








Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.6% (3.1 ft)	Scholastic	208	0811	1024	2465
2 	1.4% (2.7 ft)	Bone	307	1141	1013	2582
3 	30.2% (57.1 ft)	Black	900	0020	1008	2552
4 	18.9% (35.7 ft)	Pale Pink	085	2153	1321	2259
5 	43.1% (81.6 ft)	White	001	0124	1071	2403
6 	2.5% (4.7 ft)	Pink	807	2220	1117	2248
7 	2.3% (4.3 ft)	Dark Gray	707	1375	1303	2553

Upper thread 189.2 ft

Bobbin 63.1 ft

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Thread Charts

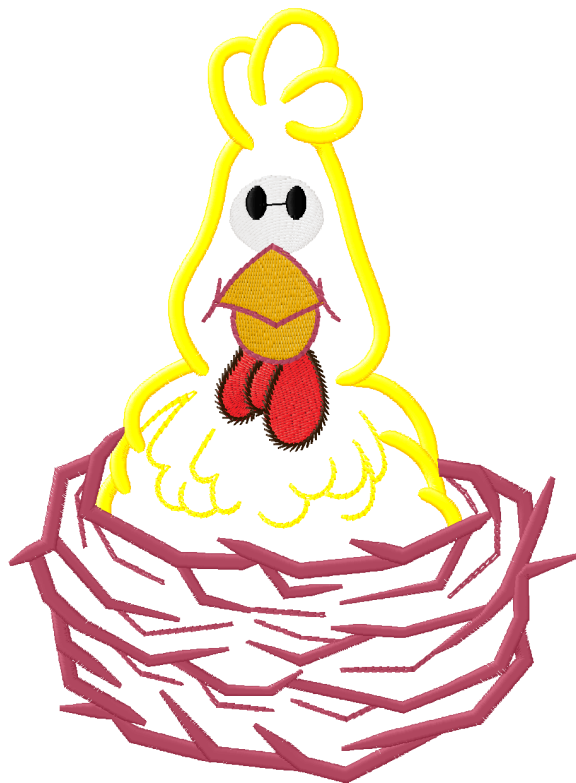
Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (2.7 ft)	Scholastic	208	0811	1024	2465	
2	1.0% (2.5 ft)	Bone	307	1141	1013	2582	
3	1.0% (2.5 ft)	Scholastic	208	0811	1024	2465	
4	1.0% (2.4 ft)	Bone	307	1141	1013	2582	
5	24.9% (60.9 ft)	Gold/Yellow	205	0501	1267	2326	
6	44.9% (110.1 ft)	Baroque Rose	333	1921	1341	2480	
7	8.5% (20.9 ft)	Scarlet	800	1703	1077	2420	
8	1.2% (3.0 ft)	Dark Brown	058	1876	1007	2411	
9	4.9% (12.0 ft)	White	001	0124	1071	2403	
10	0.9% (2.2 ft)	Black	900	0020	1008	2552	
11	8.3% (20.3 ft)	Deep Gold	214	0931	1025	2470	
12	2.2% (5.3 ft)	Baroque Rose	333	1921	1341	2480	

Upper thread 245.0 ft
 Bobbin 81.7 ft





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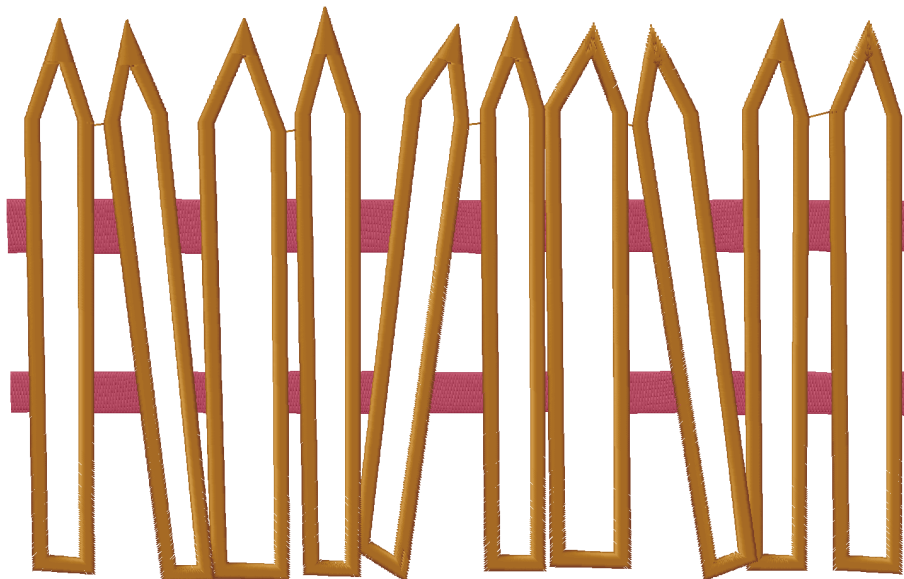


Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	3.9% (18.1 ft)	Scholastic	208	0811	1024	2465
2 	3.9% (18.1 ft)	Bone	307	1141	1013	2582
3 	16.3% (75.9 ft)	Baroque Rose	333	1921	1341	2480
4 	75.9% (352.8 ft)	Tiger Eye	323	0853	1257	2231

Upper thread 464.9 ft
 Bobbin 155.0 ft

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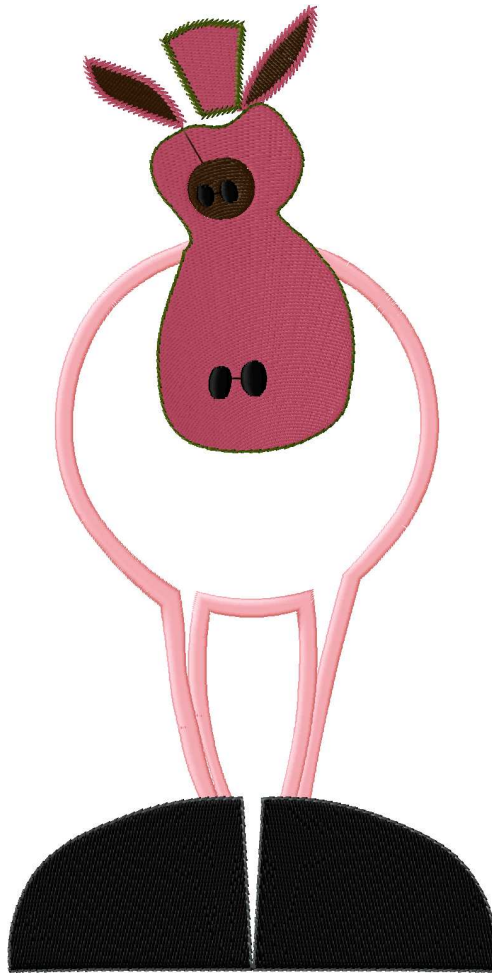


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (2.8 ft)	Scholastic	208	0811	1024	2465
2	0.7% (2.4 ft)	Bone	307	1141	1013	2582
3	19.1% (67.1 ft)	Pink	079	2155	1116	2423
4	25.4% (89.4 ft)	Baroque Rose	333	1921	1341	2480
5	4.7% (16.4 ft)	Dark Brown	058	1876	1007	2411
6	40.1% (141.1 ft)	Black	900	0020	1008	2552
7	4.1% (14.4 ft)	Baroque Rose	333	1921	1341	2480
8	2.8% (9.8 ft)	Dark Gray	707	1375	1303	2553
9	2.5% (8.6 ft)	Dark Olive	517	0747	1189	2229

Upper thread 352.0 ft
 Bobbin 117.3 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.4% (1.5 ft)	Scholastic	208	0811	1024	2465
2	0.3% (1.4 ft)	Bone	307	1141	1013	2582
3	0.5% (2.2 ft)	Scholastic	208	0811	1024	2465
4	0.5% (2.0 ft)	Bone	307	1141	1013	2582
5	8.0% (32.8 ft)	Black	900	0020	1008	2552
6	4.5% (18.3 ft)	Deep Gold	214	0931	1025	2470
7	13.9% (56.9 ft)	Dark Brown	058	1876	1007	2411
8	1.7% (7.1 ft)	Gold/Yellow	205	0501	1267	2326
9	2.4% (10.0 ft)	White	001	0124	1071	2403
10	0.4% (1.6 ft)	Black	900	0020	1008	2552
11	46.5% (190.0 ft)	Baja Blue	607	3612	1275	2527
12	8.5% (34.6 ft)	Scarlet	800	1703	1077	2420
13	10.8% (44.1 ft)	Purple	614	3335	1266	2437
14	1.4% (5.8 ft)	Dark Brown	058	1876	1007	2411

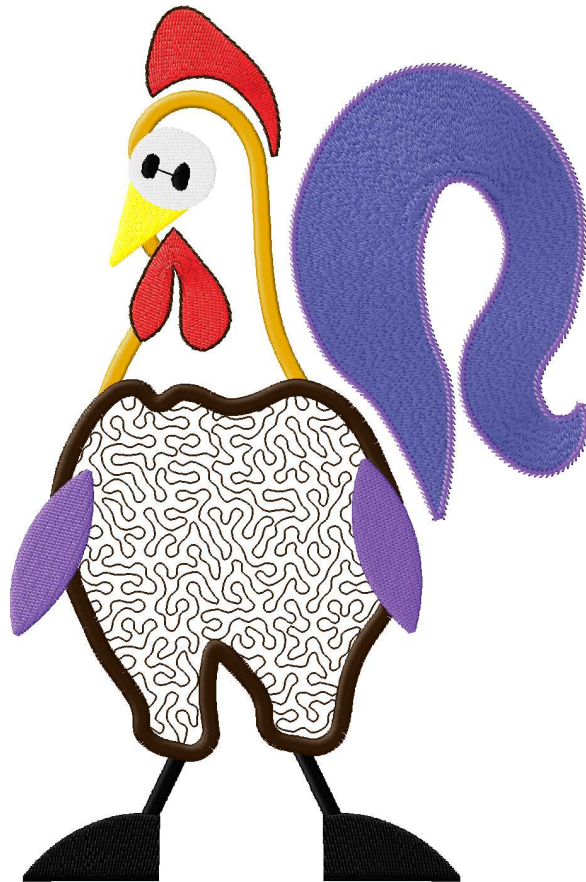
Upper thread 408.4 ft

Bobbin 136.1 ft

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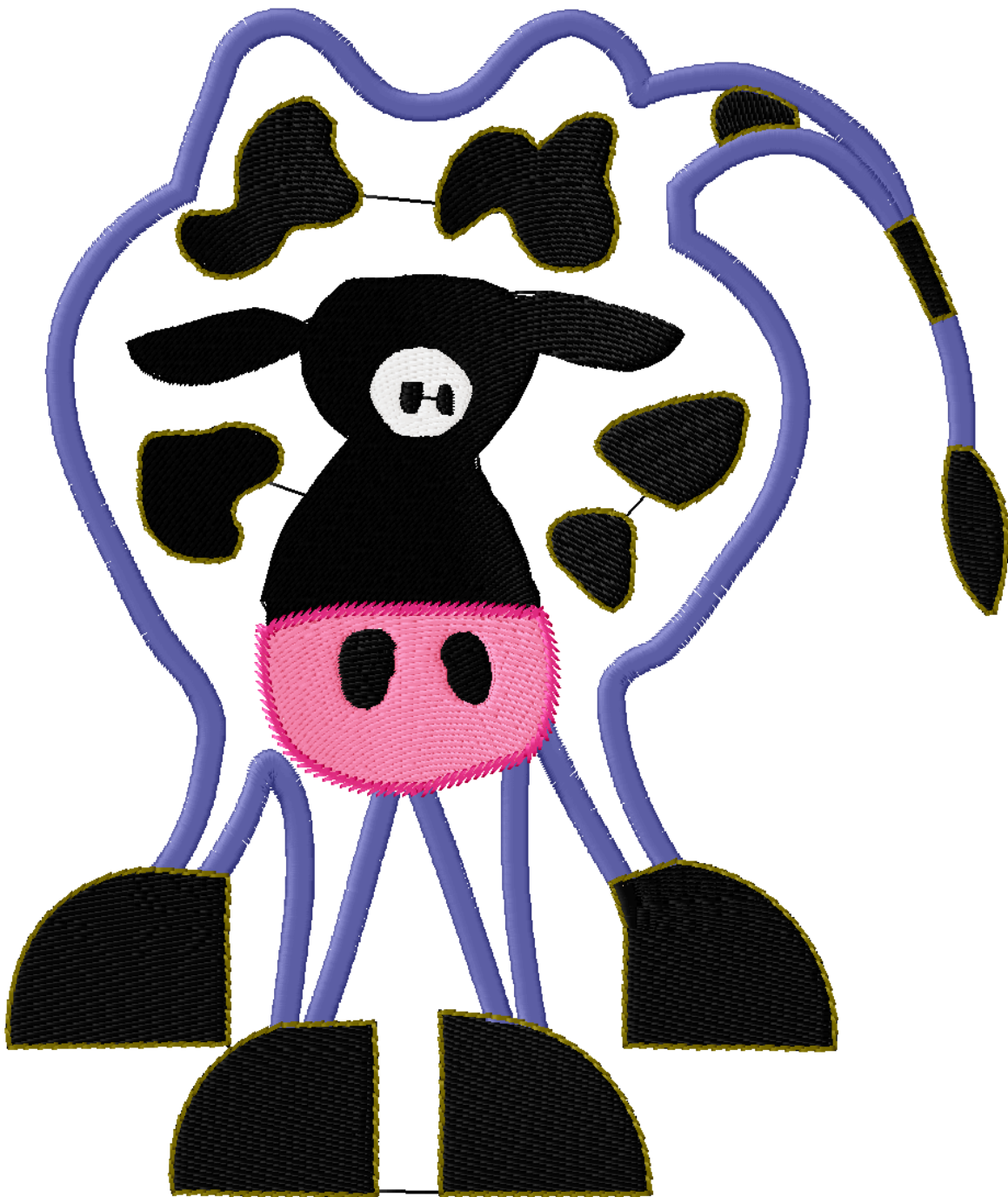


Thread Charts

Thread	Consumption	Name	Brother	Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (4.2 ft)	Scholastic	208	0811	1024	2465	
2	1.1% (3.8 ft)	Bone	307	1141	1013	2582	
3	57.4% (206.1 ft)	Black	900	0020	1008	2552	
4	1.3% (4.6 ft)	White	001	0124	1071	2403	
5	22.6% (81.3 ft)	Baja Blue	607	3612	1275	2527	
6	2.0% (7.3 ft)	Black	900	0020	1008	2552	
7	7.2% (26.0 ft)	Pale Pink	085	2153	1321	2259	
8	1.0% (3.7 ft)	Dark Red	107	1805	1234	2417	
9	6.2% (22.1 ft)	Russet Brown	330	0747	1157	2546	

Upper thread 359.1 ft
 Bobbin 119.7 ft

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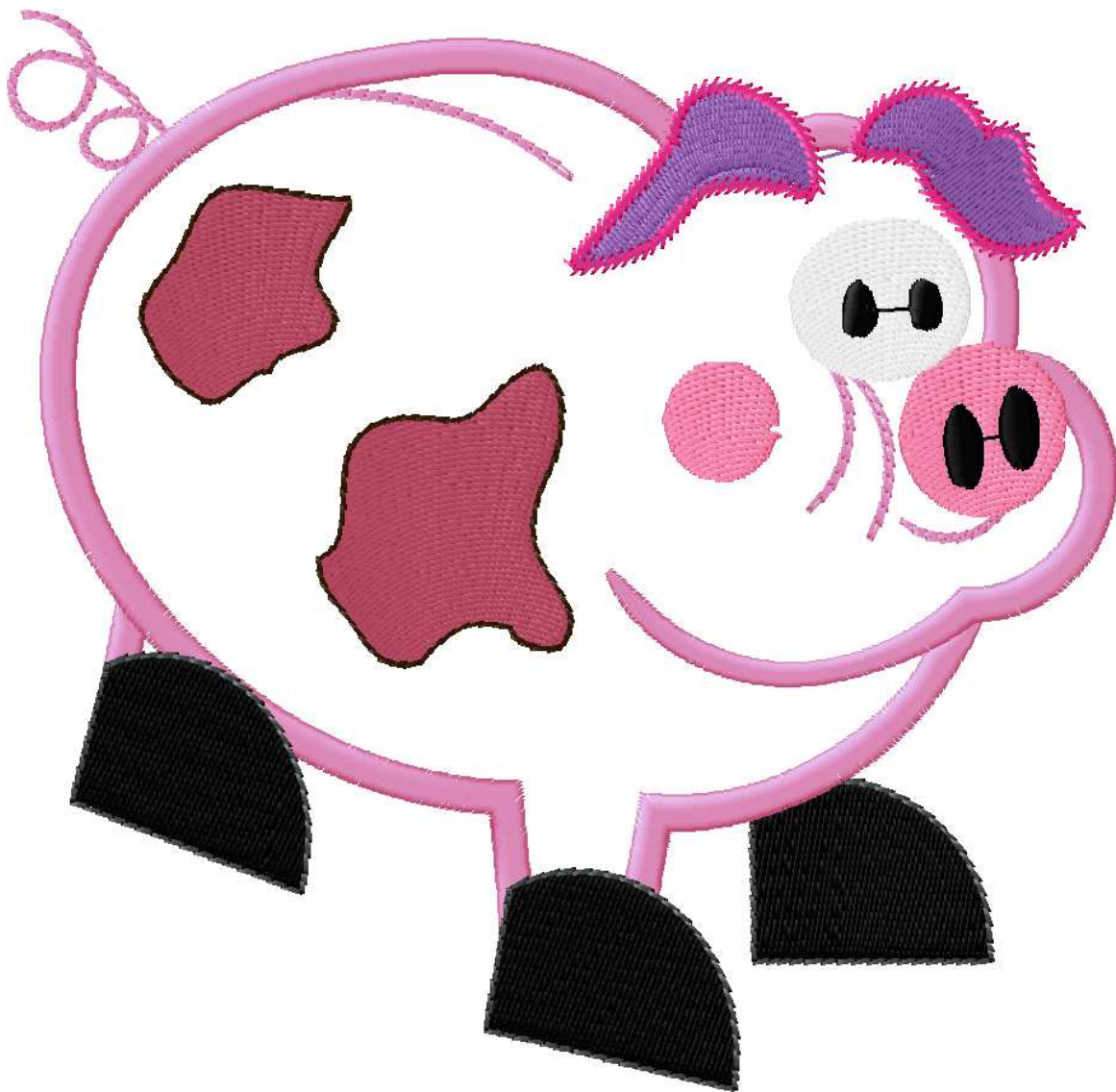


Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (2.9 ft)	Scholastic	208	0811	1024	2465
2	0.9% (2.5 ft)	Bone	307	1141	1013	2582
3	8.9% (24.0 ft)	Black	900	0020	1008	2552
4	0.8% (2.0 ft)	Dark Gray	707	1375	1303	2553
5	25.0% (67.6 ft)	Light Pink	810	2051	1031	2588
6	6.3% (17.0 ft)	Pale Pink	085	2153	1321	2259
7	4.3% (11.6 ft)	White	001	0124	1071	2403
8	19.5% (52.7 ft)	Black	900	0020	1008	2552
9	17.6% (47.6 ft)	Baroque Rose	333	1921	1341	2480
10	1.9% (5.0 ft)	Dark Brown	058	1876	1007	2411
11	9.8% (26.5 ft)	Medium Purple	612	2600	1263	2425
12	2.0% (5.3 ft)	Dark Red	107	1805	1234	2417
13	1.9% (5.2 ft)	Dark Gray	707	1375	1303	2553

Upper thread 270.2 ft
 Bobbin 90.1 ft

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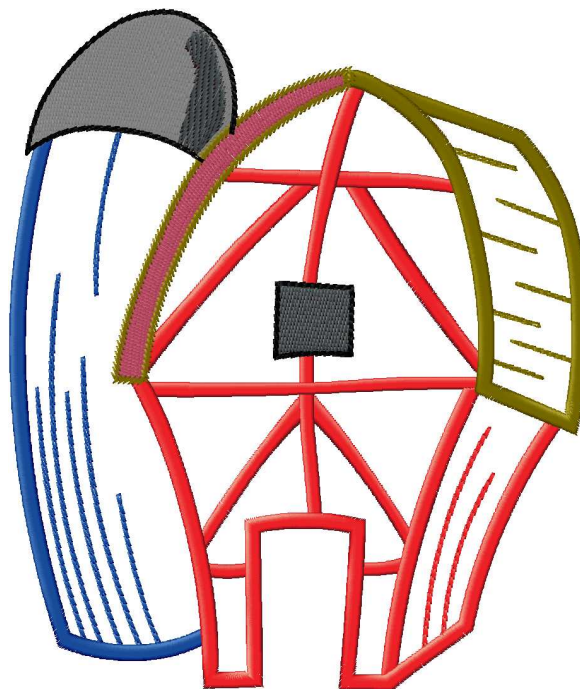


Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (2.5 ft)	Scholastic	208	0811	1024	2465
2	0.7% (2.0 ft)	Bone	307	1141	1013	2582
3	1.0% (3.0 ft)	Scholastic	208	0811	1024	2465
4	1.0% (2.9 ft)	Bone	307	1141	1013	2582
5	0.7% (2.1 ft)	Scholastic	208	0811	1024	2465
6	0.5% (1.4 ft)	Bone	307	1141	1013	2582
7	13.1% (38.3 ft)	Fire Blue	406	3611	1134	2436
8	14.8% (43.3 ft)	Medium Grey	817	0152	1040	2484
9	1.7% (4.9 ft)	Dark Gray	707	1375	1303	2553
10	37.4% (109.3 ft)	Scarlet	800	1703	1077	2420
11	7.2% (21.0 ft)	Baroque Rose	333	1921	1341	2480
12	14.4% (42.2 ft)	Russet Brown	330	0747	1157	2546
13	3.6% (10.5 ft)	Dark Gray	707	1375	1303	2553
14	3.1% (9.2 ft)	Black	900	0020	1008	2552

Upper thread 292.5 ft
 Bobbin 97.5 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.3% (2.4 ft)	Scholastic	208	0811	1024	2465
2	1.1% (2.0 ft)	Bone	307	1141	1013	2582
3	28.6% (52.9 ft)	Lemon Yellow	202	0310	1022	2557
4	21.8% (40.3 ft)	Russet Brown	330	0747	1157	2546
5	25.8% (47.8 ft)	Baroque Rose	333	1921	1341	2480
6	5.0% (9.2 ft)	Dark Brown	058	1876	1007	2411
7	2.0% (3.7 ft)	White	001	0124	1071	2403
8	12.5% (23.1 ft)	Black	900	0020	1008	2552
9	2.0% (3.7 ft)	Dark Gray	707	1375	1303	2553

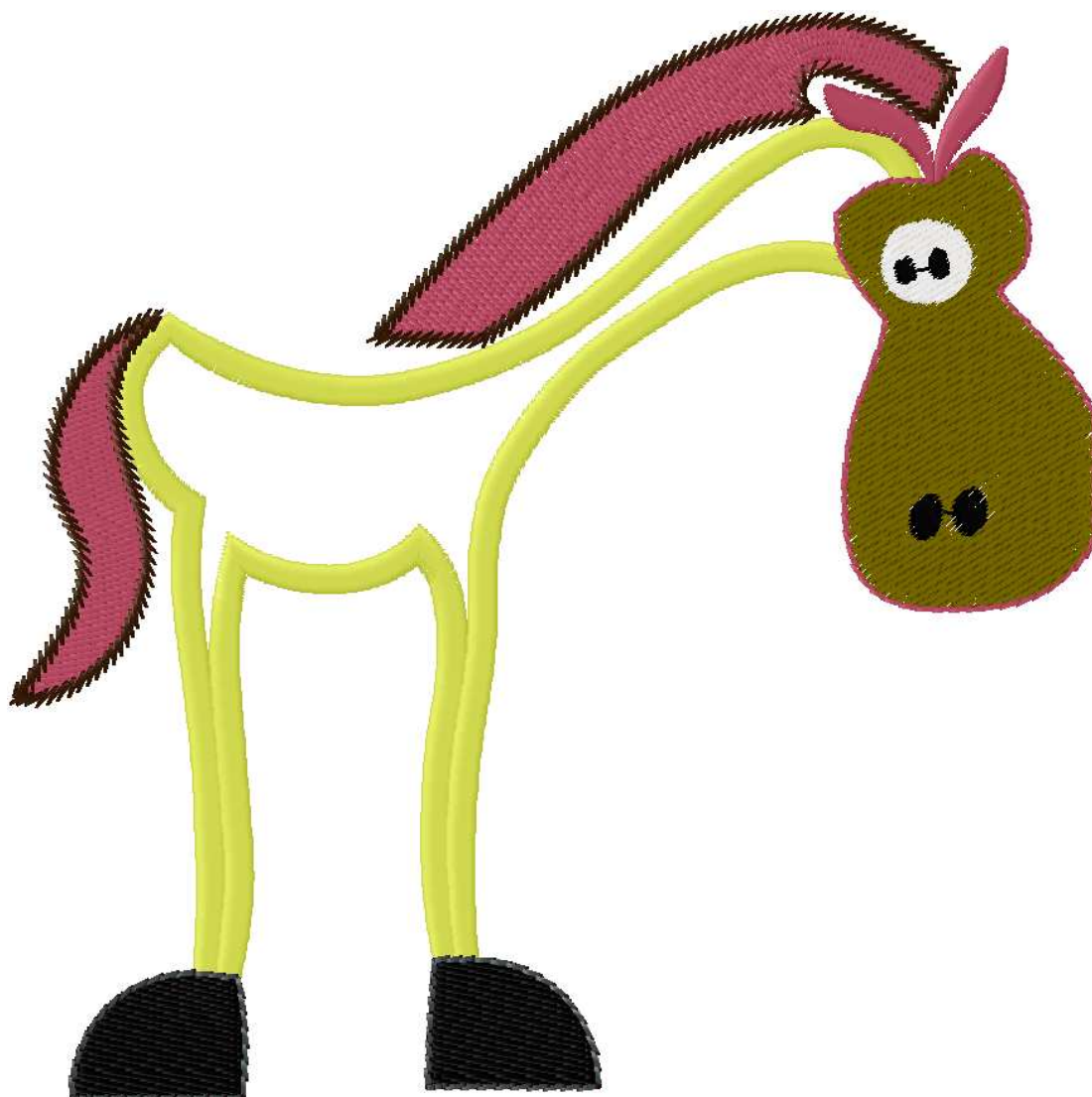
Upper thread 185.0 ft

Bobbin 61.7 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.6% (4.4 ft)	Scholastic	208	0811	1024	2465	
2	1.5% (4.1 ft)	Bone	307	1141	1013	2582	
3	0.8% (2.4 ft)	Scholastic	208	0811	1024	2465	
4	0.7% (2.0 ft)	Bone	307	1141	1013	2582	
5	12.5% (34.8 ft)	Pale Pink	085	2153	1321	2259	
6	3.1% (8.7 ft)	White	001	0124	1071	2403	
7	11.9% (33.0 ft)	Black	900	0020	1008	2552	
8	2.3% (6.3 ft)	Scarlet	800	1703	1077	2420	
9	4.4% (12.1 ft)	Gold/Yellow	205	0501	1267	2326	
10	43.1% (119.5 ft)	Deep Gold	214	0931	1025	2470	
11	18.1% (50.3 ft)	Baroque Rose	333	1921	1341	2480	

Upper thread 277.5 ft
 Bobbin 92.5 ft

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