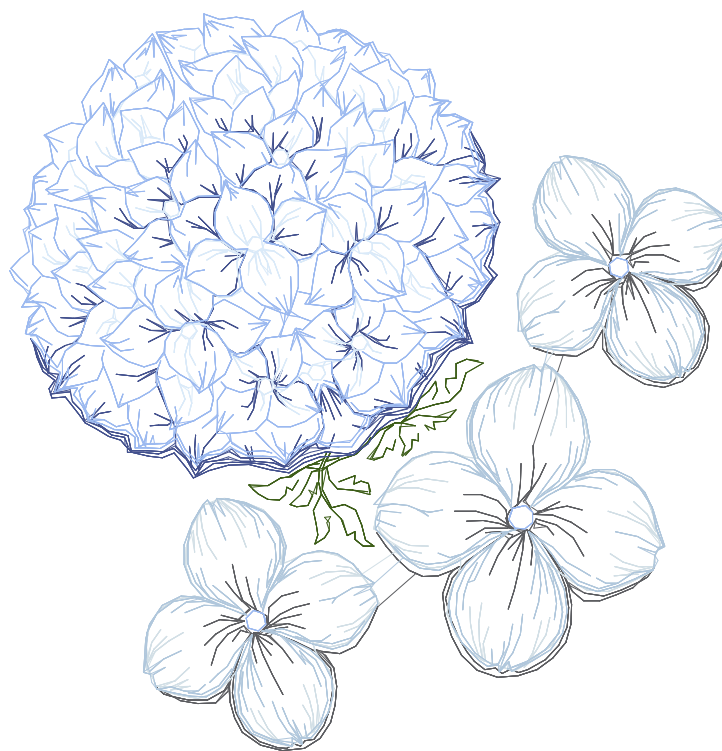


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	3.0% (4.2 ft)	Dark Green		446		5944		2601
2	10.8% (15.3 ft)	Dark Gray		734		0111		2554
3	13.3% (18.8 ft)	Purple		575		3953		2302
4	9.5% (13.4 ft)	White		150		3761		2403
5	11.6% (16.3 ft)	Pale Silver		150		0145		2222
6	22.3% (31.6 ft)	Ice Cap		003		3951		2522
7	29.5% (41.7 ft)	Medium Blue		003		3652		2206

Upper thread 141.4 ft
 Bobbin 47.1 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	8.7% (11.6 ft)	Dark Green		446		5944		2601
2	13.4% (17.9 ft)	Teal		734		0132		2535
3	5.5% (7.3 ft)	Dark Gray		734		0111		2554
4	15.3% (20.5 ft)	Jazz Purple		734		0111		2490
5	4.3% (5.8 ft)	Light Yellow		000		0151		2343
6	10.3% (13.7 ft)	Peach Whip		012		0874		2476
7	10.5% (14.0 ft)	Lilac		000		1755		2285
8	32.0% (42.7 ft)	Tulip		623		3331		2286

Upper thread 133.5 ft
 Bobbin 44.5 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	2.2% (0.6 ft)	Dark Green		446		5944		2601
2	4.6% (1.2 ft)	Teal		734		0132		2535
3	22.9% (5.9 ft)	Dark Gray		734		0111		2554
4	17.3% (4.5 ft)	Light Yellow		000		0151		2343
5	45.6% (11.8 ft)	Peach Whip		012		0874		2476
6	7.3% (1.9 ft)	Tulip		623		3331		2286

Upper thread 25.8 ft
 Bobbin 8.6 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	12.9% (12.7 ft)	Teal		734		0132		2535
2	7.3% (7.2 ft)	Dark Green		446		5944		2601
3	4.6% (4.5 ft)	Dark Gray		734		0111		2554
4	16.1% (15.9 ft)	Jazz Purple		734		0111		2490
5	9.7% (9.5 ft)	Light Pink		000		1755		2285
6	34.9% (34.3 ft)	Medium Pink		122		2560		2259
7	4.8% (4.7 ft)	Lilac		000		1755		2285
8	9.8% (9.6 ft)	Tulip		623		3331		2286

Upper thread 98.3 ft
Bobbin 32.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	27.7% (11.2 ft)	Teal		734		0132		2535
2	16.5% (6.7 ft)	Dark Green		446		5944		2601
3	11.2% (4.5 ft)	Dark Gray		734		0111		2554
4	1.9% (0.8 ft)	Jazz Purple		734		0111		2490
5	7.1% (2.9 ft)	Medium Pink		122		2560		2259
6	11.8% (4.8 ft)	Lilac		000		1755		2285
7	23.8% (9.7 ft)	Tulip		623		3331		2286

Upper thread 40.5 ft
 Bobbin 13.5 ft

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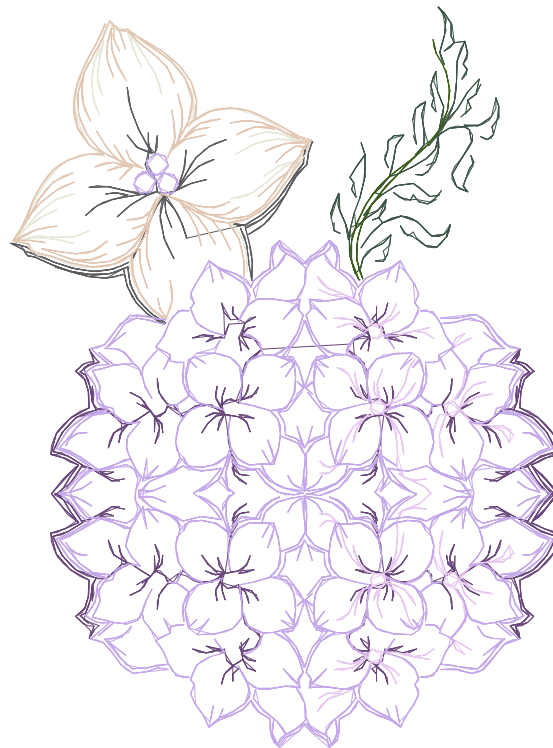


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.7% (5.5 ft)	Teal		734		0132		2535
2	1.5% (1.5 ft)	Dark Green		446		5944		2601
3	5.7% (5.4 ft)	Dark Gray		734		0111		2554
4	18.1% (17.4 ft)	Jazz Purple		734		0111		2490
5	5.4% (5.2 ft)	Light Yellow		000		0151		2343
6	10.8% (10.4 ft)	Peach Whip		012		0874		2476
7	8.7% (8.4 ft)	Lilac		000		1755		2285
8	44.1% (42.4 ft)	Tulip		623		3331		2286

Upper thread 96.1 ft
 Bobbin 32.0 ft

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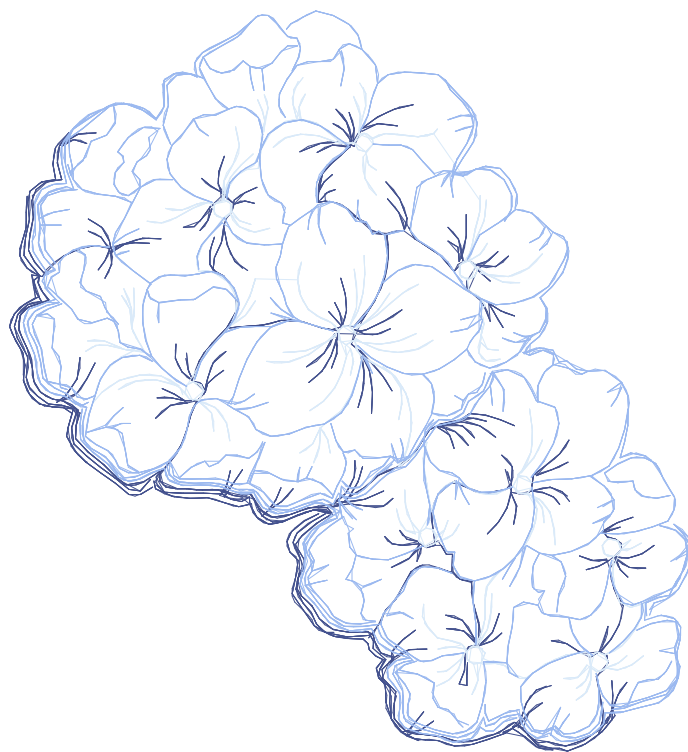


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	30.5% (27.4 ft)	Purple		575		3953		2302
2	18.8% (16.9 ft)	White		150		3761		2403
3	50.6% (45.5 ft)	Medium Blue		003		3652		2206

Upper thread 89.9 ft
 Bobbin 30.0 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	27.6% (20.6 ft)	Dark Gray		734		0111		2554
2	22.9% (17.1 ft)	White		150		3761		2403
3	47.7% (35.6 ft)	Ice Cap		003		3951		2522
4	1.7% (1.3 ft)	Medium Blue		003		3652		2206

Upper thread 74.7 ft
 Bobbin 24.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	7.6% (5.9 ft)	Dark Green		446		5944		2601
2	21.0% (16.3 ft)	Dark Gray		734		0111		2554
3	23.4% (18.2 ft)	Light Yellow		000		0151		2343
4	46.1% (35.8 ft)	Peach Whip		012		0874		2476
5	1.9% (1.5 ft)	Tulip		623		3331		2286

Upper thread 77.6 ft
 Bobbin 25.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	6.7% (5.6 ft)	Dark Green		446		5944		2601
2	19.4% (16.3 ft)	Jazz Purple		734		0111		2490
3	21.3% (17.8 ft)	Lilac		000		1755		2285
4	52.6% (44.0 ft)	Tulip		623		3331		2286

Upper thread 83.7 ft
 Bobbin 27.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	80.4% (22.7 ft)	Dark Green		446		5944		2601
2	19.6% (5.5 ft)	Tulip		623		3331		2286

Upper thread 28.3 ft
 Bobbin 9.4 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	22.9% (24.4 ft)	Dark Green		446		5944		2601
2	5.1% (5.4 ft)	Dark Gray		734		0111		2554
3	14.5% (15.5 ft)	Purple		575		3953		2302
4	5.2% (5.5 ft)	White		150		3761		2403
5	11.2% (11.9 ft)	Ice Cap		003		3951		2522
6	9.6% (10.3 ft)	White		150		3761		2403
7	31.5% (33.5 ft)	Medium Blue		003		3652		2206

Upper thread 106.6 ft
 Bobbin 35.5 ft

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Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	19.0% (19.3 ft)	Dark Green		446		5944		2601
2	18.4% (18.7 ft)	Jazz Purple		734		0111		2490
3	17.9% (18.1 ft)	Light Pink		000		1755		2285
4	44.7% (45.4 ft)	Medium Pink		122		2560		2259

Upper thread 101.4 ft
 Bobbin 33.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	9.4% (10.3 ft)	Dark Green		446		5944		2601
2 	5.1% (5.6 ft)	Dark Gray		734		0111		2554
3 	18.9% (20.8 ft)	Jazz Purple		734		0111		2490
4 	4.9% (5.4 ft)	Light Yellow		000		0151		2343
5 	9.9% (10.8 ft)	Peach Whip		012		0874		2476
6 	14.8% (16.3 ft)	Lilac		000		1755		2285
7 	37.0% (40.6 ft)	Tulip		623		3331		2286

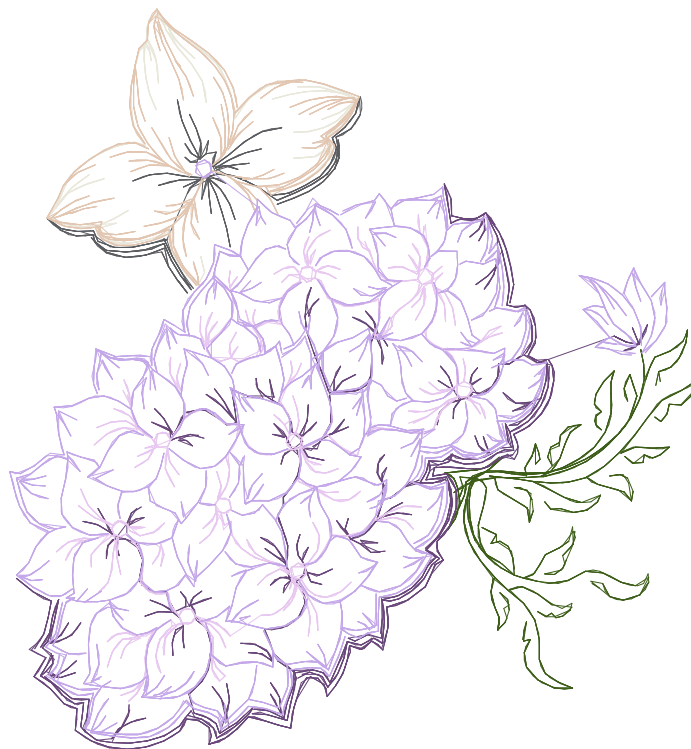
Upper thread 109.8 ft

Bobbin 36.6 ft

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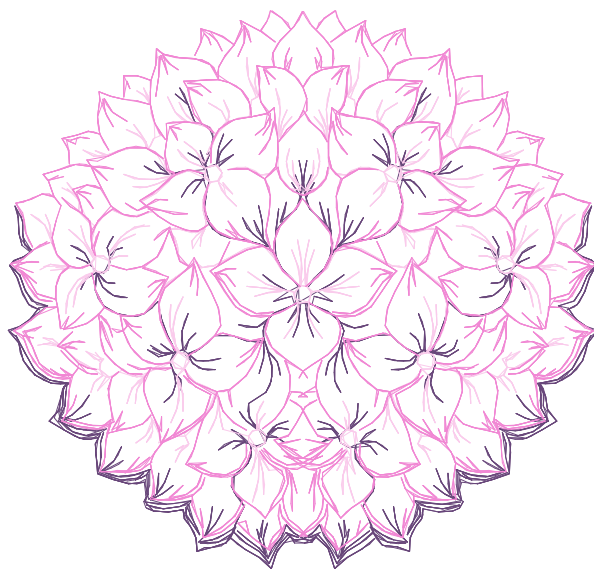


Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	26.8% (24.5 ft)	Jazz Purple		734		0111		2490
2	23.1% (21.1 ft)	Light Pink		000		1755		2285
3	50.1% (45.8 ft)	Medium Pink		122		2560		2259

Upper thread 91.4 ft
 Bobbin 30.5 ft

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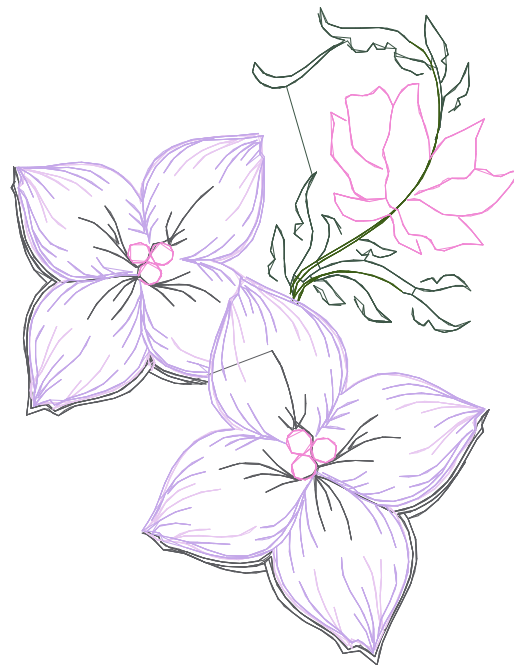


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	9.7% (6.2 ft)	Teal		734		0132		2535
2 	4.1% (2.6 ft)	Dark Green		446		5944		2601
3 	21.5% (13.7 ft)	Dark Gray		734		0111		2554
4 	19.7% (12.5 ft)	Lilac		000		1755		2285
5 	36.3% (23.1 ft)	Tulip		623		3331		2286
6 	8.7% (5.6 ft)	Medium Pink		122		2560		2259

Upper thread 63.7 ft
 Bobbin 21.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	73.4% (8.7 ft)	Teal		734		0132		2535
2	26.6% (3.2 ft)	Dark Green		446		5944		2601

Upper thread 11.9 ft
 Bobbin 4.0 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	4.6% (5.2 ft)	Teal		734		0132		2535
2	2.4% (2.7 ft)	Dark Green		446		5944		2601
3	6.1% (6.8 ft)	Dark Gray		734		0111		2554
4	15.5% (17.3 ft)	Purple		575		3953		2302
5	5.7% (6.4 ft)	White		150		3761		2403
6	11.0% (12.3 ft)	Ice Cap		003		3951		2522
7	13.8% (15.4 ft)	White		150		3761		2403
8	41.0% (45.9 ft)	Medium Blue		003		3652		2206

Upper thread 112.0 ft
 Bobbin 37.3 ft

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