








Thread Charts








Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1 	26.8% (21.9 ft)	Peach		025	1351		2258
2 	52.1% (42.7 ft)	Brass		414	1115		2201
3 	3.4% (2.8 ft)	Dark Olive Green		255	0945		2477
4 	0.5% (0.4 ft)	White		000	0015		2403
5 	4.0% (3.3 ft)	Gray		745	1972		2483
6 	11.9% (9.7 ft)	Warm Red		158	1800		2263
7 	1.4% (1.1 ft)	Bright Green		446	5934		2209

Upper thread 81.9 ft
 Bobbin 27.3 ft

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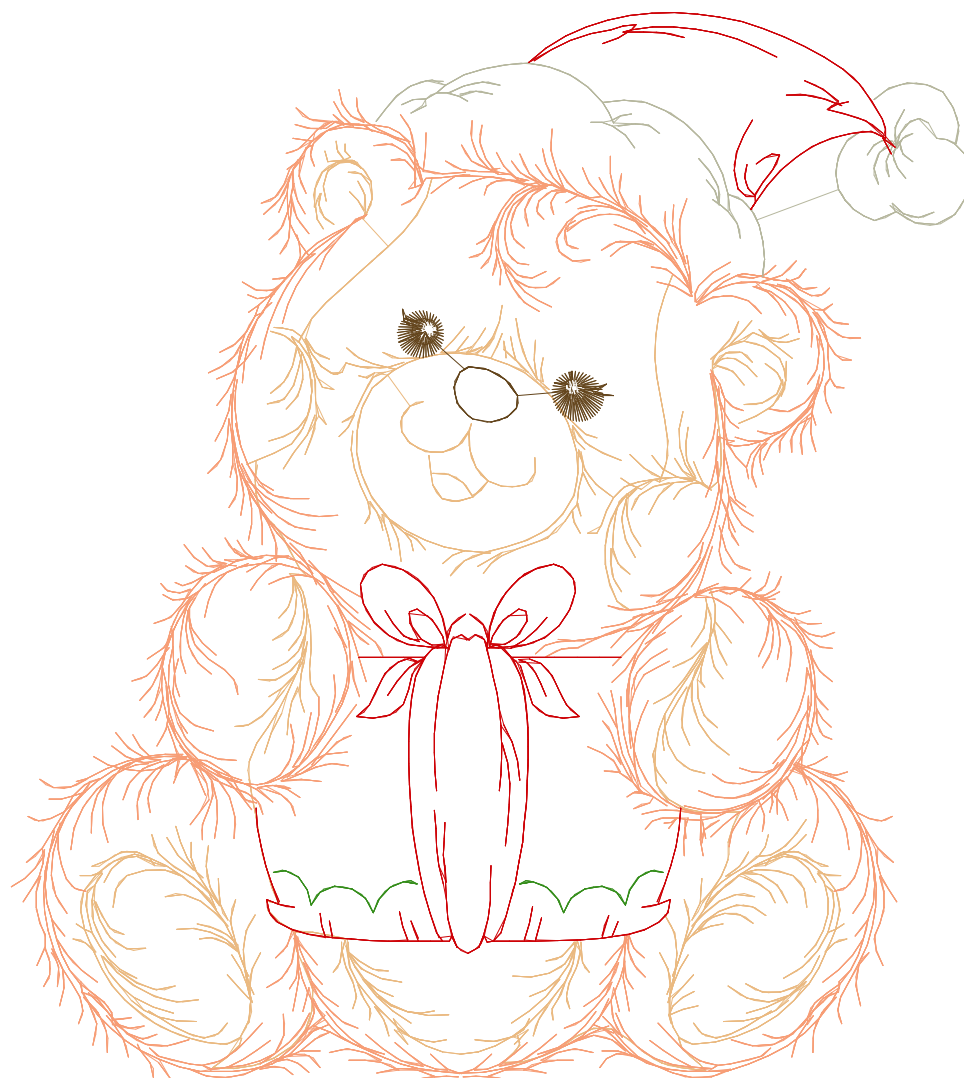


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	29.1% (46.7 ft)	Peach		025		1351		2258
2 	53.8% (86.3 ft)	Cadmium Orange		322		1840		2294
3 	3.4% (5.5 ft)	Gray		745		1972		2483
4 	1.1% (1.8 ft)	Bright Green		446		5934		2209
5 	10.0% (16.0 ft)	Warm Red		158		1800		2263
6 	2.4% (3.9 ft)	Dark Olive Green		255		0945		2477
7 	0.2% (0.3 ft)	White		000		0015		2403

Upper thread 160.5 ft
 Bobbin 53.5 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	20.8% (28.6 ft)	Peach	025		1351		2258
2	3.4% (4.7 ft)	Gray	745		1972		2483
3	51.8% (71.2 ft)	Brass	414		1115		2201
4	6.6% (9.1 ft)	Warm Red	158		1800		2263
5	4.5% (6.2 ft)	Sunflower	336		0706		2466
6	6.9% (9.5 ft)	Bright Green	446		5934		2209
7	3.4% (4.7 ft)	Baby Blue	512		3910		2310
8	2.3% (3.2 ft)	Dark Olive Green	255		0945		2477
9	0.2% (0.3 ft)	White	000		0015		2403

Upper thread 137.5 ft
 Bobbin 45.8 ft

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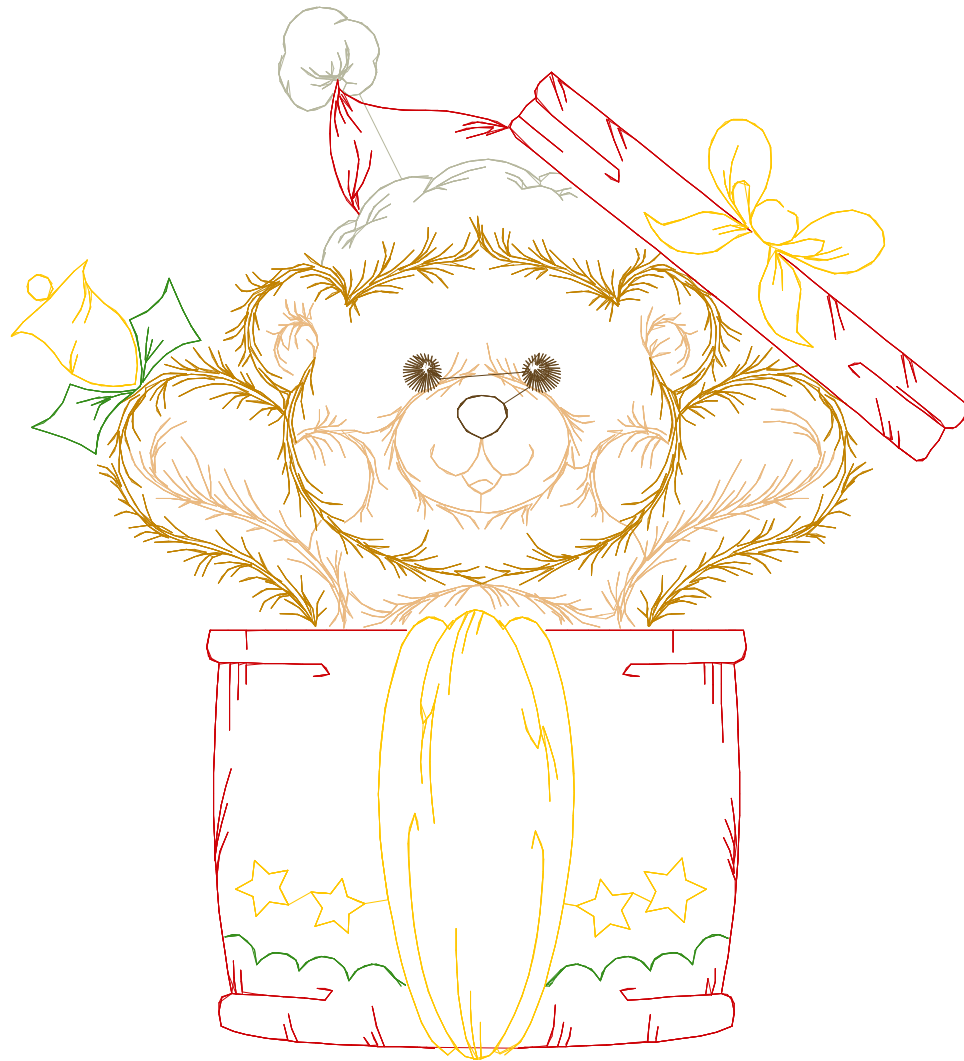


Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	23.8% (27.7 ft)	Peach	025		1351		2258
2	3.8% (4.5 ft)	Gray	745		1972		2483
3	34.1% (39.7 ft)	Brass	414		1115		2201
4	4.2% (4.9 ft)	Bright Green	446		5934		2209
5	16.0% (18.6 ft)	Warm Red	158		1800		2263
6	15.8% (18.3 ft)	Sunflower	336		0706		2466
7	2.1% (2.4 ft)	Dark Olive Green	255		0945		2477
8	0.2% (0.2 ft)	White	000		0015		2403

Upper thread 116.3 ft
 Bobbin 38.8 ft

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Thread Charts









Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	2.1% (5.2 ft)	Gray	745		1972		2483	
2	15.8% (39.0 ft)	Peach	025		1351		2258	
3	33.3% (82.3 ft)	Brass	414		1115		2201	
4	1.1% (2.8 ft)	Sunflower	336		0706		2466	
5	33.9% (83.8 ft)	Bright Green	446		5934		2209	
6	12.7% (31.4 ft)	Warm Red	158		1800		2263	
7	1.0% (2.5 ft)	Dark Olive Green	255		0945		2477	
8	0.1% (0.2 ft)	White	000		0015		2403	

Upper thread 247.2 ft
 Bobbin 82.4 ft

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Thread Charts










Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1 	10.5% (13.2 ft)	Bright Green	446		5934		2209
2 	8.9% (11.1 ft)	Gray	745		1972		2483
3 	14.7% (18.4 ft)	Peach	025		1351		2258
4 	36.7% (45.9 ft)	Cadmium Orange	322		1840		2294
5 	22.9% (28.7 ft)	Warm Red	158		1800		2263
6 	3.4% (4.2 ft)	Sunflower	336		0706		2466
7 	2.9% (3.6 ft)	Dark Olive Green	255		0945		2477
8 	0.2% (0.2 ft)	White	000		0015		2403

Upper thread 125.2 ft
 Bobbin 41.7 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	5.7% (8.0 ft)	Warm Red	158		1800		2263	
2 	16.9% (23.5 ft)	Baby Blue	512		3910		2310	
3 	3.9% (5.4 ft)	Gray	745		1972		2483	
4 	22.0% (30.6 ft)	Peach	025		1351		2258	
5 	1.7% (2.3 ft)	Bright Orange	354		1120		2327	
6 	43.2% (60.0 ft)	Brass	414		1115		2201	
7 	4.1% (5.7 ft)	Bright Green	446		5934		2209	
8 	2.3% (3.2 ft)	Dark Olive Green	255		0945		2477	
9 	0.2% (0.3 ft)	White	000		0015		2403	

Upper thread 138.8 ft
 Bobbin 46.3 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	3.3% (4.7 ft)	Baby Blue	512		3910		2310	
2	10.2% (14.8 ft)	Warm Red	158		1800		2263	
3	4.0% (5.8 ft)	Gray	745		1972		2483	
4	19.6% (28.6 ft)	Peach	025		1351		2258	
5	49.2% (71.7 ft)	Cadmium Orange	322		1840		2294	
6	4.4% (6.3 ft)	Bright Green	446		5934		2209	
7	7.0% (10.2 ft)	Sunflower	336		0706		2466	
8	2.3% (3.3 ft)	Dark Olive Green	255		0945		2477	
9	0.2% (0.2 ft)	White	000		0015		2403	

Upper thread 145.8 ft
 Bobbin 48.6 ft

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Thread Charts









Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	4.7% (7.3 ft)	Gray	745	1972	2483		
2	25.2% (39.4 ft)	Peach	025	1351	2258		
3	58.6% (91.6 ft)	Cadmium Orange	322	1840	2294		
4	1.3% (2.0 ft)	Bright Green	446	5934	2209		
5	6.4% (10.0 ft)	Warm Red	158	1800	2263		
6	0.7% (1.0 ft)	Sunflower	336	0706	2466		
7	2.9% (4.6 ft)	Dark Olive Green	255	0945	2477		
8	0.3% (0.4 ft)	White	000	0015	2403		

Upper thread 156.3 ft
 Bobbin 52.1 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1 	9.6% (13.7 ft)	Warm Red	158		1800		2263
2 	4.0% (5.7 ft)	Gray	745		1972		2483
3 	2.0% (2.8 ft)	Sunflower	336		0706		2466
4 	2.7% (3.8 ft)	Bright Green	446		5934		2209
5 	22.6% (32.2 ft)	Peach	025		1351		2258
6 	53.5% (76.1 ft)	Brass	414		1115		2201
7 	4.3% (6.2 ft)	Baby Blue	512		3910		2310
8 	1.2% (1.7 ft)	Dark Olive Green	255		0945		2477

Upper thread 142.2 ft
 Bobbin 47.4 ft

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Thread Charts








Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	4.2% (6.6 ft)	Baby Blue	512	3910	2310		
2	2.6% (4.1 ft)	Gray	745	1972	2483		
3	9.8% (15.5 ft)	Peach	025	1351	2258		
4	21.3% (33.5 ft)	Cadmium Orange	322	1840	2294		
5	1.3% (2.0 ft)	Brass	414	1115	2201		
6	51.4% (81.0 ft)	Bright Green	446	5934	2209		
7	6.1% (9.6 ft)	Warm Red	158	1800	2263		
8	2.2% (3.5 ft)	Sunflower	336	0706	2466		
9	1.1% (1.7 ft)	Dark Olive Green	255	0945	2477		

Upper thread 157.5 ft
 Bobbin 52.5 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	3.6% (6.1 ft)	Gray		745		1972		2483
2 	23.9% (41.1 ft)	Peach		025		1351		2258
3 	55.0% (94.7 ft)	Brass		414		1115		2201
4 	9.0% (15.5 ft)	Sunflower		336		0706		2466
5 	5.2% (9.0 ft)	Warm Red		158		1800		2263
6 	2.6% (4.5 ft)	Bright Green		446		5934		2209
7 	0.8% (1.3 ft)	Dark Olive Green		255		0945		2477

Upper thread 172.3 ft
 Bobbin 57.4 ft

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