

## Thread Charts











Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (0.2 m)	Scarlet	800	1703	1077	2420
2	0.4% (0.1 m)	Bone	307	1141	1013	2582
3	8.2% (3.4 m)	Dark Brown	058	1876	1007	2411
4	3.6% (1.5 m)	Green	507	5324	1051	2454
5	58.8% (24.4 m)	Green	515	5934	1369	2209
6	11.5% (4.8 m)	Scarlet	800	1703	1077	2420
7	6.3% (2.6 m)	Gold/Yellow	205	0501	1267	2326
8	2.2% (0.9 m)	Lemon Yellow	202	0310	1022	2557
9	2.8% (1.2 m)	Orange	209	1220	1065	2330
10	4.4% (1.8 m)	Green	507	5324	1051	2454
11	1.3% (0.5 m)	Black	900	0020	1008	2552

Upper thread 41.6 m  
Bobbin 13.9 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	0.4% (0.2 m)	Fire Blue	406	3611	1134	2436
2 	0.3% (0.1 m)	Bone	307	1141	1013	2582
3 	17.4% (7.5 m)	Dark Brown	058	1876	1007	2411
4 	7.7% (3.3 m)	Green	507	5324	1051	2454
5 	51.3% (22.1 m)	Green	515	5934	1369	2209
6 	10.9% (4.7 m)	Fire Blue	406	3611	1134	2436
7 	6.2% (2.7 m)	Gold/Yellow	205	0501	1267	2326
8 	2.0% (0.8 m)	Lemon Yellow	202	0310	1022	2557
9 	2.7% (1.2 m)	Orange	209	1220	1065	2330
10 	1.1% (0.5 m)	Black	900	0020	1008	2552

Upper thread 43.1 m  
 Bobbin 14.4 m

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

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.5% (0.5 m)	Dark Brown	058	1876	1007	2411	
2	1.3% (0.5 m)	Bone	307	1141	1013	2582	
3	0.6% (0.2 m)	Scarlet	800	1703	1077	2420	
4	0.4% (0.1 m)	Bone	307	1141	1013	2582	
5	0.6% (0.2 m)	Canary	206	0800	1068	2462	
6	0.5% (0.2 m)	Bone	307	1141	1013	2582	
7	0.5% (0.2 m)	Ultramarine	405	3600	1177	2442	
8	0.5% (0.2 m)	Bone	307	1141	1013	2582	
9	0.7% (0.3 m)	Baroque Rose	333	1921	1341	2480	
10	0.7% (0.3 m)	Lemon Yellow	202	0310	1022	2557	
11	1.2% (0.4 m)	Gold/Yellow	205	0501	1267	2326	
12	31.7% (11.4 m)	Ivy	808	4174	1370	2552	
13	4.7% (1.7 m)	Scarlet	800	1703	1077	2420	
14	23.0% (8.3 m)	Dark Brown	058	1876	1007	2411	
15	18.3% (6.6 m)	Ivy	808	4174	1370	2552	
16	5.9% (2.1 m)	Canary	206	0800	1068	2462	
17	7.8% (2.8 m)	Ultramarine	405	3600	1177	2442	

Upper thread 36.1 m  
Bobbin 12.0 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.9% (0.8 m)	Canary	206	0800	1068	2462
2 	1.7% (0.7 m)	Bone	307	1141	1013	2582
3 	18.8% (7.6 m)	Scarlet	800	1703	1077	2420
4 	26.4% (10.7 m)	White	001	0124	1071	2403
5 	51.2% (20.7 m)	Canary	206	0800	1068	2462

Upper thread 40.5 m  
 Bobbin 13.5 m

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Thread Charts



Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	0.7% (0.2 m)	Canary	206	0800	1068	2462
2	0.7% (0.2 m)	Bone	307	1141	1013	2582
3	0.6% (0.2 m)	Dark Turquoise Blue	019	3902	1029	2529
4	0.5% (0.2 m)	Bone	307	1141	1013	2582
5	51.9% (17.2 m)	Green	515	5934	1369	2209
6	1.0% (0.3 m)	Deep Gold	214	0931	1025	2470
7	5.7% (1.9 m)	Dark Turquoise Blue	019	3902	1029	2529
8	11.3% (3.7 m)	Canary	206	0800	1068	2462
9	7.6% (2.5 m)	Dark Brown	058	1876	1007	2411
10	20.1% (6.7 m)	Scarlet	800	1703	1077	2420

Upper thread 33.2 m  
 Bobbin 11.1 m

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





Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	31.8% (9.3 m)	Dark Brown	058	1876	1007	2411
2 	68.2% (19.9 m)	Scarlet	800	1703	1077	2420

Upper thread 29.2 m  
 Bobbin 9.7 m

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Thread Charts





Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1 	1.8% (0.4 m)	Scarlet	800	1703	1077	2420
2 	1.7% (0.4 m)	Bone	307	1141	1013	2582
3 	11.4% (2.8 m)	Scarlet	800	1703	1077	2420
4 	34.6% (8.4 m)	White	001	0124	1071	2403
5 	34.5% (8.4 m)	Dark Brown	058	1876	1007	2411
6 	2.4% (0.6 m)	Baroque Rose	333	1921	1341	2480
7 	3.7% (0.9 m)	Gold/Yellow	205	0501	1267	2326
8 	3.9% (0.9 m)	Black	900	0020	1008	2552
9 	6.0% (1.5 m)	White	001	0124	1071	2403

Upper thread 24.4 m  
 Bobbin 8.1 m

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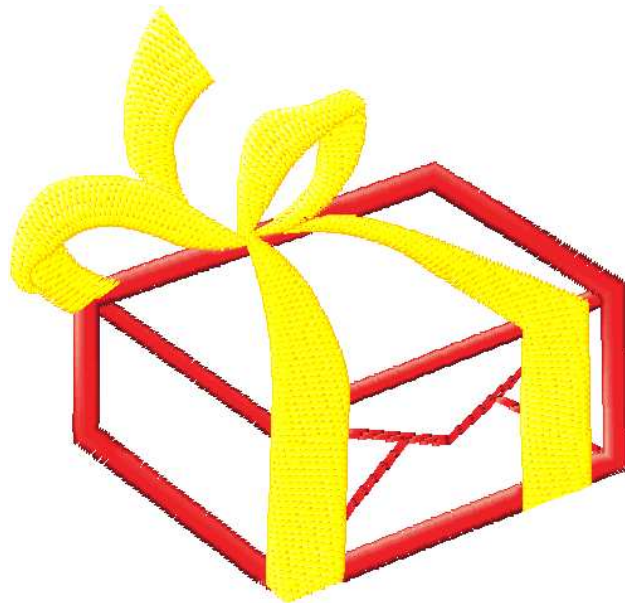


Thread Charts






Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.1% (0.4 m)	Scarlet	800	1703	1077	2420
2 	1.7% (0.3 m)	Bone	307	1141	1013	2582
3 	36.7% (7.3 m)	Scarlet	800	1703	1077	2420
4 	59.4% (11.8 m)	Gold/Yellow	205	0501	1267	2326

Upper thread 19.8 m  
 Bobbin 6.6 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.2% (0.3 m)	Gold/Yellow	205	0501	1267	2326
2 	1.2% (0.3 m)	Bone	307	1141	1013	2582
3 	25.5% (6.5 m)	Gold/Yellow	205	0501	1267	2326
4 	30.4% (7.8 m)	Green	515	5934	1369	2209
5 	41.7% (10.7 m)	Mint Green	502	5822	1049	2211

Upper thread 25.6 m  
 Bobbin 8.5 m

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (0.3 m)	Ivy	808	4174	1370	2552
2	0.8% (0.2 m)	Bone	307	1141	1013	2582
3	1.5% (0.4 m)	Canary	206	0800	1068	2462
4	1.3% (0.4 m)	Bone	307	1141	1013	2582
5	8.5% (2.3 m)	Deep Gold	214	0931	1025	2470
6	8.3% (2.3 m)	Lime Green	513	5833	1169	2457
7	28.5% (7.8 m)	Canary	206	0800	1068	2462
8	30.4% (8.3 m)	Ivy	808	4174	1370	2552
9	15.3% (4.2 m)	Scarlet	800	1703	1077	2420
10	1.8% (0.5 m)	Baroque Rose	333	1921	1341	2480
11	2.6% (0.7 m)	Dark Brown	058	1876	1007	2411

Upper thread 27.4 m

Bobbin 9.1 m

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