

Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Rayon
1	1.0% (2.0 ft)	Orange	337		1311	1173	2289
2	0.8% (1.6 ft)	Bone	307		1141	1013	2582
3	1.0% (2.1 ft)	Ivy	808		4174	1370	2552
4	4.5% (9.2 ft)	Almond Oil	843		0861	1072	2316
5	15.9% (32.4 ft)	Russet Brown	330		0747	1157	2546
6	4.7% (9.6 ft)	Baroque Rose	333		1921	1341	2480
7	7.8% (15.8 ft)	Warm Gray	399		0142	1286	2271
8	0.5% (1.0 ft)	Baroque Rose	333		1921	1341	2480
9	2.9% (6.0 ft)	Deep Gold	214		0931	1025	2470
10	23.5% (47.9 ft)	Black	900		0020	1008	2552
11	8.4% (17.1 ft)	Baroque Rose	333		1921	1341	2480
12	14.9% (30.5 ft)	Orange	337		1311	1173	2289
13	1.4% (2.8 ft)	Dark Brown	058		1876	1007	2411
14	6.7% (13.6 ft)	Scholastic	208		0811	1024	2465
15	4.0% (8.1 ft)	Ivy	808		4174	1370	2552
16	2.1% (4.3 ft)	Dark Brown	058		1876	1007	2411

Upper thread 203.9 ft

Bobbin 68.0 ft




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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	59.8% (59.2 ft)	Dark Brown	058	1876	1007	2411
2 	29.6% (29.3 ft)	Gold/Yellow	205	0501	1267	2326
3 	10.6% (10.5 ft)	Canary	206	0800	1068	2462

Upper thread 98.9 ft
 Bobbin 33.0 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.4% (2.6 ft)	Black	900	0020	1008	2552
2	1.2% (2.3 ft)	Bone	307	1141	1013	2582
3	0.5% (1.0 ft)	Scholastic	126	1352	1155	2465
4	0.5% (1.0 ft)	Bone	307	1141	1013	2582
5	2.8% (5.1 ft)	Baroque Rose	333	1921	1341	2480
6	1.2% (2.2 ft)	Scarlet	800	1703	1077	2420
7	2.8% (5.2 ft)	Lemon Yellow	202	0310	1022	2557
8	2.2% (4.1 ft)	Pink	079	2155	1116	2423
9	1.9% (3.4 ft)	Baroque Rose	333	1921	1341	2480
10	17.2% (31.7 ft)	Black	900	0020	1008	2552
11	1.2% (2.2 ft)	Scarlet	800	1703	1077	2420
12	4.8% (8.9 ft)	Gold/Yellow	205	0501	1267	2326
13	6.9% (12.8 ft)	Dark Olive	517	0747	1189	2229
14	1.9% (3.5 ft)	Lemon Yellow	202	0310	1022	2557
15	23.5% (43.4 ft)	Dark Brown	058	1876	1007	2411
16	11.5% (21.3 ft)	Scholastic	126	1352	1155	2465
17	8.2% (15.1 ft)	Ivy	808	4174	1370	2552
18	7.0% (13.0 ft)	Canary	206	0800	1068	2462
19	2.6% (4.9 ft)	Scholastic	126	1352	1155	2465
20	0.5% (0.9 ft)	White	001	0124	1071	2403

Upper thread 184.4 ft
 Bobbin 61.5 ft

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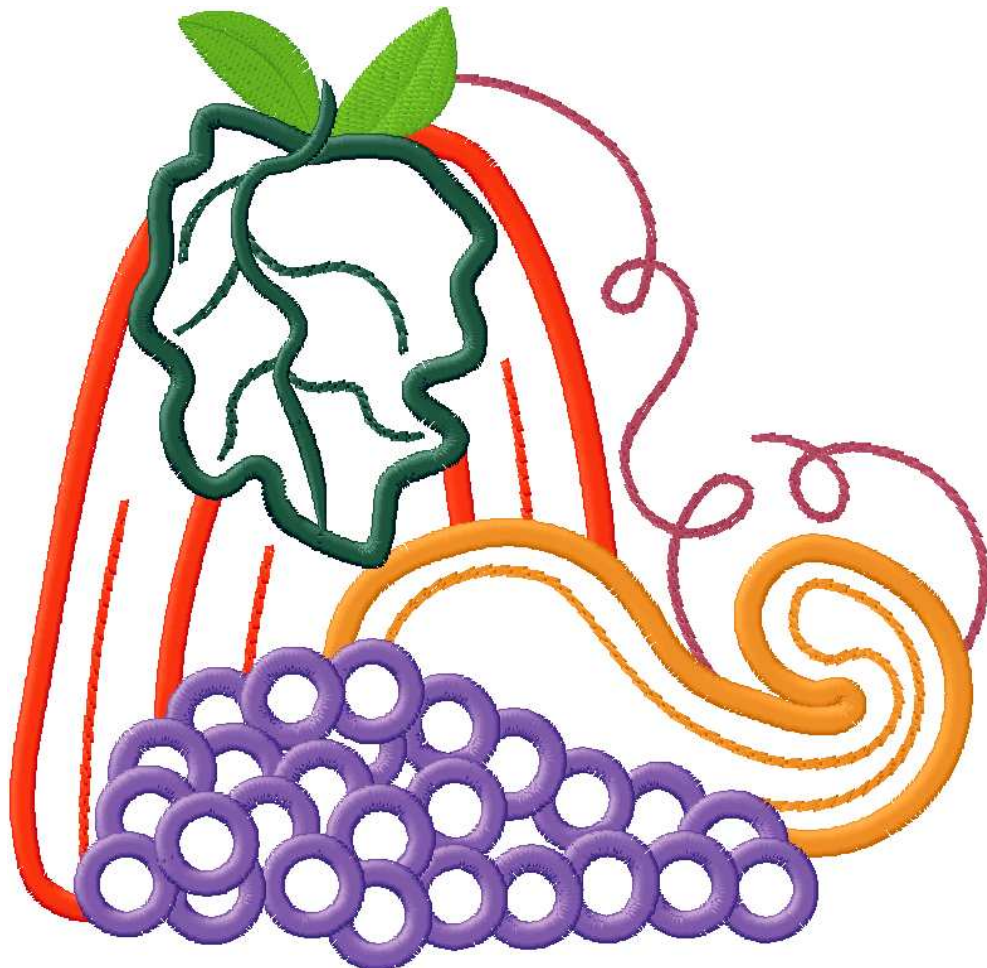


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	1.3% (2.4 ft)	Vermilion	030	1703	1378	2397
2	1.2% (2.3 ft)	Bone	307	1141	1013	2582
3	0.9% (1.8 ft)	Orange	209	1220	1065	2330
4	0.8% (1.5 ft)	Bone	307	1141	1013	2582
5	0.8% (1.6 ft)	Purple	614	3335	1266	2437
6	0.8% (1.6 ft)	Bone	307	1141	1013	2582
7	0.8% (1.5 ft)	Ivy	808	4174	1370	2552
8	0.5% (1.0 ft)	Bone	307	1141	1013	2582
9	5.8% (11.2 ft)	Baroque Rose	333	1921	1341	2480
10	13.2% (25.4 ft)	Vermilion	030	1703	1378	2397
11	15.0% (28.7 ft)	Orange	209	1220	1065	2330
12	5.9% (11.4 ft)	Lime Green	513	5833	1169	2457
13	15.1% (29.0 ft)	Ivy	808	4174	1370	2552
14	37.8% (72.7 ft)	Purple	614	3335	1266	2437

Upper thread 192.0 ft
 Bobbin 64.0 ft

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Thread Charts










Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (3.0 ft)	Dark Gray	707	1375	1303	2553	
2	1.0% (3.3 ft)	Bone	307	1141	1013	2582	
3	0.5% (1.6 ft)	Scholastic	126	1352	1155	2465	
4	0.3% (0.9 ft)	Bone	307	1141	1013	2582	
5	0.5% (1.6 ft)	Purple	614	3335	1266	2437	
6	0.3% (1.1 ft)	Bone	307	1141	1013	2582	
7	0.3% (1.1 ft)	Baroque Rose	333	1921	1341	2480	
8	0.2% (0.7 ft)	Bone	307	1141	1013	2582	
9	0.4% (1.4 ft)	Russet Brown	330	0747	1157	2546	
10	0.3% (1.2 ft)	Bone	307	1141	1013	2582	
11	1.5% (5.2 ft)	Dark Olive	517	0747	1189	2229	
12	3.1% (10.3 ft)	Tiger Eye	323	0853	1257	2231	
13	2.4% (8.2 ft)	Scholastic	126	1352	1155	2465	
14	13.4% (45.0 ft)	Baroque Rose	333	1921	1341	2480	
15	6.9% (23.1 ft)	Dark Brown	058	1876	1007	2411	
16	10.0% (33.7 ft)	Dark Gray	707	1375	1303	2553	
17	1.4% (4.6 ft)	Russet Brown	330	0747	1157	2546	
18	5.8% (19.5 ft)	White	001	0124	1071	2403	
19	1.8% (6.0 ft)	Baroque Rose	333	1921	1341	2480	
20	6.6% (22.1 ft)	Scholastic	126	1352	1155	2465	
21	12.1% (40.6 ft)	Purple	614	3335	1266	2437	
22	2.1% (6.9 ft)	Dark Brown	058	1876	1007	2411	
23	6.3% (21.1 ft)	Russet Brown	330	0747	1157	2546	
24	5.1% (17.2 ft)	Black	900	0020	1008	2552	
25	2.5% (8.4 ft)	Dark Brown	058	1876	1007	2411	
26	2.1% (6.9 ft)	Gold/Yellow	205	0501	1267	2326	
27	2.5% (8.5 ft)	Deep Gold	214	0931	1025	2470	
28	5.5% (18.5 ft)	Scholastic	208	0811	1024	2465	
29	4.3% (14.5 ft)	Lime Green	513	5833	1169	2457	

Upper thread 336.2 ft
 Bobbin 112.1 ft

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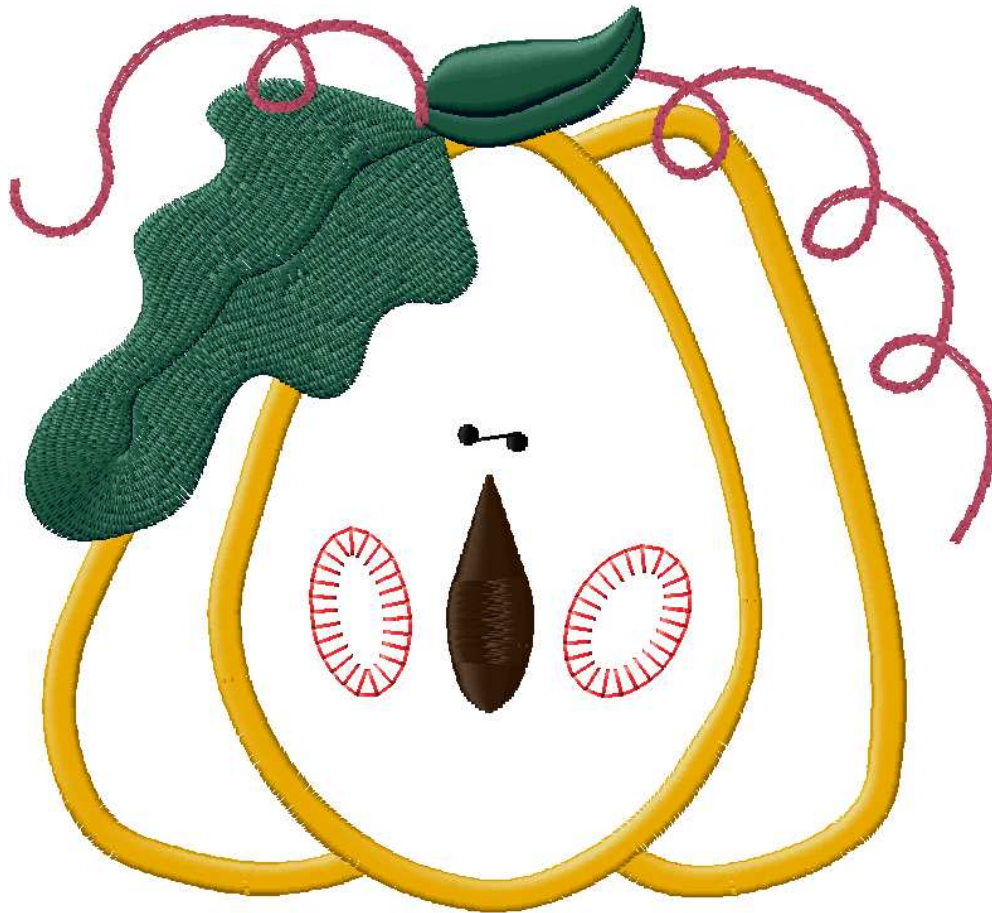


Thread Charts










Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1 	1.4% (2.3 ft)	Deep Gold	214	0931	1025	2470
2 	1.3% (2.0 ft)	Bone	307	1141	1013	2582
3 	4.4% (7.1 ft)	Dark Brown	058	1876	1007	2411
4 	0.3% (0.6 ft)	Black	900	0020	1008	2552
5 	1.9% (3.0 ft)	Scarlet	800	1703	1077	2420
6 	35.0% (56.0 ft)	Deep Gold	214	0931	1025	2470
7 	4.8% (7.7 ft)	Baroque Rose	333	1921	1341	2480
8 	47.9% (76.7 ft)	Ivy	808	4174	1370	2552
9 	2.9% (4.6 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 160.0 ft
 Bobbin 53.3 ft

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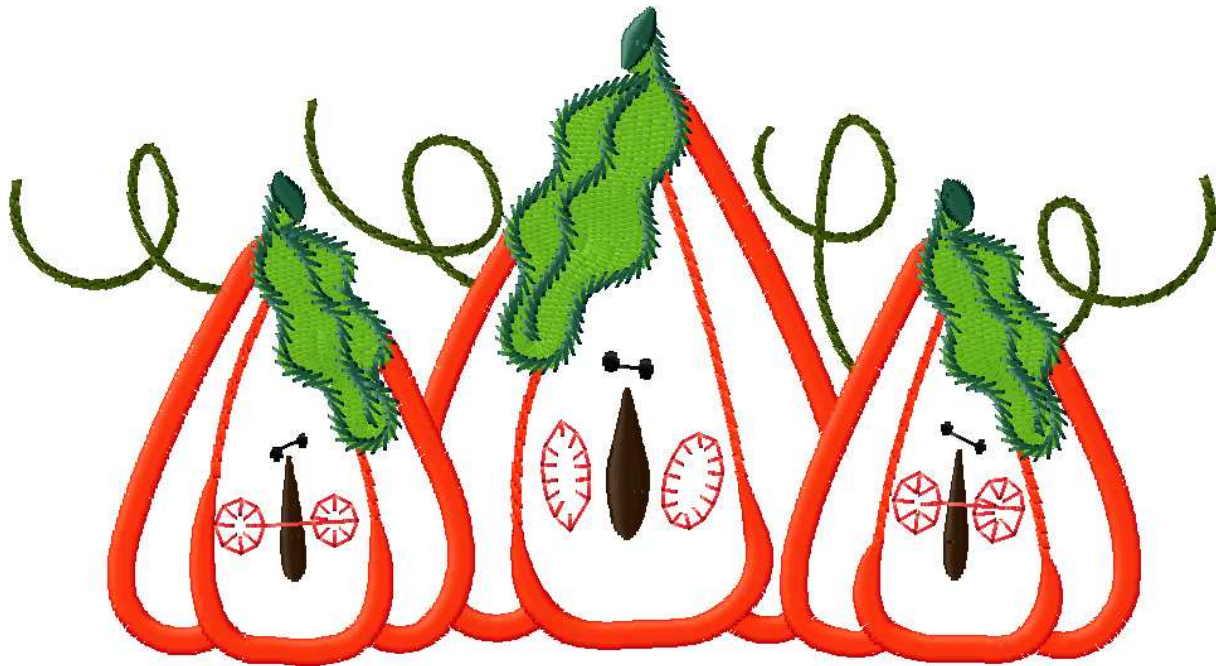


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.9% (2.8 ft)	Vermilion	030	1703	1378	2397
2 	1.7% (2.4 ft)	Bone	307	1141	1013	2582
3 	9.1% (13.2 ft)	Dark Olive	517	0747	1189	2229
4 	41.1% (59.8 ft)	Vermilion	030	1703	1378	2397
5 	29.8% (43.3 ft)	Lime Green	513	5833	1169	2457
6 	9.0% (13.1 ft)	Ivy	808	4174	1370	2552
7 	1.0% (1.4 ft)	Black	900	0020	1008	2552
8 	3.8% (5.6 ft)	Dark Brown	058	1876	1007	2411
9 	2.5% (3.7 ft)	Scarlet	800	1703	1077	2420

Upper thread 145.3 ft
 Bobbin 48.4 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroiderjsacord	Polyester	Madeira Rayon	Robison-Rayon
1	1.2% (2.3 ft)	Peacock Blue	415	3743	1304	2460	
2	1.2% (2.2 ft)	Bone	307	1141	1013	2582	
3	0.4% (0.8 ft)	Black	900	0020	1008	2552	
4	0.4% (0.7 ft)	Bone	307	1141	1013	2582	
5	1.3% (2.4 ft)	Deep Gold	214	0931	1025	2470	
6	1.0% (1.9 ft)	Bone	307	1141	1013	2582	
7	0.8% (1.5 ft)	Lime Green	513	5833	1169	2457	
8	0.7% (1.3 ft)	Bone	307	1141	1013	2582	
9	18.8% (34.9 ft)	Peacock Blue	415	3743	1304	2460	
10	6.0% (11.1 ft)	Black	900	0020	1008	2552	
11	13.0% (24.1 ft)	Deep Gold	214	0931	1025	2470	
12	8.5% (15.8 ft)	Dark Brown	058	1876	1007	2411	
13	13.8% (25.6 ft)	Vermilion	030	1703	1378	2397	
14	18.8% (34.9 ft)	Lime Green	513	5833	1169	2457	
15	4.7% (8.7 ft)	Dark Olive	517	0747	1189	2229	
16	0.4% (0.7 ft)	Baroque Rose	333	1921	1341	2480	
17	1.4% (2.6 ft)	Dark Olive	517	0747	1189	2229	
18	0.4% (0.8 ft)	Mustard	812	0640	1066	2557	
19	1.1% (2.0 ft)	Canary	206	0800	1068	2462	
20	0.1% (0.1 ft)	White	001	0124	1071	2403	
21	6.1% (11.4 ft)	Dark Brown	058	1876	1007	2411	

Upper thread 185.6 ft
Bobbin 61.9 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (1.4 ft)	Ultramarine	405	3600	1177	2442
2	0.5% (1.3 ft)	Bone	307	1141	1013	2582
3	0.5% (1.3 ft)	Scholastic	208	0811	1024	2465
4	0.3% (0.9 ft)	Bone	307	1141	1013	2582
5	0.4% (1.1 ft)	Deep Gold	214	0931	1025	2470
6	0.3% (0.9 ft)	Bone	307	1141	1013	2582
7	4.7% (12.7 ft)	Ivy	808	4174	1370	2552
8	3.0% (8.1 ft)	Baroque Rose	333	1921	1341	2480
9	8.0% (21.6 ft)	Ultramarine	405	3600	1177	2442
10	2.7% (7.2 ft)	Prussian Blue	007	3732	1166	2429
11	5.6% (15.3 ft)	Deep Gold	214	0931	1025	2470
12	11.7% (31.9 ft)	Dark Gray	707	1375	1303	2553
13	2.7% (7.3 ft)	Baroque Rose	333	1921	1341	2480
14	6.8% (18.5 ft)	Scholastic	208	0811	1024	2465
15	0.5% (1.3 ft)	Vermilion	030	1703	1378	2397
16	1.8% (5.0 ft)	Baroque Rose	333	1921	1341	2480
17	7.0% (19.1 ft)	Mustard	812	0640	1066	2557
18	1.8% (5.0 ft)	Baroque Rose	333	1921	1341	2480
19	5.3% (14.3 ft)	Tiger Eye	323	0853	1257	2231
20	24.1% (65.6 ft)	Gold/Yellow	205	0501	1267	2326
21	1.1% (2.9 ft)	Dark Brown	058	1876	1007	2411
22	10.5% (28.6 ft)	Black	900	0020	1008	2552
23	0.1% (0.3 ft)	White	001	0124	1071	2403

Upper thread 271.6 ft
 Bobbin 90.5 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Rayon
1	0.9% (2.1 ft)	Peacock Blue	415	3743	1304	2460	
2	0.8% (1.8 ft)	Bone	307	1141	1013	2582	
3	0.7% (1.7 ft)	Russet Brown	330	0747	1157	2546	
4	0.6% (1.4 ft)	Bone	307	1141	1013	2582	
5	0.4% (0.9 ft)	Mustard	812	0640	1066	2557	
6	0.4% (0.8 ft)	Bone	307	1141	1013	2582	
7	12.9% (28.9 ft)	Dark Brown	058	1876	1007	2411	
8	4.6% (10.4 ft)	Pink	079	2155	1116	2423	
9	0.6% (1.3 ft)	Baroque Rose	333	1921	1341	2480	
10	18.6% (41.8 ft)	Peacock Blue	415	3743	1304	2460	
11	2.9% (6.6 ft)	Baroque Rose	333	1921	1341	2480	
12	0.6% (1.4 ft)	Orange	339	1311	1173	2289	
13	6.4% (14.4 ft)	Black	900	0020	1008	2552	
14	0.2% (0.5 ft)	Orange	339	1311	1173	2289	
15	0.0% (0.1 ft)	White	001	0124	1071	2403	
16	0.9% (1.9 ft)	Dark Olive	517	0747	1189	2229	
17	7.6% (17.2 ft)	Baroque Rose	333	1921	1341	2480	
18	8.9% (20.1 ft)	Russet Brown	330	0747	1157	2546	
19	6.5% (14.6 ft)	Mustard	812	0640	1066	2557	
20	3.9% (8.8 ft)	Baroque Rose	333	1921	1341	2480	
21	3.6% (8.2 ft)	Gold/Yellow	205	0501	1267	2326	
22	3.1% (7.0 ft)	Deep Gold	214	0931	1025	2470	
23	1.9% (4.3 ft)	Dark Olive	517	0747	1189	2229	
24	1.2% (2.8 ft)	Scarlet	800	1703	1077	2420	
25	1.0% (2.3 ft)	Baroque Rose	333	1921	1341	2480	
26	10.6% (23.9 ft)	Black	900	0020	1008	2552	

Upper thread 225.2 ft
 Bobbin 75.1 ft

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Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (2.0 ft)	Scholastic	208	0811	1024	2465	
2	0.9% (1.9 ft)	Bone	307	1141	1013	2582	
3	1.4% (2.8 ft)	Lemon Yellow	202	0310	1022	2557	
4	1.2% (2.4 ft)	Russet Brown	330	0747	1157	2546	
5	13.1% (26.4 ft)	White	001	0124	1071	2403	
6	9.7% (19.5 ft)	Deep Gold	214	0931	1025	2470	
7	5.4% (10.8 ft)	Baroque Rose	333	1921	1341	2480	
8	4.1% (8.3 ft)	Canary	206	0800	1068	2462	
9	2.9% (5.8 ft)	Dark Brown	058	1876	1007	2411	
10	28.2% (56.5 ft)	Vermilion	030	1703	1378	2397	
11	13.1% (26.2 ft)	Baroque Rose	333	1921	1341	2480	
12	2.5% (5.0 ft)	Deep Gold	214	0931	1025	2470	
13	3.9% (7.9 ft)	Ivy	808	4174	1370	2552	
14	0.8% (1.7 ft)	Pink	079	2155	1116	2423	
15	1.7% (3.4 ft)	Russet Brown	330	0747	1157	2546	
16	6.6% (13.3 ft)	Dark Brown	058	1876	1007	2411	
17	0.6% (1.2 ft)	Black	900	0020	1008	2552	
18	0.5% (1.0 ft)	Pink	079	2155	1116	2423	
19	2.4% (4.8 ft)	Scholastic	126	1352	1155	2465	

Upper thread 200.8 ft
 Bobbin 66.9 ft

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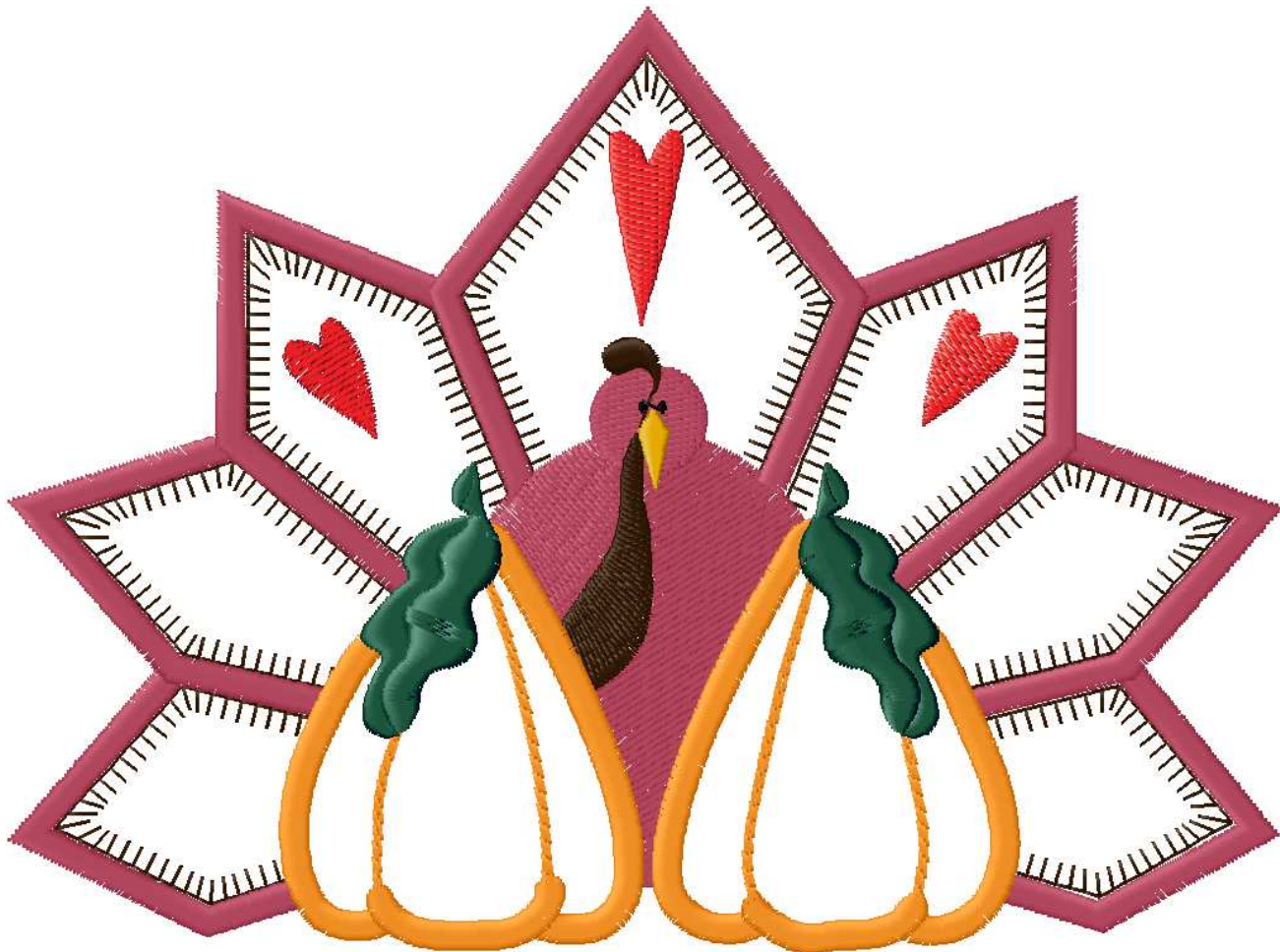


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.8% (3.9 ft)	Scholastic	208	0811	1024	2465
2	1.6% (3.5 ft)	Bone	307	1141	1013	2582
3	1.0% (2.1 ft)	Scholastic	208	0811	1024	2465
4	0.8% (1.8 ft)	Bone	307	1141	1013	2582
5	7.3% (15.9 ft)	Dark Brown	058	1876	1007	2411
6	15.7% (34.4 ft)	Baroque Rose	333	1921	1341	2480
7	4.0% (8.7 ft)	Dark Brown	058	1876	1007	2411
8	0.4% (0.9 ft)	Deep Gold	214	0931	1025	2470
9	0.1% (0.1 ft)	Black	900	0020	1008	2552
10	31.8% (69.5 ft)	Baroque Rose	333	1921	1341	2480
11	18.3% (40.1 ft)	Orange	209	1220	1065	2330
12	12.1% (26.4 ft)	Ivy	808	4174	1370	2552
13	5.1% (11.2 ft)	Scarlet	800	1703	1077	2420

Upper thread 218.6 ft
 Bobbin 72.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (1.1 ft)	Dark Brown	058		1876	1007	2411
2	0.3% (0.8 ft)	Bone	307		1141	1013	2582
3	1.0% (2.4 ft)	Pink	079		2155	1116	2423
4	0.8% (1.9 ft)	Bone	307		1141	1013	2582
5	0.5% (1.2 ft)	Lemon Yellow	202		0310	1022	2557
6	0.3% (0.7 ft)	Bone	307		1141	1013	2582
7	10.0% (24.0 ft)	Dark Brown	058		1876	1007	2411
8	20.9% (50.3 ft)	Baroque Rose	333		1921	1341	2480
9	5.7% (13.7 ft)	Dark Brown	058		1876	1007	2411
10	9.4% (22.7 ft)	Lemon Yellow	202		0310	1022	2557
11	7.2% (17.3 ft)	Deep Gold	214		0931	1025	2470
12	5.1% (12.3 ft)	Begonia	086		2220	1117	2248
13	16.0% (38.4 ft)	Pink	079		2155	1116	2423
14	10.7% (25.7 ft)	Lemon Yellow	202		0310	1022	2557
15	6.4% (15.3 ft)	Baroque Rose	333		1921	1341	2480
16	0.9% (2.3 ft)	Scarlet	800		1703	1077	2420
17	3.6% (8.6 ft)	Canary	206		0800	1068	2462
18	0.1% (0.2 ft)	Black	900		0020	1008	2552
19	0.5% (1.2 ft)	Dark Brown	058		1876	1007	2411

Upper thread 240.0 ft
 Bobbin 80.0 ft

This documentation was created with Embird 2004 software registered to Shane Reynolds.

For more information regarding Embird 2004 please visit web site at <http://www.embirdusa.com>.

Note: These are the closest threads Embird 2004 was able to found. They might differ from the real colors in some cases.

