

## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	0.8% (0.7 m)	Dark Brown	734		1565		2227	
2	0.7% (0.6 m)	Petal Pink	020		1760		2501	
3	0.9% (0.8 m)	Cherokee Red	255		2224		2496	
4	0.8% (0.7 m)	Petal Pink	020		1760		2501	
5	0.7% (0.6 m)	Light Blue	015		3641		2533	
6	0.6% (0.5 m)	Petal Pink	020		1760		2501	
7	4.0% (3.7 m)	Scarlet	148		1703		2420	
8	1.4% (1.3 m)	Red	024		1904		2418	
9	10.7% (9.8 m)	Dark Brown	734		1565		2227	
10	2.7% (2.5 m)	Russet	255		1355		2496	
11	1.6% (1.5 m)	Natural White	000		0180		2342	
12	1.0% (0.9 m)	Light Blue	015		3641		2533	
13	7.6% (6.9 m)	Cinnamon	706		0722		2273	
14	2.8% (2.6 m)	Peach Whip	012		0874		2476	
15	1.9% (1.7 m)	Light Blue	015		3641		2533	
16	33.3% (30.4 m)	Cherokee Red	255		2224		2496	
17	2.9% (2.7 m)	Black	100		3554		2552	
18	2.5% (2.3 m)	Medium Yellow	404		0704		2235	
19	5.5% (5.1 m)	Bright Orange	354		1120		2327	
20	2.0% (1.8 m)	Brass	414		1115		2201	
21	11.6% (10.6 m)	Light Blue	015		3641		2533	
22	3.0% (2.8 m)	Foxy Red	149		2300		2262	
23	0.9% (0.8 m)	Scarlet	148		1703		2420	

Upper thread 91.3 m  
Bobbin 30.4 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	1.3% (1.3 m)	Dark Brown	734		1565		2227	
2	1.4% (1.3 m)	Petal Pink	020		1760		2501	
3	0.8% (0.8 m)	Light Blue	015		3641		2533	
4	0.6% (0.6 m)	Petal Pink	020		1760		2501	
5	0.8% (0.7 m)	Pale Pink	122		2155		2502	
6	0.6% (0.6 m)	Petal Pink	020		1760		2501	
7	0.5% (0.5 m)	Amethyst Frost	604		3062		2245	
8	0.5% (0.4 m)	Petal Pink	020		1760		2501	
9	5.2% (5.0 m)	Scarlet	148		1703		2420	
10	2.0% (1.9 m)	Russet	255		1355		2496	
11	11.2% (10.8 m)	Dark Brown	734		1565		2227	
12	4.4% (4.2 m)	Dark Red/Orange	126		2101		2507	
13	18.3% (17.6 m)	Pale Pink	122		2155		2502	
14	17.5% (16.9 m)	Amethyst Frost	604		3062		2245	
15	0.2% (0.2 m)	Rose	122		2153		2293	
16	21.3% (20.4 m)	Light Blue	015		3641		2533	
17	1.9% (1.8 m)	Tangerine	322		1430		2330	
18	0.9% (0.8 m)	Cardinal Red	158		1704		2263	
19	1.4% (1.3 m)	Crescent Moon	414		0853		2546	
20	5.2% (5.0 m)	White	000		0015		2403	
21	1.1% (1.1 m)	Light Blue	015		3641		2533	
22	2.9% (2.8 m)	Black	100		3554		2552	

Upper thread 96.0 m  
Bobbin 32.0 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	0.7% (0.8 m)	Rancho Brown	734		1565		2227	
2	0.7% (0.7 m)	Petal Pink	020		1760		2501	
3	0.7% (0.8 m)	Light Blue	015		3641		2533	
4	0.7% (0.7 m)	Petal Pink	020		1760		2501	
5	6.0% (6.4 m)	Light Blue	015		3641		2533	
6	2.3% (2.4 m)	Dark Brown	734		1565		2227	
7	14.6% (15.4 m)	Rancho Brown	734		1565		2227	
8	7.2% (7.6 m)	Scarlet	148		1703		2420	
9	1.9% (2.0 m)	Red	024		1904		2418	
10	8.9% (9.4 m)	Fluo Orange	336		0904		2463	
11	4.7% (5.0 m)	Liberty Gold	335		0931		2556	
12	11.5% (12.1 m)	Light Blue	015		3641		2533	
13	4.8% (5.1 m)	Flesh	025		1551		2413	
14	16.5% (17.4 m)	Peach	025		1351		2258	
15	0.7% (0.7 m)	White	000		0015		2403	
16	0.4% (0.4 m)	Light Blue	015		3641		2533	
17	7.9% (8.3 m)	Silver Grey	745		1972		2540	
18	7.3% (7.7 m)	Medium Blue/Green	734		0111		2550	
19	0.6% (0.6 m)	Coral	152		1840		2258	
20	1.7% (1.8 m)	Black	100		3554		2552	

Upper thread 105.5 m  
 Bobbin 35.2 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	1.0% (0.9 m)	Rancho Brown	734		1565		2227	
2	0.9% (0.9 m)	Petal Pink	020		1760		2501	
3	0.8% (0.7 m)	Amethyst Frost	604		3062		2245	
4	0.7% (0.6 m)	Petal Pink	020		1760		2501	
5	0.6% (0.6 m)	Medium Blue	003		3652		2239	
6	0.6% (0.6 m)	Petal Pink	020		1760		2501	
7	13.1% (12.8 m)	Opaline	012		1141		2473	
8	5.6% (5.5 m)	Rancho Brown	734		1565		2227	
9	4.7% (4.6 m)	Scarlet	148		1703		2420	
10	1.7% (1.7 m)	Russet	255		1355		2496	
11	11.9% (11.6 m)	Fluo Orange	336		0904		2463	
12	1.5% (1.4 m)	Natural White	000		0180		2342	
13	1.3% (1.2 m)	Light Blue	015		3641		2533	
14	3.0% (2.9 m)	Black	100		3554		2552	
15	7.6% (7.4 m)	Gold/Yellow	404		0704		2326	
16	1.1% (1.1 m)	Medium Blue	003		3652		2239	
17	20.5% (19.9 m)	Purple Sage	734		0112		2265	
18	1.6% (1.6 m)	Rancho Brown	734		1565		2227	
19	2.1% (2.1 m)	Dark Brown	734		1565		2227	
20	2.1% (2.0 m)	Rancho Brown	734		1565		2227	
21	16.4% (16.0 m)	Light Blue	015		3641		2533	
22	1.4% (1.3 m)	Fluo Orange	336		0904		2463	

Upper thread 97.4 m  
 Bobbin 32.5 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	0.9% (0.9 m)	Rancho Brown	734		1565		2227	
2	0.8% (0.9 m)	Petal Pink	020		1760		2501	
3	0.6% (0.7 m)	Light Blue	015		3641		2533	
4	0.6% (0.6 m)	Petal Pink	020		1760		2501	
5	0.5% (0.5 m)	Rose	122		2153		2293	
6	0.4% (0.5 m)	Petal Pink	020		1760		2501	
7	0.6% (0.6 m)	Purple Sage	734		0112		2265	
8	0.5% (0.5 m)	Petal Pink	020		1760		2501	
9	2.9% (3.0 m)	Pale Pink	122		2155		2502	
10	7.2% (7.5 m)	Rancho Brown	734		1565		2227	
11	4.6% (4.8 m)	Dark Brown	734		1565		2227	
12	16.9% (17.5 m)	Light Blue	015		3641		2533	
13	12.9% (13.3 m)	Purple Sage	734		0112		2265	
14	11.4% (11.8 m)	Rose	122		2153		2293	
15	0.6% (0.6 m)	Chrysanthemum	133		2152		2412	
16	0.8% (0.9 m)	Light Blue	015		3641		2533	
17	6.4% (6.6 m)	White	000		0015		2403	
18	2.7% (2.8 m)	Black	100		3554		2552	
19	24.5% (25.3 m)	Fluo Orange	336		0904		2463	
20	2.8% (2.9 m)	Bright Orange	354		1120		2327	
21	0.6% (0.6 m)	Gold/Yellow	404		0704		2326	
22	0.6% (0.7 m)	Amethyst Frost	604		3062		2245	

Upper thread 103.3 m  
Bobbin 34.4 m

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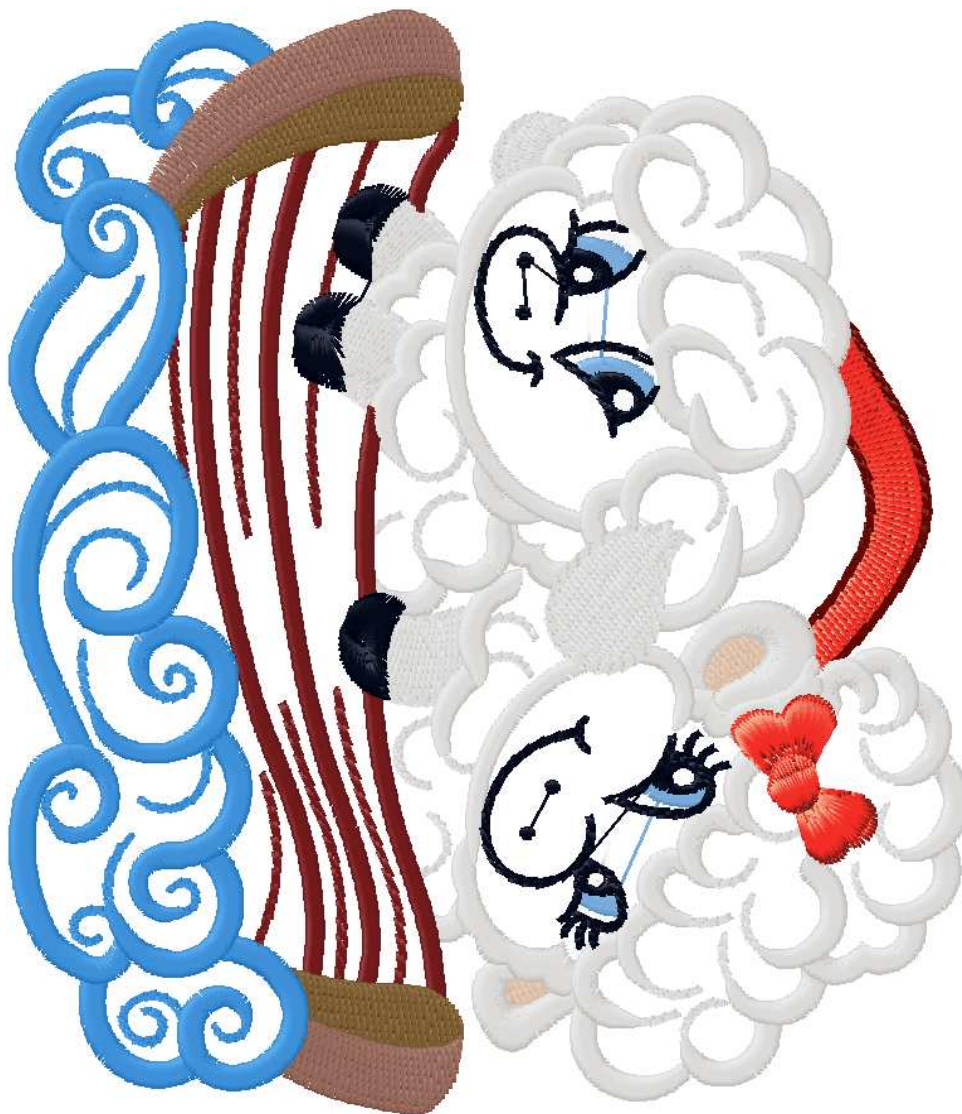


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	0.9% (0.9 m)	Cherokee Red	255		2224		2496	
2	1.0% (1.0 m)	Petal Pink	020		1760		2501	
3	0.7% (0.7 m)	Light Blue	015		3641		2533	
4	0.6% (0.6 m)	Petal Pink	020		1760		2501	
5	0.7% (0.7 m)	Silver Gray	150		0131		2343	
6	0.7% (0.7 m)	Petal Pink	020		1760		2501	
7	3.2% (3.2 m)	Light Blue	015		3641		2533	
8	2.9% (2.9 m)	Scarlet	148		1703		2420	
9	1.0% (1.0 m)	Russet	255		1355		2496	
10	1.1% (1.1 m)	Peach Whip	012		0874		2476	
11	38.8% (38.7 m)	Silver Gray	150		0131		2343	
12	9.8% (9.7 m)	Cherokee Red	255		2224		2496	
13	4.4% (4.4 m)	Dark Brown	734		1565		2227	
14	5.3% (5.3 m)	Orange/Brown	734		0776		2422	
15	16.7% (16.6 m)	Light Blue	015		3641		2533	
16	2.0% (1.9 m)	White	000		0015		2403	
17	1.3% (1.3 m)	Medium Blue	003		3652		2239	
18	6.6% (6.6 m)	Black	100		3554		2552	
19	2.2% (2.2 m)	Scarlet	148		1703		2420	

Upper thread 99.7 m  
 Bobbin 33.2 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	0.7% (0.8 m)	Cherokee Red	255		2224		2496	
2	0.7% (0.7 m)	Petal Pink	020		1760		2501	
3	0.4% (0.4 m)	Light Blue	015		3641		2533	
4	0.3% (0.4 m)	Petal Pink	020		1760		2501	
5	1.0% (1.2 m)	Dark Tex Orange	264		1300		2469	
6	1.0% (1.1 m)	Petal Pink	020		1760		2501	
7	1.6% (1.8 m)	Medium Blue	003		3652		2239	
8	1.6% (1.9 m)	Jazz Purple	734		0111		2490	
9	7.2% (8.2 m)	Cherokee Red	255		2224		2496	
10	4.3% (5.0 m)	Rancho Brown	734		1565		2227	
11	3.6% (4.2 m)	Orange/Brown	734		0776		2422	
12	5.5% (6.3 m)	Rancho Brown	734		1565		2227	
13	3.1% (3.6 m)	Pale Pink	122		2155		2502	
14	10.6% (12.1 m)	Light Blue	015		3641		2533	
15	3.8% (4.4 m)	Scarlet	148		1703		2420	
16	27.8% (31.8 m)	Dark Tex Orange	264		1300		2469	
17	1.4% (1.6 m)	Russet	255		1355		2496	
18	16.3% (18.6 m)	Fluo Orange	336		0904		2463	
19	2.8% (3.2 m)	Vibrant Green	057		5326		2579	
20	1.1% (1.2 m)	Scarlet	148		1703		2420	
21	1.6% (1.8 m)	White	000		0015		2403	
22	0.8% (0.9 m)	Light Blue	015		3641		2533	
23	2.9% (3.4 m)	Black	100		3554		2552	

Upper thread 114.6 m  
 Bobbin 38.2 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	1.0% (0.8 m)	Honey		322		1352		2247
2	1.0% (0.8 m)	Petal Pink		020		1760		2501
3	0.5% (0.4 m)	Honey		322		1352		2247
4	0.5% (0.4 m)	Petal Pink		020		1760		2501
5	0.5% (0.4 m)	Honey		322		1352		2247
6	0.5% (0.4 m)	Petal Pink		020		1760		2501
7	0.7% (0.6 m)	Honey		322		1352		2247
8	0.6% (0.5 m)	Petal Pink		020		1760		2501
9	6.9% (5.6 m)	Rancho Brown		734		1565		2227
10	8.0% (6.5 m)	Scarlet		148		1703		2420
11	7.6% (6.2 m)	Red		024		1904		2418
12	4.9% (4.0 m)	Dusty Mauve		122		2051		2591
13	0.9% (0.7 m)	Natural White		000		0180		2342
14	0.8% (0.7 m)	Light Blue		015		3641		2533
15	0.6% (0.5 m)	Foxy Red		149		2300		2262
16	11.2% (9.1 m)	Salmon Pink		122		2153		2259
17	10.2% (8.3 m)	Fluo Orange		336		0904		2463
18	2.7% (2.2 m)	Black		100		3554		2552
19	9.2% (7.5 m)	Peach		025		1351		2258
20	8.3% (6.8 m)	Fluo Orange		336		0904		2463
21	7.4% (6.0 m)	Liberty Gold		335		0931		2556
22	13.8% (11.2 m)	Light Blue		015		3641		2533
23	2.1% (1.7 m)	Aurifil Royal Purple		625		2500		2380
24	0.2% (0.1 m)	Medium Yellow		342		0640		2557

Upper thread 81.3 m  
 Bobbin 27.1 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	0.9% (0.9 m)	Dark Brown	734		1565		2227	
2	0.8% (0.8 m)	Petal Pink	020		1760		2501	
3	0.6% (0.6 m)	Light Blue	015		3641		2533	
4	0.6% (0.6 m)	Petal Pink	020		1760		2501	
5	0.6% (0.6 m)	Bright Green	485		5324		2410	
6	0.5% (0.5 m)	Petal Pink	020		1760		2501	
7	3.1% (3.2 m)	Orange	264		1311		2468	
8	5.8% (5.9 m)	Vibrant Green	057		5326		2579	
9	7.8% (8.0 m)	Dark Brown	734		1565		2227	
10	5.4% (5.5 m)	Jazz Purple	734		0111		2490	
11	6.3% (6.5 m)	Purple Sage	734		0112		2265	
12	11.3% (11.6 m)	Scarlet	148		1703		2420	
13	5.0% (5.1 m)	Rose	122		2153		2293	
14	7.0% (7.1 m)	Pale Pink	122		2155		2502	
15	2.9% (3.0 m)	Medium Yellow	404		0704		2235	
16	1.3% (1.3 m)	Fluo Orange	336		0904		2463	
17	1.5% (1.5 m)	Yellow Poppy	242		0922		2332	
18	2.2% (2.3 m)	Medium Yellow	404		0704		2235	
19	1.1% (1.1 m)	Fluo Orange	336		0904		2463	
20	0.2% (0.2 m)	Rancho Brown	734		1565		2227	
21	17.2% (17.6 m)	Light Blue	015		3641		2533	
22	1.3% (1.3 m)	Red brown	126		2011		2334	
23	2.8% (2.9 m)	Fluo Orange	336		0904		2463	
24	6.8% (6.9 m)	Bright Green	485		5324		2410	
25	4.4% (4.5 m)	White	000		0015		2403	
26	0.6% (0.6 m)	Light Blue	015		3641		2533	
27	1.8% (1.9 m)	Black	100		3554		2552	

Upper thread 102.4 m

Bobbin 34.1 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	1.2% (1.2 m)	Dark Brown	734		1565		2227	
2	1.2% (1.2 m)	Petal Pink	020		1760		2501	
3	0.6% (0.6 m)	White	000		0015		2403	
4	0.6% (0.6 m)	Petal Pink	020		1760		2501	
5	0.6% (0.6 m)	Light Blue	015		3641		2533	
6	0.5% (0.6 m)	Petal Pink	020		1760		2501	
7	3.2% (3.3 m)	Medium Blue/Green	734		0111		2550	
8	1.7% (1.7 m)	Peach Whip	012		0874		2476	
9	0.6% (0.6 m)	White	000		0015		2403	
10	0.3% (0.3 m)	Light Blue	015		3641		2533	
11	3.5% (3.5 m)	Dark Brown	734		1565		2227	
12	5.2% (5.3 m)	Scarlet	148		1703		2420	
13	2.4% (2.4 m)	Russet	255		1355		2496	
14	20.3% (20.5 m)	Black	100		3554		2552	
15	7.6% (7.7 m)	Natural White	000		0180		2342	
16	9.4% (9.5 m)	Rancho Brown	734		1565		2227	
17	12.2% (12.3 m)	Fluo Orange	336		0904		2463	
18	4.2% (4.2 m)	Brass	414		1115		2201	
19	14.8% (15.0 m)	Light Blue	015		3641		2533	
20	3.5% (3.5 m)	Cinnamon	706		0722		2273	
21	3.2% (3.2 m)	Cherokee Red	255		2224		2496	
22	3.1% (3.2 m)	Black	100		3554		2552	

Upper thread 101.1 m  
 Bobbin 33.7 m

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