

Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Rayon
1	0.2% (0.3 m)	Fire Blue	406	3611	1134	2436
2	0.1% (0.2 m)	Bone	307	1141	1013	2582
3	0.2% (0.3 m)	Scarlet	800	1703	1077	2420
4	0.1% (0.2 m)	Bone	307	1141	1013	2582
5	0.2% (0.3 m)	Deep Gold	214	0931	1025	2470
6	0.1% (0.2 m)	Bone	307	1141	1013	2582
7	12.0% (17.0 m)	Dark Brown	058	1876	1007	2411
8	6.1% (8.6 m)	Green	507	5324	1051	2454
9	53.9% (76.4 m)	Green	515	5934	1369	2209
10	3.9% (5.5 m)	Fire Blue	406	3611	1134	2436
11	3.8% (5.4 m)	Scarlet	800	1703	1077	2420
12	3.8% (5.3 m)	Deep Gold	214	0931	1025	2470
13	6.8% (9.7 m)	Gold/Yellow	205	0501	1267	2326
14	2.4% (3.4 m)	Lemon Yellow	202	0310	1022	2557
15	2.9% (4.1 m)	Orange	209	1220	1065	2330
16	2.0% (2.8 m)	Green	507	5324	1051	2454
17	1.4% (2.0 m)	Black	900	0020	1008	2552

Upper thread 141.9 m
 Bobbin 47.3 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.4% (0.6 m)	Canary	206	0800	1068	2462
2	0.4% (0.7 m)	Bone	307	1141	1013	2582
3	0.5% (0.9 m)	Prussian Blue	007	3732	1166	2429
4	0.4% (0.8 m)	Bone	307	1141	1013	2582
5	0.4% (0.8 m)	Purple	614	3335	1266	2437
6	0.5% (0.9 m)	Bone	307	1141	1013	2582
7	0.4% (0.7 m)	Dark Turquoise Blue	019	3902	1029	2529
8	0.4% (0.8 m)	Bone	307	1141	1013	2582
9	39.5% (67.2 m)	Green	515	5934	1369	2209
10	3.4% (5.8 m)	Deep Gold	214	0931	1025	2470
11	4.2% (7.1 m)	Canary	206	0800	1068	2462
12	4.3% (7.4 m)	Prussian Blue	007	3732	1166	2429
13	4.2% (7.2 m)	Purple	614	3335	1266	2437
14	2.6% (4.5 m)	Dark Turquoise Blue	019	3902	1029	2529
15	13.1% (22.4 m)	Dark Brown	058	1876	1007	2411
16	25.0% (42.5 m)	Scarlet	800	1703	1077	2420

Upper thread 170.1 m
 Bobbin 56.7 m

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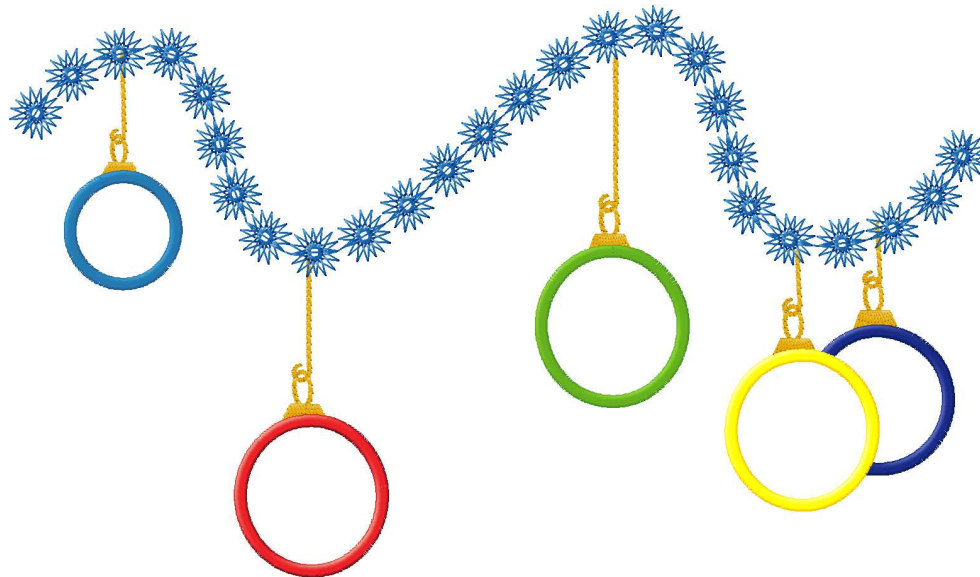


Thread Charts


Thread	Consumption	Name	Brother Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (0.4 m)	Dark Turquoise Blue	019	3902	1029	2529
2	0.5% (0.2 m)	Bone	307	1141	1013	2582
3	1.1% (0.4 m)	Scarlet	800	1703	1077	2420
4	0.7% (0.3 m)	Bone	307	1141	1013	2582
5	1.1% (0.4 m)	Lime Green	513	5833	1169	2457
6	0.6% (0.2 m)	Bone	307	1141	1013	2582
7	0.9% (0.3 m)	Prussian Blue	007	3732	1166	2429
8	0.6% (0.2 m)	Bone	307	1141	1013	2582
9	0.8% (0.3 m)	Gold/Yellow	205	0501	1267	2326
10	0.6% (0.2 m)	Bone	307	1141	1013	2582
11	16.0% (5.6 m)	Deep Gold	214	0931	1025	2470
12	28.9% (10.1 m)	Ultramarine	405	3600	1177	2442
13	10.5% (3.7 m)	Lime Green	513	5833	1169	2457
14	8.0% (2.8 m)	Dark Turquoise Blue	019	3902	1029	2529
15	7.8% (2.7 m)	Prussian Blue	007	3732	1166	2429
16	10.1% (3.5 m)	Gold/Yellow	205	0501	1267	2326
17	10.7% (3.8 m)	Scarlet	800	1703	1077	2420

Upper thread 34.9 m
 Bobbin 11.6 m

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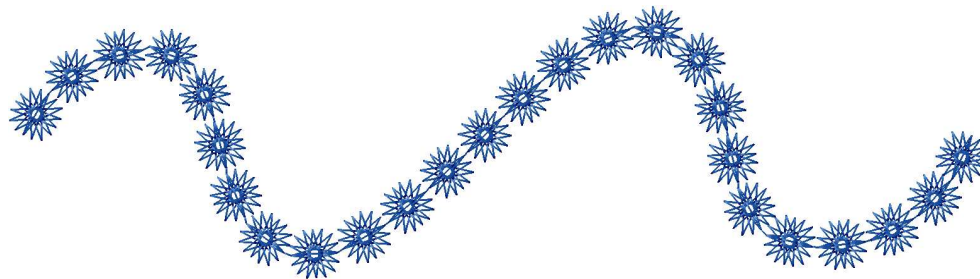


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	100.0% (10.1 m)	Fire Blue	406	3611	1134	2436

Upper thread 10.1 m
 Bobbin 3.4 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.4% (0.6 m)	Scarlet	800	1703	1077	2420
2	0.5% (0.7 m)	Bone	307	1141	1013	2582
3	0.7% (1.0 m)	Canary	206	0800	1068	2462
4	0.7% (1.0 m)	Bone	307	1141	1013	2582
5	0.5% (0.7 m)	Ultramarine	405	3600	1177	2442
6	0.4% (0.6 m)	Bone	307	1141	1013	2582
7	0.3% (0.4 m)	Prussian Blue	007	3732	1166	2429
8	0.3% (0.4 m)	Bone	307	1141	1013	2582
9	0.3% (0.4 m)	Lemon Yellow	202	0310	1022	2557
10	0.2% (0.3 m)	Bone	307	1141	1013	2582
11	0.3% (0.4 m)	Dark Brown	058	1876	1007	2411
12	0.2% (0.3 m)	Bone	307	1141	1013	2582
13	0.6% (0.9 m)	Baroque Rose	333	1921	1341	2480
14	0.7% (1.1 m)	Lemon Yellow	202	0310	1022	2557
15	1.6% (2.3 m)	Gold/Yellow	205	0501	1267	2326
16	2.6% (3.7 m)	Lemon Yellow	202	0310	1022	2557
17	32.6% (46.5 m)	Ivy	808	4174	1370	2552
18	2.9% (4.1 m)	Canary	206	0800	1068	2462
19	2.5% (3.5 m)	Scarlet	800	1703	1077	2420
20	3.4% (4.9 m)	Prussian Blue	007	3732	1166	2429
21	6.1% (8.7 m)	Dark Brown	058	1876	1007	2411
22	5.0% (7.1 m)	Ivy	808	4174	1370	2552
23	1.6% (2.3 m)	Ultramarine	405	3600	1177	2442
24	6.9% (9.8 m)	Dark Brown	058	1876	1007	2411
25	14.6% (20.9 m)	Scarlet	800	1703	1077	2420
26	4.3% (6.1 m)	Ivy	808	4174	1370	2552
27	1.2% (1.8 m)	Canary	206	0800	1068	2462
28	6.1% (8.7 m)	Ivy	808	4174	1370	2552
29	2.6% (3.7 m)	Ultramarine	405	3600	1177	2442

Upper thread 142.8 m

Bobbin 47.6 m




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Thread Charts





Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	4.4% (1.3 m)	Tiger Eye	323	0853	1257	2231
2 	3.5% (1.0 m)	Bone	307	1141	1013	2582
3 	92.1% (26.9 m)	Russet Brown	330	0747	1157	2546

Upper thread 29.3 m
 Bobbin 9.8 m

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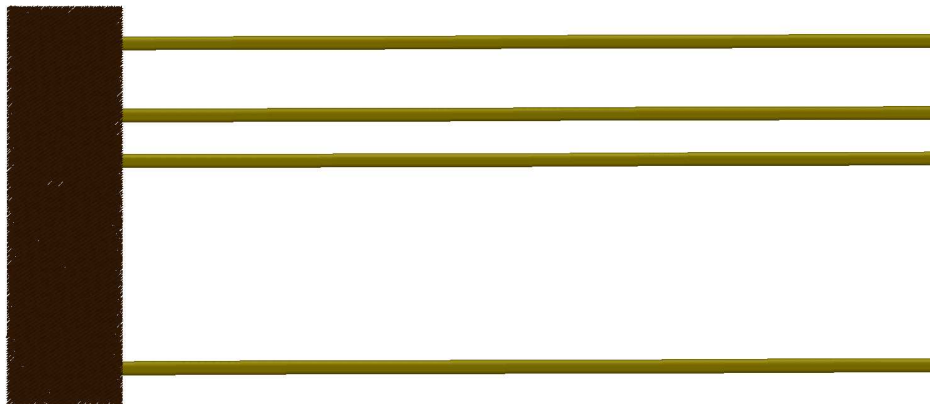


Thread Charts





Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.1% (1.2 m)	Scholastic	208	0811	1024	2465
2 	1.8% (1.0 m)	Bone	307	1141	1013	2582
3 	46.4% (26.2 m)	Russet Brown	330	0747	1157	2546
4 	49.6% (28.0 m)	Dark Brown	058	1876	1007	2411

Upper thread 56.5 m
 Bobbin 18.8 m

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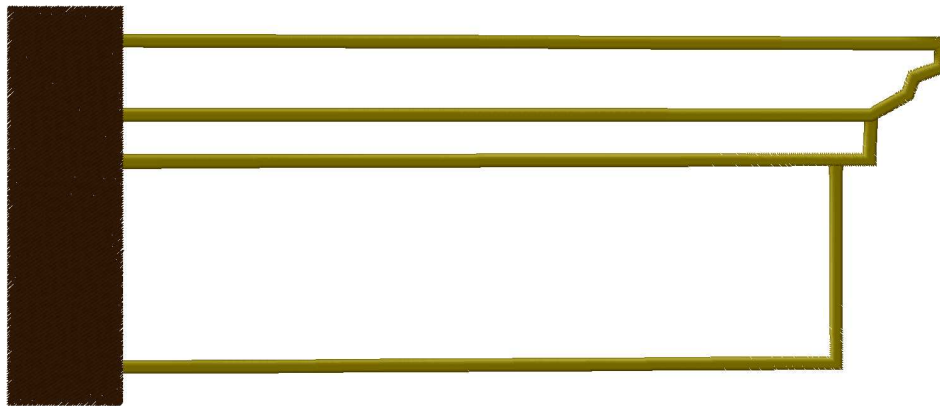


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.1% (1.2 m)	Tiger Eye	323	0853	1257	2231
2 	1.8% (1.0 m)	Bone	307	1141	1013	2582
3 	47.1% (26.9 m)	Russet Brown	330	0747	1157	2546
4 	49.0% (28.0 m)	Dark Brown	058	1876	1007	2411

Upper thread 57.1 m
 Bobbin 19.0 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.3% (0.4 m)	Deep Gold	214	0931	1025	2470
2	0.3% (0.3 m)	Bone	307	1141	1013	2582
3	0.4% (0.5 m)	Scarlet	800	1703	1077	2420
4	0.3% (0.3 m)	Bone	307	1141	1013	2582
5	0.6% (0.7 m)	Dark Turquoise Blue	019	3902	1029	2529
6	0.5% (0.5 m)	Bone	307	1141	1013	2582
7	0.4% (0.4 m)	Gold/Yellow	205	0501	1267	2326
8	0.3% (0.3 m)	Bone	307	1141	1013	2582
9	24.7% (28.1 m)	Ivy	808	4174	1370	2552
10	4.7% (5.3 m)	Orange	209	1220	1065	2330
11	3.6% (4.1 m)	Isle Green	534	4643	1298	2448
12	5.3% (6.0 m)	Scarlet	800	1703	1077	2420
13	9.3% (10.6 m)	Gold/Yellow	205	0501	1267	2326
14	9.6% (10.9 m)	Dark Turquoise Blue	019	3902	1029	2529
15	21.1% (24.0 m)	Prussian Blue	007	3732	1166	2429
16	5.9% (6.7 m)	Gold/Yellow	205	0501	1267	2326
17	5.4% (6.1 m)	Green	515	5934	1369	2209
18	7.2% (8.2 m)	Mint Green	502	5822	1049	2211

Upper thread 113.5 m

Bobbin 37.8 m

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Rayon
1	0.7% (0.8 m)	Scarlet	800		1703	1077	2420
2	0.6% (0.8 m)	Bone	307		1141	1013	2582
3	0.8% (1.0 m)	Russet Brown	330		0747	1157	2546
4	0.7% (0.9 m)	Bone	307		1141	1013	2582
5	0.6% (0.8 m)	Dark Brown	058		1876	1007	2411
6	0.6% (0.7 m)	Bone	307		1141	1013	2582
7	4.7% (6.0 m)	Dark Brown	058		1876	1007	2411
8	8.3% (10.7 m)	Russet Brown	330		0747	1157	2546
9	9.2% (11.8 m)	Royal Purple	869		3110	1033	2380
10	3.0% (3.8 m)	Pale Pink	085		2153	1321	2259
11	1.6% (2.0 m)	Scarlet	800		1703	1077	2420
12	2.5% (3.2 m)	Lemon Yellow	202		0310	1022	2557
13	1.6% (2.1 m)	Ivy	808		4174	1370	2552
14	4.0% (5.1 m)	White	001		0124	1071	2403
15	2.0% (2.6 m)	Prussian Blue	007		3732	1166	2429
16	6.6% (8.5 m)	Gold/Yellow	205		0501	1267	2326
17	2.5% (3.2 m)	Purple	614		3335	1266	2437
18	11.8% (15.0 m)	Scarlet	800		1703	1077	2420
19	15.2% (19.5 m)	Green	515		5934	1369	2209
20	8.5% (10.8 m)	White	001		0124	1071	2403
21	2.4% (3.0 m)	Orange	209		1220	1065	2330
22	8.0% (10.2 m)	Dark Brown	058		1876	1007	2411
23	3.3% (4.2 m)	White	001		0124	1071	2403
24	0.8% (1.0 m)	Black	900		0020	1008	2552

Upper thread 127.9 m
 Bobbin 42.6 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	0.6% (0.8 m)	Scarlet	800	1703	1077	2420
2	0.4% (0.6 m)	Bone	307	1141	1013	2582
3	0.8% (1.0 m)	Dark Turquoise Blue	019	3902	1029	2529
4	0.6% (0.7 m)	Bone	307	1141	1013	2582
5	0.6% (0.7 m)	Dark Brown	058	1876	1007	2411
6	0.4% (0.6 m)	Bone	307	1141	1013	2582
7	0.5% (0.6 m)	Prussian Blue	007	3732	1166	2429
8	0.3% (0.4 m)	Bone	307	1141	1013	2582
9	4.4% (5.5 m)	Scarlet	800	1703	1077	2420
10	9.0% (11.3 m)	Ivy	808	4174	1370	2552
11	2.8% (3.5 m)	Scarlet	800	1703	1077	2420
12	6.6% (8.2 m)	Lime Green	513	5833	1169	2457
13	6.3% (7.9 m)	Canary	206	0800	1068	2462
14	15.4% (19.4 m)	Dark Turquoise Blue	019	3902	1029	2529
15	19.3% (24.3 m)	Dark Brown	058	1876	1007	2411
16	14.3% (17.9 m)	Prussian Blue	007	3732	1166	2429
17	13.1% (16.4 m)	Dark Turquoise Blue	019	3902	1029	2529
18	2.3% (2.9 m)	Baroque Rose	333	1921	1341	2480
19	1.6% (2.0 m)	Prussian Blue	007	3732	1166	2429
20	0.8% (1.0 m)	Ivy	808	4174	1370	2552

Upper thread 125.9 m
 Bobbin 42.0 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.4% (0.4 m)	Canary	206	0800	1068	2462
2	0.4% (0.4 m)	Bone	307	1141	1013	2582
3	0.4% (0.4 m)	Ivy	808	4174	1370	2552
4	0.3% (0.3 m)	Bone	307	1141	1013	2582
5	0.6% (0.6 m)	Scarlet	800	1703	1077	2420
6	0.4% (0.4 m)	Bone	307	1141	1013	2582
7	0.7% (0.7 m)	Dark Turquoise Blue	019	3902	1029	2529
8	0.5% (0.5 m)	Bone	307	1141	1013	2582
9	0.5% (0.5 m)	Dark Brown	058	1876	1007	2411
10	0.4% (0.4 m)	Bone	307	1141	1013	2582
11	0.4% (0.5 m)	Prussian Blue	007	3732	1166	2429
12	0.3% (0.3 m)	Bone	307	1141	1013	2582
13	3.2% (3.4 m)	Deep Gold	214	0931	1025	2470
14	1.9% (2.0 m)	Lime Green	513	5833	1169	2457
15	8.4% (9.0 m)	Canary	206	0800	1068	2462
16	9.4% (10.1 m)	Ivy	808	4174	1370	2552
17	3.1% (3.3 m)	Scarlet	800	1703	1077	2420
18	3.0% (3.2 m)	Pink	807	2220	1117	2248
19	7.0% (7.4 m)	Ivy	808	4174	1370	2552
20	1.9% (2.0 m)	Scarlet	800	1703	1077	2420
21	4.3% (4.6 m)	Lime Green	513	5833	1169	2457
22	5.4% (5.7 m)	Canary	206	0800	1068	2462
23	10.4% (11.1 m)	Dark Turquoise Blue	019	3902	1029	2529
24	13.8% (14.7 m)	Dark Brown	058	1876	1007	2411
25	9.9% (10.5 m)	Prussian Blue	007	3732	1166	2429
26	8.7% (9.3 m)	Dark Turquoise Blue	019	3902	1029	2529
27	2.3% (2.4 m)	Baroque Rose	333	1921	1341	2480
28	1.1% (1.2 m)	Prussian Blue	007	3732	1166	2429
29	0.6% (0.6 m)	Ivy	808	4174	1370	2552
30	0.4% (0.5 m)	Dark Brown	058	1876	1007	2411

Upper thread 106.5 m
 Bobbin 35.5 m

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