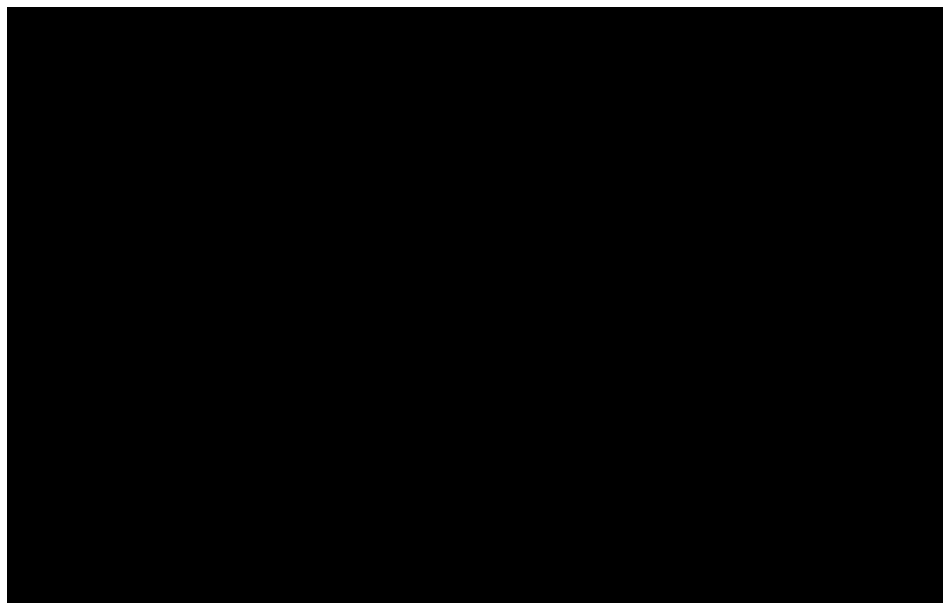


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.3% (0.5 m)	Khaki				
2	0.3% (0.5 m)	Bone				
3	0.8% (1.3 m)	Baroque Rose				
4	0.7% (1.1 m)	Bone				
5	0.4% (0.6 m)	Orange				
6	0.3% (0.5 m)	Bone				
7	0.5% (0.8 m)	Ivy				
8	0.5% (0.9 m)	Bone				
9	0.3% (0.5 m)	Vermilion				
10	0.2% (0.3 m)	Bone				
11	0.2% (0.4 m)	Fresh Green				
12	0.2% (0.3 m)	Bone				
13	0.4% (0.6 m)	Dark Brown				
14	0.4% (0.6 m)	Bone				
15	0.2% (0.3 m)	Prussian Blue				
16	0.2% (0.3 m)	Bone				
17	0.4% (0.6 m)	Purple				
18	0.2% (0.4 m)	Bone				
19	5.8% (9.3 m)	Khaki				
20	17.8% (28.4 m)	Baroque Rose				
21	1.9% (3.0 m)	Warm Gray				
22	5.1% (8.1 m)	Baroque Rose				
23	4.9% (7.8 m)	Khaki				
24	5.2% (8.2 m)	Orange				
25	4.4% (7.1 m)	Vermilion				
26	8.1% (12.8 m)	Ivy				
27	4.0% (6.4 m)	Mint Green				
28	1.9% (2.9 m)	Fresh Green				
29	8.4% (13.4 m)	Olive Green				
30	5.7% (9.0 m)	Dark Brown				
31	0.8% (1.3 m)	Baroque Rose				
32	3.5% (5.6 m)	Dark Olive				
33	7.2% (11.4 m)	Prussian Blue				
34	7.6% (12.2 m)	Purple				
35	1.3% (2.1 m)	Olive Green				

Upper thread 159.4 m  
 Bobbin 53.1 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (0.5 m)	Ivy				
2	0.3% (0.3 m)	Bone				
3	0.7% (0.6 m)	Vermilion				
4	0.4% (0.3 m)	Bone				
5	0.6% (0.4 m)	Fresh Green				
6	0.4% (0.3 m)	Bone				
7	1.0% (0.8 m)	Dark Brown				
8	1.0% (0.8 m)	Bone				
9	0.8% (0.7 m)	Purple				
10	0.6% (0.5 m)	Bone				
11	11.6% (9.2 m)	Vermilion				
12	7.4% (5.8 m)	Ivy				
13	3.6% (2.9 m)	Mint Green				
14	5.0% (3.9 m)	Fresh Green				
15	23.0% (18.2 m)	Olive Green				
16	16.7% (13.2 m)	Dark Brown				
17	2.2% (1.8 m)	Baroque Rose				
18	2.4% (1.9 m)	Dark Olive				
19	21.0% (16.6 m)	Purple				
20	0.9% (0.7 m)	Olive Green				

Upper thread 79.3 m  
 Bobbin 26.4 m

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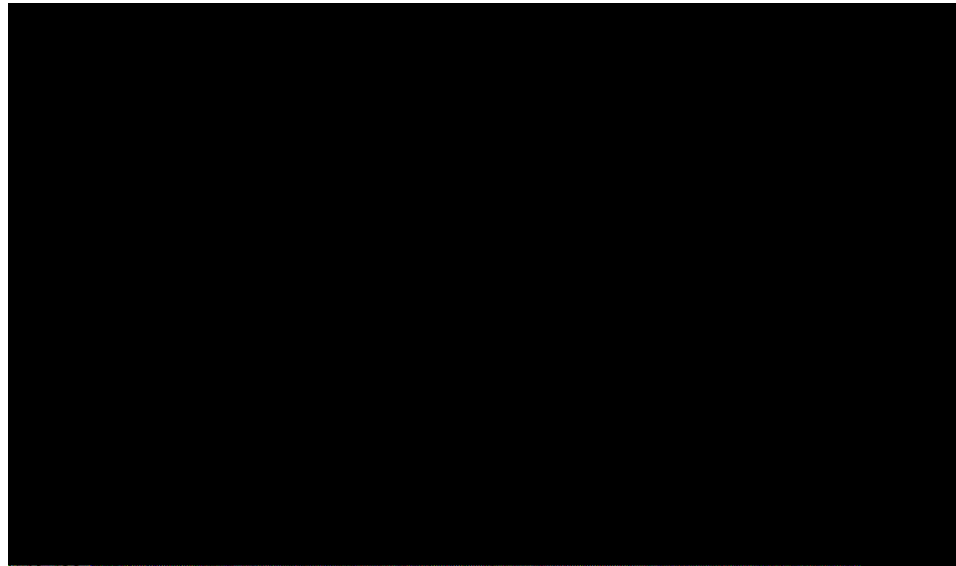


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.8% (2.0 m)	Ivy				
2	1.8% (2.0 m)	Bone				
3	0.4% (0.5 m)	Purple				
4	0.3% (0.3 m)	Bone				
5	0.6% (0.7 m)	Royal Purple				
6	0.5% (0.6 m)	Bone				
7	0.4% (0.4 m)	Gold/Yellow				
8	0.4% (0.4 m)	Bone				
9	0.5% (0.6 m)	Scholastic				
10	0.5% (0.5 m)	Bone				
11	6.4% (7.1 m)	Dark Brown				
12	25.3% (28.4 m)	Ivy				
13	7.1% (8.0 m)	Green				
14	6.3% (7.0 m)	Royal Purple				
15	8.9% (10.0 m)	Purple				
16	11.9% (13.4 m)	Scholastic				
17	10.8% (12.2 m)	Gold/Yellow				
18	4.8% (5.4 m)	Ivy				
19	2.8% (3.1 m)	Green				
20	3.6% (4.0 m)	Ivy				
21	2.6% (2.9 m)	Shimmering Gold				
22	2.4% (2.7 m)	Baroque Rose				

Upper thread 112.2 m  
 Bobbin 37.4 m

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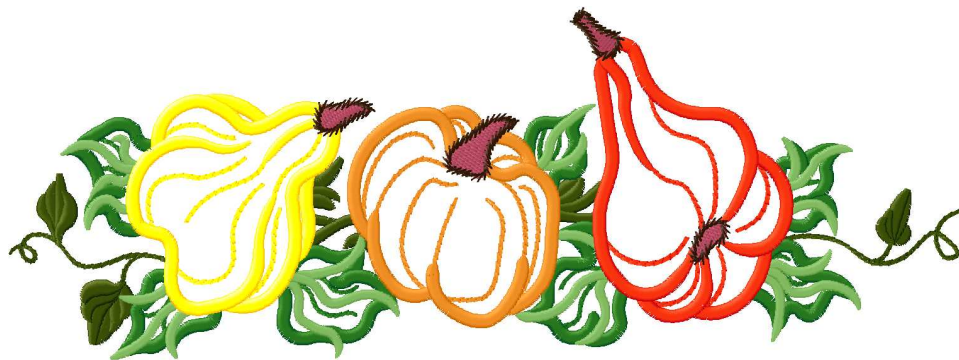


## Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.0% (1.5 m)	Green				
2	2.2% (1.7 m)	Bone				
3	0.8% (0.7 m)	Vermilion				
4	0.5% (0.4 m)	Bone				
5	0.6% (0.4 m)	Orange				
6	0.4% (0.3 m)	Bone				
7	0.5% (0.4 m)	Gold/Yellow				
8	0.4% (0.3 m)	Bone				
9	13.1% (10.2 m)	Dark Olive				
10	19.9% (15.4 m)	Green				
11	12.5% (9.7 m)	Mint Green				
12	13.8% (10.7 m)	Vermilion				
13	13.0% (10.1 m)	Orange				
14	14.1% (11.0 m)	Gold/Yellow				
15	4.0% (3.1 m)	Baroque Rose				
16	2.3% (1.8 m)	Dark Brown				

Upper thread 77.8 m  
Bobbin 25.9 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (0.7 m)	Ivy				
2	0.6% (0.7 m)	Bone				
3	0.6% (0.7 m)	Deep Gold				
4	0.5% (0.6 m)	Bone				
5	0.3% (0.3 m)	Purple				
6	0.2% (0.2 m)	Bone				
7	0.3% (0.3 m)	Mint Green				
8	0.2% (0.3 m)	Bone				
9	0.4% (0.4 m)	Scarlet				
10	0.3% (0.4 m)	Bone				
11	14.2% (15.4 m)	Ivy				
12	7.1% (7.8 m)	Lime Green				
13	17.8% (19.4 m)	Deep Gold				
14	14.1% (15.4 m)	Ivy				
15	16.5% (18.0 m)	Lime Green				
16	3.8% (4.1 m)	Dark Olive				
17	3.3% (3.6 m)	Purple				
18	3.9% (4.3 m)	Mint Green				
19	8.1% (8.8 m)	Scarlet				
20	5.1% (5.5 m)	Baroque Rose				
21	2.0% (2.2 m)	Dark Brown				

Upper thread 109.0 m  
 Bobbin 36.3 m

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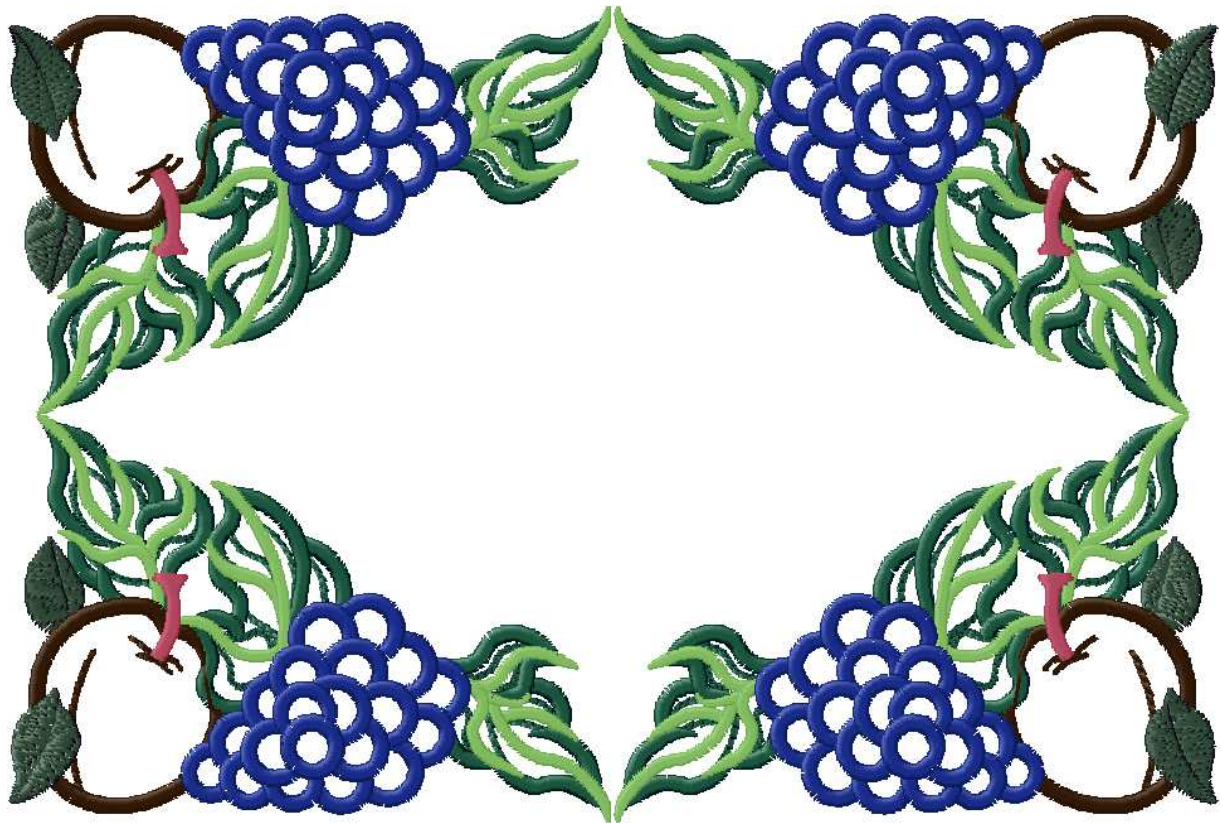


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.8% (2.6 m)	Ivy				
2	2.8% (2.6 m)	Bone				
3	1.4% (1.3 m)	Dark Brown				
4	1.5% (1.4 m)	Bone				
5	1.6% (1.5 m)	Prussian Blue				
6	1.6% (1.5 m)	Bone				
7	30.3% (27.3 m)	Ivy				
8	14.3% (12.9 m)	Mint Green				
9	4.6% (4.1 m)	Olive Green				
10	7.1% (6.4 m)	Dark Brown				
11	1.8% (1.7 m)	Baroque Rose				
12	24.2% (21.8 m)	Prussian Blue				
13	5.8% (5.2 m)	Olive Green				

Upper thread 90.0 m  
 Bobbin 30.0 m

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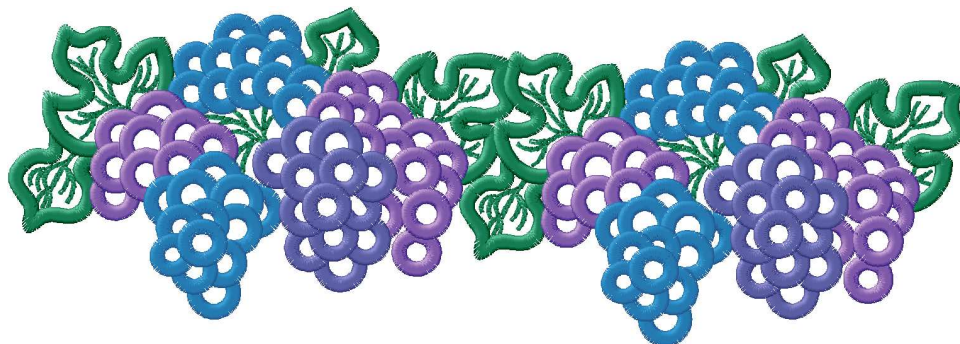


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.0% (2.5 m)	Green				
2	2.1% (2.6 m)	Bone				
3	1.1% (1.4 m)	Dark Turquoise Blue				
4	1.2% (1.4 m)	Bone				
5	1.3% (1.6 m)	Purple				
6	1.3% (1.6 m)	Bone				
7	0.7% (0.9 m)	Baja Blue				
8	0.7% (0.9 m)	Bone				
9	25.2% (31.5 m)	Green				
10	11.4% (14.3 m)	Dark Turquoise Blue				
11	23.2% (29.1 m)	Purple				
12	14.1% (17.6 m)	Dark Turquoise Blue				
13	15.8% (19.7 m)	Baja Blue				

Upper thread 125.2 m  
 Bobbin 41.7 m

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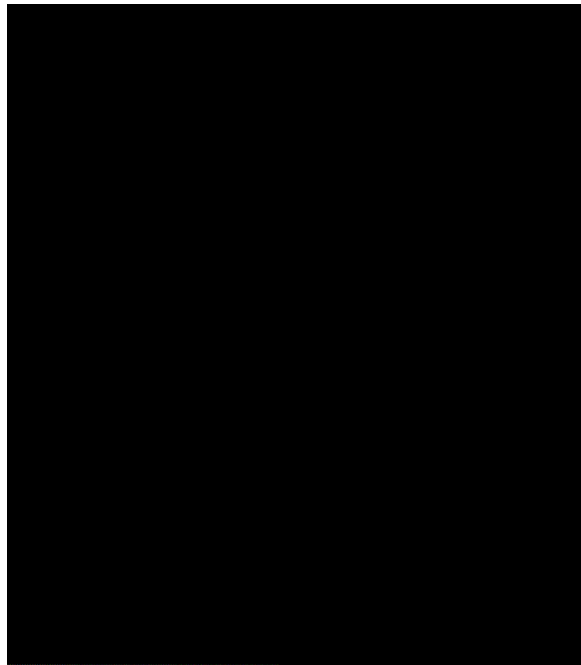


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (0.4 m)	Purple				
2	0.5% (0.3 m)	Bone				
3	0.4% (0.3 m)	Lime Green				
4	0.3% (0.2 m)	Bone				
5	1.2% (0.9 m)	Ivy				
6	1.2% (0.9 m)	Bone				
7	29.1% (21.6 m)	Ivy				
8	18.0% (13.3 m)	Dark Olive				
9	17.7% (13.1 m)	Ivy				
10	8.5% (6.3 m)	Mint Green				
11	13.8% (10.3 m)	Purple				
12	8.4% (6.2 m)	Lime Green				
13	0.4% (0.3 m)	Baroque Rose				

Upper thread 74.3 m  
 Bobbin 24.8 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (1.2 m)	Green				
2	1.0% (1.3 m)	Bone				
3	0.4% (0.5 m)	Canary				
4	0.3% (0.3 m)	Bone				
5	0.5% (0.6 m)	Dark Brown				
6	0.5% (0.6 m)	Bone				
7	0.5% (0.6 m)	Scholastic				
8	0.4% (0.5 m)	Bone				
9	0.6% (0.8 m)	Dark Turquoise Blue				
10	0.5% (0.6 m)	Bone				
11	0.6% (0.7 m)	Purple				
12	0.6% (0.7 m)	Bone				
13	0.2% (0.3 m)	Baja Blue				
14	0.2% (0.3 m)	Bone				
15	0.4% (0.5 m)	Vermilion				
16	0.3% (0.4 m)	Bone				
17	6.3% (7.6 m)	Canary				
18	5.6% (6.8 m)	Dark Brown				
19	12.4% (15.1 m)	Scholastic				
20	12.3% (14.9 m)	Vermilion				
21	13.7% (16.6 m)	Green				
22	6.2% (7.5 m)	Dark Turquoise Blue				
23	12.6% (15.3 m)	Purple				
24	7.5% (9.1 m)	Dark Turquoise Blue				
25	8.5% (10.3 m)	Baja Blue				
26	4.4% (5.3 m)	Dark Olive				
27	1.2% (1.5 m)	Ivy				
28	1.3% (1.6 m)	Baroque Rose				

Upper thread 121.2 m  
 Bobbin 40.4 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.4% (0.5 m)	Khaki				
2	0.4% (0.5 m)	Bone				
3	0.4% (0.6 m)	Orange				
4	0.4% (0.5 m)	Bone				
5	0.7% (0.8 m)	Ivy				
6	0.7% (0.9 m)	Bone				
7	0.4% (0.5 m)	Vermilion				
8	0.2% (0.3 m)	Bone				
9	0.3% (0.4 m)	Fresh Green				
10	0.2% (0.3 m)	Bone				
11	0.5% (0.6 m)	Dark Brown				
12	0.5% (0.6 m)	Bone				
13	0.3% (0.3 m)	Prussian Blue				
14	0.2% (0.3 m)	Bone				
15	0.5% (0.6 m)	Purple				
16	0.3% (0.4 m)	Bone				
17	7.2% (9.3 m)	Khaki				
18	2.3% (3.0 m)	Warm Gray				
19	6.3% (8.1 m)	Baroque Rose				
20	6.1% (7.8 m)	Khaki				
21	6.4% (8.2 m)	Orange				
22	5.5% (7.1 m)	Vermilion				
23	10.0% (12.8 m)	Ivy				
24	5.0% (6.4 m)	Mint Green				
25	2.3% (2.9 m)	Fresh Green				
26	10.4% (13.4 m)	Olive Green				
27	7.0% (9.0 m)	Dark Brown				
28	1.0% (1.3 m)	Baroque Rose				
29	4.4% (5.6 m)	Dark Olive				
30	8.9% (11.4 m)	Prussian Blue				
31	9.5% (12.2 m)	Purple				
32	1.6% (2.1 m)	Olive Green				

Upper thread 128.5 m  
 Bobbin 42.8 m

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