








Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	26.8% (16.8 ft)	Peach		025		1351		2258
2 	52.5% (32.9 ft)	Brass		414		1115		2201
3 	3.9% (2.4 ft)	Gray		745		1972		2483
4 	11.8% (7.4 ft)	Warm Red		158		1800		2263
5 	1.4% (0.9 ft)	Bright Green		446		5934		2209
6 	3.2% (2.0 ft)	Dark Olive Green		255		0945		2477
7 	0.5% (0.3 ft)	White		000		0015		2403

Upper thread 62.6 ft  
 Bobbin 20.9 ft

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 Note: These are the closest threads Embird 2004 was able to find. They might differ from the real colors in some cases.



Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	29.1% (32.1 ft)	Peach		025		1351		2258
2 	54.1% (59.5 ft)	Cadmium Orange		322		1840		2294
3 	3.5% (3.8 ft)	Gray		745		1972		2483
4 	1.1% (1.3 ft)	Bright Green		446		5934		2209
5 	10.0% (11.0 ft)	Warm Red		158		1800		2263
6 	2.0% (2.2 ft)	Dark Olive Green		255		0945		2477
7 	0.2% (0.2 ft)	White		000		0015		2403

Upper thread 110.1 ft  
 Bobbin 36.7 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	20.8% (21.5 ft)	Peach		025		1351		2258
2	3.5% (3.6 ft)	Gray		745		1972		2483
3	52.0% (53.7 ft)	Brass		414		1115		2201
4	6.6% (6.8 ft)	Warm Red		158		1800		2263
5	4.5% (4.6 ft)	Sunflower		336		0706		2466
6	6.8% (7.1 ft)	Bright Green		446		5934		2209
7	3.4% (3.5 ft)	Baby Blue		512		3910		2310
8	2.0% (2.1 ft)	Dark Olive Green		255		0945		2477
9	0.2% (0.2 ft)	White		000		0015		2403

Upper thread 103.2 ft  
 Bobbin 34.4 ft

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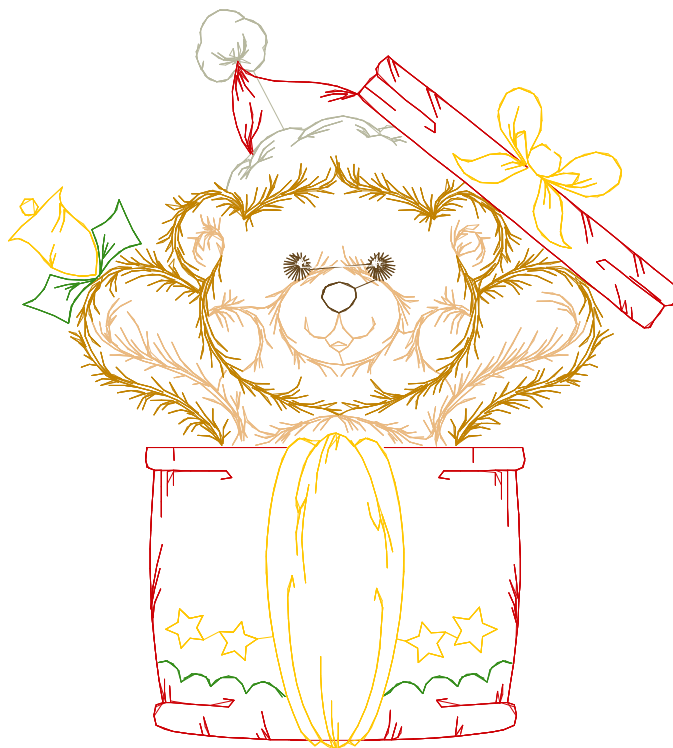


Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	23.7% (19.2 ft)	Peach		025		1351		2258
2	3.8% (3.0 ft)	Gray		745		1972		2483
3	34.3% (27.7 ft)	Brass		414		1115		2201
4	4.2% (3.4 ft)	Bright Green		446		5934		2209
5	16.2% (13.1 ft)	Warm Red		158		1800		2263
6	15.9% (12.9 ft)	Sunflower		336		0706		2466
7	1.7% (1.4 ft)	Dark Olive Green		255		0945		2477
8	0.3% (0.2 ft)	White		000		0015		2403

Upper thread 80.8 ft  
 Bobbin 26.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	3.8% (4.1 ft)	Gray		745		1972		2483
2 	28.9% (31.1 ft)	Peach		025		1351		2258
3 	61.3% (66.1 ft)	Brass		414		1115		2201
4 	2.1% (2.2 ft)	Sunflower		336		0706		2466
5 	2.2% (2.4 ft)	Warm Red		158		1800		2263
6 	1.5% (1.7 ft)	Dark Olive Green		255		0945		2477
7 	0.2% (0.2 ft)	White		000		0015		2403

Upper thread 107.7 ft  
 Bobbin 35.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	75.0% (67.3 ft)	Bright Green		446		5934		2209
2	25.0% (22.5 ft)	Warm Red		158		1800		2263

Upper thread 89.8 ft  
 Bobbin 29.9 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	10.5% (7.5 ft)	Bright Green	446		5934		2209	
2	8.9% (6.3 ft)	Gray	745		1972		2483	
3	14.8% (10.5 ft)	Peach	025		1351		2258	
4	36.5% (25.8 ft)	Cadmium Orange	322		1840		2294	
5	23.2% (16.4 ft)	Warm Red	158		1800		2263	
6	3.5% (2.5 ft)	Sunflower	336		0706		2466	
7	2.3% (1.6 ft)	Dark Olive Green	255		0945		2477	
8	0.2% (0.2 ft)	White	000		0015		2403	

Upper thread 70.8 ft  
 Bobbin 23.6 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	5.7% (5.3 ft)	Warm Red		158		1800		2263
2	17.0% (15.8 ft)	Baby Blue		512		3910		2310
3	4.0% (3.7 ft)	Gray		745		1972		2483
4	22.2% (20.6 ft)	Peach		025		1351		2258
5	1.7% (1.6 ft)	Bright Orange		354		1120		2327
6	43.2% (40.1 ft)	Brass		414		1115		2201
7	4.0% (3.7 ft)	Bright Green		446		5934		2209
8	1.9% (1.8 ft)	Dark Olive Green		255		0945		2477
9	0.2% (0.2 ft)	White		000		0015		2403

Upper thread 92.7 ft

Bobbin 30.9 ft










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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	3.2% (3.0 ft)	Baby Blue		512		3910		2310
2 	10.2% (9.5 ft)	Warm Red		158		1800		2263
3 	4.0% (3.7 ft)	Gray		745		1972		2483
4 	19.7% (18.2 ft)	Peach		025		1351		2258
5 	49.4% (45.7 ft)	Cadmium Orange		322		1840		2294
6 	4.4% (4.1 ft)	Bright Green		446		5934		2209
7 	7.1% (6.6 ft)	Sunflower		336		0706		2466
8 	1.8% (1.6 ft)	Dark Olive Green		255		0945		2477
9 	0.2% (0.2 ft)	White		000		0015		2403

Upper thread 92.5 ft  
 Bobbin 30.8 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	4.7% (4.7 ft)	Gray	745		1972		2483	
2	25.3% (25.0 ft)	Peach	025		1351		2258	
3	59.1% (58.4 ft)	Cadmium Orange	322		1840		2294	
4	1.3% (1.3 ft)	Bright Green	446		5934		2209	
5	6.4% (6.3 ft)	Warm Red	158		1800		2263	
6	0.7% (0.7 ft)	Sunflower	336		0706		2466	
7	2.3% (2.3 ft)	Dark Olive Green	255		0945		2477	
8	0.3% (0.3 ft)	White	000		0015		2403	

Upper thread 98.9 ft  
Bobbin 33.0 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	9.6% (8.5 ft)	Warm Red	158		1800		2263
2	4.0% (3.5 ft)	Gray	745		1972		2483
3	2.0% (1.7 ft)	Sunflower	336		0706		2466
4	2.7% (2.4 ft)	Bright Green	446		5934		2209
5	22.6% (19.9 ft)	Peach	025		1351		2258
6	53.6% (47.2 ft)	Brass	414		1115		2201
7	4.4% (3.8 ft)	Baby Blue	512		3910		2310
8	1.2% (1.0 ft)	Dark Olive Green	255		0945		2477

Upper thread 88.1 ft  
 Bobbin 29.4 ft

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Thread Charts








Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	4.1% (4.6 ft)	Baby Blue	512		3910		2310
2	2.5% (2.8 ft)	Gray	745		1972		2483
3	9.9% (11.3 ft)	Peach	025		1351		2258
4	21.2% (24.1 ft)	Cadmium Orange	322		1840		2294
5	1.3% (1.4 ft)	Brass	414		1115		2201
6	51.6% (58.6 ft)	Bright Green	446		5934		2209
7	6.1% (7.0 ft)	Warm Red	158		1800		2263
8	2.3% (2.6 ft)	Sunflower	336		0706		2466
9	1.0% (1.1 ft)	Dark Olive Green	255		0945		2477

Upper thread 113.6 ft  
 Bobbin 37.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	3.6% (3.5 ft)	Gray		745	1972		2483
2 	23.8% (23.3 ft)	Peach		025	1351		2258
3 	55.2% (54.0 ft)	Brass		414	1115		2201
4 	8.7% (8.5 ft)	Sunflower		336	0706		2466
5 	5.3% (5.1 ft)	Warm Red		158	1800		2263
6 	2.6% (2.6 ft)	Bright Green		446	5934		2209
7 	0.8% (0.8 ft)	Dark Olive Green		255	0945		2477

Upper thread 97.7 ft

Bobbin 32.6 ft

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