








Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.9% (2.6 ft)	Scholastic	208	0811	1024	2465
2 	1.7% (2.3 ft)	Bone	307	1141	1013	2582
3 	29.6% (40.5 ft)	Black	900	0020	1008	2552
4 	18.6% (25.5 ft)	Pale Pink	085	2153	1321	2259
5 	42.7% (58.5 ft)	White	001	0124	1071	2403
6 	2.9% (4.0 ft)	Pink	807	2220	1117	2248
7 	2.6% (3.6 ft)	Dark Gray	707	1375	1303	2553

Upper thread 136.8 ft

Bobbin 45.6 ft

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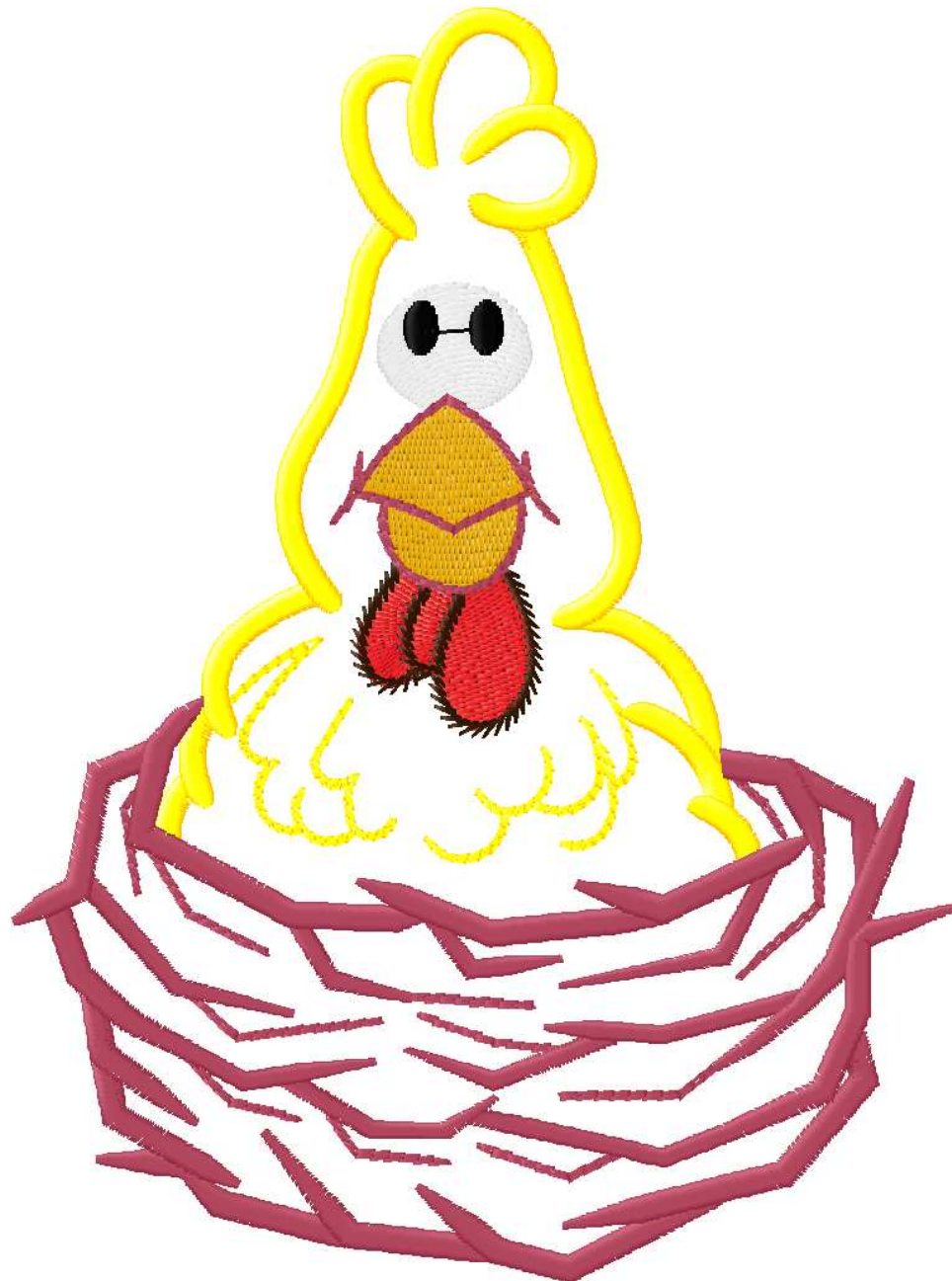


Thread Charts





Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.3% (2.3 ft)	Scholastic	208	0811	1024	2465	
2	1.1% (2.1 ft)	Bone	307	1141	1013	2582	
3	1.2% (2.1 ft)	Scholastic	208	0811	1024	2465	
4	1.1% (2.0 ft)	Bone	307	1141	1013	2582	
5	24.8% (44.6 ft)	Gold/Yellow	205	0501	1267	2326	
6	44.8% (80.6 ft)	Baroque Rose	333	1921	1341	2480	
7	8.2% (14.7 ft)	Scarlet	800	1703	1077	2420	
8	1.4% (2.5 ft)	Dark Brown	058	1876	1007	2411	
9	4.8% (8.6 ft)	White	001	0124	1071	2403	
10	0.9% (1.7 ft)	Black	900	0020	1008	2552	
11	8.0% (14.4 ft)	Deep Gold	214	0931	1025	2470	
12	2.4% (4.3 ft)	Baroque Rose	333	1921	1341	2480	

Upper thread 180.0 ft
 Bobbin 60.0 ft

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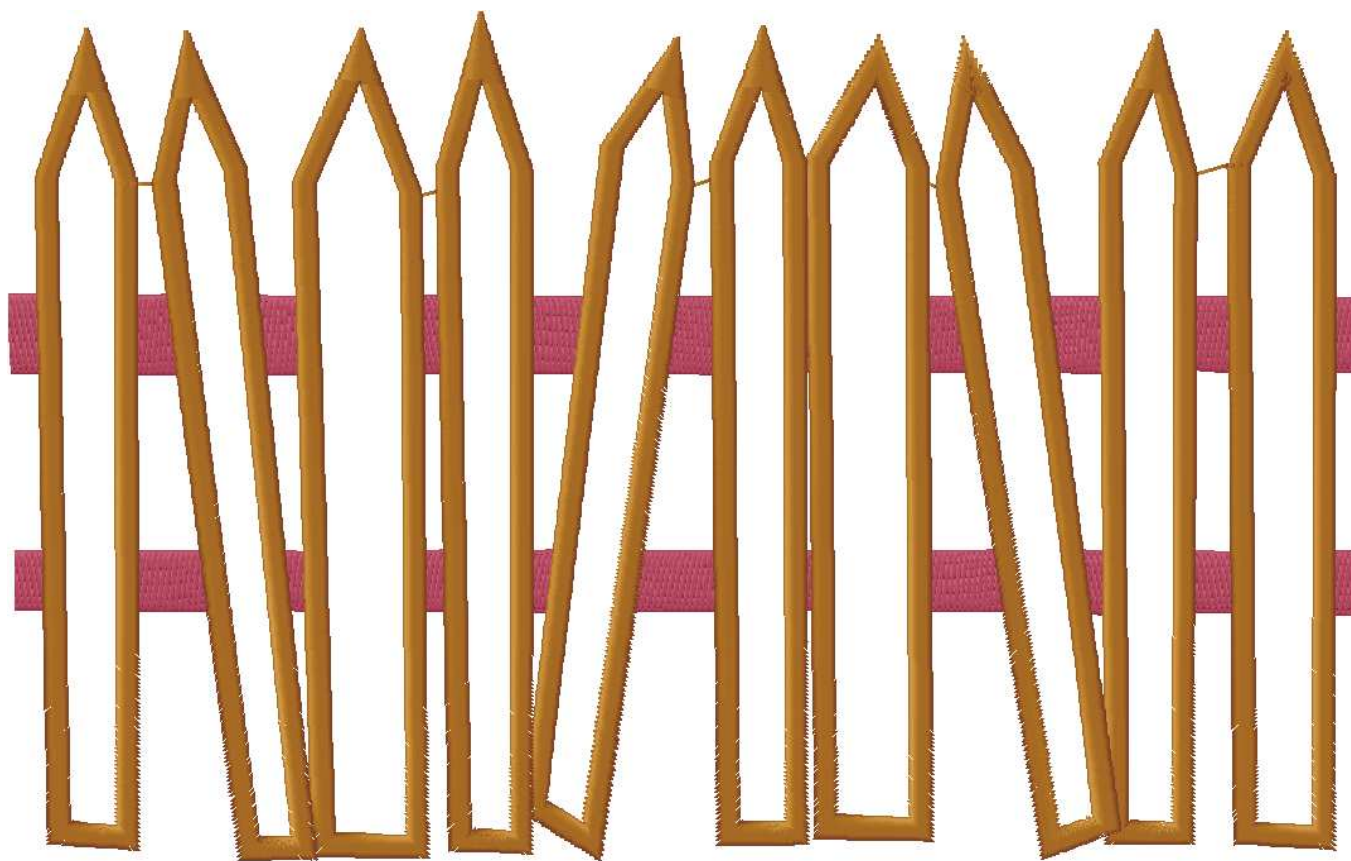


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	4.9% (13.2 ft)	Scholastic	208	0811	1024	2465
2 	5.1% (13.5 ft)	Bone	307	1141	1013	2582
3 	16.5% (43.9 ft)	Baroque Rose	333	1921	1341	2480
4 	73.5% (196.2 ft)	Tiger Eye	323	0853	1257	2231

Upper thread 266.8 ft
 Bobbin 88.9 ft

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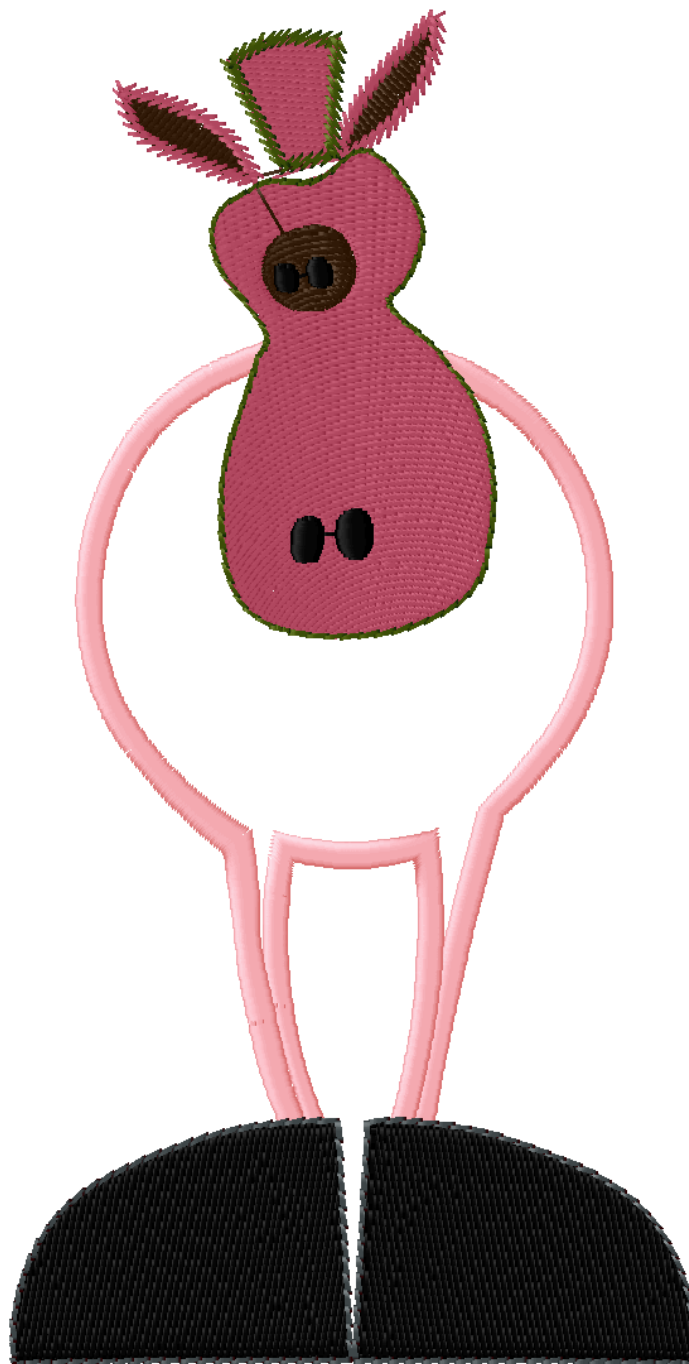


Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (2.0 ft)	Scholastic	208	0811	1024	2465	
2	0.9% (1.7 ft)	Bone	307	1141	1013	2582	
3	19.1% (34.8 ft)	Pink	079	2155	1116	2423	
4	24.4% (44.5 ft)	Baroque Rose	333	1921	1341	2480	
5	4.6% (8.3 ft)	Dark Brown	058	1876	1007	2411	
6	38.6% (70.4 ft)	Black	900	0020	1008	2552	
7	4.4% (8.0 ft)	Baroque Rose	333	1921	1341	2480	
8	3.7% (6.8 ft)	Dark Gray	707	1375	1303	2553	
9	3.3% (6.1 ft)	Dark Olive	517	0747	1189	2229	

Upper thread 182.5 ft
 Bobbin 60.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroiderj	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (1.1 ft)	Scholastic	208	0811	1024	2465	
2	0.5% (1.0 ft)	Bone	307	1141	1013	2582	
3	0.7% (1.6 ft)	Scholastic	208	0811	1024	2465	
4	0.6% (1.5 ft)	Bone	307	1141	1013	2582	
5	7.9% (18.1 ft)	Black	900	0020	1008	2552	
6	4.5% (10.3 ft)	Deep Gold	214	0931	1025	2470	
7	14.8% (34.0 ft)	Dark Brown	058	1876	1007	2411	
8	1.7% (3.9 ft)	Gold/Yellow	205	0501	1267	2326	
9	2.4% (5.6 ft)	White	001	0124	1071	2403	
10	0.4% (0.9 ft)	Black	900	0020	1008	2552	
11	44.4% (102.4 ft)	Baja Blue	607	3612	1275	2527	
12	8.3% (19.0 ft)	Scarlet	800	1703	1077	2420	
13	11.5% (26.5 ft)	Purple	614	3335	1266	2437	
14	1.8% (4.3 ft)	Dark Brown	058	1876	1007	2411	

Upper thread 230.5 ft
 Bobbin 76.8 ft

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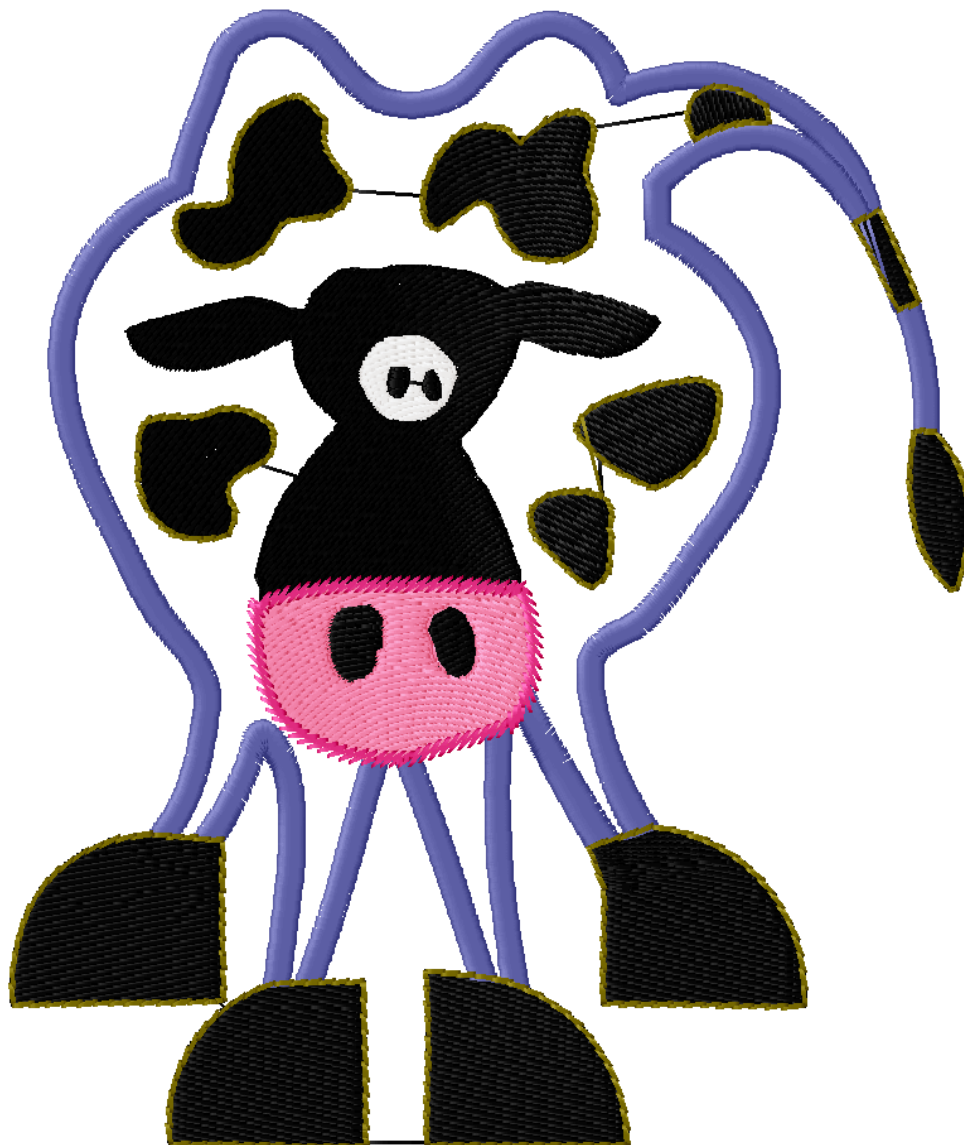


Thread Charts







Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.3% (3.5 ft)	Scholastic	208	0811	1024	2465	
2	1.2% (3.2 ft)	Bone	307	1141	1013	2582	
3	56.2% (145.4 ft)	Black	900	0020	1008	2552	
4	1.3% (3.3 ft)	White	001	0124	1071	2403	
5	22.6% (58.5 ft)	Baja Blue	607	3612	1275	2527	
6	2.0% (5.3 ft)	Black	900	0020	1008	2552	
7	7.0% (18.2 ft)	Pale Pink	085	2153	1321	2259	
8	1.2% (3.1 ft)	Dark Red	107	1805	1234	2417	
9	7.1% (18.5 ft)	Russet Brown	330	0747	1157	2546	

Upper thread 258.9 ft
 Bobbin 86.3 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.6% (2.3 ft)	Scholastic	208	0811	1024	2465
2 	1.4% (2.1 ft)	Bone	307	1141	1013	2582
3 	9.2% (13.4 ft)	Baroque Rose	333	1921	1341	2480
4 	21.8% (31.6 ft)	Ivy	808	4174	1370	2552
5 	45.4% (66.0 ft)	Dark Brown	058	1876	1007	2411
6 	20.5% (29.8 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 145.3 ft
Bobbin 48.4 ft

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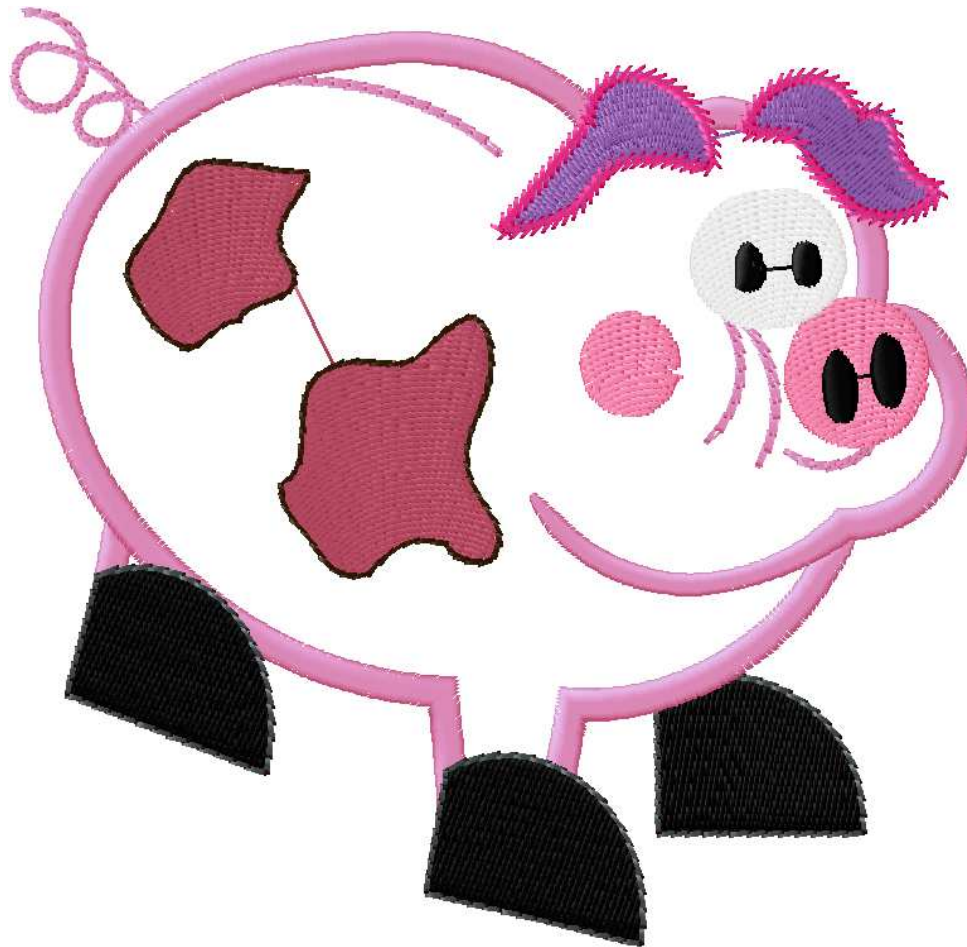


Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (2.4 ft)	Scholastic	208		0811	1024	2465
2	1.1% (2.1 ft)	Bone	307		1141	1013	2582
3	8.7% (16.9 ft)	Black	900		0020	1008	2552
4	0.9% (1.7 ft)	Dark Gray	707		1375	1303	2553
5	25.3% (49.2 ft)	Light Pink	810		2051	1031	2588
6	6.0% (11.7 ft)	Pale Pink	085		2153	1321	2259
7	4.2% (8.3 ft)	White	001		0124	1071	2403
8	19.0% (37.0 ft)	Black	900		0020	1008	2552
9	17.2% (33.4 ft)	Baroque Rose	333		1921	1341	2480
10	2.2% (4.2 ft)	Dark Brown	058		1876	1007	2411
11	9.7% (18.8 ft)	Medium Purple	612		2600	1263	2425
12	2.3% (4.5 ft)	Dark Red	107		1805	1234	2417
13	2.2% (4.3 ft)	Dark Gray	707		1375	1303	2553

Upper thread 194.4 ft
 Bobbin 64.8 ft

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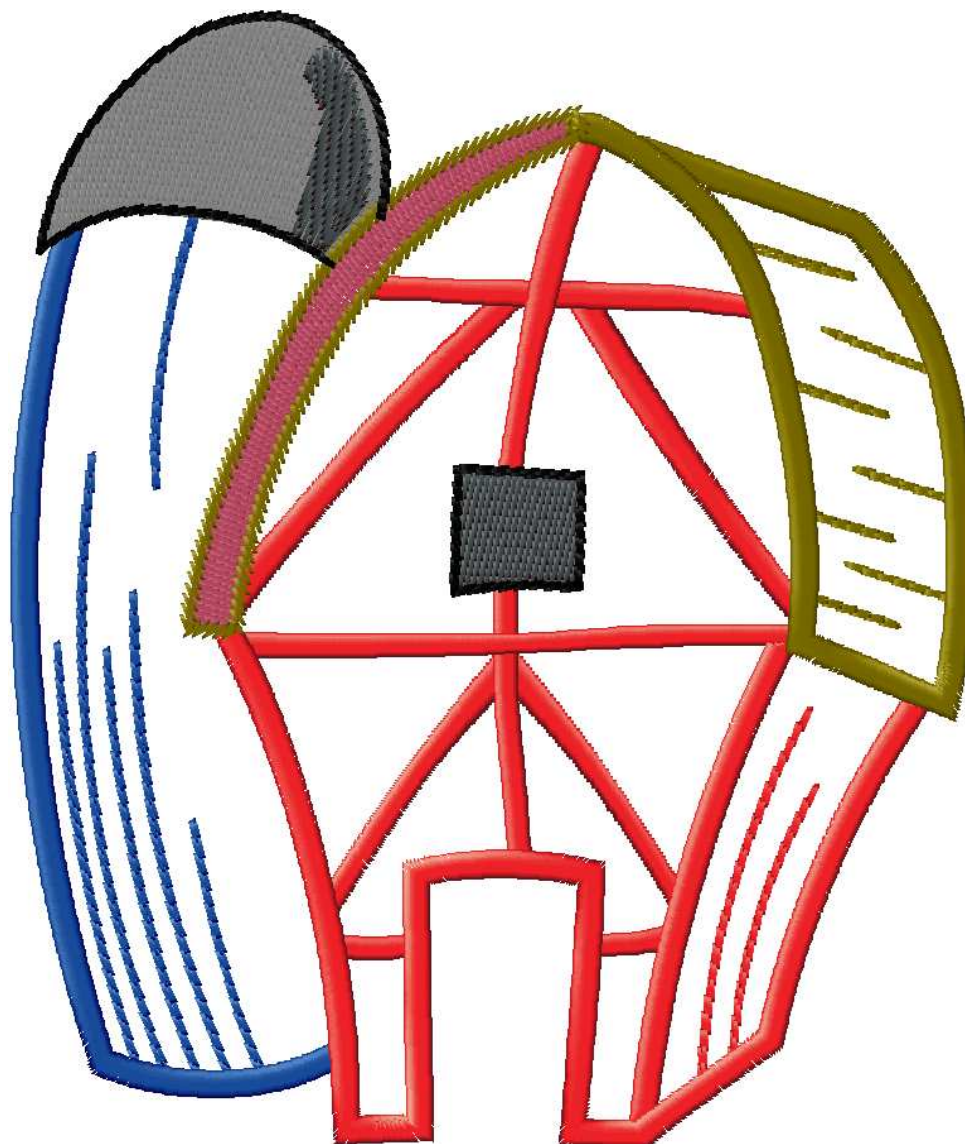


Thread Charts








Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (2.1 ft)	Scholastic	208	0811	1024	2465
2	0.8% (1.7 ft)	Bone	307	1141	1013	2582
3	1.2% (2.5 ft)	Scholastic	208	0811	1024	2465
4	1.1% (2.5 ft)	Bone	307	1141	1013	2582
5	0.8% (1.7 ft)	Scholastic	208	0811	1024	2465
6	0.5% (1.1 ft)	Bone	307	1141	1013	2582
7	13.7% (29.3 ft)	Fire Blue	406	3611	1134	2436
8	14.1% (30.3 ft)	Medium Grey	817	0152	1040	2484
9	1.7% (3.6 ft)	Dark Gray	707	1375	1303	2553
10	36.6% (78.6 ft)	Scarlet	800	1703	1077	2420
11	6.9% (14.7 ft)	Baroque Rose	333	1921	1341	2480
12	14.7% (31.5 ft)	Russet Brown	330	0747	1157	2546
13	3.4% (7.4 ft)	Dark Gray	707	1375	1303	2553
14	3.6% (7.6 ft)	Black	900	0020	1008	2552

Upper thread 214.5 ft
 Bobbin 71.5 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.7% (2.5 ft)	Scholastic	208	0811	1024	2465
2 	1.6% (2.3 ft)	Bone	307	1141	1013	2582
3 	32.7% (46.5 ft)	Black	900	0020	1008	2552
4 	13.0% (18.6 ft)	Pale Pink	085	2153	1321	2259
5 	36.2% (51.5 ft)	White	001	0124	1071	2403
6 	12.2% (17.4 ft)	Medium Purple	612	2600	1263	2425
7 	2.5% (3.6 ft)	Begonia	086	2220	1117	2248

Upper thread 142.3 ft

Bobbin 47.4 ft

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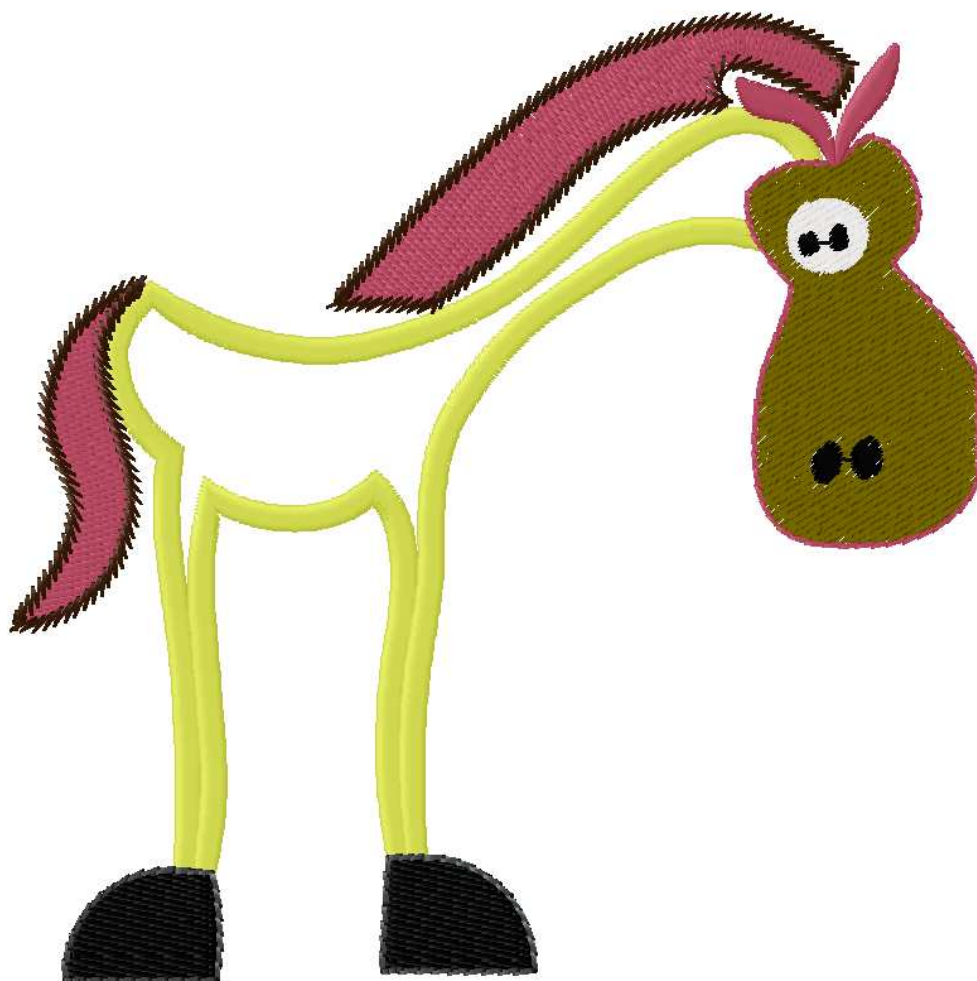


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.4% (2.1 ft)	Scholastic	208	0811	1024		2465
2	1.2% (1.8 ft)	Bone	307	1141	1013		2582
3	28.4% (42.1 ft)	Lemon Yellow	202	0310	1022		2557
4	21.2% (31.5 ft)	Russet Brown	330	0747	1157		2546
5	25.8% (38.3 ft)	Baroque Rose	333	1921	1341		2480
6	5.5% (8.2 ft)	Dark Brown	058	1876	1007		2411
7	2.0% (3.0 ft)	White	001	0124	1071		2403
8	12.3% (18.2 ft)	Black	900	0020	1008		2552
9	2.2% (3.2 ft)	Dark Gray	707	1375	1303		2553

Upper thread 148.4 ft
 Bobbin 49.5 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayo	Robison-Anton Rayon
1	1.9% (3.6 ft)	Scholastic	208	0811	1024	2465	
2	1.7% (3.3 ft)	Bone	307	1141	1013	2582	
3	1.0% (1.9 ft)	Scholastic	208	0811	1024	2465	
4	0.8% (1.6 ft)	Bone	307	1141	1013	2582	
5	12.1% (23.1 ft)	Pale Pink	085	2153	1321	2259	
6	3.0% (5.8 ft)	White	001	0124	1071	2403	
7	11.6% (22.2 ft)	Black	900	0020	1008	2552	
8	2.2% (4.2 ft)	Scarlet	800	1703	1077	2420	
9	4.0% (7.7 ft)	Gold/Yellow	205	0501	1267	2326	
10	43.8% (83.5 ft)	Deep Gold	214	0931	1025	2470	
11	17.7% (33.8 ft)	Baroque Rose	333	1921	1341	2480	

Upper thread 190.7 ft
 Bobbin 63.6 ft

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