

## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.5% (10.1 ft)	White		150		3761		2403
2	8.8% (16.1 ft)	Medium Blue		003		3652		2206
3	7.5% (13.8 ft)	Peach		025		1351		2258
4	6.3% (11.5 ft)	Lilac Hint		461		0142		2274
5	61.3% (112.5 ft)	Silver Grey		745		1972		2540
6	2.6% (4.8 ft)	Desert Rose		212		2241		2480
7	3.3% (6.1 ft)	White		000		0015		2403
8	4.7% (8.6 ft)	Midnight		734		2576		2565

Upper thread            183.5 ft  
 Bobbin                    61.2 ft

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## Thread Charts










Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	5.5% (10.0 ft)	White		150		3761		2403
2	8.8% (15.9 ft)	Medium Blue		003		3652		2206
3	7.5% (13.6 ft)	Peach		025		1351		2258
4	6.3% (11.4 ft)	Lilac Hint		461		0142		2274
5	61.5% (111.3 ft)	Silver Grey		745		1972		2540
6	2.5% (4.6 ft)	Desert Rose		212		2241		2480
7	3.2% (5.8 ft)	White		000		0015		2403
8	4.6% (8.3 ft)	Midnight		734		2576		2565

Upper thread            180.9 ft  
 Bobbin                    60.3 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1 	6.3% (8.4 ft)	Dark Olive Green	442		0861		2461
2 	10.2% (13.8 ft)	Nile	473		5822		2211
3 	5.1% (6.9 ft)	Peach	025		1351		2258
4 	1.6% (2.2 ft)	Star Gold	334		1362		2408
5 	7.1% (9.6 ft)	Lilac Hint	461		0142		2274
6 	63.2% (85.1 ft)	Silver Grey	745		1972		2540
7 	1.4% (1.9 ft)	Chicory	003		3652		2433
8 	2.2% (3.0 ft)	White	000		0015		2403
9 	2.8% (3.8 ft)	Midnight	734		2576		2565

Upper thread 134.7 ft  
 Bobbin 44.9 ft

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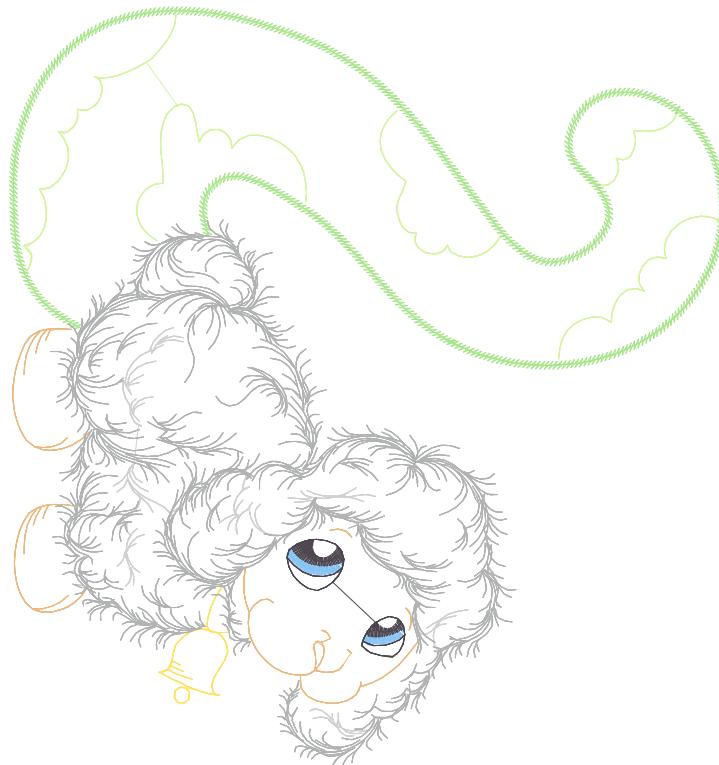


Thread Charts










Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	6.2% (10.7 ft)	Dark Olive Green	442		0861		2461
2	10.1% (17.5 ft)	Nile	473		5822		2211
3	5.1% (8.8 ft)	Peach	025		1351		2258
4	1.6% (2.8 ft)	Star Gold	334		1362		2408
5	7.1% (12.3 ft)	Lilac Hint	461		0142		2274
6	62.6% (108.2 ft)	Silver Grey	745		1972		2540
7	1.7% (2.9 ft)	Chicory	003		3652		2433
8	2.6% (4.5 ft)	White	000		0015		2403
9	3.1% (5.3 ft)	Midnight	734		2576		2565

Upper thread 173.0 ft  
 Bobbin 57.7 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	9.7% (14.5 ft)	Glow	370		0851		2234	
2 	9.7% (14.6 ft)	Peach	025		1351		2258	
3 	5.8% (8.7 ft)	Pale Yellow	025		1172		2461	
4 	8.6% (12.9 ft)	White Asparagus	020		0861		2232	
5 	56.3% (84.3 ft)	Gray	745		1972		2483	
6 	1.4% (2.1 ft)	Star Gold	334		1362		2408	
7 	3.7% (5.5 ft)	Mint Green	483		0463		2211	
8 	1.6% (2.3 ft)	White	000		0015		2403	
9 	3.2% (4.8 ft)	Midnight	734		2576		2565	

Upper thread 149.6 ft  
 Bobbin 49.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	9.8% (12.3 ft)	Glow	370		0851		2234	
2	9.8% (12.4 ft)	Peach	025		1351		2258	
3	5.9% (7.4 ft)	PaleYellow	025		1172		2461	
4	8.6% (10.8 ft)	White Asparagus	020		0861		2232	
5	56.8% (71.8 ft)	Gray	745		1972		2483	
6	1.4% (1.8 ft)	Star Gold	334		1362		2408	
7	3.5% (4.4 ft)	Mint Green	483		0463		2211	
8	1.4% (1.7 ft)	White	000		0015		2403	
9	3.0% (3.7 ft)	Midnight	734		2576		2565	

Upper thread 126.4 ft  
 Bobbin 42.1 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	8.4% (9.1 ft)	White	150		3761		2403
2	15.4% (16.6 ft)	Medium Blue	003		3652		2206
3	7.3% (7.9 ft)	Lilac Hint	461		0142		2274
4	51.9% (56.0 ft)	Silver Grey	745		1972		2540
5	6.9% (7.5 ft)	Peach	025		1351		2258
6	2.2% (2.4 ft)	Desert Rose	212		2241		2480
7	3.5% (3.8 ft)	White	000		0015		2403
8	4.4% (4.7 ft)	Midnight	734		2576		2565

Upper thread 107.8 ft  
 Bobbin 35.9 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	8.3% (11.5 ft)	White		150		3761		2403
2	15.0% (20.9 ft)	Medium Blue		003		3652		2206
3	7.2% (10.1 ft)	Lilac Hint		461		0142		2274
4	51.1% (71.1 ft)	Silver Grey		745		1972		2540
5	6.8% (9.5 ft)	Peach		025		1351		2258
6	2.7% (3.7 ft)	Desert Rose		212		2241		2480
7	4.2% (5.8 ft)	White		000		0015		2403
8	4.7% (6.5 ft)	Midnight		734		2576		2565

Upper thread            139.0 ft  
 Bobbin                    46.3 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	4.9% (6.9 ft)	PaleYellow		025		1172		2461
2	12.5% (17.6 ft)	Star Gold		334		1362		2408
3	6.6% (9.3 ft)	Peach		025		1351		2258
4	12.5% (17.5 ft)	White Asparagus		020		0861		2232
5	57.4% (80.4 ft)	Gray		745		1972		2483
6	1.3% (1.8 ft)	Chicory		003		3652		2433
7	1.8% (2.5 ft)	White		000		0015		2403
8	3.0% (4.2 ft)	Midnight		734		2576		2565

Upper thread 140.1 ft  
 Bobbin 46.7 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	4.8% (8.5 ft)	PaleYellow		025		1172		2461
2	12.4% (21.7 ft)	Star Gold		334		1362		2408
3	6.6% (11.5 ft)	Peach		025		1351		2258
4	12.4% (21.8 ft)	White Asparagus		020		0861		2232
5	57.0% (100.1 ft)	Gray		745		1972		2483
6	1.5% (2.6 ft)	Chicory		003		3652		2433
7	2.1% (3.7 ft)	White		000		0015		2403
8	3.3% (5.8 ft)	Midnight		734		2576		2565

Upper thread 175.6 ft  
 Bobbin 58.5 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.3% (7.8 ft)	Pink Mist		012		1760		2255
2	14.6% (21.6 ft)	Shell Pink		155		1840		2412
3	7.3% (10.8 ft)	Peach		025		1351		2258
4	8.3% (12.3 ft)	Lilac Hint		461		0142		2274
5	54.9% (81.3 ft)	Silver Grey		745		1972		2540
6	2.0% (2.9 ft)	Mint Green		483		0463		2211
7	3.6% (5.4 ft)	White		000		0015		2403
8	4.1% (6.0 ft)	Midnight		734		2576		2565

Upper thread 148.1 ft  
 Bobbin 49.4 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.3% (7.2 ft)	Pink Mist		012		1760		2255
2	14.7% (19.9 ft)	Shell Pink		155		1840		2412
3	7.4% (10.0 ft)	Peach		025		1351		2258
4	8.3% (11.2 ft)	Lilac Hint		461		0142		2274
5	55.3% (75.0 ft)	Silver Grey		745		1972		2540
6	1.8% (2.5 ft)	Mint Green		483		0463		2211
7	3.2% (4.4 ft)	White		000		0015		2403
8	3.9% (5.3 ft)	Midnight		734		2576		2565

Upper thread 135.5 ft  
 Bobbin 45.2 ft

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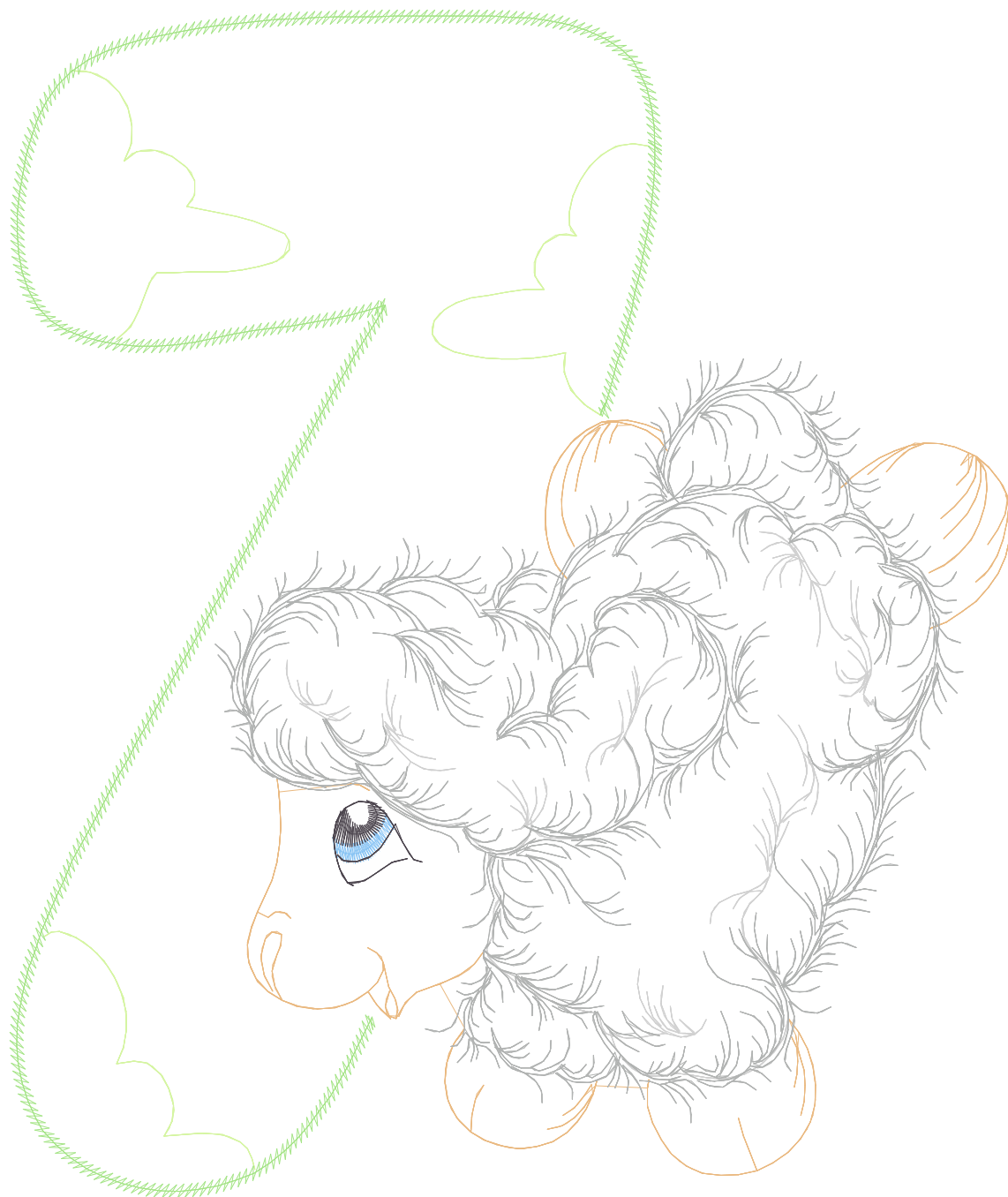


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	4.8% (7.0 ft)	Dark Olive Green	442		0861		2461	
2	11.0% (16.1 ft)	Nile	473		5822		2211	
3	9.1% (13.3 ft)	Peach	025		1351		2258	
4	11.5% (16.9 ft)	Lilac Hint	461		0142		2274	
5	60.1% (88.3 ft)	Silver Grey	745		1972		2540	
6	0.7% (1.0 ft)	Chicory	003		3652		2433	
7	1.2% (1.8 ft)	White	000		0015		2403	
8	1.6% (2.3 ft)	Midnight	734		2576		2565	

Upper thread 146.8 ft  
 Bobbin 48.9 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	4.8% (8.0 ft)	Dark Olive Green		442		0861		2461
2	11.0% (18.3 ft)	Nile		473		5822		2211
3	9.0% (15.1 ft)	Peach		025		1351		2258
4	11.5% (19.2 ft)	Lilac Hint		461		0142		2274
5	60.1% (100.5 ft)	Silver Grey		745		1972		2540
6	0.7% (1.2 ft)	Chicory		003		3652		2433
7	1.3% (2.2 ft)	White		000		0015		2403
8	1.7% (2.8 ft)	Midnight		734		2576		2565

Upper thread 167.3 ft  
 Bobbin 55.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	5.9% (7.8 ft)	White	150		3761		2403
2	11.7% (15.5 ft)	Medium Blue	003		3652		2206
3	6.9% (9.1 ft)	Peach	025		1351		2258
4	8.9% (11.7 ft)	White Asparagus	020		0861		2232
5	58.5% (77.2 ft)	Gray	745		1972		2483
6	1.9% (2.5 ft)	Mint Green	483		0463		2211
7	2.1% (2.8 ft)	White	000		0015		2403
8	4.0% (5.3 ft)	Midnight	734		2576		2565

Upper thread 131.9 ft  
 Bobbin 44.0 ft

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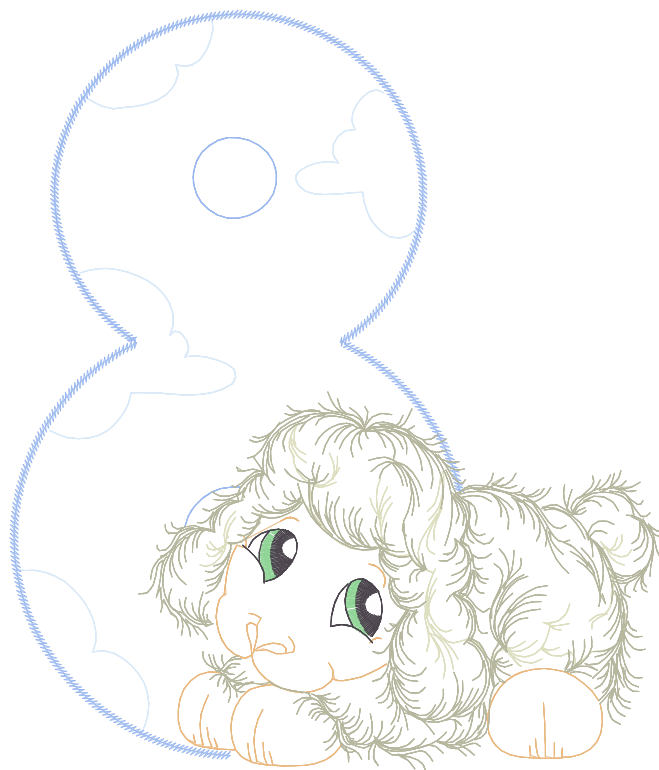


## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.8% (9.0 ft)	White		150		3761		2403
2	11.6% (17.9 ft)	Medium Blue		003		3652		2206
3	6.8% (10.6 ft)	Peach		025		1351		2258
4	8.8% (13.6 ft)	White Asparagus		020		0861		2232
5	58.1% (89.8 ft)	Gray		745		1972		2483
6	2.2% (3.3 ft)	Mint Green		483		0463		2211
7	2.4% (3.7 ft)	White		000		0015		2403
8	4.3% (6.6 ft)	Midnight		734		2576		2565

Upper thread            154.6 ft  
 Bobbin                    51.5 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.9% (7.3 ft)	PaleYellow		025		1172		2461
2	12.8% (16.0 ft)	Glow		370		0851		2234
3	6.7% (8.4 ft)	Peach		025		1351		2258
4	12.4% (15.4 ft)	White Asparagus		020		0861		2232
5	53.5% (66.5 ft)	Gray		745		1972		2483
6	2.8% (3.4 ft)	White		000		0015		2403
7	1.8% (2.2 ft)	Desert Rose		212		2241		2480
8	4.1% (5.1 ft)	Midnight		734		2576		2565

Upper thread 124.4 ft  
 Bobbin 41.5 ft

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







Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.7% (6.9 ft)	PaleYellow		025		1172		2461
2	11.7% (14.0 ft)	Glow		370		0851		2234
3	6.3% (7.6 ft)	Peach		025		1351		2258
4	12.7% (15.3 ft)	White Asparagus		020		0861		2232
5	56.6% (68.2 ft)	Gray		745		1972		2483
6	2.1% (2.5 ft)	White		000		0015		2403
7	1.4% (1.7 ft)	Desert Rose		212		2241		2480
8	3.5% (4.2 ft)	Midnight		734		2576		2565

Upper thread 120.4 ft  
 Bobbin 40.1 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1 	8.5% (11.1 ft)	PaleYellow		025	1172		2461
2 	19.8% (25.7 ft)	Star Gold		334	1362		2408
3 	5.2% (6.8 ft)	Peach		025	1351		2258
4 	9.5% (12.4 ft)	Lilac Hint		461	0142		2274
5 	49.2% (64.0 ft)	Silver Grey		745	1972		2540
6 	2.0% (2.6 ft)	White		000	0015		2403
7 	1.9% (2.5 ft)	Chicory		003	3652		2433
8 	3.8% (4.9 ft)	Midnight		734	2576		2565

Upper thread 130.0 ft  
 Bobbin 43.3 ft

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Thread Charts









Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	8.4% (14.1 ft)	PaleYellow		025		1172		2461
2	19.5% (32.7 ft)	Star Gold		334		1362		2408
3	5.1% (8.6 ft)	Peach		025		1351		2258
4	9.5% (15.9 ft)	Lilac Hint		461		0142		2274
5	48.6% (81.6 ft)	Silver Grey		745		1972		2540
6	2.4% (4.1 ft)	White		000		0015		2403
7	2.3% (3.9 ft)	Chicory		003		3652		2433
8	4.2% (7.0 ft)	Midnight		734		2576		2565

Upper thread 167.8 ft  
 Bobbin 55.9 ft

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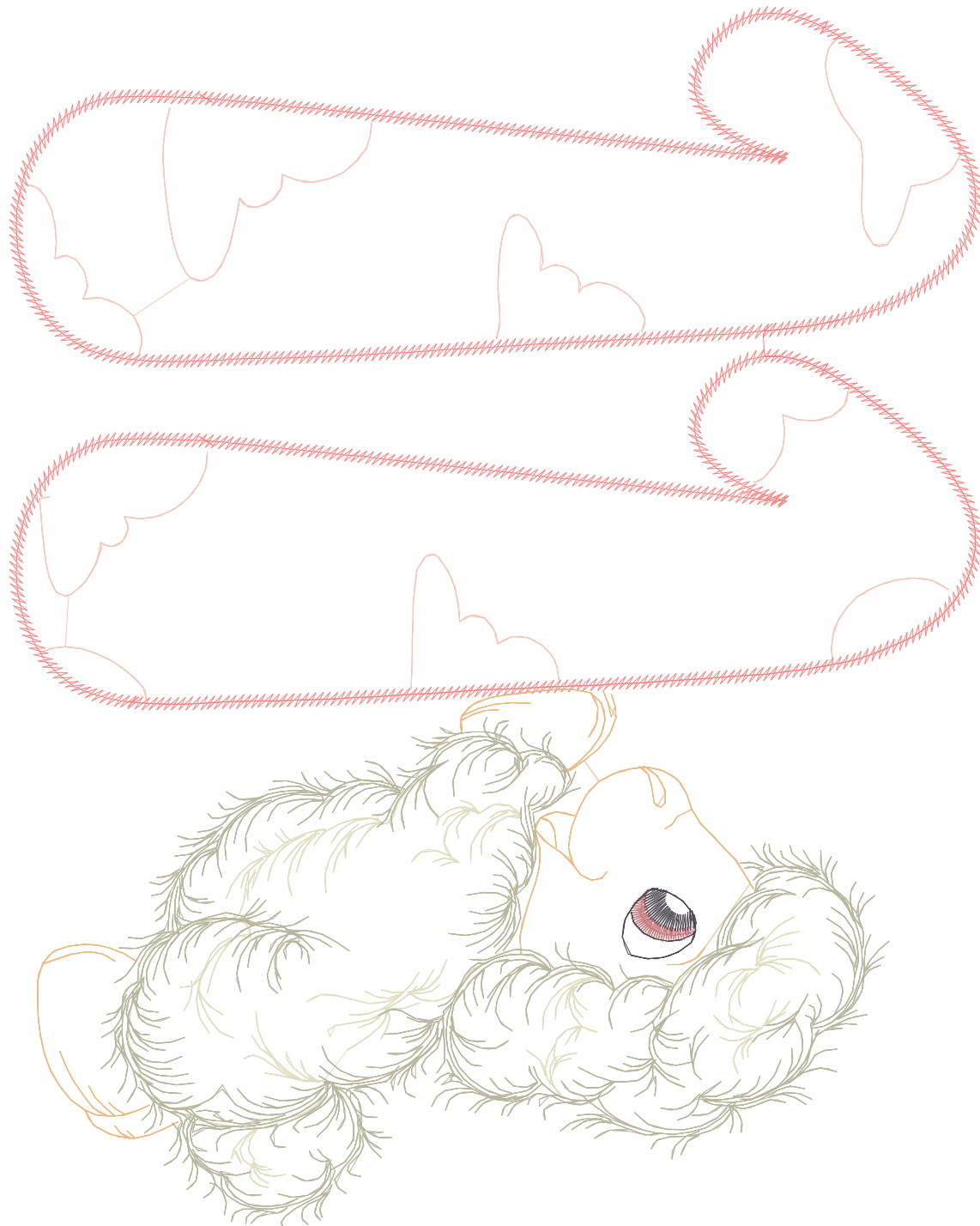


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	8.1% (11.7 ft)	Pink Mist		012		1760		2255
2 	17.8% (25.6 ft)	Shell Pink		155		1840		2412
3 	5.8% (8.3 ft)	Peach		025		1351		2258
4 	13.6% (19.5 ft)	White Asparagus		020		0861		2232
5 	51.2% (73.6 ft)	Gray		745		1972		2483
6 	0.7% (1.1 ft)	Desert Rose		212		2241		2480
7 	1.3% (1.9 ft)	White		000		0015		2403
8 	1.4% (2.0 ft)	Midnight		734		2576		2565

Upper thread 143.6 ft  
 Bobbin 47.9 ft

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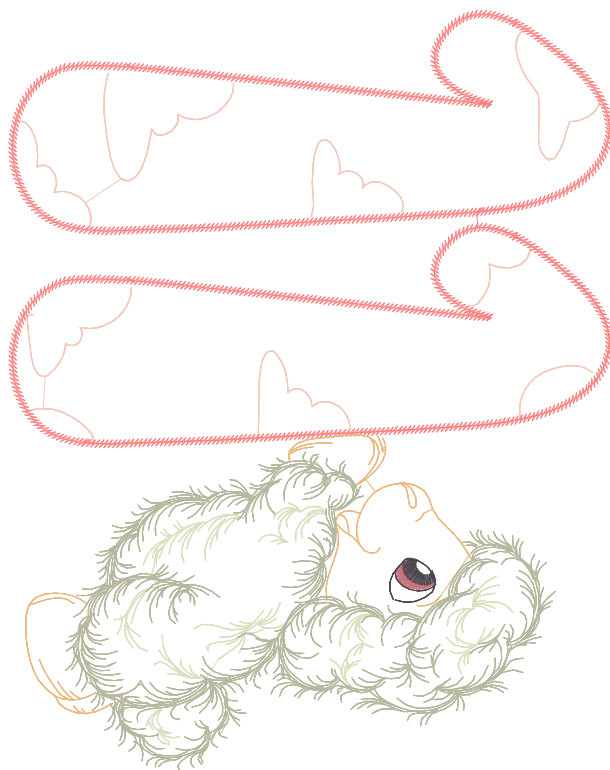


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	8.1% (12.5 ft)	Pink Mist		012		1760		2255
2	17.8% (27.4 ft)	Shell Pink		155		1840		2412
3	5.8% (8.9 ft)	Peach		025		1351		2258
4	13.5% (20.8 ft)	White Asparagus		020		0861		2232
5	51.2% (78.6 ft)	Gray		745		1972		2483
6	0.8% (1.2 ft)	Desert Rose		212		2241		2480
7	1.3% (2.1 ft)	White		000		0015		2403
8	1.4% (2.2 ft)	Midnight		734		2576		2565

Upper thread 153.5 ft  
 Bobbin 51.2 ft

This documentation was created with Embird 2004 software registered to Shane Reynolds.  
 For more information regarding Embird 2004 please visit web site at <http://www.embirdusa.com>.  
 Note: These are the closest threads Embird 2004 was able to find. They might differ from the real colors in some cases.



Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	8.1% (12.4 ft)	Dark Olive Green	442		0861		2461	
2	16.1% (24.6 ft)	Nile	473		5822		2211	
3	12.2% (18.7 ft)	Lilac Hint	461		0142		2274	
4	56.3% (86.2 ft)	Silver Grey	745		1972		2540	
5	6.1% (9.4 ft)	Peach	025		1351		2258	
6	1.3% (1.9 ft)	Midnight	734		2576		2565	

Upper thread 153.3 ft  
 Bobbin 51.1 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	8.1% (13.6 ft)	Dark Olive Green	442		0861		2461	
2 	16.1% (27.1 ft)	Nile	473		5822		2211	
3 	12.2% (20.5 ft)	Lilac Hint	461		0142		2274	
4 	56.3% (94.8 ft)	Silver Grey	745		1972		2540	
5 	6.1% (10.3 ft)	Peach	025		1351		2258	
6 	1.3% (2.2 ft)	Midnight	734		2576		2565	

Upper thread 168.5 ft  
 Bobbin 56.2 ft

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