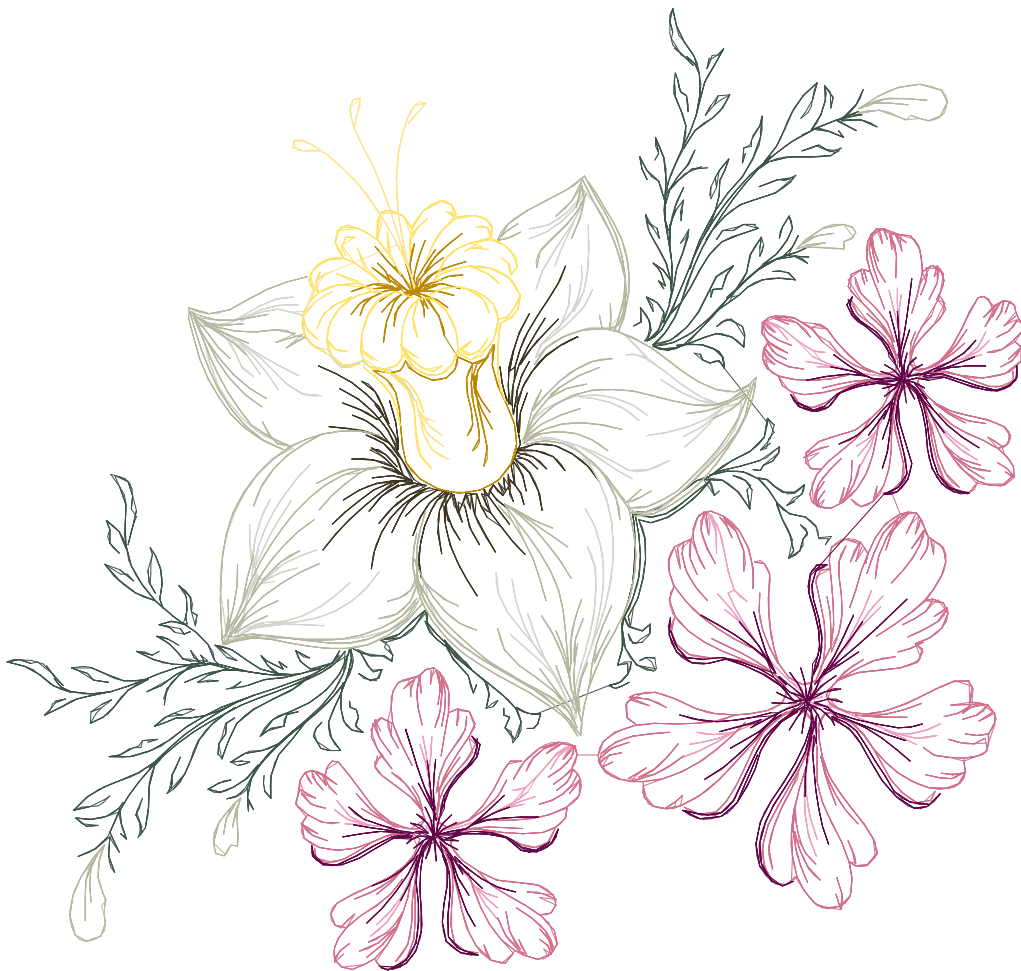


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	17.9% (34.4 ft)	Teal	734		0132		2535	
2	5.1% (9.9 ft)	Best Brown	717		1055		2566	
3	9.0% (17.2 ft)	Lilac Hint	461		0142		2485	
4	15.6% (29.8 ft)	Gray	745		1972		2483	
5	3.4% (6.5 ft)	Brass	414		1115		2201	
6	3.8% (7.3 ft)	Star Gold	334		1362		2408	
7	1.6% (3.0 ft)	Popcorn	370		1060		2557	
8	5.5% (10.6 ft)	Salmon Pink	122		2153		2259	
9	24.6% (47.2 ft)	Medium Pink	133		2152		2260	
10	13.5% (25.8 ft)	French Raspberry Red	636		2711		2498	

Upper thread 191.7 ft
 Bobbin 63.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	19.4% (43.1 ft)	Olive	734		1874		2565	
2	5.7% (12.7 ft)	Salmon Pink	122		2153		2259	
3	13.8% (30.6 ft)	Medium Pink	133		2152		2260	
4	11.3% (25.0 ft)	French Raspberry Red	636		2711		2498	
5	2.5% (5.5 ft)	Brass	414		1115		2201	
6	6.5% (14.5 ft)	Best Brown	717		1055		2566	
7	4.6% (10.3 ft)	Glow	370		0851		2234	
8	1.4% (3.0 ft)	Popcorn	370		1060		2557	
9	8.0% (17.7 ft)	Lilac Hint	461		0142		2485	
10	26.7% (59.3 ft)	Gray	745		1972		2483	

Upper thread 221.7 ft
 Bobbin 73.9 ft

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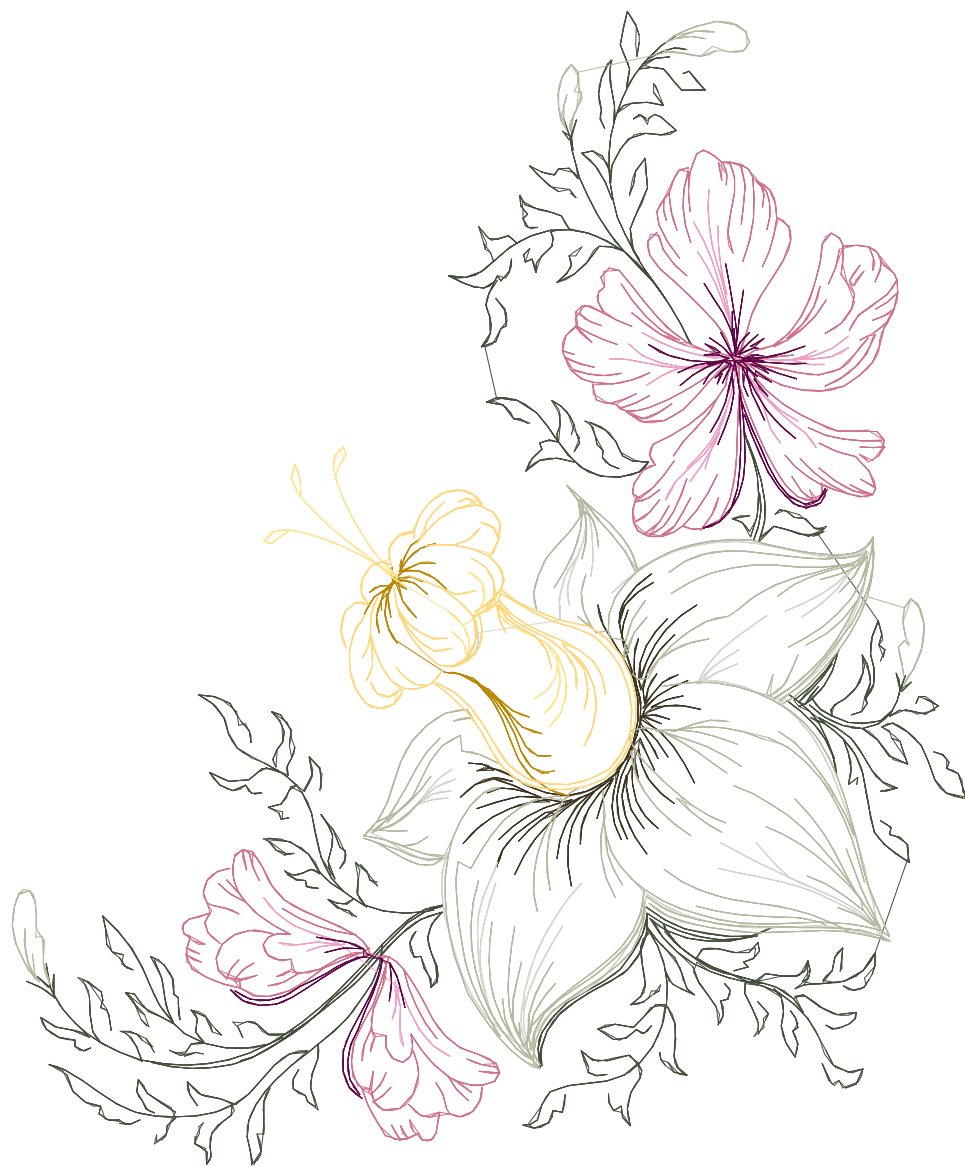


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	27.3% (41.3 ft)	Olive	734		1874		2565	
2	6.1% (9.2 ft)	Best Brown	717		1055		2566	
3	7.6% (11.5 ft)	Lilac Hint	461		0142		2485	
4	21.1% (31.9 ft)	Gray	745		1972		2483	
5	2.7% (4.0 ft)	Brass	414		1115		2201	
6	2.2% (3.3 ft)	Popcorn	370		1060		2557	
7	6.4% (9.7 ft)	Glow	370		0851		2234	
8	4.5% (6.8 ft)	Salmon Pink	122		2153		2259	
9	16.0% (24.1 ft)	Medium Pink	133		2152		2260	
10	6.0% (9.0 ft)	French Raspberry Red	636		2711		2498	

Upper thread 150.9 ft
 Bobbin 50.3 ft

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Thread Charts

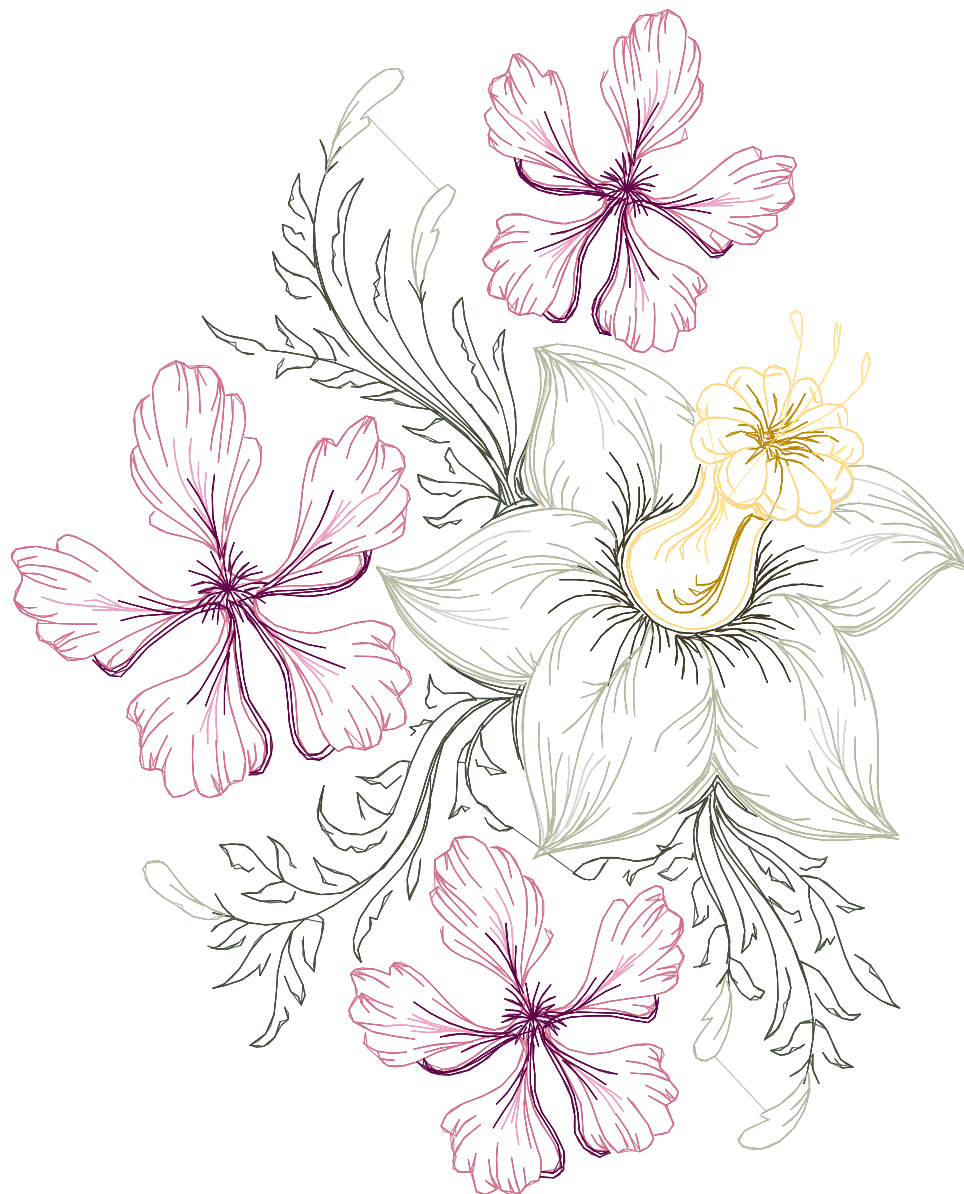
Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	18.6% (36.7 ft)	Olive	734		1874		2565	
2	4.4% (8.7 ft)	Best Brown	717		1055		2566	
3	5.4% (10.6 ft)	Lilac Hint	461		0142		2485	
4	19.0% (37.5 ft)	Gray	745		1972		2483	
5	2.4% (4.8 ft)	Brass	414		1115		2201	
6	3.4% (6.6 ft)	Glow	370		0851		2234	
7	1.2% (2.5 ft)	Popcorn	370		1060		2557	
8	7.1% (14.0 ft)	Salmon Pink	122		2153		2259	
9	24.7% (48.8 ft)	Medium Pink	133		2152		2260	
10	13.8% (27.2 ft)	French Raspberry Red	636		2711		2498	

Upper thread 197.3 ft
 Bobbin 65.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	18.2% (27.9 ft)	Olive	734		1874		2565
2	4.9% (7.4 ft)	Lilac Hint	461		0142		2485
3	20.7% (31.8 ft)	Gray	745		1972		2483
4	2.2% (3.4 ft)	Brass	414		1115		2201
5	3.7% (5.7 ft)	Glow	370		0851		2234
6	1.9% (2.9 ft)	Popcorn	370		1060		2557
7	3.9% (6.0 ft)	Best Brown	717		1055		2566
8	7.0% (10.7 ft)	Salmon Pink	122		2153		2259
9	25.3% (38.8 ft)	Medium Pink	133		2152		2260
10	12.2% (18.8 ft)	French Raspberry Red	636		2711		2498

Upper thread 153.3 ft
 Bobbin 51.1 ft

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Thread Charts

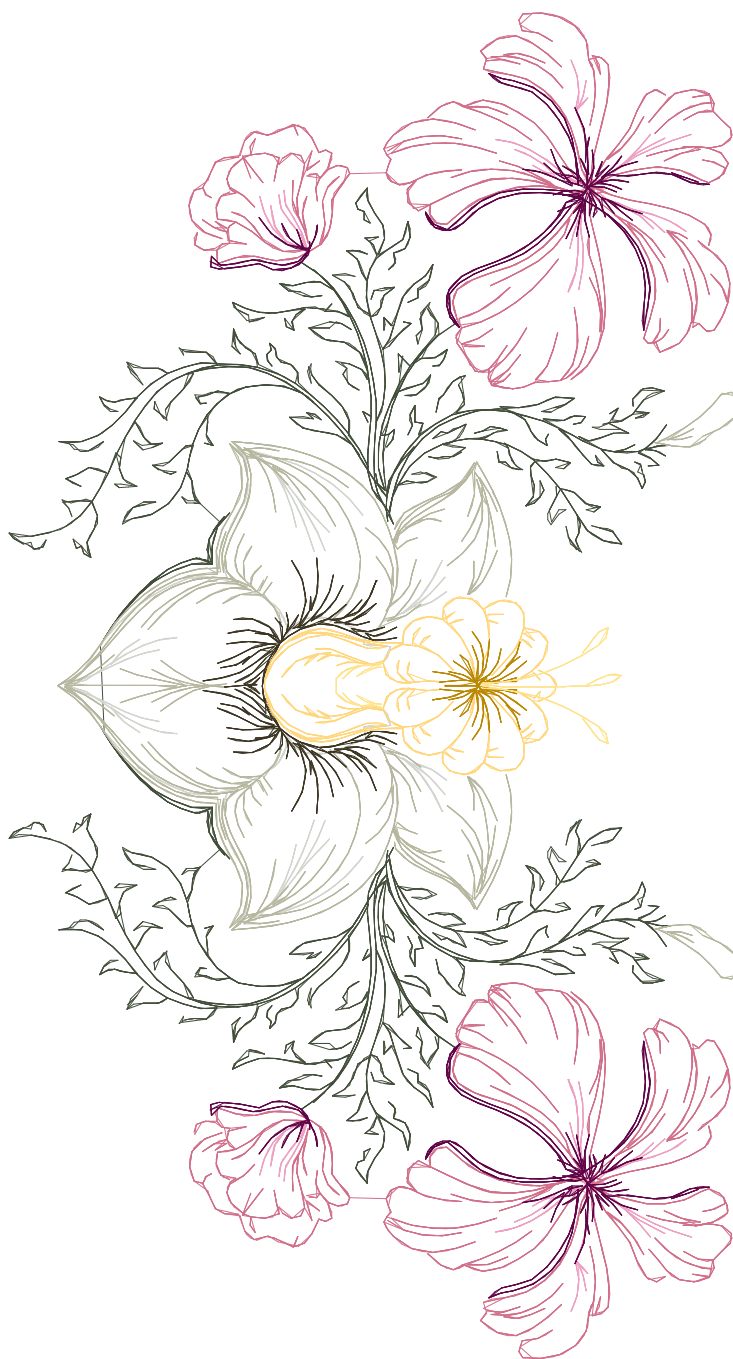
Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	26.3% (46.0 ft)	Olive		734		1874		2565
2	5.2% (9.0 ft)	Lilac Hint		461		0142		2485
3	16.0% (27.9 ft)	Gray		745		1972		2483
4	4.8% (8.3 ft)	Best Brown		717		1055		2566
5	4.9% (8.7 ft)	Glow		370		0851		2234
6	2.0% (3.5 ft)	Brass		414		1115		2201
7	1.4% (2.5 ft)	Popcorn		370		1060		2557
8	5.5% (9.6 ft)	Salmon Pink		122		2153		2259
9	23.3% (40.8 ft)	Medium Pink		133		2152		2260
10	10.6% (18.6 ft)	French Raspberry Red		636		2711		2498

Upper thread 174.9 ft
 Bobbin 58.3 ft

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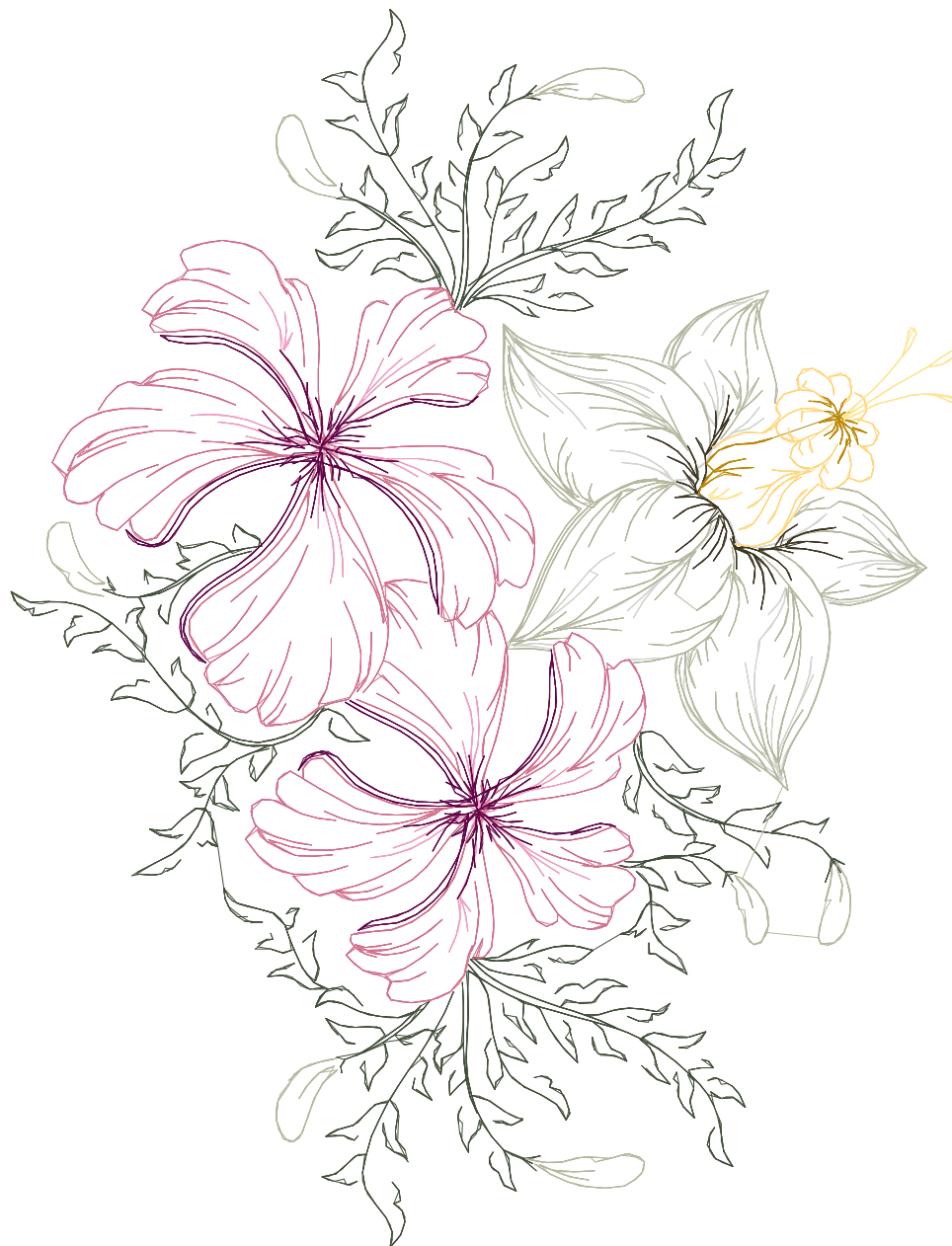


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	27.4% (44.8 ft)	Olive		734		1874		2565
2	6.6% (10.8 ft)	Lilac Hint		461		0142		2485
3	19.6% (32.1 ft)	Gray		745		1972		2483
4	2.7% (4.3 ft)	Best Brown		717		1055		2566
5	1.1% (1.8 ft)	Brass		414		1115		2201
6	2.3% (3.8 ft)	Glow		370		0851		2234
7	1.1% (1.8 ft)	Popcorn		370		1060		2557
8	5.3% (8.7 ft)	Salmon Pink		122		2153		2259
9	23.0% (37.5 ft)	Medium Pink		133		2152		2260
10	10.9% (17.8 ft)	French Raspberry Red		636		2711		2498

Upper thread 163.4 ft
 Bobbin 54.5 ft

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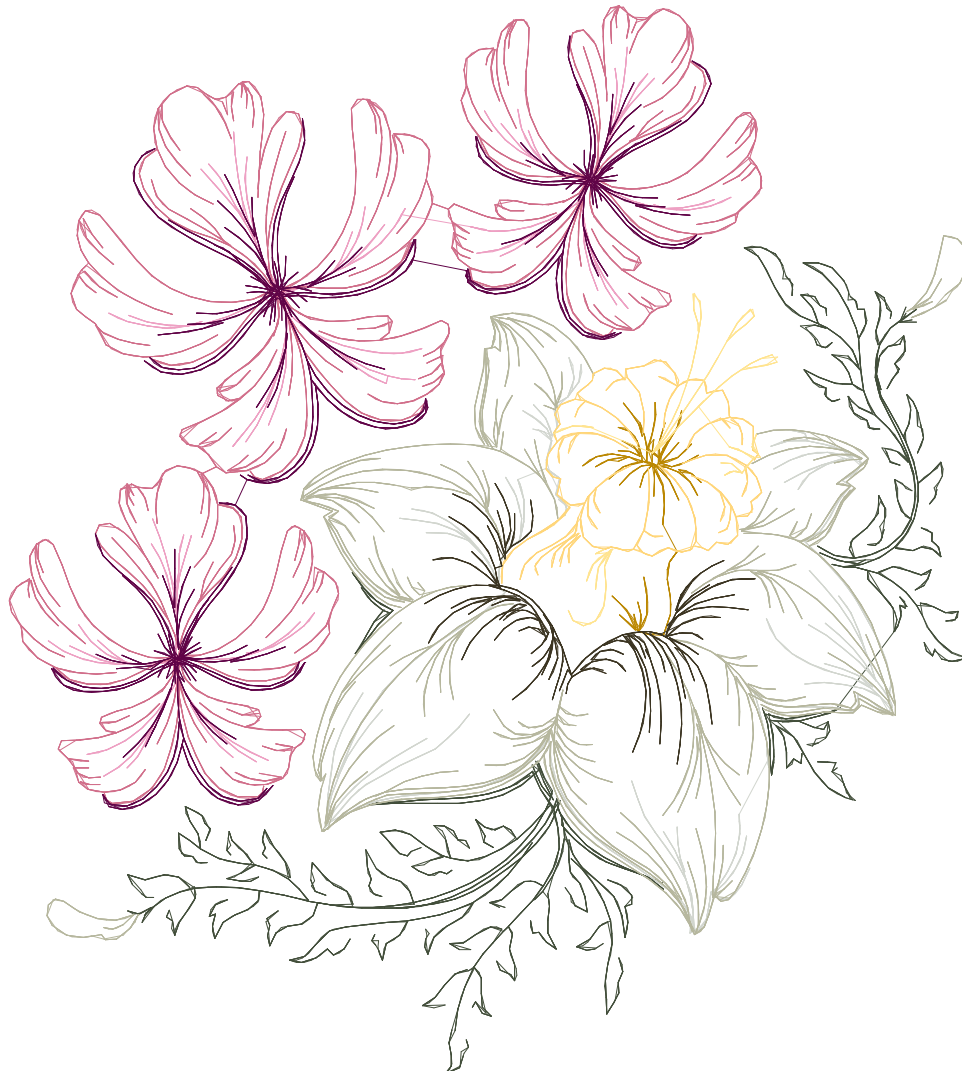


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	14.8% (27.4 ft)	Olive		734		1874		2565
2	7.4% (13.8 ft)	Lilac Hint		461		0142		2485
3	19.2% (35.6 ft)	Gray		745		1972		2483
4	2.2% (4.1 ft)	Brass		414		1115		2201
5	3.5% (6.6 ft)	Glow		370		0851		2234
6	1.7% (3.2 ft)	Popcorn		370		1060		2557
7	5.4% (9.9 ft)	Best Brown		717		1055		2566
8	7.6% (14.1 ft)	Salmon Pink		122		2153		2259
9	22.2% (41.1 ft)	Medium Pink		133		2152		2260
10	15.9% (29.4 ft)	French Raspberry Red		636		2711		2498

Upper thread 185.2 ft
 Bobbin 61.7 ft

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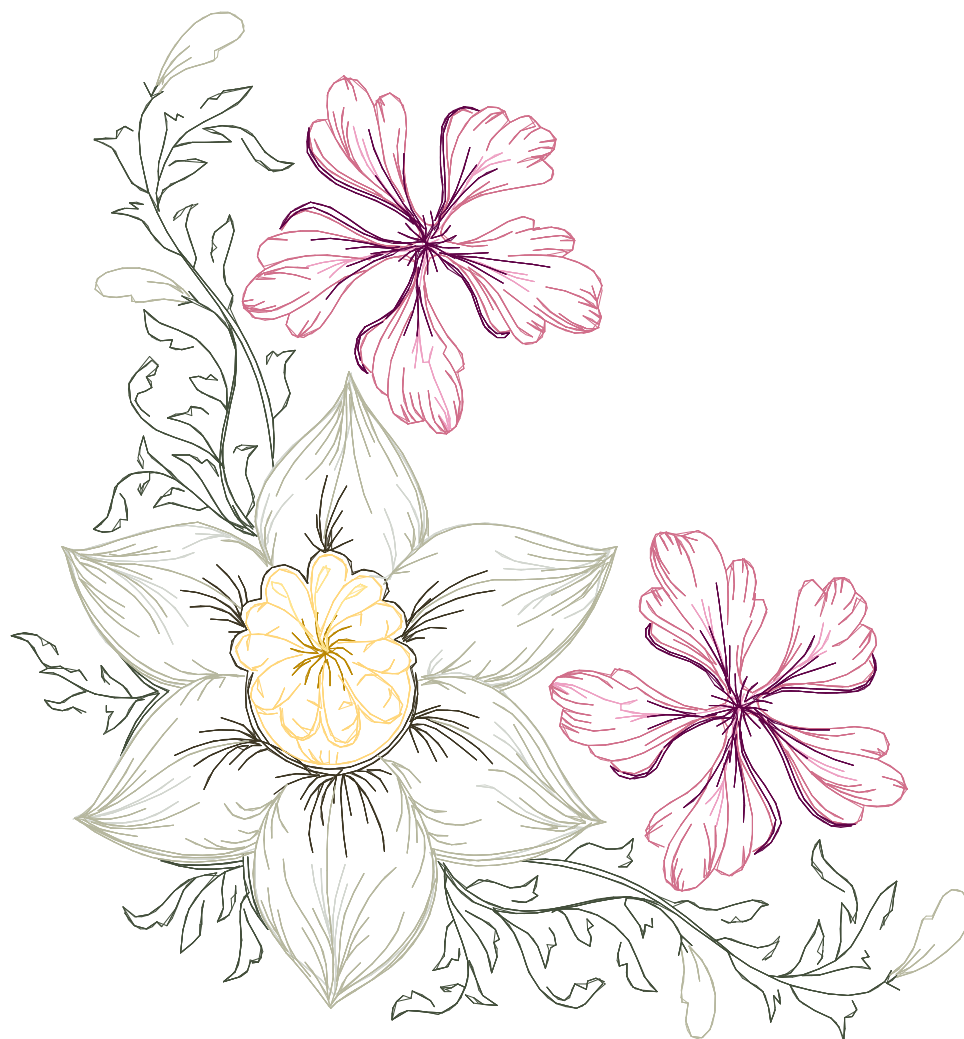


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	18.3% (29.8 ft)	Olive	734		1874		2565	
2	6.5% (10.7 ft)	Best Brown	717		1055		2566	
3	1.0% (1.6 ft)	Brass	414		1115		2201	
4	4.1% (6.6 ft)	Glow	370		0851		2234	
5	0.7% (1.1 ft)	Popcorn	370		1060		2557	
6	8.7% (14.2 ft)	Lilac Hint	461		0142		2485	
7	24.5% (39.9 ft)	Gray	745		1972		2483	
8	4.7% (7.6 ft)	Salmon Pink	122		2153		2259	
9	20.2% (32.9 ft)	Medium Pink	133		2152		2260	
10	11.4% (18.6 ft)	French Raspberry Red	636		2711		2498	

Upper thread 162.9 ft
 Bobbin 54.3 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	14.6% (35.6 ft)	Olive		734		1874		2565
2	10.6% (25.8 ft)	Lilac Hint		461		0142		2485
3	28.9% (70.4 ft)	Gray		745		1972		2483
4	4.4% (10.8 ft)	Best Brown		717		1055		2566
5	4.9% (12.0 ft)	Glow		370		0851		2234
6	2.0% (5.0 ft)	Brass		414		1115		2201
7	1.6% (4.0 ft)	Popcorn		370		1060		2557
8	6.1% (14.9 ft)	Salmon Pink		122		2153		2259
9	16.7% (40.7 ft)	Medium Pink		133		2152		2260
10	10.0% (24.3 ft)	French Raspberry Red		636		2711		2498

Upper thread 243.5 ft
 Bobbin 81.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	16.0% (33.9 ft)	Olive		734		1874		2565
2	9.7% (20.5 ft)	Lilac Hint		461		0142		2485
3	29.4% (62.1 ft)	Gray		745		1972		2483
4	7.6% (16.0 ft)	Best Brown		717		1055		2566
5	5.6% (11.8 ft)	Glow		370		0851		2234
6	1.9% (4.0 ft)	Brass		414		1115		2201
7	1.4% (3.0 ft)	Popcorn		370		1060		2557
8	4.9% (10.3 ft)	Salmon Pink		122		2153		2259
9	15.6% (33.0 ft)	Medium Pink		133		2152		2260
10	7.8% (16.4 ft)	French Raspberry Red		636		2711		2498

Upper thread 211.2 ft
 Bobbin 70.4 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	23.6% (38.2 ft)	Olive	734		1874		2565	
2	5.2% (8.5 ft)	Best Brown	717		1055		2566	
3	12.5% (20.2 ft)	Lilac Hint	461		0142		2485	
4	33.0% (53.4 ft)	Gray	745		1972		2483	
5	4.7% (7.7 ft)	Glow	370		0851		2234	
6	1.7% (2.7 ft)	Brass	414		1115		2201	
7	1.5% (2.5 ft)	Popcorn	370		1060		2557	
8	3.2% (5.2 ft)	Salmon Pink	122		2153		2259	
9	8.2% (13.3 ft)	Medium Pink	133		2152		2260	
10	6.4% (10.3 ft)	French Raspberry Red	636		2711		2498	

Upper thread 161.8 ft
 Bobbin 53.9 ft

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