

Thread Charts

Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	9.6% (9.4 ft)	Scholastic	208	0811	1024	2465
2	10.2% (10.0 ft)	Deep Gold	214	0931	1025	2470
3	6.1% (6.0 ft)	Gold/Yellow	205	0501	1267	2326
4	8.8% (8.6 ft)	Scarlet	800	1703	1077	2420
5	9.8% (9.6 ft)	Light Pink	810	2051	1031	2588
6	8.6% (8.4 ft)	Medium Blue	070	3810	1029	2527
7	14.5% (14.2 ft)	Baby Blue	017	3910	1074	2300
8	7.5% (7.4 ft)	Dark Purple	613	3541	1033	2380
9	9.0% (8.8 ft)	Mint Green	502	5822	1049	2211
10	8.2% (8.0 ft)	Apple Green	509	0453	1169	2214
11	7.6% (7.5 ft)	Green	515	5934	1369	2209

Upper thread 97.9 ft
 Bobbin 32.6 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	3.1% (7.9 ft)	Apple Green	509	0453	1169	2214
2	33.5% (84.3 ft)	Mint Green	502	5822	1049	2211
3	5.4% (13.6 ft)	Green	515	5934	1369	2209
4	29.0% (72.9 ft)	Baby Blue	017	3910	1074	2300
5	8.5% (21.3 ft)	Isle Green	534	4643	1298	2448
6	7.5% (18.9 ft)	Ultramarine	405	3600	1177	2442
7	11.3% (28.5 ft)	Medium Blue	070	3810	1029	2527
8	0.5% (1.1 ft)	Mustard	812	0640	1066	2557
9	0.7% (1.7 ft)	Canary	206	0800	1068	2462
10	0.4% (1.1 ft)	Deep Gold	214	0931	1025	2470

Upper thread 251.4 ft
 Bobbin 83.8 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Rayon
1	2.7% (6.8 ft)	Magenta	620	2600	1263	2426
2	2.3% (5.9 ft)	Light Pink	810	2051	1031	2588
3	2.8% (7.1 ft)	Pale Pink	085	2153	1321	2259
4	1.2% (3.2 ft)	Scarlet	800	1703	1077	2420
5	4.1% (10.5 ft)	Scholastic	208	0811	1024	2465
6	9.7% (24.7 ft)	Gold/Yellow	205	0501	1267	2326
7	5.6% (14.1 ft)	Mustard	812	0640	1066	2557
8	21.2% (54.0 ft)	Brook Green	542	3910	1047	2238
9	16.0% (40.7 ft)	Lime Green	513	5833	1169	2457
10	5.3% (13.5 ft)	Fresh Green	027	0713	1023	2325
11	13.8% (35.0 ft)	Brook Green	542	3910	1047	2238
12	8.3% (21.1 ft)	Mint Green	502	5822	1049	2211
13	5.9% (14.9 ft)	Lime Green	513	5833	1169	2457
14	0.4% (1.0 ft)	Gold/Yellow	205	0501	1267	2326
15	0.3% (0.8 ft)	Black	900	0020	1008	2552
16	0.1% (0.2 ft)	White	001	0124	1071	2403
17	0.4% (0.9 ft)	Green	515	5934	1369	2209

Upper thread 254.3 ft
 Bobbin 84.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroiderjsacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	18.6% (30.9 ft)	Green	515	5934	1369	2209		
2	4.0% (6.6 ft)	Mustard	812	0640	1066	2557		
3	12.4% (20.6 ft)	Dark Purple	613	3541	1033	2380		
4	7.5% (12.5 ft)	Scholastic	208	0811	1024	2465		
5	10.6% (17.6 ft)	Gold/Yellow	205	0501	1267	2326		
6	3.7% (6.2 ft)	Dark Red	107	1805	1234	2417		
7	16.2% (26.9 ft)	Apple Green	509	0453	1169	2214		
8	9.6% (15.9 ft)	Green	507	5324	1051	2454		
9	1.5% (2.5 ft)	Scarlet	800	1703	1077	2420		
10	9.0% (15.0 ft)	Dark Turquoise Blue	019	3902	1029	2529		
11	6.7% (11.1 ft)	Baja Blue	607	3612	1275	2527		

Upper thread 165.7 ft
 Bobbin 55.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	5.8% (11.4 ft)	Orange	209	1220	1065	2330	
2	13.5% (26.6 ft)	Khaki	348	1123	1272	2474	
3	4.6% (9.0 ft)	Mustard	812	0640	1066	2557	
4	10.3% (20.2 ft)	Cream Brown	010	0520	1349	2559	
5	8.8% (17.2 ft)	Fresh Green	027	0713	1023	2325	
6	6.7% (13.2 ft)	Mint Green	502	5822	1049	2211	
7	27.9% (54.9 ft)	Green	515	5934	1369	2209	
8	3.0% (5.8 ft)	Baby Blue	017	3910	1074	2300	
9	3.4% (6.6 ft)	Dark Turquoise Blue	019	3902	1029	2529	
10	3.8% (7.4 ft)	Electric Blue	420	3600	1177	2442	
11	1.1% (2.2 ft)	Scholastic	208	0811	1024	2465	
12	7.1% (13.9 ft)	Gold/Yellow	205	0501	1267	2326	
13	4.3% (8.4 ft)	Scarlet	800	1703	1077	2420	

Upper thread 196.7 ft
 Bobbin 65.6 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord	Polyester	Madeira Rayon	Robison-Anton Rayon
1	23.7% (54.1 ft)	Khaki	348		1123		1272	2474
2	9.7% (22.1 ft)	Apple Green	509		0453		1169	2214
3	8.0% (18.2 ft)	Scholastic	208		0811		1024	2465
4	9.1% (20.9 ft)	Vermilion	030		1703		1378	2397
5	0.3% (0.6 ft)	Black	900		0020		1008	2552
6	6.1% (14.0 ft)	Dark Turquoise Blue	019		3902		1029	2529
7	6.9% (15.7 ft)	Fresh Green	027		0713		1023	2325
8	15.1% (34.5 ft)	Green	515		5934		1369	2209
9	8.0% (18.2 ft)	Mint Green	502		5822		1049	2211
10	3.2% (7.3 ft)	Mustard	812		0640		1066	2557
11	1.3% (3.0 ft)	Baby Blue	017		3910		1074	2300
12	8.6% (19.6 ft)	Apple Green	509		0453		1169	2214

Upper thread 228.1 ft
 Bobbin 76.0 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (3.0 ft)	Russet Brown	330	0747	1157	2546
2	0.8% (1.8 ft)	Baroque Rose	333	1921	1341	2480
3	0.8% (1.9 ft)	Lemon Yellow	202	0310	1022	2557
4	6.4% (15.6 ft)	Gold/Yellow	205	0501	1267	2326
5	10.2% (24.9 ft)	Deep Gold	214	0931	1025	2470
6	11.6% (28.5 ft)	Dark Brown	058	1876	1007	2411
7	10.2% (25.0 ft)	Electric Blue	420	3600	1177	2442
8	8.7% (21.4 ft)	Dark Turquoise Blue	019	3902	1029	2529
9	9.3% (22.9 ft)	Prussian Blue	007	3732	1166	2429
10	7.1% (17.5 ft)	Purple	614	3335	1266	2437
11	2.9% (7.2 ft)	Scarlet	800	1703	1077	2420
12	17.9% (43.8 ft)	Apple Green	509	0453	1169	2214
13	13.0% (31.9 ft)	Green	515	5934	1369	2209

Upper thread 245.5 ft
 Bobbin 81.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroiderjsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	13.1% (16.1 ft)	Scarlet	800	1703	1077	2420
2	7.5% (9.1 ft)	Scholastic	208	0811	1024	2465
3	6.8% (8.3 ft)	Begonia	086	2220	1117	2248
4	10.7% (13.1 ft)	Gold/Yellow	205	0501	1267	2326
5	7.3% (8.9 ft)	Pale Pink	085	2153	1321	2259
6	24.7% (30.3 ft)	Baby Blue	017	3910	1074	2300
7	1.0% (1.2 ft)	Canary	206	0800	1068	2462
8	12.7% (15.6 ft)	Mint Green	502	5822	1049	2211
9	16.1% (19.7 ft)	Apple Green	509	0453	1169	2214

Upper thread 122.3 ft
 Bobbin 40.8 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	12.5% (23.1 ft)	Orange	209	1220	1065	2330
2	14.9% (27.5 ft)	Pink	807	2220	1117	2248
3	5.2% (9.6 ft)	Begonia	086	2220	1117	2248
4	4.0% (7.5 ft)	Green	515	5934	1369	2209
5	16.0% (29.6 ft)	Apple Green	509	0453	1169	2214
6	4.9% (9.0 ft)	Dark Turquoise Blue	019	3902	1029	2529
7	3.6% (6.6 ft)	Baby Blue	017	3910	1074	2300
8	5.3% (9.8 ft)	Brook Green	542	3910	1047	2238
9	3.5% (6.4 ft)	Mint Green	502	5822	1049	2211
10	11.0% (20.2 ft)	Gold/Yellow	205	0501	1267	2326
11	4.4% (8.1 ft)	Canary	206	0800	1068	2462
12	14.9% (27.5 ft)	Green	515	5934	1369	2209

Upper thread 184.8 ft
 Bobbin 61.6 ft

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