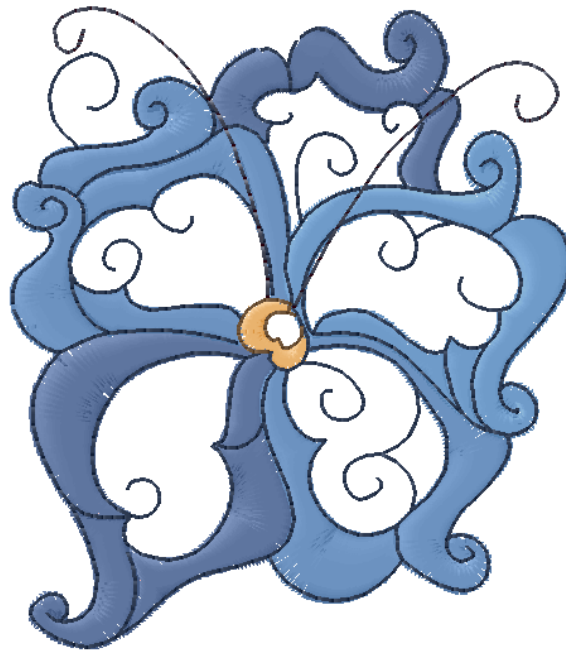


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	1.4% (0.5 m)	Slate Blue		015		3612		1175		2275
2	1.1% (0.4 m)	Petal Pink		012		1760		1121		2501
3	1.2% (0.4 m)	Peach		322		1351		1226		2399
4	27.1% (10.1 m)	Slate Blue		015		3612		1175		2275
5	29.6% (11.0 m)	Baby Blue		604		3641		1028		2530
6	14.0% (5.2 m)	Caribbean Blue		003		3815		1028		2530
7	22.7% (8.4 m)	Light Midnight		564		0132		1362		2386
8	0.8% (0.3 m)	Medium Brown		734		2022		1228		2575
9	2.0% (0.7 m)	Dark Navy		588		1375		1000		2296

Upper thread 37.1 m
 Bobbin 12.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.8% (0.6 m)	Tea Rose		155		1521	1220		2375
2	1.6% (0.5 m)	Petal Pink		012		1760	1121		2501
3	17.2% (5.5 m)	Shrimp		212		2220	1220		2491
4	27.9% (9.0 m)	Tea Rose		155		1521	1220		2375
5	21.8% (7.0 m)	Light Orange		152		1840	1148		2244
6	29.6% (9.5 m)	Dark Orange/ Brown		024		2011	1238		2334

Upper thread 32.1 m
 Bobbin 10.7 m

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