

Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.7% (2.8 ft)	Orange	337	1311	1173	2289
2	0.6% (2.3 ft)	Bone	307	1141	1013	2582
3	1.0% (3.7 ft)	Ivy	808	4174	1370	2552
4	4.5% (17.0 ft)	Almond Oil	843	0861	1072	2316
5	17.2% (64.3 ft)	Russet Brown	330	0747	1157	2546
6	3.7% (13.8 ft)	Baroque Rose	333	1921	1341	2480
7	8.3% (31.1 ft)	Warm Gray	399	0142	1286	2271
8	0.5% (1.8 ft)	Baroque Rose	333	1921	1341	2480
9	2.9% (11.0 ft)	Deep Gold	214	0931	1025	2470
10	24.2% (90.7 ft)	Black	900	0020	1008	2552
11	6.7% (25.0 ft)	Baroque Rose	333	1921	1341	2480
12	16.0% (59.9 ft)	Orange	337	1311	1173	2289
13	1.4% (5.3 ft)	Dark Brown	058	1876	1007	2411
14	6.5% (24.5 ft)	Scholastic	208	0811	1024	2465
15	3.8% (14.1 ft)	Ivy	808	4174	1370	2552
16	2.0% (7.5 ft)	Dark Brown	058	1876	1007	2411

Upper thread 374.8 ft
 Bobbin 124.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (3.2 ft)	Black	900		0020	1008	2552
2	1.1% (2.8 ft)	Bone	307		1141	1013	2582
3	0.5% (1.2 ft)	Scholastic	126		1352	1155	2465
4	0.5% (1.2 ft)	Bone	307		1141	1013	2582
5	2.5% (6.5 ft)	Baroque Rose	333		1921	1341	2480
6	1.1% (2.9 ft)	Scarlet	800		1703	1077	2420
7	2.8% (7.4 ft)	Lemon Yellow	202		0310	1022	2557
8	2.3% (5.9 ft)	Pink	079		2155	1116	2423
9	1.9% (4.9 ft)	Baroque Rose	333		1921	1341	2480
10	17.4% (45.2 ft)	Black	900		0020	1008	2552
11	1.1% (2.9 ft)	Scarlet	800		1703	1077	2420
12	4.8% (12.5 ft)	Gold/Yellow	205		0501	1267	2326
13	7.1% (18.5 ft)	Dark Olive	517		0747	1189	2229
14	1.8% (4.7 ft)	Lemon Yellow	202		0310	1022	2557
15	24.3% (63.2 ft)	Dark Brown	058		1876	1007	2411
16	11.6% (30.0 ft)	Scholastic	126		1352	1155	2465
17	8.1% (21.1 ft)	Ivy	808		4174	1370	2552
18	7.2% (18.8 ft)	Canary	206		0800	1068	2462
19	2.3% (6.0 ft)	Scholastic	126		1352	1155	2465
20	0.4% (1.2 ft)	White	001		0124	1071	2403

Upper thread 259.8 ft

Bobbin 86.6 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.2% (0.8 ft)	Baroque Rose	333	1921	1341	2480	
2	0.1% (0.5 ft)	Bone	307	1141	1013	2582	
3	0.4% (1.6 ft)	Vermilion	030	1703	1378	2397	
4	0.3% (1.1 ft)	Bone	307	1141	1013	2582	
5	5.7% (22.9 ft)	Canary	206	0800	1068	2462	
6	2.8% (11.5 ft)	Olive Green	519	4174	1006	2552	
7	2.8% (11.4 ft)	Gold/Yellow	205	0501	1267	2326	
8	1.5% (5.9 ft)	Dark Brown	058	1876	1007	2411	
9	2.3% (9.3 ft)	Baroque Rose	333	1921	1341	2480	
10	5.2% (21.2 ft)	Vermilion	030	1703	1378	2397	
11	10.7% (43.2 ft)	Lime Green	513	5833	1169	2457	
12	2.7% (10.9 ft)	Ivy	808	4174	1370	2552	
13	1.1% (4.6 ft)	Baroque Rose	333	1921	1341	2480	
14	0.3% (1.4 ft)	Dark Brown	058	1876	1007	2411	
15	0.2% (0.9 ft)	Bone	307	1141	1013	2582	
16	0.6% (2.5 ft)	Pink	079	2155	1116	2423	
17	0.5% (2.0 ft)	Bone	307	1141	1013	2582	
18	0.3% (1.2 ft)	Lemon Yellow	202	0310	1022	2557	
19	0.2% (0.7 ft)	Bone	307	1141	1013	2582	
20	6.4% (26.0 ft)	Dark Brown	058	1876	1007	2411	
21	13.6% (55.1 ft)	Baroque Rose	333	1921	1341	2480	
22	3.6% (14.4 ft)	Dark Brown	058	1876	1007	2411	
23	6.0% (24.4 ft)	Lemon Yellow	202	0310	1022	2557	
24	4.6% (18.7 ft)	Deep Gold	214	0931	1025	2470	
25	3.3% (13.2 ft)	Begonia	086	2220	1117	2248	
26	10.3% (41.6 ft)	Pink	079	2155	1116	2423	
27	6.9% (27.8 ft)	Lemon Yellow	202	0310	1022	2557	
28	4.1% (16.8 ft)	Baroque Rose	333	1921	1341	2480	
29	0.6% (2.5 ft)	Scarlet	800	1703	1077	2420	
30	2.3% (9.3 ft)	Canary	206	0800	1068	2462	
31	0.0% (0.2 ft)	Black	900	0020	1008	2552	
32	0.3% (1.3 ft)	Dark Brown	058	1876	1007	2411	

Upper thread 404.8 ft
 Bobbin 134.9 ft

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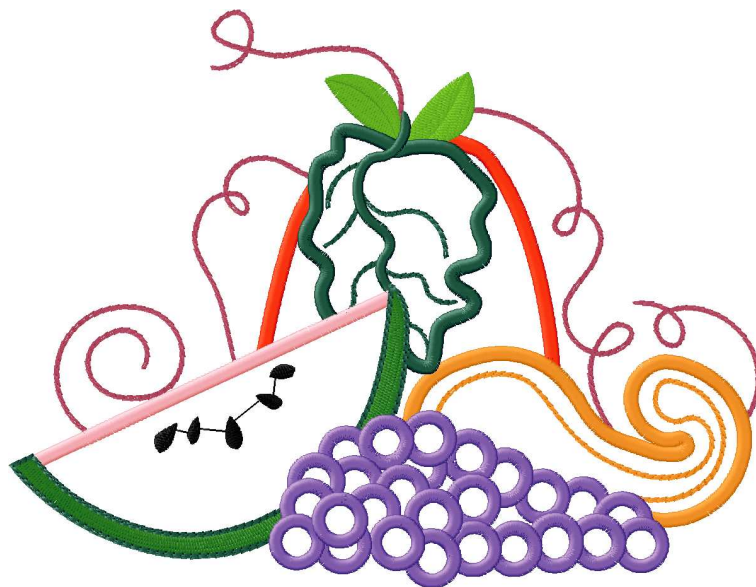


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (2.6 ft)	Vermilion	030	1703	1378	2397
2	1.0% (2.7 ft)	Bone	307	1141	1013	2582
3	0.8% (2.2 ft)	Orange	209	1220	1065	2330
4	0.6% (1.6 ft)	Bone	307	1141	1013	2582
5	0.9% (2.4 ft)	Pink	079	2155	1116	2423
6	0.6% (1.6 ft)	Bone	307	1141	1013	2582
7	1.0% (2.6 ft)	Purple	614	3335	1266	2437
8	0.6% (1.7 ft)	Bone	307	1141	1013	2582
9	0.6% (1.7 ft)	Ivy	808	4174	1370	2552
10	0.4% (1.2 ft)	Bone	307	1141	1013	2582
11	10.0% (26.7 ft)	Baroque Rose	333	1921	1341	2480
12	4.9% (12.9 ft)	Vermilion	030	1703	1378	2397
13	12.0% (31.8 ft)	Orange	209	1220	1065	2330
14	4.9% (13.0 ft)	Lime Green	513	5833	1169	2457
15	12.1% (32.2 ft)	Ivy	808	4174	1370	2552
16	4.5% (11.8 ft)	Pink	079	2155	1116	2423
17	7.7% (20.5 ft)	Green	515	5934	1369	2209
18	3.6% (9.7 ft)	Ivy	808	4174	1370	2552
19	31.2% (82.9 ft)	Purple	614	3335	1266	2437
20	1.5% (4.0 ft)	Black	900	0020	1008	2552

Upper thread 265.7 ft
 Bobbin 88.6 ft

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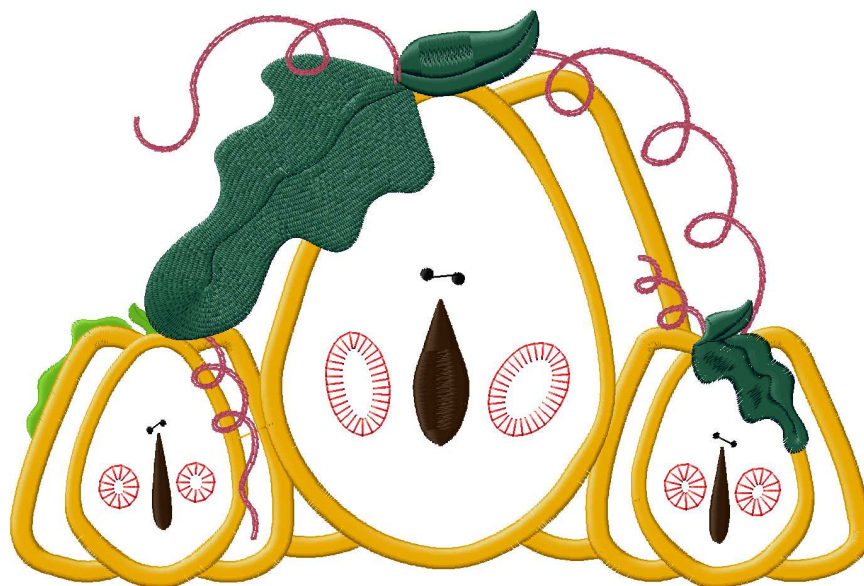


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	1.2% (4.7 ft)	Deep Gold	214	0931	1025	2470
2	1.0% (3.7 ft)	Bone	307	1141	1013	2582
3	4.7% (17.8 ft)	Dark Brown	058	1876	1007	2411
4	0.5% (1.9 ft)	Black	900	0020	1008	2552
5	2.2% (8.4 ft)	Scarlet	800	1703	1077	2420
6	2.1% (8.2 ft)	Lime Green	513	5833	1169	2457
7	45.4% (173.1 ft)	Deep Gold	214	0931	1025	2470
8	4.6% (17.7 ft)	Baroque Rose	333	1921	1341	2480
9	36.8% (140.2 ft)	Ivy	808	4174	1370	2552
10	1.5% (5.8 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 381.4 ft
 Bobbin 127.1 ft

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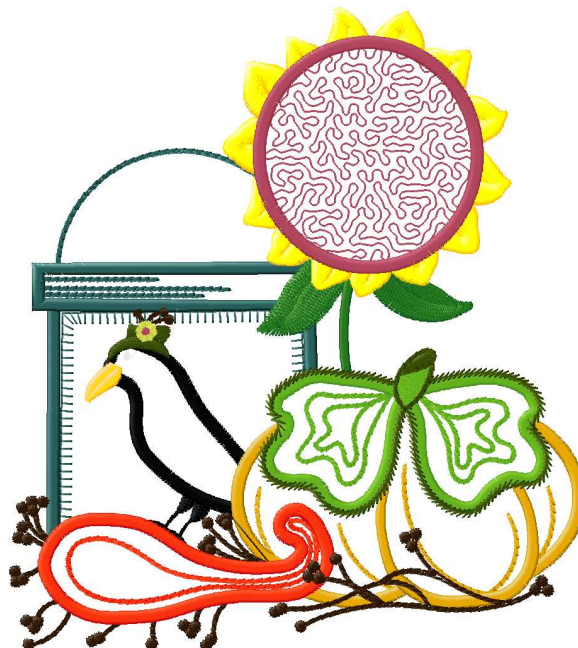


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (1.4 ft)	Baroque Rose	333	1921	1341	2480
2	0.4% (1.1 ft)	Bone	307	1141	1013	2582
3	1.0% (2.8 ft)	Peacock Blue	415	3743	1304	2460
4	0.8% (2.3 ft)	Bone	307	1141	1013	2582
5	0.3% (0.8 ft)	Black	900	0020	1008	2552
6	0.3% (0.8 ft)	Bone	307	1141	1013	2582
7	0.9% (2.5 ft)	Deep Gold	214	0931	1025	2470
8	0.7% (2.0 ft)	Bone	307	1141	1013	2582
9	0.5% (1.5 ft)	Lime Green	513	5833	1169	2457
10	0.5% (1.3 ft)	Bone	307	1141	1013	2582
11	11.5% (32.6 ft)	Peacock Blue	415	3743	1304	2460
12	4.3% (12.1 ft)	Black	900	0020	1008	2552
13	5.6% (15.8 ft)	Green	515	5934	1369	2209
14	15.5% (44.2 ft)	Gold/Yellow	205	0501	1267	2326
15	9.2% (26.3 ft)	Deep Gold	214	0931	1025	2470
16	5.8% (16.6 ft)	Dark Brown	058	1876	1007	2411
17	9.8% (27.9 ft)	Vermilion	030	1703	1378	2397
18	13.3% (37.9 ft)	Lime Green	513	5833	1169	2457
19	3.2% (9.2 ft)	Dark Olive	517	0747	1189	2229
20	9.6% (27.4 ft)	Baroque Rose	333	1921	1341	2480
21	1.0% (2.9 ft)	Dark Olive	517	0747	1189	2229
22	0.3% (0.8 ft)	Lemon Yellow	202	0310	1022	2557
23	0.8% (2.2 ft)	Canary	206	0800	1068	2462
24	0.0% (0.1 ft)	White	001	0124	1071	2403
25	4.2% (12.0 ft)	Dark Brown	058	1876	1007	2411

Upper thread 284.5 ft
 Bobbin 94.8 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.4% (1.8 ft)	Ultramarine	405	3600	1177	2442
2	0.4% (1.7 ft)	Bone	307	1141	1013	2582
3	0.4% (1.7 ft)	Scholastic	208	0811	1024	2465
4	0.3% (1.2 ft)	Bone	307	1141	1013	2582
5	0.4% (1.5 ft)	Deep Gold	214	0931	1025	2470
6	0.3% (1.2 ft)	Bone	307	1141	1013	2582
7	4.7% (19.4 ft)	Ivy	808	4174	1370	2552
8	2.6% (10.6 ft)	Baroque Rose	333	1921	1341	2480
9	8.1% (33.3 ft)	Ultramarine	405	3600	1177	2442
10	2.6% (10.7 ft)	Prussian Blue	007	3732	1166	2429
11	5.7% (23.5 ft)	Deep Gold	214	0931	1025	2470
12	12.3% (50.8 ft)	Dark Gray	707	1375	1303	2553
13	2.3% (9.4 ft)	Baroque Rose	333	1921	1341	2480
14	6.9% (28.6 ft)	Scholastic	208	0811	1024	2465
15	0.4% (1.6 ft)	Vermilion	030	1703	1378	2397
16	1.6% (6.5 ft)	Baroque Rose	333	1921	1341	2480
17	7.3% (29.9 ft)	Mustard	812	0640	1066	2557
18	1.6% (6.5 ft)	Baroque Rose	333	1921	1341	2480
19	5.3% (21.7 ft)	Tiger Eye	323	0853	1257	2231
20	24.7% (101.7 ft)	Gold/Yellow	205	0501	1267	2326
21	1.0% (4.1 ft)	Dark Brown	058	1876	1007	2411
22	10.8% (44.4 ft)	Black	900	0020	1008	2552
23	0.1% (0.4 ft)	White	001	0124	1071	2403

Upper thread 412.2 ft
 Bobbin 137.4 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Rayon
1	0.8% (2.5 ft)	Peacock Blue	415	3743	1304	2460	
2	0.7% (2.2 ft)	Bone	307	1141	1013	2582	
3	0.7% (2.0 ft)	Russet Brown	330	0747	1157	2546	
4	0.6% (1.7 ft)	Bone	307	1141	1013	2582	
5	0.4% (1.1 ft)	Mustard	812	0640	1066	2557	
6	0.3% (1.0 ft)	Bone	307	1141	1013	2582	
7	13.7% (41.5 ft)	Dark Brown	058	1876	1007	2411	
8	4.3% (12.8 ft)	Pink	079	2155	1116	2423	
9	0.5% (1.6 ft)	Baroque Rose	333	1921	1341	2480	
10	19.4% (58.4 ft)	Peacock Blue	415	3743	1304	2460	
11	2.9% (8.8 ft)	Baroque Rose	333	1921	1341	2480	
12	0.6% (1.7 ft)	Orange	339	1311	1173	2289	
13	6.9% (20.8 ft)	Black	900	0020	1008	2552	
14	0.2% (0.7 ft)	Orange	339	1311	1173	2289	
15	0.0% (0.1 ft)	White	001	0124	1071	2403	
16	0.8% (2.6 ft)	Dark Olive	517	0747	1189	2229	
17	6.9% (20.9 ft)	Baroque Rose	333	1921	1341	2480	
18	9.3% (28.0 ft)	Russet Brown	330	0747	1157	2546	
19	6.7% (20.3 ft)	Mustard	812	0640	1066	2557	
20	3.5% (10.6 ft)	Baroque Rose	333	1921	1341	2480	
21	3.8% (11.4 ft)	Gold/Yellow	205	0501	1267	2326	
22	3.2% (9.6 ft)	Deep Gold	214	0931	1025	2470	
23	1.9% (5.8 ft)	Dark Olive	517	0747	1189	2229	
24	1.2% (3.7 ft)	Scarlet	800	1703	1077	2420	
25	1.1% (3.2 ft)	Baroque Rose	333	1921	1341	2480	
26	9.6% (28.9 ft)	Black	900	0020	1008	2552	

Upper thread 301.9 ft
 Bobbin 100.6 ft

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Thread	Consumption	Name	Brother	Embroiderjsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (1.7 ft)	White	001	0124	1071	2403
2	0.5% (1.4 ft)	Bone	307	1141	1013	2582
3	0.8% (2.5 ft)	Vermilion	030	1703	1378	2397
4	0.6% (1.9 ft)	Bone	307	1141	1013	2582
5	1.0% (3.2 ft)	Dark Brown	058	1876	1007	2411
6	1.1% (3.4 ft)	Bone	307	1141	1013	2582
7	1.3% (4.0 ft)	Scholastic	208	0811	1024	2465
8	1.3% (4.0 ft)	Bone	307	1141	1013	2582
9	3.2% (9.8 ft)	White	001	0124	1071	2403
10	6.3% (19.5 ft)	Dark Olive	517	0747	1189	2229
11	12.7% (39.2 ft)	Vermilion	030	1703	1378	2397
12	9.0% (27.8 ft)	Lime Green	513	5833	1169	2457
13	3.2% (10.0 ft)	Ivy	808	4174	1370	2552
14	19.4% (59.9 ft)	Black	900	0020	1008	2552
15	1.2% (3.7 ft)	Dark Brown	058	1876	1007	2411
16	0.9% (2.7 ft)	Scarlet	800	1703	1077	2420
17	8.6% (26.5 ft)	Dark Brown	058	1876	1007	2411
18	13.5% (41.8 ft)	Scholastic	208	0811	1024	2465
19	15.1% (46.6 ft)	White	001	0124	1071	2403

Upper thread 309.5 ft
 Bobbin 103.2 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	0.9% (2.5 ft)	Scholastic	208	0811	1024	2465
2	0.8% (2.3 ft)	Bone	307	1141	1013	2582
3	1.3% (3.9 ft)	Lemon Yellow	202	0310	1022	2557
4	1.1% (3.2 ft)	Russet Brown	330	0747	1157	2546
5	13.7% (40.1 ft)	White	001	0124	1071	2403
6	9.9% (28.9 ft)	Deep Gold	214	0931	1025	2470
7	5.5% (16.1 ft)	Baroque Rose	333	1921	1341	2480
8	4.3% (12.7 ft)	Canary	206	0800	1068	2462
9	2.8% (8.3 ft)	Dark Brown	058	1876	1007	2411
10	29.6% (87.0 ft)	Vermilion	030	1703	1378	2397
11	12.2% (35.7 ft)	Baroque Rose	333	1921	1341	2480
12	2.4% (7.0 ft)	Deep Gold	214	0931	1025	2470
13	3.8% (11.3 ft)	Ivy	808	4174	1370	2552
14	0.9% (2.5 ft)	Pink	079	2155	1116	2423
15	1.7% (5.1 ft)	Russet Brown	330	0747	1157	2546
16	5.7% (16.7 ft)	Dark Brown	058	1876	1007	2411
17	0.5% (1.5 ft)	Black	900	0020	1008	2552
18	0.5% (1.5 ft)	Pink	079	2155	1116	2423
19	2.5% (7.2 ft)	Scholastic	126	1352	1155	2465

Upper thread 293.8 ft
 Bobbin 97.9 ft

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Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Rayon
1	1.0% (2.8 ft)	Lemon Yellow	202		0310	1022	2557
2	1.0% (2.7 ft)	Bone	307		1141	1013	2582
3	1.1% (3.1 ft)	Orange	209		1220	1065	2330
4	1.0% (2.7 ft)	Bone	307		1141	1013	2582
5	0.4% (1.1 ft)	Vermilion	030		1703	1378	2397
6	0.3% (0.9 ft)	Bone	307		1141	1013	2582
7	2.9% (8.0 ft)	Deep Gold	214		0931	1025	2470
8	12.9% (36.0 ft)	Lemon Yellow	202		0310	1022	2557
9	5.6% (15.6 ft)	Gold/Yellow	205		0501	1267	2326
10	1.8% (5.1 ft)	Canary	206		0800	1068	2462
11	21.0% (58.7 ft)	Orange	209		1220	1065	2330
12	7.3% (20.3 ft)	Vermilion	030		1703	1378	2397
13	14.4% (40.4 ft)	Lime Green	513		5833	1169	2457
14	7.0% (19.5 ft)	Ivy	808		4174	1370	2552
15	22.4% (62.7 ft)	Dark Brown	058		1876	1007	2411

Upper thread 279.4 ft
Bobbin 93.1 ft

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