

Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	1.5% (1.1 ft)	Orange	337		1311		1173		2289	
2	1.3% (0.9 ft)	Bone	307		1141		1013		2582	
3	1.2% (0.9 ft)	Ivy	808		4174		1370		2552	
4	4.0% (2.9 ft)	Almond Oil	843		0861		1072		2316	
5	15.3% (11.0 ft)	Russet Brown	330		0747		1157		2546	
6	2.2% (1.6 ft)	Baroque Rose	333		1921		1341		2480	
7	6.7% (4.8 ft)	Warm Gray	399		0142		1286		2271	
8	0.5% (0.4 ft)	Baroque Rose	333		1921		1341		2480	
9	3.4% (2.5 ft)	Deep Gold	214		0931		1025		2470	
10	25.0% (18.1 ft)	Black	900		0020		1008		2552	
11	3.8% (2.8 ft)	Baroque Rose	333		1921		1341		2480	
12	20.0% (14.4 ft)	Orange	337		1311		1173		2289	
13	1.3% (1.0 ft)	Dark Brown	058		1876		1007		2411	
14	7.6% (5.5 ft)	Scholastic	208		0811		1024		2465	
15	3.5% (2.5 ft)	Ivy	808		4174		1370		2552	
16	2.5% (1.8 ft)	Dark Brown	058		1876		1007		2411	

Upper thread 72.2 ft

Bobbin 24.1 ft

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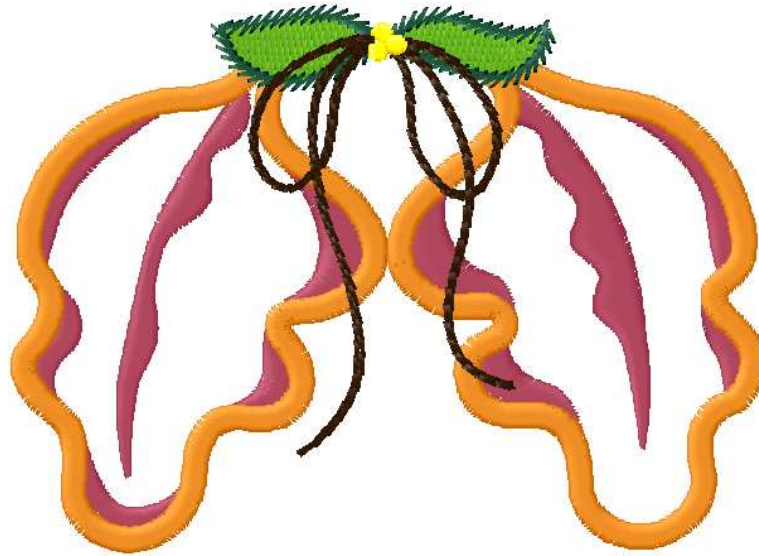


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.7% (2.6 ft)	Scholastic	208	0811	1024	2465
2	2.7% (2.5 ft)	Bone	307	1141	1013	2582
3	33.4% (31.3 ft)	Baroque Rose	333	1921	1341	2480
4	39.4% (36.9 ft)	Orange	209	1220	1065	2330
5	8.5% (8.0 ft)	Lime Green	513	5833	1169	2457
6	2.9% (2.8 ft)	Ivy	808	4174	1370	2552
7	9.7% (9.1 ft)	Dark Brown	058	1876	1007	2411
8	0.6% (0.5 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 93.7 ft
 Bobbin 31.2 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.7% (0.7 ft)	Baroque Rose	333	1921	1341	2480
2	0.4% (0.4 ft)	Bone	307	1141	1013	2582
3	1.4% (1.3 ft)	Vermilion	030	1703	1378	2397
4	1.0% (0.9 ft)	Bone	307	1141	1013	2582
5	9.4% (8.6 ft)	Olive Green	519	4174	1006	2552
6	9.1% (8.4 ft)	Gold/Yellow	205	0501	1267	2326
7	4.7% (4.3 ft)	Dark Brown	058	1876	1007	2411
8	8.1% (7.4 ft)	Baroque Rose	333	1921	1341	2480
9	18.6% (17.1 ft)	Vermilion	030	1703	1378	2397
10	32.7% (30.0 ft)	Lime Green	513	5833	1169	2457
11	9.8% (9.0 ft)	Ivy	808	4174	1370	2552
12	4.0% (3.7 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 91.8 ft
 Bobbin 30.6 ft


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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	100.0% (22.3 ft)	Canary	206	0800	1068	2462

Upper thread 22.3 ft
 Bobbin 7.4 ft

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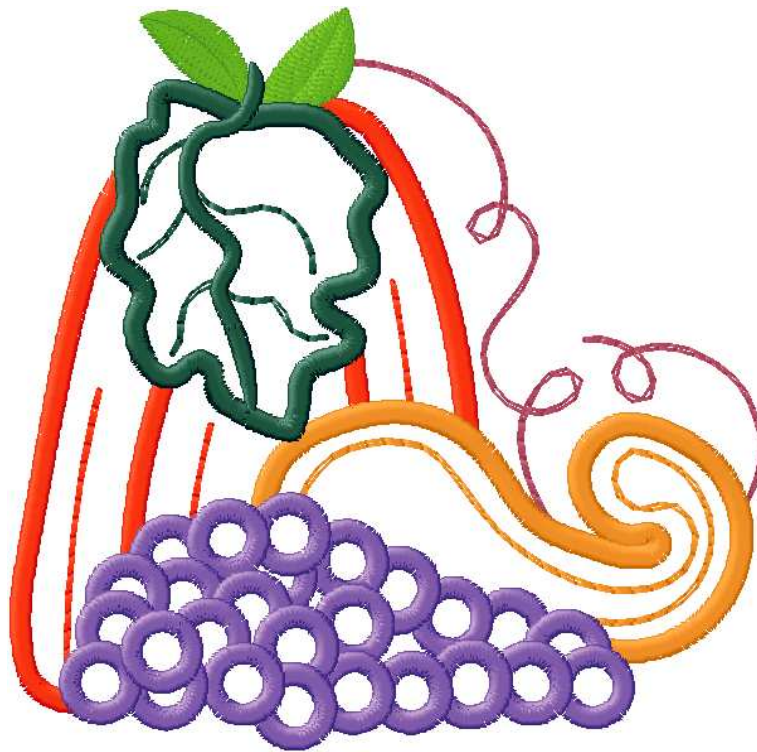


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	1.4% (1.9 ft)	Vermilion	030	1703	1378	2397
2	1.4% (1.8 ft)	Bone	307	1141	1013	2582
3	1.1% (1.4 ft)	Orange	209	1220	1065	2330
4	0.9% (1.2 ft)	Bone	307	1141	1013	2582
5	0.9% (1.2 ft)	Purple	614	3335	1266	2437
6	0.9% (1.2 ft)	Bone	307	1141	1013	2582
7	0.9% (1.2 ft)	Ivy	808	4174	1370	2552
8	0.6% (0.8 ft)	Bone	307	1141	1013	2582
9	5.6% (7.2 ft)	Baroque Rose	333	1921	1341	2480
10	13.1% (17.0 ft)	Vermilion	030	1703	1378	2397
11	14.6% (18.9 ft)	Orange	209	1220	1065	2330
12	5.3% (6.9 ft)	Lime Green	513	5833	1169	2457
13	16.5% (21.4 ft)	Ivy	808	4174	1370	2552
14	36.7% (47.6 ft)	Purple	614	3335	1266	2437

Upper thread 129.7 ft
 Bobbin 43.2 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.3% (0.8 ft)	Dark Brown	058	1876	1007	2411
2	1.8% (0.7 ft)	Bone	307	1141	1013	2582
3	2.5% (0.9 ft)	Scholastic	208	0811	1024	2465
4	2.5% (0.9 ft)	Bone	307	1141	1013	2582
5	34.7% (12.5 ft)	Dark Brown	058	1876	1007	2411
6	56.1% (20.3 ft)	Scholastic	208	0811	1024	2465

Upper thread 36.1 ft
 Bobbin 12.0 ft

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Thread Charts









Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.9% (2.5 ft)	Dark Gray	707	1375	1303	2553
2	2.1% (2.7 ft)	Bone	307	1141	1013	2582
3	0.7% (0.9 ft)	Baroque Rose	333	1921	1341	2480
4	0.5% (0.6 ft)	Bone	307	1141	1013	2582
5	4.1% (5.3 ft)	Tiger Eye	323	0853	1257	2231
6	2.3% (3.0 ft)	Scholastic	126	1352	1155	2465
7	7.9% (10.1 ft)	Baroque Rose	333	1921	1341	2480
8	5.5% (7.1 ft)	Dark Brown	058	1876	1007	2411
9	23.9% (30.8 ft)	Dark Gray	707	1375	1303	2553
10	16.1% (20.7 ft)	White	001	0124	1071	2403
11	4.1% (5.3 ft)	Baroque Rose	333	1921	1341	2480
12	7.0% (9.0 ft)	Tiger Eye	323	0853	1257	2231
13	6.9% (8.9 ft)	Scholastic	126	1352	1155	2465
14	2.2% (2.9 ft)	Black	900	0020	1008	2552
15	5.2% (6.7 ft)	Dark Brown	058	1876	1007	2411
16	5.2% (6.6 ft)	Deep Gold	214	0931	1025	2470
17	4.4% (5.6 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 128.7 ft
 Bobbin 42.9 ft

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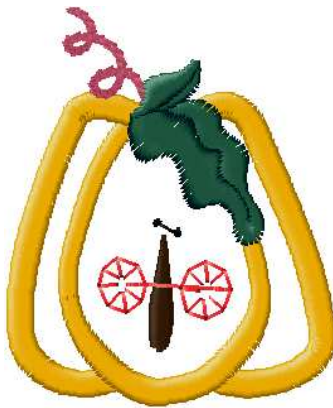


Thread Charts









Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.7% (0.9 ft)	Deep Gold	214	0931	1025	2470
2 	2.4% (0.8 ft)	Bone	307	1141	1013	2582
3 	3.6% (1.1 ft)	Dark Brown	058	1876	1007	2411
4 	0.4% (0.1 ft)	Black	900	0020	1008	2552
5 	2.9% (0.9 ft)	Scarlet	800	1703	1077	2420
6 	59.8% (19.1 ft)	Deep Gold	214	0931	1025	2470
7 	5.5% (1.8 ft)	Baroque Rose	333	1921	1341	2480
8 	22.8% (7.3 ft)	Ivy	808	4174	1370	2552

Upper thread 32.0 ft
 Bobbin 10.7 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	3.0% (0.9 ft)	Deep Gold	214	0931	1025	2470
2 	2.6% (0.8 ft)	Bone	307	1141	1013	2582
3 	3.5% (1.0 ft)	Dark Brown	058	1876	1007	2411
4 	0.4% (0.1 ft)	Black	900	0020	1008	2552
5 	2.6% (0.8 ft)	Scarlet	800	1703	1077	2420
6 	9.7% (2.9 ft)	Lime Green	513	5833	1169	2457
7 	69.3% (20.9 ft)	Deep Gold	214	0931	1025	2470
8 	8.9% (2.7 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 30.2 ft
 Bobbin 10.1 ft

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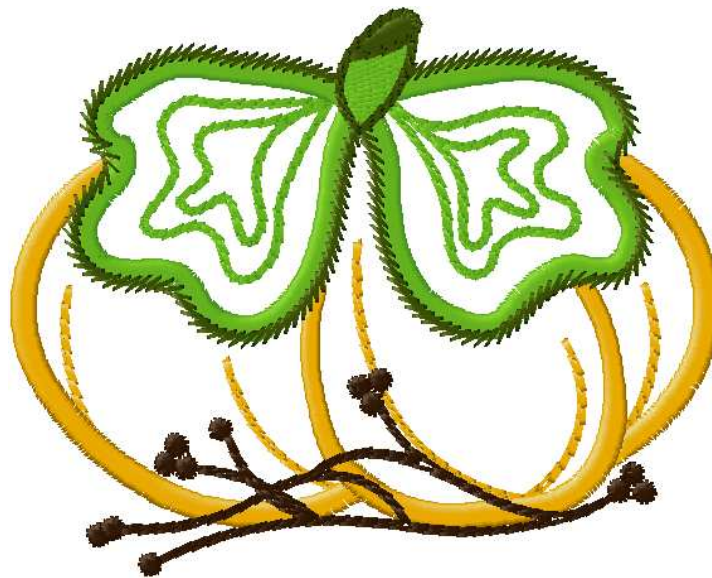


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.1% (2.0 ft)	Deep Gold	214	0931	1025	2470
2	1.9% (1.8 ft)	Bone	307	1141	1013	2582
3	1.7% (1.5 ft)	Lime Green	513	5833	1169	2457
4	1.4% (1.3 ft)	Bone	307	1141	1013	2582
5	29.3% (27.0 ft)	Deep Gold	214	0931	1025	2470
6	41.0% (37.9 ft)	Lime Green	513	5833	1169	2457
7	9.9% (9.2 ft)	Dark Olive	517	0747	1189	2229
8	12.6% (11.6 ft)	Dark Brown	058	1876	1007	2411

Upper thread 92.3 ft
 Bobbin 30.8 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	1.1% (1.6 ft)	Peacock Blue	415	3743	1304	2460
2	1.0% (1.4 ft)	Bone	307	1141	1013	2582
3	0.9% (1.3 ft)	Russet Brown	330	0747	1157	2546
4	0.8% (1.1 ft)	Bone	307	1141	1013	2582
5	0.5% (0.7 ft)	Mustard	812	0640	1066	2557
6	0.4% (0.6 ft)	Bone	307	1141	1013	2582
7	12.1% (17.3 ft)	Dark Brown	058	1876	1007	2411
8	5.0% (7.2 ft)	Pink	079	2155	1116	2423
9	0.7% (1.0 ft)	Baroque Rose	333	1921	1341	2480
10	20.1% (28.8 ft)	Peacock Blue	415	3743	1304	2460
11	4.0% (5.7 ft)	Baroque Rose	333	1921	1341	2480
12	0.8% (1.1 ft)	Orange	339	1311	1173	2289
13	6.0% (8.6 ft)	Black	900	0020	1008	2552
14	0.2% (0.4 ft)	Orange	339	1311	1173	2289
15	0.1% (0.1 ft)	White	001	0124	1071	2403
16	0.9% (1.3 ft)	Dark Olive	517	0747	1189	2229
17	8.8% (12.6 ft)	Baroque Rose	333	1921	1341	2480
18	10.0% (14.3 ft)	Russet Brown	330	0747	1157	2546
19	7.1% (10.2 ft)	Mustard	812	0640	1066	2557
20	4.2% (6.1 ft)	Baroque Rose	333	1921	1341	2480
21	3.6% (5.1 ft)	Gold/Yellow	205	0501	1267	2326
22	3.1% (4.4 ft)	Deep Gold	214	0931	1025	2470
23	1.9% (2.8 ft)	Dark Olive	517	0747	1189	2229
24	1.3% (1.9 ft)	Scarlet	800	1703	1077	2420
25	1.0% (1.5 ft)	Baroque Rose	333	1921	1341	2480
26	4.5% (6.4 ft)	Black	900	0020	1008	2552

Upper thread 143.3 ft
 Bobbin 47.8 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (1.5 ft)	Scholastic	208	0811	1024	2465
2	1.1% (1.4 ft)	Bone	307	1141	1013	2582
3	1.5% (1.8 ft)	Lemon Yellow	202	0310	1022	2557
4	1.4% (1.8 ft)	Russet Brown	330	0747	1157	2546
5	14.3% (18.1 ft)	White	001	0124	1071	2403
6	9.5% (12.0 ft)	Deep Gold	214	0931	1025	2470
7	5.3% (6.7 ft)	Baroque Rose	333	1921	1341	2480
8	4.1% (5.2 ft)	Canary	206	0800	1068	2462
9	3.0% (3.8 ft)	Dark Brown	058	1876	1007	2411
10	26.4% (33.3 ft)	Vermilion	030	1703	1378	2397
11	13.0% (16.4 ft)	Baroque Rose	333	1921	1341	2480
12	2.6% (3.3 ft)	Deep Gold	214	0931	1025	2470
13	4.1% (5.1 ft)	Ivy	808	4174	1370	2552
14	0.9% (1.1 ft)	Pink	079	2155	1116	2423
15	1.7% (2.1 ft)	Russet Brown	330	0747	1157	2546
16	6.5% (8.2 ft)	Dark Brown	058	1876	1007	2411
17	0.7% (0.9 ft)	Black	900	0020	1008	2552
18	0.5% (0.6 ft)	Pink	079	2155	1116	2423
19	2.3% (2.9 ft)	Scholastic	126	1352	1155	2465

Upper thread 126.4 ft
 Bobbin 42.1 ft

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Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.7% (2.0 ft)	Scholastic	208	0811	1024	2465
2	1.6% (1.8 ft)	Bone	307	1141	1013	2582
3	29.9% (34.2 ft)	Baroque Rose	333	1921	1341	2480
4	7.6% (8.7 ft)	Dark Brown	058	1876	1007	2411
5	0.8% (0.9 ft)	Deep Gold	214	0931	1025	2470
6	0.1% (0.1 ft)	Black	900	0020	1008	2552
7	35.1% (40.2 ft)	Orange	209	1220	1065	2330
8	23.0% (26.4 ft)	Ivy	808	4174	1370	2552

Upper thread 114.4 ft
 Bobbin 38.1 ft

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