

Thread Charts









Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.2% (0.2 m)	Fire Blue	406	3611	1134	2436
2	0.2% (0.2 m)	Bone	307	1141	1013	2582
3	0.3% (0.3 m)	Scarlet	800	1703	1077	2420
4	0.2% (0.2 m)	Bone	307	1141	1013	2582
5	13.3% (13.4 m)	Dark Brown	058	1876	1007	2411
6	5.8% (5.9 m)	Green	507	5324	1051	2454
7	53.3% (53.7 m)	Green	515	5934	1369	2209
8	5.7% (5.7 m)	Fire Blue	406	3611	1134	2436
9	5.7% (5.7 m)	Scarlet	800	1703	1077	2420
10	6.7% (6.8 m)	Gold/Yellow	205	0501	1267	2326
11	2.3% (2.4 m)	Lemon Yellow	202	0310	1022	2557
12	2.8% (2.8 m)	Orange	209	1220	1065	2330
13	2.3% (2.3 m)	Green	507	5324	1051	2454
14	1.3% (1.3 m)	Black	900	0020	1008	2552

Upper thread 100.8 m  
 Bobbin 33.6 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.2% (0.9 m)	Lemon Yellow	202	0310	1022	2557
2 	1.2% (0.9 m)	Bone	307	1141	1013	2582
3 	37.3% (28.9 m)	Green	515	5934	1369	2209
4 	14.4% (11.2 m)	Scarlet	800	1703	1077	2420
5 	17.9% (13.9 m)	White	001	0124	1071	2403
6 	9.0% (7.0 m)	Canary	206	0800	1068	2462
7 	3.7% (2.9 m)	Shimmering Gold	328	0931	1159	2201
8 	15.3% (11.9 m)	Lemon Yellow	202	0310	1022	2557

Upper thread 77.6 m  
 Bobbin 25.9 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.3% (0.3 m)	Canary	206	0800	1068	2462
2	0.2% (0.2 m)	Bone	307	1141	1013	2582
3	0.7% (0.7 m)	Prussian Blue	007	3732	1166	2429
4	0.7% (0.6 m)	Bone	307	1141	1013	2582
5	0.3% (0.3 m)	Purple	614	3335	1266	2437
6	0.2% (0.2 m)	Bone	307	1141	1013	2582
7	0.2% (0.2 m)	Dark Turquoise Blue	019	3902	1029	2529
8	0.2% (0.1 m)	Bone	307	1141	1013	2582
9	39.9% (37.7 m)	Green	515	5934	1369	2209
10	2.5% (2.4 m)	Deep Gold	214	0931	1025	2470
11	2.4% (2.3 m)	Canary	206	0800	1068	2462
12	5.8% (5.5 m)	Prussian Blue	007	3732	1166	2429
13	2.8% (2.6 m)	Purple	614	3335	1266	2437
14	1.4% (1.3 m)	Dark Turquoise Blue	019	3902	1029	2529
15	15.0% (14.1 m)	Dark Brown	058	1876	1007	2411
16	27.5% (26.0 m)	Scarlet	800	1703	1077	2420

Upper thread 94.6 m  
 Bobbin 31.5 m

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Thread Charts





Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (0.5 m)	Scarlet	800	1703	1077	2420	
2	0.6% (0.6 m)	Bone	307	1141	1013	2582	
3	0.7% (0.6 m)	Canary	206	0800	1068	2462	
4	0.6% (0.5 m)	Bone	307	1141	1013	2582	
5	0.6% (0.5 m)	Ultramarine	405	3600	1177	2442	
6	0.5% (0.5 m)	Bone	307	1141	1013	2582	
7	0.4% (0.4 m)	Prussian Blue	007	3732	1166	2429	
8	0.4% (0.3 m)	Bone	307	1141	1013	2582	
9	0.3% (0.3 m)	Dark Brown	058	1876	1007	2411	
10	0.3% (0.3 m)	Bone	307	1141	1013	2582	
11	0.6% (0.5 m)	Baroque Rose	333	1921	1341	2480	
12	0.6% (0.5 m)	Lemon Yellow	202	0310	1022	2557	
13	1.3% (1.1 m)	Gold/Yellow	205	0501	1267	2326	
14	22.8% (19.8 m)	Ivy	808	4174	1370	2552	
15	2.2% (1.9 m)	Canary	206	0800	1068	2462	
16	3.3% (2.9 m)	Scarlet	800	1703	1077	2420	
17	4.5% (3.9 m)	Prussian Blue	007	3732	1166	2429	
18	8.0% (7.0 m)	Dark Brown	058	1876	1007	2411	
19	6.5% (5.7 m)	Ivy	808	4174	1370	2552	
20	2.1% (1.8 m)	Ultramarine	405	3600	1177	2442	
21	7.9% (6.9 m)	Dark Brown	058	1876	1007	2411	
22	16.8% (14.6 m)	Scarlet	800	1703	1077	2420	
23	5.6% (4.9 m)	Ivy	808	4174	1370	2552	
24	1.6% (1.4 m)	Canary	206	0800	1068	2462	
25	8.0% (6.9 m)	Ivy	808	4174	1370	2552	
26	3.3% (2.9 m)	Ultramarine	405	3600	1177	2442	

Upper thread 87.0 m  
 Bobbin 29.0 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.5% (0.7 m)	Dark Turquoise Blue	019	3902	1029	2529
2 	1.3% (0.6 m)	Scholastic	208	0811	1024	2465
3 	31.8% (15.5 m)	Dark Turquoise Blue	019	3902	1029	2529
4 	65.4% (32.0 m)	Prussian Blue	007	3732	1166	2429

Upper thread 48.9 m  
 Bobbin 16.3 m

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## Thread Charts










Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (0.6 m)	Dark Turquoise Blue	019	3902	1029	2529
2	0.9% (0.5 m)	Bone	307	1141	1013	2582
3	0.7% (0.4 m)	Gold/Yellow	205	0501	1267	2326
4	0.5% (0.3 m)	Bone	307	1141	1013	2582
5	14.3% (8.1 m)	Ivy	808	4174	1370	2552
6	16.2% (9.2 m)	Dark Turquoise Blue	019	3902	1029	2529
7	35.3% (19.9 m)	Prussian Blue	007	3732	1166	2429
8	10.2% (5.8 m)	Gold/Yellow	205	0501	1267	2326
9	9.0% (5.1 m)	Green	515	5934	1369	2209
10	11.9% (6.7 m)	Mint Green	502	5822	1049	2211

Upper thread 56.5 m  
Bobbin 18.8 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	0.5% (0.3 m)	Scarlet	800	1703	1077	2420
2 	0.5% (0.3 m)	Bone	307	1141	1013	2582
3 	0.9% (0.6 m)	Dark Turquoise Blue	019	3902	1029	2529
4 	0.8% (0.5 m)	Bone	307	1141	1013	2582
5 	30.4% (18.5 m)	Ivy	808	4174	1370	2552
6 	7.6% (4.6 m)	Scarlet	800	1703	1077	2420
7 	13.0% (7.9 m)	Gold/Yellow	205	0501	1267	2326
8 	15.8% (9.6 m)	Dark Turquoise Blue	019	3902	1029	2529
9 	30.5% (18.5 m)	Prussian Blue	007	3732	1166	2429

Upper thread 60.8 m  
 Bobbin 20.3 m

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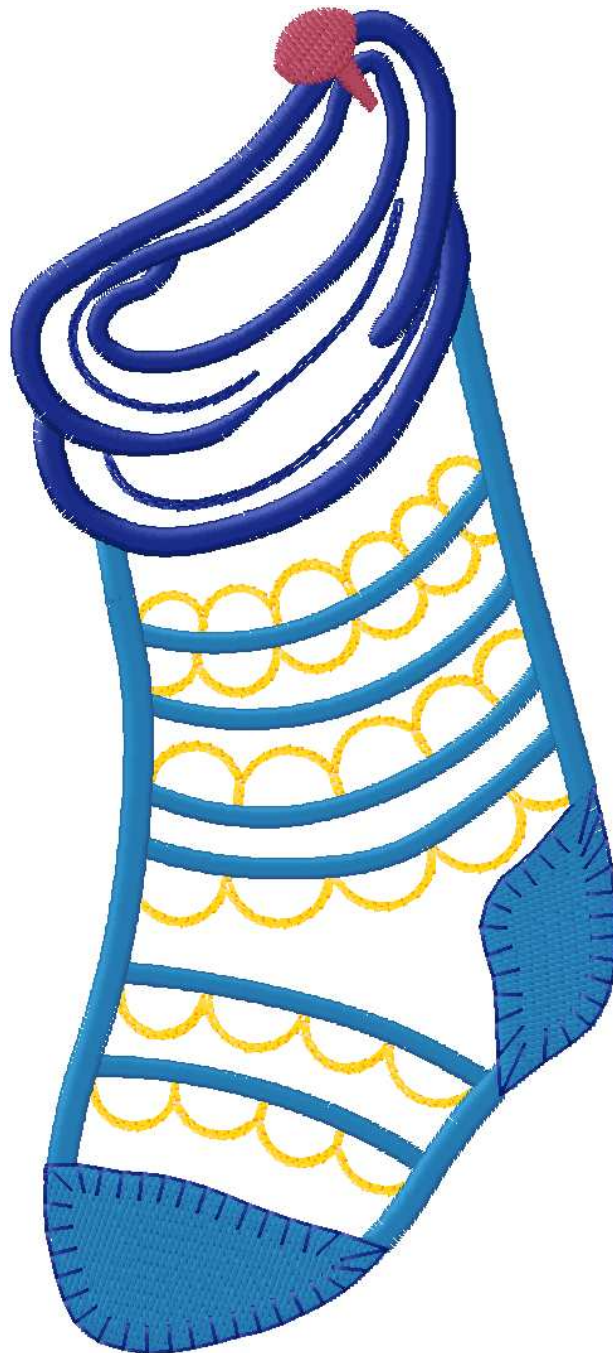


## Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	1.4% (0.7 m)	Dark Turquoise Blue	019	3902	1029	2529
2	1.3% (0.6 m)	Bone	307	1141	1013	2582
3	0.8% (0.4 m)	Prussian Blue	007	3732	1166	2429
4	0.7% (0.3 m)	Bone	307	1141	1013	2582
5	12.8% (6.5 m)	Canary	206	0800	1068	2462
6	28.3% (14.3 m)	Dark Turquoise Blue	019	3902	1029	2529
7	26.2% (13.2 m)	Prussian Blue	007	3732	1166	2429
8	23.2% (11.7 m)	Dark Turquoise Blue	019	3902	1029	2529
9	2.4% (1.2 m)	Baroque Rose	333	1921	1341	2480
10	3.0% (1.5 m)	Prussian Blue	007	3732	1166	2429

Upper thread 50.5 m  
Bobbin 16.8 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.7% (0.5 m)	Dark Brown	058	1876	1007	2411
2	0.6% (0.4 m)	Bone	307	1141	1013	2582
3	0.5% (0.4 m)	White	001	0124	1071	2403
4	0.4% (0.3 m)	Bone	307	1141	1013	2582
5	1.2% (0.9 m)	Baroque Rose	333	1921	1341	2480
6	17.6% (12.5 m)	Ivy	808	4174	1370	2552
7	1.6% (1.1 m)	Apple Green	509	0453	1169	2214
8	1.8% (1.3 m)	Fire Blue	406	3611	1134	2436
9	3.2% (2.3 m)	Ultramarine	405	3600	1177	2442
10	2.7% (2.0 m)	Dark Turquoise Blue	019	3902	1029	2529
11	17.1% (12.2 m)	Scarlet	800	1703	1077	2420
12	7.6% (5.4 m)	Dark Brown	058	1876	1007	2411
13	3.2% (2.3 m)	Gold/Yellow	205	0501	1267	2326
14	8.8% (6.3 m)	Deep Gold	214	0931	1025	2470
15	2.1% (1.5 m)	Royal Purple	869	3110	1033	2380
16	2.8% (2.0 m)	Pale Pink	085	2153	1321	2259
17	1.8% (1.2 m)	Purple	614	3335	1266	2437
18	16.6% (11.8 m)	Dark Brown	058	1876	1007	2411
19	9.7% (6.9 m)	White	001	0124	1071	2403

Upper thread 71.3 m  
 Bobbin 23.8 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.7% (0.5 m)	Ivy	808	4174	1370	2552
2	0.6% (0.4 m)	Bone	307	1141	1013	2582
3	1.1% (0.7 m)	Canary	206	0800	1068	2462
4	1.0% (0.6 m)	Bone	307	1141	1013	2582
5	6.6% (4.2 m)	Deep Gold	214	0931	1025	2470
6	6.6% (4.3 m)	Lime Green	513	5833	1169	2457
7	29.3% (18.9 m)	Canary	206	0800	1068	2462
8	30.1% (19.4 m)	Ivy	808	4174	1370	2552
9	19.1% (12.3 m)	Scarlet	800	1703	1077	2420
10	2.2% (1.4 m)	Baroque Rose	333	1921	1341	2480
11	2.6% (1.7 m)	Dark Brown	058	1876	1007	2411

Upper thread 64.5 m  
 Bobbin 21.5 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.7% (0.5 m)	Scarlet	800	1703	1077	2420
2	0.6% (0.4 m)	Bone	307	1141	1013	2582
3	1.0% (0.7 m)	Dark Turquoise Blue	019	3902	1029	2529
4	0.7% (0.5 m)	Bone	307	1141	1013	2582
5	0.7% (0.5 m)	Dark Brown	058	1876	1007	2411
6	0.5% (0.4 m)	Bone	307	1141	1013	2582
7	0.6% (0.5 m)	Prussian Blue	007	3732	1166	2429
8	0.4% (0.3 m)	Bone	307	1141	1013	2582
9	4.3% (3.2 m)	Scarlet	800	1703	1077	2420
10	9.8% (7.4 m)	Ivy	808	4174	1370	2552
11	2.6% (2.0 m)	Scarlet	800	1703	1077	2420
12	5.9% (4.5 m)	Lime Green	513	5833	1169	2457
13	7.6% (5.7 m)	Canary	206	0800	1068	2462
14	14.7% (11.1 m)	Dark Turquoise Blue	019	3902	1029	2529
15	19.4% (14.7 m)	Dark Brown	058	1876	1007	2411
16	13.9% (10.5 m)	Prussian Blue	007	3732	1166	2429
17	12.0% (9.0 m)	Dark Turquoise Blue	019	3902	1029	2529
18	2.2% (1.7 m)	Baroque Rose	333	1921	1341	2480
19	1.6% (1.2 m)	Prussian Blue	007	3732	1166	2429
20	0.9% (0.6 m)	Ivy	808	4174	1370	2552

Upper thread 75.7 m  
 Bobbin 25.2 m

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