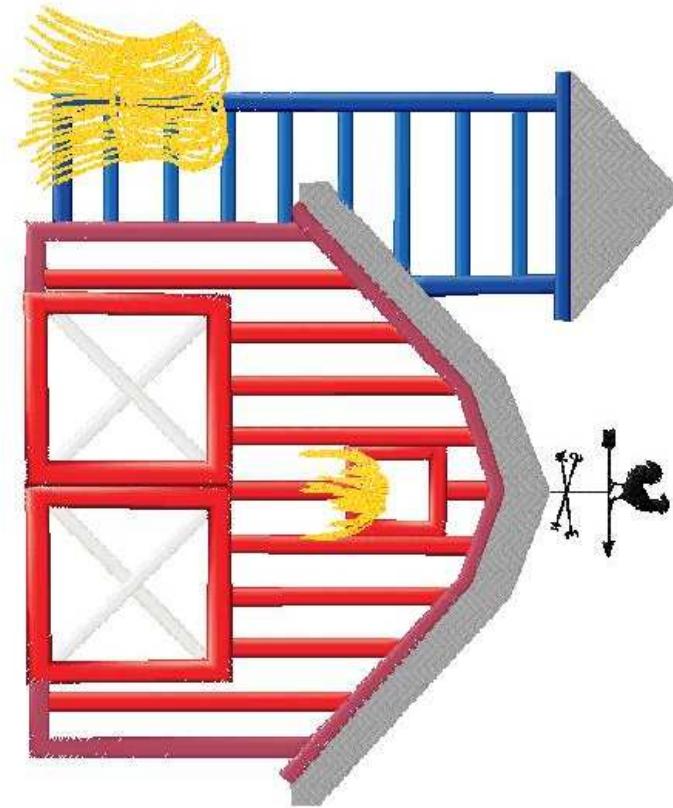


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Brother Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (2.0 ft)	Scholastic	208	0811	1024	2465
2	1.4% (3.4 ft)	Almond Oil	843	0861	1072	2316
3	0.8% (2.1 ft)	Scholastic	208	0811	1024	2465
4	1.7% (4.1 ft)	Almond Oil	843	0861	1072	2316
5	1.6% (3.9 ft)	Black	900	0020	1008	2552
6	20.5% (50.2 ft)	Silver	005	2674	1011	2592
7	5.5% (13.5 ft)	White	001	0124	1071	2403
8	6.7% (16.3 ft)	Ultramarine	405	3600	1177	2442
9	7.3% (17.8 ft)	Fire Blue	406	3611	1134	2436
10	33.5% (82.1 ft)	Scarlet	800	1703	1077	2420
11	9.7% (23.9 ft)	Baroque Rose	333	1921	1341	2480
12	10.5% (25.8 ft)	Canary	206	0800	1068	2462

Upper thread 245.1 ft  
 Bobbin 81.7 ft

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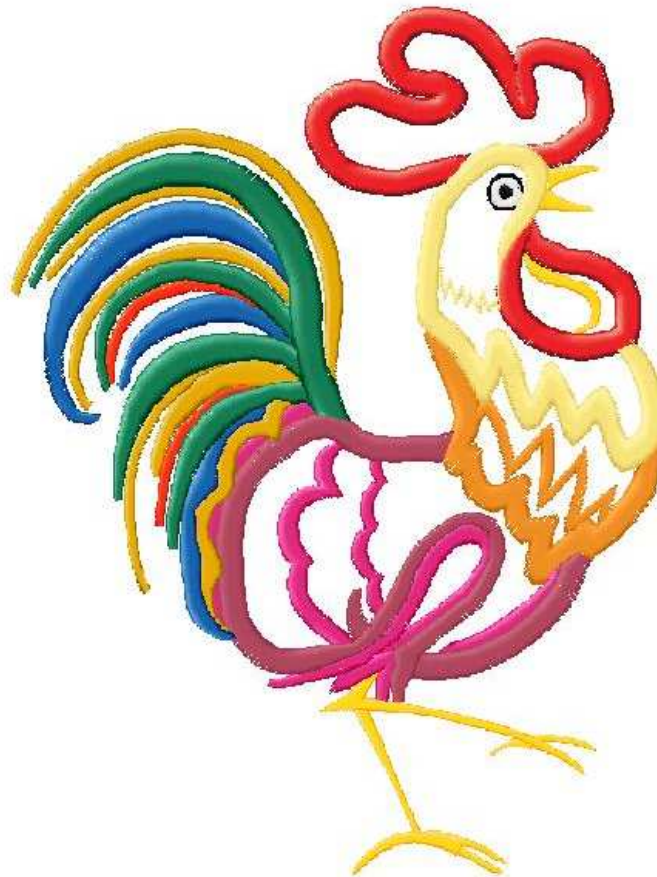


Thread Charts

Thread	Consumption	Name	Brother	Embroid	Rayon	Anton Rayon
1	0.5% (1.2 ft)	Scholastic	208	0811	1024	2465
2	0.9% (2.2 ft)	Almond Oil	843	0861	1072	2316
3	0.4% (1.0 ft)	Scholastic	208	0811	1024	2465
4	0.8% (2.0 ft)	Almond Oil	843	0861	1072	2316
5	0.5% (1.4 ft)	Scholastic	208	0811	1024	2465
6	0.9% (2.4 ft)	Almond Oil	843	0861	1072	2316
7	0.4% (1.1 ft)	Scholastic	208	0811	1024	2465
8	0.8% (2.0 ft)	Almond Oil	843	0861	1072	2316
9	0.2% (0.5 ft)	Scholastic	208	0811	1024	2465
10	0.3% (0.8 ft)	Almond Oil	843	0861	1072	2316
11	4.6% (12.0 ft)	Canary	206	0800	1068	2462
12	0.2% (0.6 ft)	Black	900	0020	1008	2552
13	0.3% (0.7 ft)	White	001	0124	1071	2403
14	8.1% (21.2 ft)	Orange	209	1220	1065	2330
15	14.4% (37.6 ft)	Scarlet	800	1703	1077	2420
16	9.0% (23.6 ft)	Mustard	812	0640	1066	2557
17	10.1% (26.5 ft)	Dark Red	107	1805	1234	2417
18	10.7% (27.9 ft)	Baroque Rose	333	1921	1341	2480
19	12.6% (33.0 ft)	Deep Gold	214	0931	1025	2470
20	8.8% (23.1 ft)	Ultramarine	405	3600	1177	2442
21	2.0% (5.3 ft)	Vermilion	030	1703	1378	2397
22	13.4% (35.2 ft)	Green	507	5324	1051	2454

Upper thread 261.5 ft  
 Bobbin 87.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroid	Rayon Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (1.7 ft)	Scholastic	208	0811	1024	2465	
2	1.6% (3.0 ft)	Almond Oil	843	0861	1072	2316	
3	0.8% (1.5 ft)	Scholastic	208	0811	1024	2465	
4	1.6% (3.0 ft)	Almond Oil	843	0861	1072	2316	
5	0.7% (1.3 ft)	Scholastic	208	0811	1024	2465	
6	0.9% (1.7 ft)	Almond Oil	843	0861	1072	2316	
7	3.5% (6.7 ft)	Canary	206	0800	1068	2462	
8	4.5% (8.5 ft)	Scarlet	800	1703	1077	2420	
9	0.7% (1.3 ft)	Black	900	0020	1008	2552	
10	0.9% (1.7 ft)	White	001	0124	1071	2403	
11	18.1% (34.6 ft)	Green	507	5324	1051	2454	
12	11.2% (21.5 ft)	Deep Gold	214	0931	1025	2470	
13	16.5% (31.6 ft)	Dark Red	107	1805	1234	2417	
14	4.2% (8.1 ft)	Apple Green	509	0453	1169	2214	
15	12.3% (23.5 ft)	Scholastic	208	0811	1024	2465	
16	12.2% (23.4 ft)	Baroque Rose	333	1921	1341	2480	
17	9.5% (18.1 ft)	Mustard	812	0640	1066	2557	

Upper thread 191.2 ft  
 Bobbin 63.7 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroid	Rayon	Robison-Anton	Rayon
1	1.0% (2.0 ft)	Scholastic	208	0811	1024	2465	
2	0.9% (1.9 ft)	Almond Oil	843	0861	1072	2316	
3	0.5% (1.1 ft)	Scholastic	208	0811	1024	2465	
4	0.4% (0.9 ft)	Almond Oil	843	0861	1072	2316	
5	0.4% (0.9 ft)	Scholastic	208	0811	1024	2465	
6	0.3% (0.7 ft)	Almond Oil	843	0861	1072	2316	
7	0.6% (1.2 ft)	Scholastic	208	0811	1024	2465	
8	0.5% (0.9 ft)	Almond Oil	843	0861	1072	2316	
9	0.3% (0.6 ft)	Scholastic	208	0811	1024	2465	
10	0.3% (0.7 ft)	Almond Oil	843	0861	1072	2316	
11	1.9% (3.7 ft)	Scholastic	208	0811	1024	2465	
12	1.7% (3.4 ft)	Almond Oil	843	0861	1072	2316	
13	8.5% (16.9 ft)	Russet Brown	330	0747	1157	2546	
14	10.5% (20.7 ft)	Scholastic	126	1352	1155	2465	
15	13.6% (27.0 ft)	Orange	339	1311	1173	2289	
16	40.8% (80.8 ft)	Canary	206	0800	1068	2462	
17	9.7% (19.1 ft)	Mustard	812	0640	1066	2557	
18	6.2% (12.2 ft)	Dark Red	107	1805	1234	2417	
19	1.0% (1.9 ft)	Canary	206	0800	1068	2462	
20	0.2% (0.4 ft)	Black	900	0020	1008	2552	
21	0.6% (1.2 ft)	White	001	0124	1071	2403	

Upper thread 198.1 ft  
 Bobbin 66.0 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroid	Rayon	Robison-Anton	Rayon
1	1.0% (1.3 ft)	Scholastic	208	0811	1024	2465	
2	0.9% (1.2 ft)	Almond Oil	843	0861	1072	2316	
3	1.0% (1.4 ft)	Scholastic	208	0811	1024	2465	
4	0.8% (1.1 ft)	Almond Oil	843	0861	1072	2316	
5	1.0% (1.3 ft)	Scholastic	208	0811	1024	2465	
6	0.7% (0.9 ft)	Almond Oil	843	0861	1072	2316	
7	0.8% (1.1 ft)	Scholastic	208	0811	1024	2465	
8	0.6% (0.8 ft)	Almond Oil	843	0861	1072	2316	
9	0.4% (0.6 ft)	Scholastic	208	0811	1024	2465	
10	0.3% (0.4 ft)	Almond Oil	843	0861	1072	2316	
11	5.7% (7.9 ft)	Canary	206	0800	1068	2462	
12	23.2% (32.0 ft)	Russet Brown	330	0747	1157	2546	
13	15.8% (21.9 ft)	Khaki	348	1123	1272	2474	
14	24.1% (33.3 ft)	Scholastic	126	1352	1155	2465	
15	16.2% (22.4 ft)	Cream Brown	010	0520	1349	2559	
16	6.0% (8.3 ft)	Dark Red	107	1805	1234	2417	
17	0.9% (1.3 ft)	Canary	206	0800	1068	2462	
18	0.3% (0.5 ft)	Black	900	0020	1008	2552	
19	0.3% (0.4 ft)	White	001	0124	1071	2403	

Upper thread 138.3 ft  
 Bobbin 46.1 ft

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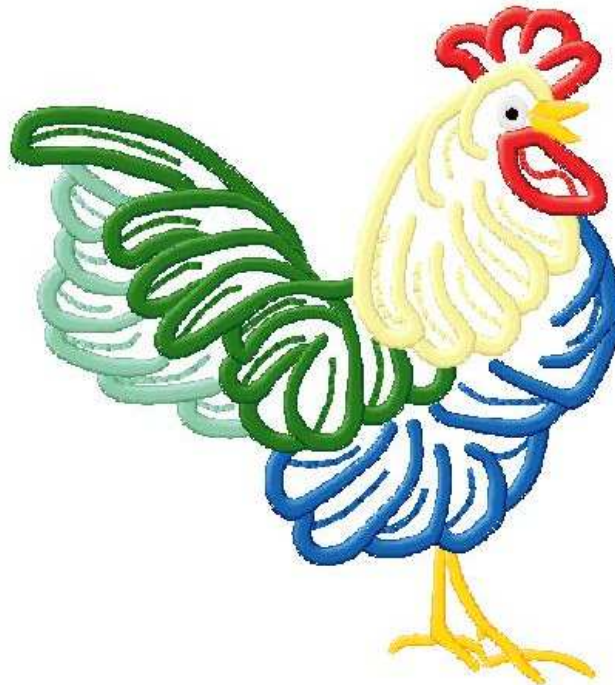


Thread Charts

Thread	Consumption	Name	Brother	Embroid	Rayon Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (1.5 ft)	Scholastic	208	0811	1024	2465	
2	0.8% (1.3 ft)	Almond Oil	843	0861	1072	2316	
3	0.9% (1.5 ft)	Scholastic	208	0811	1024	2465	
4	0.8% (1.3 ft)	Almond Oil	843	0861	1072	2316	
5	1.1% (1.8 ft)	Scholastic	208	0811	1024	2465	
6	1.1% (1.8 ft)	Almond Oil	843	0861	1072	2316	
7	0.7% (1.1 ft)	Scholastic	208	0811	1024	2465	
8	0.6% (1.0 ft)	Almond Oil	843	0861	1072	2316	
9	0.6% (1.0 ft)	Scholastic	208	0811	1024	2465	
10	0.5% (0.8 ft)	Almond Oil	843	0861	1072	2316	
11	11.2% (18.2 ft)	Brook Green	542	3910	1047	2238	
12	4.5% (7.4 ft)	Canary	206	0800	1068	2462	
13	18.7% (30.4 ft)	Ultramarine	405	3600	1177	2442	
14	30.0% (48.9 ft)	Green	515	5934	1369	2209	
15	5.3% (8.7 ft)	Scarlet	800	1703	1077	2420	
16	16.5% (26.8 ft)	Cream Brown	010	0520	1349	2559	
17	3.7% (6.0 ft)	Scarlet	800	1703	1077	2420	
18	1.2% (2.0 ft)	Canary	206	0800	1068	2462	
19	0.2% (0.3 ft)	Black	900	0020	1008	2552	
20	0.6% (0.9 ft)	White	001	0124	1071	2403	

Upper thread 162.7 ft  
 Bobbin 54.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroid	Spocord Polyester	Madeira Ray	Robison-Anton Rayon
1	1.1% (2.1 ft)	Scholastic	208	0811	1024	2465	
2	1.0% (1.8 ft)	Almond Oil	843	0861	1072	2316	
3	1.2% (2.3 ft)	Scholastic	208	0811	1024	2465	
4	1.1% (2.0 ft)	Almond Oil	843	0861	1072	2316	
5	0.4% (0.7 ft)	Scholastic	208	0811	1024	2465	
6	0.3% (0.5 ft)	Almond Oil	843	0861	1072	2316	
7	0.6% (1.2 ft)	Scholastic	208	0811	1024	2465	
8	0.5% (1.0 ft)	Almond Oil	843	0861	1072	2316	
9	4.5% (8.6 ft)	Tiger Eye	323	0853	1257	2231	
10	8.8% (16.8 ft)	Canary	206	0800	1068	2462	
11	9.0% (17.2 ft)	Scarlet	800	1703	1077	2420	
12	19.4% (37.1 ft)	Ultramarine	405	3600	1177	2442	
13	16.9% (32.2 ft)	Canary	206	0800	1068	2462	
14	1.2% (2.2 ft)	Khaki	348	1123	1272	2474	
15	1.8% (3.4 ft)	Gold/Yellow	205	0501	1267	2326	
16	2.1% (4.1 ft)	Canary	206	0800	1068	2462	
17	6.5% (12.5 ft)	Khaki	348	1123	1272	2474	
18	1.5% (2.9 ft)	Gold/Yellow	205	0501	1267	2326	
19	6.0% (11.6 ft)	Tiger Eye	323	0853	1257	2231	
20	1.0% (1.9 ft)	Vermilion	030	1703	1378	2397	
21	0.5% (0.9 ft)	White	001	0124	1071	2403	
22	1.3% (2.5 ft)	Black	900	0020	1008	2552	
23	13.6% (25.9 ft)	Green	515	5934	1369	2209	

Upper thread 191.2 ft  
 Bobbin 63.7 ft

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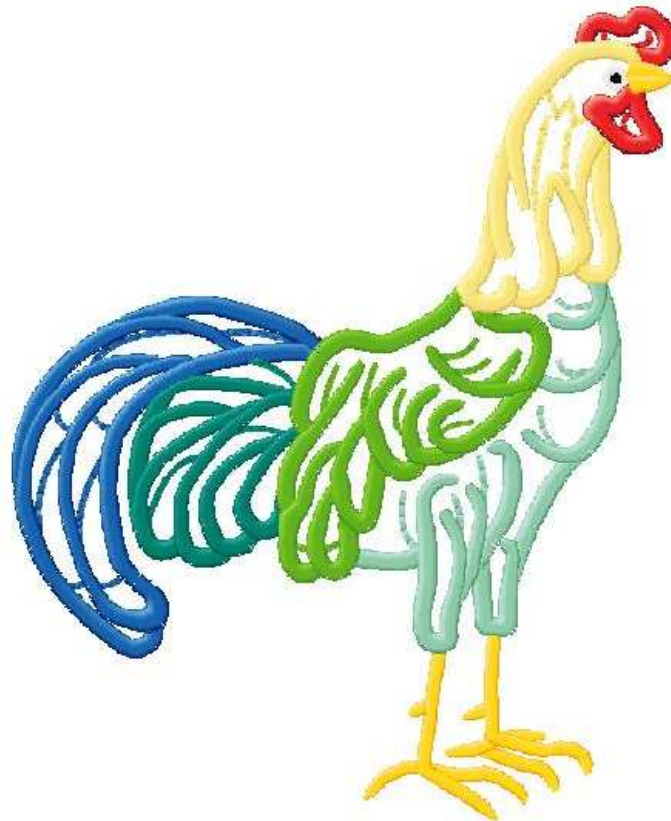


Thread Charts

Thread	Consumption	Name	Brother	Embroid	Spicord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (1.6 ft)	Scholastic	208	0811	1024	2465	
2	0.8% (1.4 ft)	Almond Oil	843	0861	1072	2316	
3	0.5% (0.8 ft)	Scholastic	208	0811	1024	2465	
4	0.4% (0.7 ft)	Almond Oil	843	0861	1072	2316	
5	0.8% (1.4 ft)	Scholastic	208	0811	1024	2465	
6	0.7% (1.2 ft)	Almond Oil	843	0861	1072	2316	
7	0.7% (1.2 ft)	Scholastic	208	0811	1024	2465	
8	0.6% (1.0 ft)	Almond Oil	843	0861	1072	2316	
9	0.8% (1.4 ft)	Scholastic	208	0811	1024	2465	
10	0.5% (0.8 ft)	Almond Oil	843	0861	1072	2316	
11	0.3% (0.6 ft)	Scholastic	208	0811	1024	2465	
12	0.3% (0.6 ft)	Almond Oil	843	0861	1072	2316	
13	19.6% (33.9 ft)	Ultramarine	405	3600	1177	2442	
14	11.9% (20.6 ft)	Isle Green	534	4643	1298	2448	
15	7.1% (12.2 ft)	Canary	206	0800	1068	2462	
16	15.8% (27.4 ft)	Brook Green	542	3910	1047	2238	
17	19.4% (33.6 ft)	Lime Green	513	5833	1169	2457	
18	2.6% (4.4 ft)	Scarlet	800	1703	1077	2420	
19	12.2% (21.1 ft)	Mustard	812	0640	1066	2557	
20	2.8% (4.9 ft)	Scarlet	800	1703	1077	2420	
21	0.8% (1.5 ft)	Canary	206	0800	1068	2462	
22	0.2% (0.3 ft)	Black	900	0020	1008	2552	
23	0.3% (0.5 ft)	White	001	0124	1071	2403	

Upper thread 172.9 ft  
 Bobbin 57.6 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	cord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.5% (2.0 ft)	Scholastic	208	0811	1024	2465
2	3.9% (3.2 ft)	Almond Oil	843	0861	1072	2316
3	15.3% (12.4 ft)	Deep Gold	214	0931	1025	2470
4	40.2% (32.6 ft)	Gold/Yellow	205	0501	1267	2326
5	38.1% (30.9 ft)	Canary	206	0800	1068	2462

Upper thread 81.0 ft  
 Bobbin 27.0 ft

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