








Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.2% (1.8 ft)	Scholastic	208	0811	1024	2465
2 	2.0% (1.6 ft)	Bone	307	1141	1013	2582
3 	25.4% (20.3 ft)	Black	900	0020	1008	2552
4 	18.8% (15.0 ft)	Pale Pink	085	2153	1321	2259
5 	45.1% (36.0 ft)	White	001	0124	1071	2403
6 	3.5% (2.8 ft)	Pink	807	2220	1117	2248
7 	3.1% (2.5 ft)	Dark Gray	707	1375	1303	2553

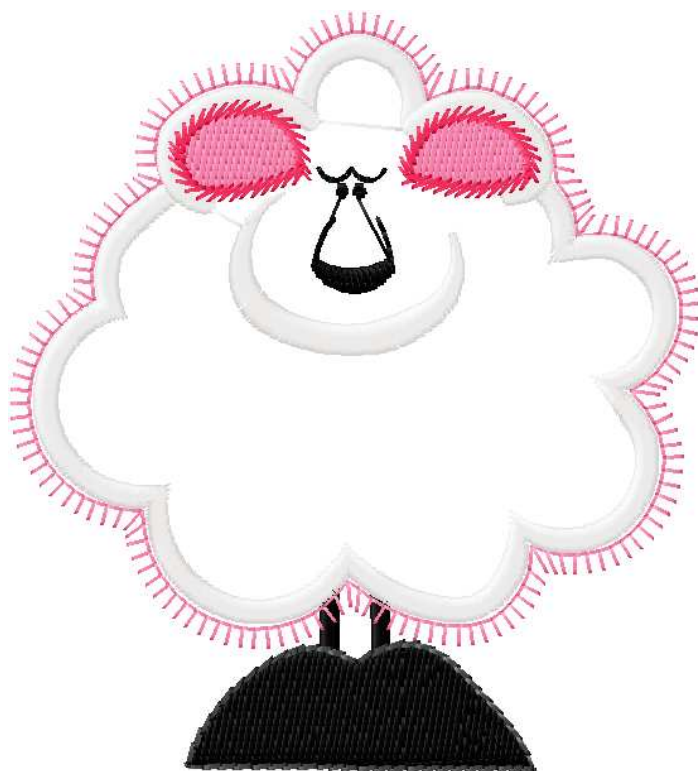
Upper thread 79.9 ft

Bobbin 26.6 ft







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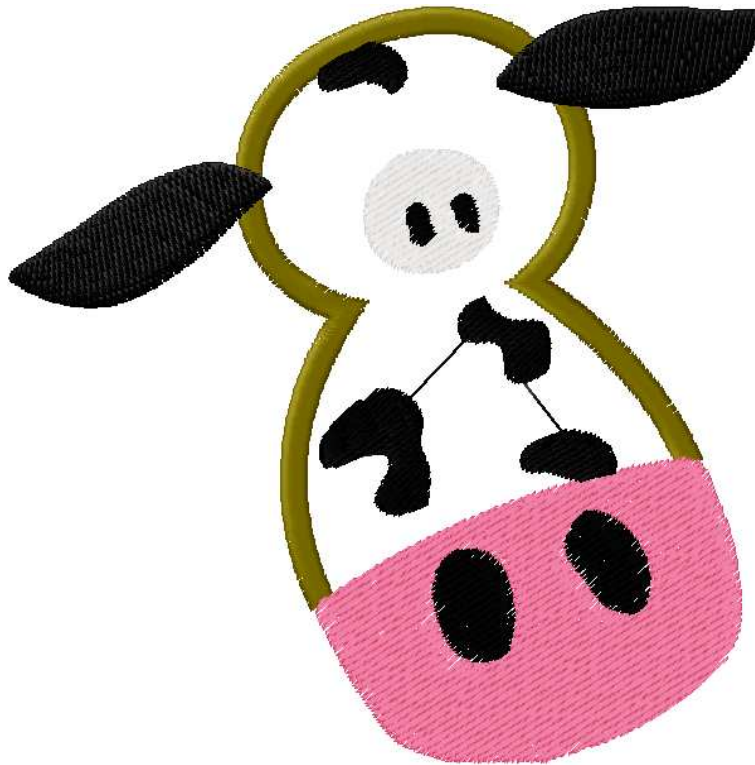


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.5% (1.6 ft)	Scholastic	208	0811	1024	2465
2 	1.3% (1.4 ft)	Bone	307	1141	1013	2582
3 	17.0% (18.3 ft)	Russet Brown	330	0747	1157	2546
4 	35.6% (38.3 ft)	Pale Pink	085	2153	1321	2259
5 	6.1% (6.5 ft)	White	001	0124	1071	2403
6 	38.5% (41.4 ft)	Black	900	0020	1008	2552

Upper thread 107.4 ft  
 Bobbin 35.8 ft

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Thread Charts





Thread	Consumption	Name	Brother	Embroider	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.6% (1.3 ft)	Scholastic	208		0811		1024		2465
2	1.5% (1.2 ft)	Bone	307		1141		1013		2582
3	1.5% (1.2 ft)	Scholastic	208		0811		1024		2465
4	1.4% (1.2 ft)	Bone	307		1141		1013		2582
5	24.7% (20.4 ft)	Gold/Yellow	205		0501		1267		2326
6	48.9% (40.4 ft)	Baroque Rose	333		1921		1341		2480
7	6.6% (5.4 ft)	Scarlet	800		1703		1077		2420
8	1.8% (1.5 ft)	Dark Brown	058		1876		1007		2411
9	4.0% (3.3 ft)	White	001		0124		1071		2403
10	0.8% (0.7 ft)	Black	900		0020		1008		2552
11	6.2% (5.1 ft)	Deep Gold	214		0931		1025		2470
12	0.9% (0.8 ft)	Baroque Rose	333		1921		1341		2480

Upper thread 82.6 ft  
 Bobbin 27.5 ft

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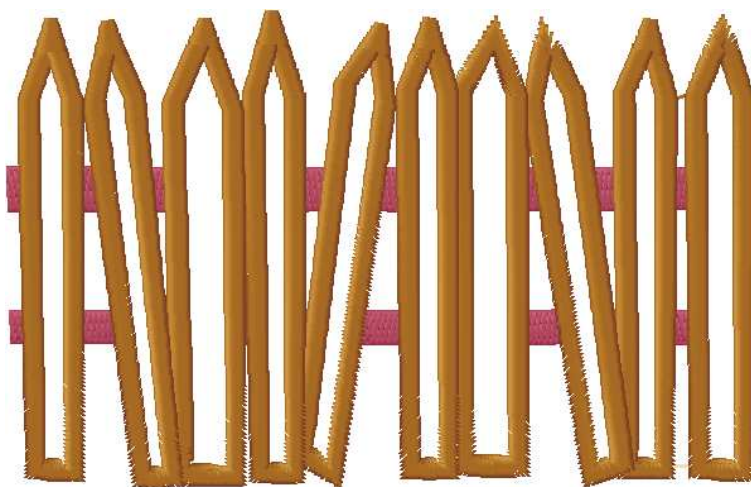


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	5.6% (7.5 ft)	Scholastic	208	0811	1024	2465
2 	5.8% (7.6 ft)	Bone	307	1141	1013	2582
3 	12.1% (16.0 ft)	Baroque Rose	333	1921	1341	2480
4 	76.5% (101.3 ft)	Tiger Eye	323	0853	1257	2231

Upper thread 132.4 ft  
 Bobbin 44.1 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.6% (1.1 ft)	Scholastic	208	0811	1024	2465
2	1.4% (1.0 ft)	Bone	307	1141	1013	2582
3	23.8% (16.6 ft)	Pink	079	2155	1116	2423
4	20.6% (14.4 ft)	Baroque Rose	333	1921	1341	2480
5	4.2% (3.0 ft)	Dark Brown	058	1876	1007	2411
6	33.2% (23.2 ft)	Black	900	0020	1008	2552
7	4.9% (3.4 ft)	Baroque Rose	333	1921	1341	2480
8	5.4% (3.8 ft)	Dark Gray	707	1375	1303	2553
9	5.0% (3.5 ft)	Dark Olive	517	0747	1189	2229

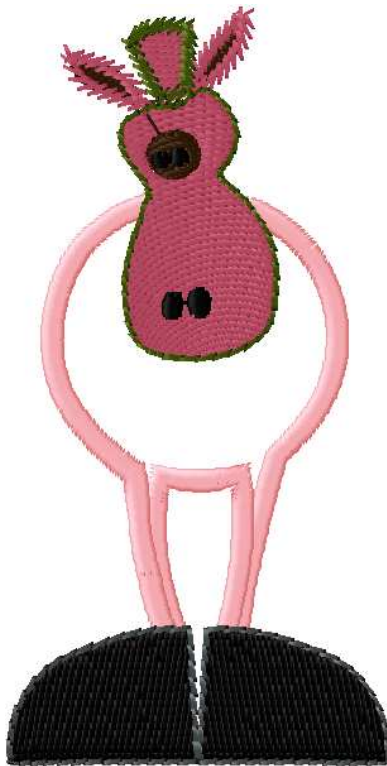
Upper thread 69.9 ft

Bobbin 23.3 ft







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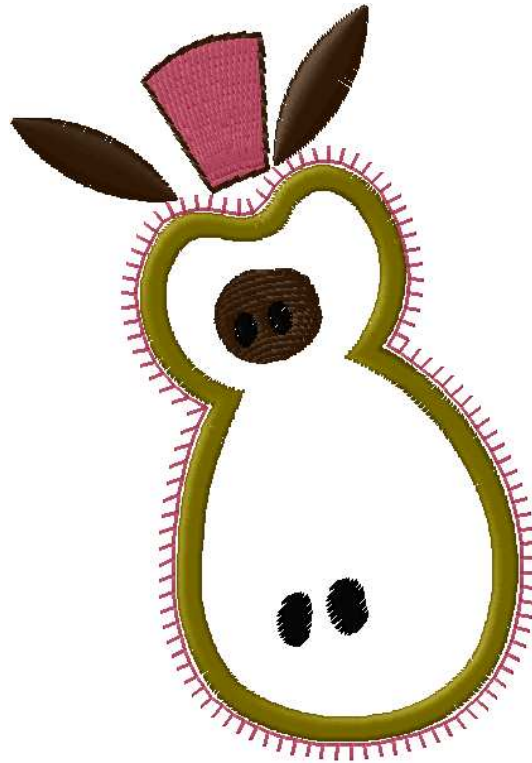


Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.6% (1.3 ft)	Scholastic	208	0811	1024	2465
2 	2.3% (1.2 ft)	Bone	307	1141	1013	2582
3 	40.1% (20.6 ft)	Russet Brown	330	0747	1157	2546
4 	23.8% (12.2 ft)	Baroque Rose	333	1921	1341	2480
5 	25.2% (13.0 ft)	Dark Brown	058	1876	1007	2411
6 	5.9% (3.1 ft)	Black	900	0020	1008	2552

Upper thread 51.4 ft  
 Bobbin 17.1 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (0.7 ft)	Scholastic	208	0811	1024	2465
2	0.7% (0.6 ft)	Bone	307	1141	1013	2582
3	1.1% (0.9 ft)	Scholastic	208	0811	1024	2465
4	1.0% (0.8 ft)	Bone	307	1141	1013	2582
5	7.6% (6.3 ft)	Black	900	0020	1008	2552
6	6.5% (5.4 ft)	Deep Gold	214	0931	1025	2470
7	14.5% (12.1 ft)	Dark Brown	058	1876	1007	2411
8	1.8% (1.5 ft)	Gold/Yellow	205	0501	1267	2326
9	2.4% (2.0 ft)	White	001	0124	1071	2403
10	0.4% (0.3 ft)	Black	900	0020	1008	2552
11	39.4% (32.9 ft)	Baja Blue	607	3612	1275	2527
12	7.8% (6.5 ft)	Scarlet	800	1703	1077	2420
13	13.2% (11.0 ft)	Purple	614	3335	1266	2437
14	2.8% (2.3 ft)	Dark Brown	058	1876	1007	2411

Upper thread 83.5 ft

Bobbin 27.8 ft

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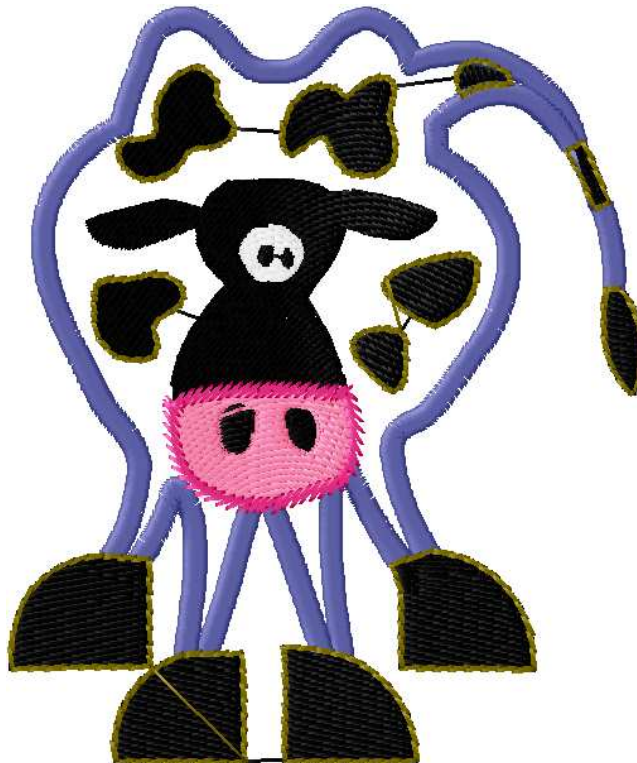


Thread Charts

Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.7% (2.3 ft)	Scholastic	208	0811	1024		2465
2	1.6% (2.1 ft)	Bone	307	1141	1013		2582
3	50.5% (66.4 ft)	Black	900	0020	1008		2552
4	1.2% (1.6 ft)	White	001	0124	1071		2403
5	25.6% (33.6 ft)	Baja Blue	607	3612	1275		2527
6	2.1% (2.7 ft)	Black	900	0020	1008		2552
7	6.3% (8.3 ft)	Pale Pink	085	2153	1321		2259
8	1.7% (2.2 ft)	Dark Red	107	1805	1234		2417
9	9.3% (12.2 ft)	Russet Brown	330	0747	1157		2546

Upper thread 131.4 ft  
 Bobbin 43.8 ft

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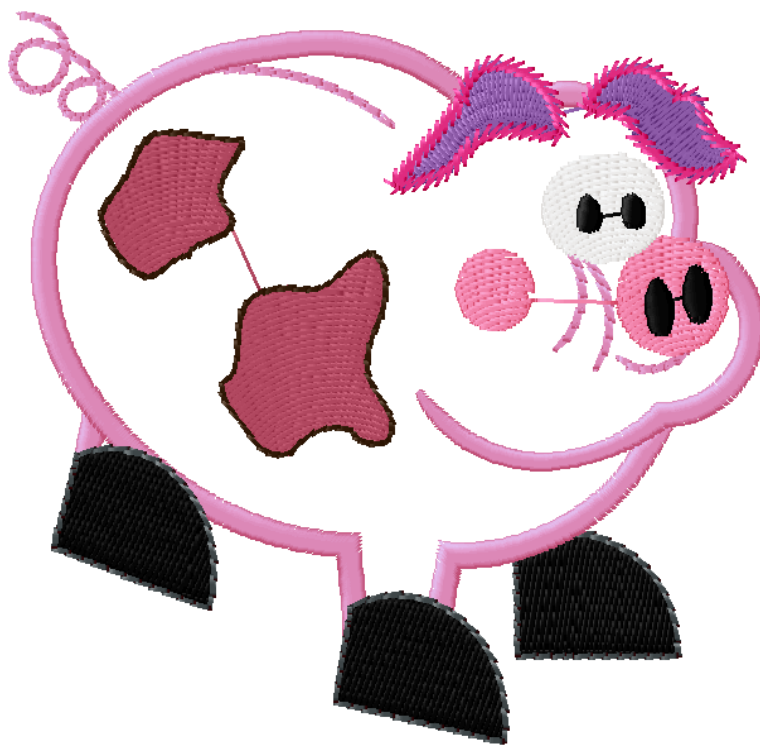


Thread Charts

Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.5% (1.9 ft)	Scholastic	208	0811	1024	2465
2	1.3% (1.6 ft)	Bone	307	1141	1013	2582
3	8.3% (10.5 ft)	Black	900	0020	1008	2552
4	1.0% (1.3 ft)	Dark Gray	707	1375	1303	2553
5	25.6% (32.3 ft)	Light Pink	810	2051	1031	2588
6	5.9% (7.4 ft)	Pale Pink	085	2153	1321	2259
7	4.3% (5.4 ft)	White	001	0124	1071	2403
8	18.3% (23.1 ft)	Black	900	0020	1008	2552
9	16.4% (20.7 ft)	Baroque Rose	333	1921	1341	2480
10	2.6% (3.3 ft)	Dark Brown	058	1876	1007	2411
11	9.3% (11.7 ft)	Medium Purple	612	2600	1263	2425
12	2.8% (3.5 ft)	Dark Red	107	1805	1234	2417
13	2.7% (3.4 ft)	Dark Gray	707	1375	1303	2553

Upper thread 126.3 ft  
 Bobbin 42.1 ft

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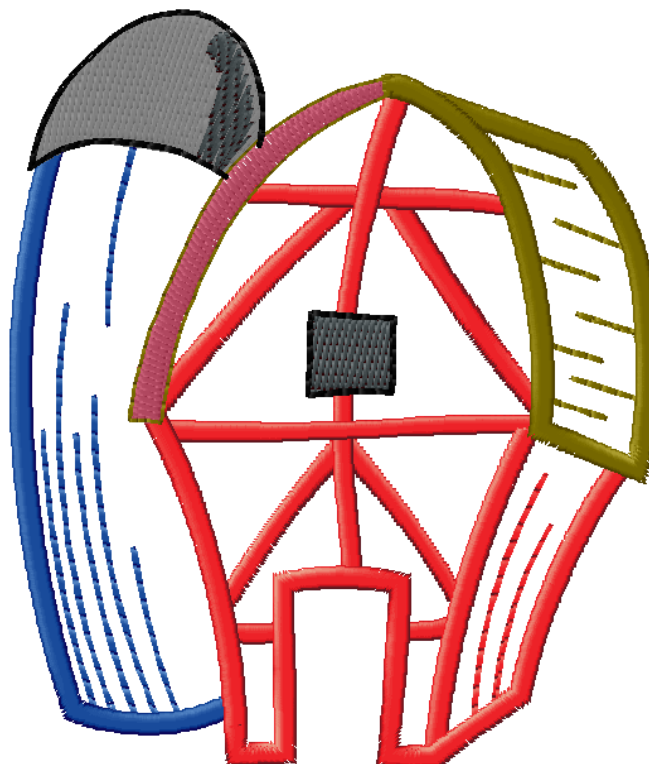


Thread Charts










Thread	Consumption	Name	Brother	Embroiderj	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.4% (1.4 ft)	Scholastic	208	0811	1024	2465	
2	1.1% (1.1 ft)	Bone	307	1141	1013	2582	
3	1.6% (1.7 ft)	Scholastic	208	0811	1024	2465	
4	1.6% (1.6 ft)	Bone	307	1141	1013	2582	
5	1.1% (1.2 ft)	Scholastic	208	0811	1024	2465	
6	0.7% (0.8 ft)	Bone	307	1141	1013	2582	
7	11.0% (11.3 ft)	Fire Blue	406	3611	1134	2436	
8	13.5% (13.9 ft)	Medium Grey	817	0152	1040	2484	
9	1.6% (1.7 ft)	Dark Gray	707	1375	1303	2553	
10	41.0% (42.1 ft)	Scarlet	800	1703	1077	2420	
11	6.6% (6.8 ft)	Baroque Rose	333	1921	1341	2480	
12	13.7% (14.1 ft)	Russet Brown	330	0747	1157	2546	
13	3.4% (3.5 ft)	Dark Gray	707	1375	1303	2553	
14	1.5% (1.6 ft)	Black	900	0020	1008	2552	

Upper thread 102.7 ft  
 Bobbin 34.2 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.7% (1.7 ft)	Scholastic	208	0811	1024	2465
2 	1.4% (1.4 ft)	Bone	307	1141	1013	2582
3 	30.3% (30.1 ft)	Lemon Yellow	202	0310	1022	2557
4 	19.5% (19.4 ft)	Russet Brown	330	0747	1157	2546
5 	24.5% (24.4 ft)	Baroque Rose	333	1921	1341	2480
6 	6.4% (6.4 ft)	Dark Brown	058	1876	1007	2411
7 	2.0% (2.0 ft)	White	001	0124	1071	2403
8 	11.7% (11.7 ft)	Black	900	0020	1008	2552
9 	2.5% (2.5 ft)	Dark Gray	707	1375	1303	2553

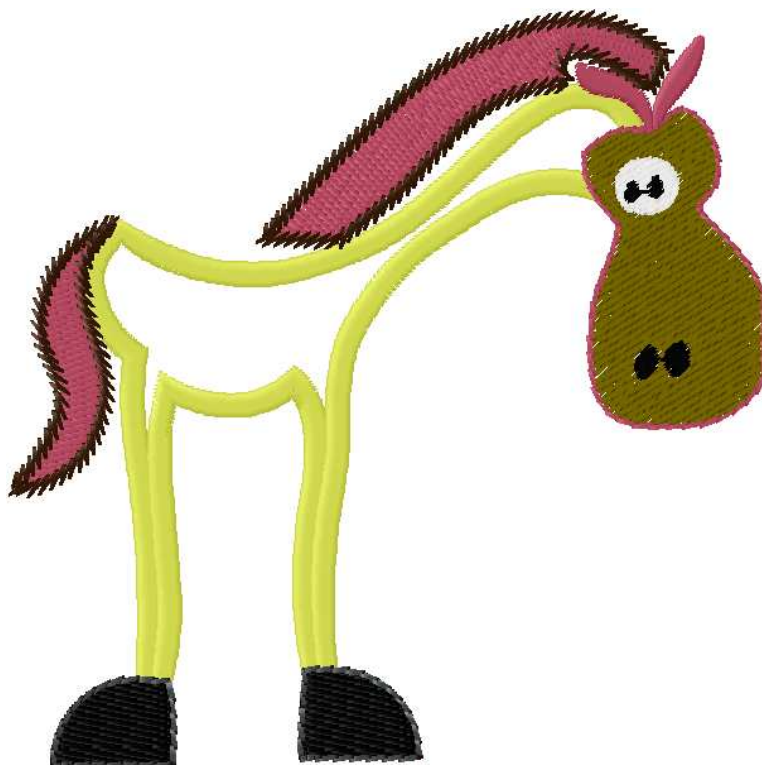
Upper thread 99.5 ft

Bobbin 33.2 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroider	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	2.4% (2.0 ft)	Scholastic	208		0811		1024			2465
2	2.2% (1.9 ft)	Bone	307		1141		1013			2582
3	1.3% (1.1 ft)	Scholastic	208		0811		1024			2465
4	1.1% (0.9 ft)	Bone	307		1141		1013			2582
5	9.6% (8.0 ft)	Pale Pink	085		2153		1321			2259
6	2.5% (2.1 ft)	White	001		0124		1071			2403
7	9.5% (7.8 ft)	Black	900		0020		1008			2552
8	1.7% (1.4 ft)	Scarlet	800		1703		1077			2420
9	3.1% (2.6 ft)	Gold/Yellow	205		0501		1267			2326
10	44.9% (37.1 ft)	Deep Gold	214		0931		1025			2470
11	21.7% (17.9 ft)	Baroque Rose	333		1921		1341			2480

Upper thread 82.6 ft  
 Bobbin 27.5 ft

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