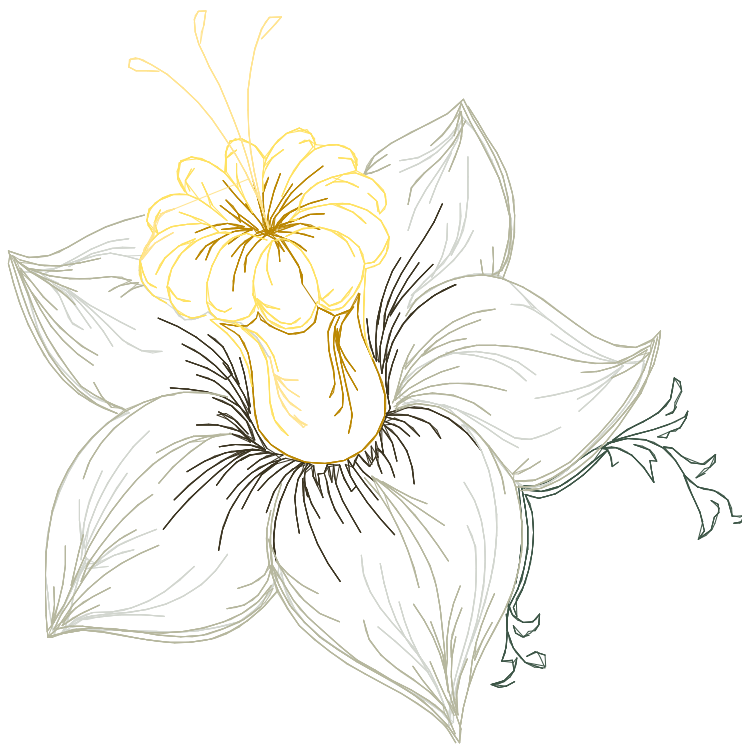


Thread Charts




Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	6.5% (5.6 ft)	Teal		734		0132		2535
2	13.3% (11.5 ft)	Best Brown		717		1055		2566
3	23.0% (19.8 ft)	Lilac Hint		461		0142		2485
4	34.8% (30.1 ft)	Gray		745		1972		2483
5	8.3% (7.2 ft)	Brass		414		1115		2201
6	10.0% (8.6 ft)	Star Gold		334		1362		2408
7	4.0% (3.5 ft)	Popcorn		370		1060		2557

Upper thread 86.3 ft
 Bobbin 28.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	12.5% (8.8 ft)	Salmon Pink		122		2153		2259
2 	57.1% (40.4 ft)	Medium Pink		133		2152		2260
3 	30.4% (21.5 ft)	French Raspberry Red		636		2711		2498

Upper thread 70.7 ft
 Bobbin 23.6 ft

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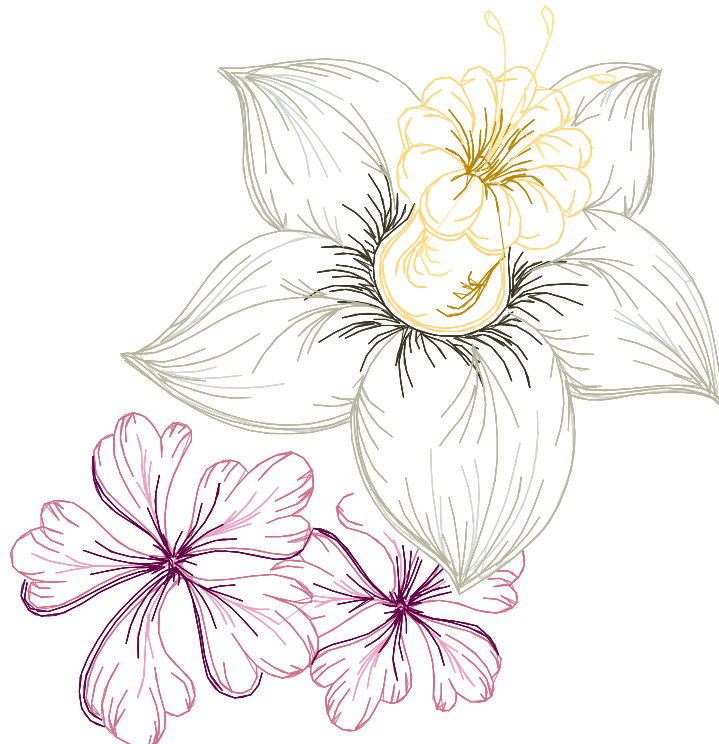


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	6.4% (7.0 ft)	Salmon Pink		122		2153		2259
2	16.2% (17.6 ft)	Medium Pink		133		2152		2260
3	12.6% (13.7 ft)	French Raspberry Red		636		2711		2498
4	4.2% (4.6 ft)	Brass		414		1115		2201
5	8.2% (8.9 ft)	Best Brown		717		1055		2566
6	7.9% (8.6 ft)	Glow		370		0851		2234
7	2.4% (2.6 ft)	Popcorn		370		1060		2557
8	11.9% (13.0 ft)	Lilac Hint		461		0142		2485
9	30.3% (32.9 ft)	Gray		745		1972		2483

Upper thread 108.8 ft
 Bobbin 36.3 ft

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Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	28.0% (13.5 ft)	Olive		734		1874		2565
2	4.1% (2.0 ft)	Gray		745		1972		2483
3	13.2% (6.4 ft)	Salmon Pink		122		2153		2259
4	39.6% (19.1 ft)	Medium Pink		133		2152		2260
5	15.0% (7.2 ft)	French Raspberry Red		636		2711		2498

Upper thread 48.1 ft
 Bobbin 16.0 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	24.9% (19.9 ft)	Olive		734		1874		2565
2 	9.5% (7.6 ft)	Best Brown		717		1055		2566
3 	11.7% (9.4 ft)	Lilac Hint		461		0142		2485
4 	38.8% (31.1 ft)	Gray		745		1972		2483
5 	5.1% (4.1 ft)	Brass		414		1115		2201
6 	7.2% (5.8 ft)	Glow		370		0851		2234
7 	2.8% (2.2 ft)	Popcorn		370		1060		2557

Upper thread 80.0 ft
 Bobbin 26.7 ft

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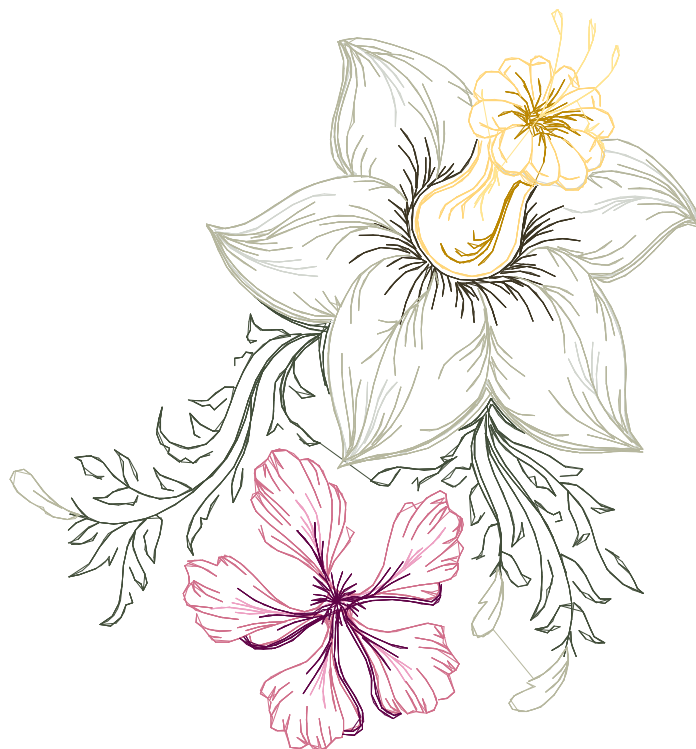


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	18.9% (18.6 ft)	Olive	734		1874		2565	
2	7.4% (7.3 ft)	Best Brown	717		1055		2566	
3	9.0% (8.9 ft)	Lilac Hint	461		0142		2485	
4	29.8% (29.4 ft)	Gray	745		1972		2483	
5	3.9% (3.8 ft)	Brass	414		1115		2201	
6	5.5% (5.5 ft)	Glow	370		0851		2234	
7	2.0% (2.0 ft)	Popcorn	370		1060		2557	
8	3.9% (3.8 ft)	Salmon Pink	122		2153		2259	
9	12.6% (12.4 ft)	Medium Pink	133		2152		2260	
10	7.0% (6.9 ft)	French Raspberry Red	636		2711		2498	

Upper thread 98.6 ft
 Bobbin 32.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	10.8% (9.9 ft)	Olive		734		1874		2565
2	6.2% (5.7 ft)	Lilac Hint		461		0142		2485
3	23.8% (21.8 ft)	Gray		745		1972		2483
4	2.6% (2.4 ft)	Brass		414		1115		2201
5	4.7% (4.3 ft)	Glow		370		0851		2234
6	2.4% (2.2 ft)	Popcorn		370		1060		2557
7	5.0% (4.6 ft)	Best Brown		717		1055		2566
8	7.0% (6.4 ft)	Salmon Pink		122		2153		2259
9	25.4% (23.3 ft)	Medium Pink		133		2152		2260
10	12.0% (11.0 ft)	French Raspberry Red		636		2711		2498

Upper thread 91.6 ft
 Bobbin 30.5 ft







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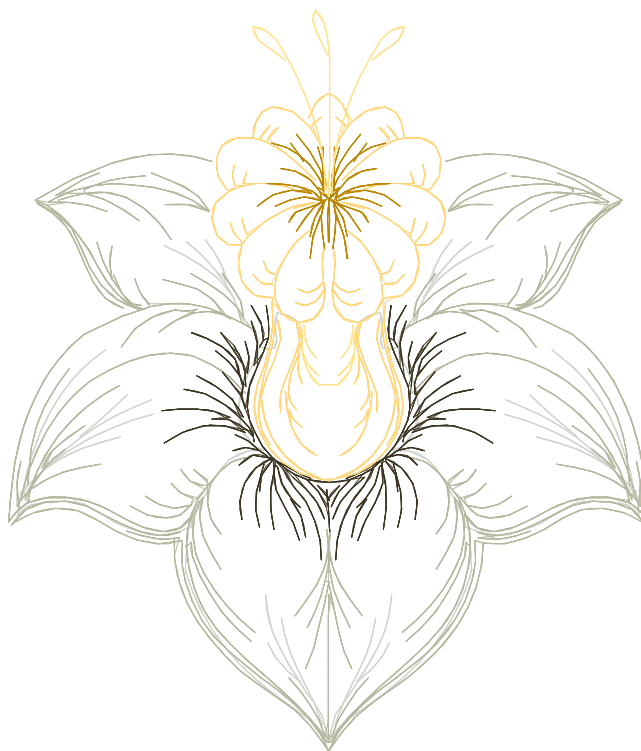


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	15.8% (12.1 ft)	Lilac Hint		461		0142		2485
2 	44.8% (34.4 ft)	Gray		745		1972		2483
3 	14.1% (10.8 ft)	Best Brown		717		1055		2566
4 	15.0% (11.5 ft)	Glow		370		0851		2234
5 	6.0% (4.6 ft)	Brass		414		1115		2201
6 	4.2% (3.2 ft)	Popcorn		370		1060		2557

Upper thread 76.7 ft
 Bobbin 25.6 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	11.3% (7.9 ft)	Olive		734		1874		2565
2	1.2% (0.8 ft)	Gray		745		1972		2483
3	11.9% (8.3 ft)	Salmon Pink		122		2153		2259
4	51.4% (35.9 ft)	Medium Pink		133		2152		2260
5	24.3% (17.0 ft)	French Raspberry Red		636		2711		2498

Upper thread 70.0 ft
 Bobbin 23.3 ft

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Thread Charts

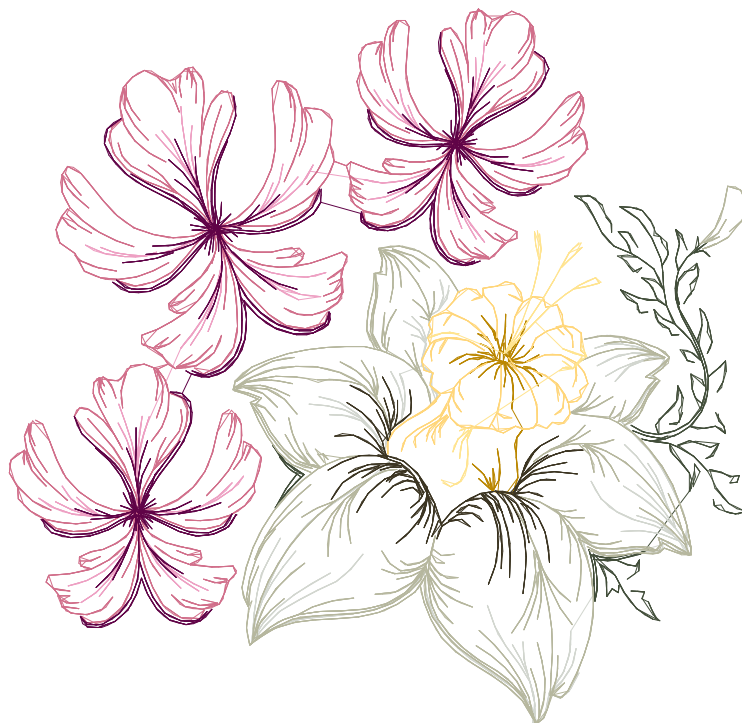
Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	6.8% (8.7 ft)	Olive	734		1874		2565	
2	8.2% (10.5 ft)	Lilac Hint	461		0142		2485	
3	20.7% (26.6 ft)	Gray	745		1972		2483	
4	2.4% (3.0 ft)	Brass	414		1115		2201	
5	3.9% (4.9 ft)	Glow	370		0851		2234	
6	1.9% (2.4 ft)	Popcorn	370		1060		2557	
7	6.0% (7.6 ft)	Best Brown	717		1055		2566	
8	8.4% (10.8 ft)	Salmon Pink	122		2153		2259	
9	24.4% (31.4 ft)	Medium Pink	133		2152		2260	
10	17.4% (22.3 ft)	French Raspberry Red	636		2711		2498	

Upper thread 128.5 ft
 Bobbin 42.8 ft

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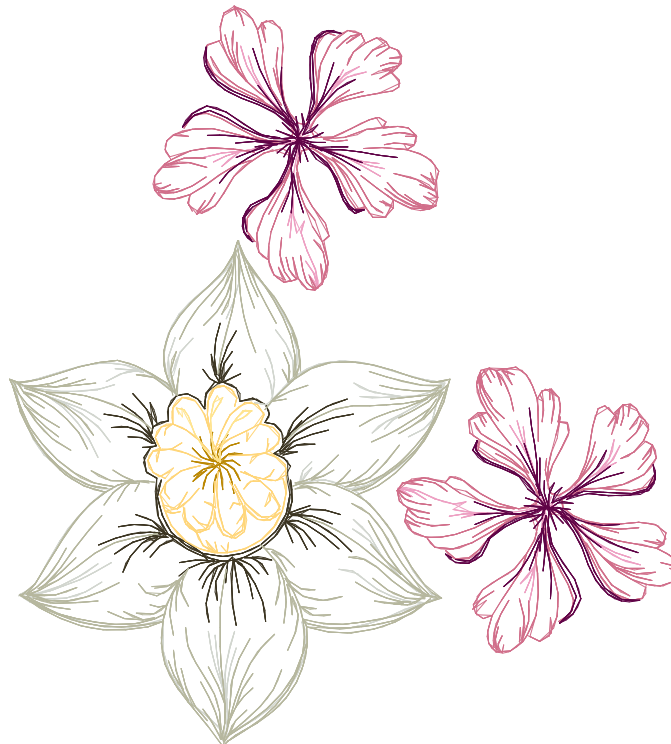


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	8.3% (8.5 ft)	Best Brown		717		1055		2566
2	1.2% (1.2 ft)	Brass		414		1115		2201
3	5.1% (5.2 ft)	Glow		370		0851		2234
4	0.8% (0.8 ft)	Popcorn		370		1060		2557
5	11.0% (11.1 ft)	Lilac Hint		461		0142		2485
6	27.8% (28.2 ft)	Gray		745		1972		2483
7	5.8% (5.9 ft)	Salmon Pink		122		2153		2259
8	25.5% (25.9 ft)	Medium Pink		133		2152		2260
9	14.4% (14.6 ft)	French Raspberry Red		636		2711		2498

Upper thread 101.5 ft
 Bobbin 33.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	12.4% (13.7 ft)	Olive	734		1874		2565	
2	9.8% (10.9 ft)	Lilac Hint	461		0142		2485	
3	31.3% (34.5 ft)	Gray	745		1972		2483	
4	4.5% (4.9 ft)	Best Brown	717		1055		2566	
5	5.7% (6.3 ft)	Glow	370		0851		2234	
6	1.6% (1.7 ft)	Brass	414		1115		2201	
7	1.5% (1.6 ft)	Popcorn	370		1060		2557	
8	6.3% (7.0 ft)	Salmon Pink	122		2153		2259	
9	17.0% (18.7 ft)	Medium Pink	133		2152		2260	
10	9.9% (11.0 ft)	French Raspberry Red	636		2711		2498	

Upper thread 110.4 ft
 Bobbin 36.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	18.4% (21.2 ft)	Olive		734		1874		2565
2	14.4% (16.5 ft)	Lilac Hint		461		0142		2485
3	43.0% (49.5 ft)	Gray		745		1972		2483
4	11.1% (12.7 ft)	Best Brown		717		1055		2566
5	8.2% (9.4 ft)	Glow		370		0851		2234
6	2.8% (3.3 ft)	Brass		414		1115		2201
7	2.1% (2.4 ft)	Popcorn		370		1060		2557

Upper thread 115.0 ft

Bobbin 38.3 ft








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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	7.8% (6.9 ft)	Olive		734		1874		2565
2 	8.6% (7.6 ft)	Best Brown		717		1055		2566
3 	20.4% (18.0 ft)	Lilac Hint		461		0142		2485
4 	50.3% (44.5 ft)	Gray		745		1972		2483
5 	7.7% (6.8 ft)	Glow		370		0851		2234
6 	2.7% (2.4 ft)	Brass		414		1115		2201
7 	2.5% (2.2 ft)	Popcorn		370		1060		2557

Upper thread 88.4 ft

Bobbin 29.5 ft

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