

Thread Charts

| Thread | Consumption | Name | Brother | Country | Isacord | Polyester | Robison-Anton | Rayon |
|--------|-----------------|-------------|---------|---------|---------|-----------|---------------|-------|
| 1 | 16.9% (14.8 ft) | Teal | | 734 | | 0132 | | 2535 |
| 2 | 8.4% (7.3 ft) | Star Gold | | 334 | | 1362 | | 2408 |
| 3 | 7.0% (6.1 ft) | Soot | | 636 | | 1874 | | 2565 |
| 4 | 8.8% (7.7 ft) | Medium Blue | | 003 | | 3652 | | 2206 |
| 5 | 19.9% (17.4 ft) | Tulip | | 623 | | 3331 | | 2286 |
| 6 | 39.1% (34.2 ft) | Purple | | 623 | | 3251 | | 2286 |

Upper thread 87.4 ft
 Bobbin 29.1 ft

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Thread Charts

| Thread | Consumption | Name | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--------|-----------------|-----------------|---------|---------|---------|---------|---------------|-------|
| 1 | 2.3% (2.1 ft) | Teal | | 734 | | 0132 | | 2535 |
| 2 | 6.8% (6.4 ft) | Soot | | 636 | | 1874 | | 2565 |
| 3 | 7.4% (7.0 ft) | Star Gold | | 334 | | 1362 | | 2408 |
| 4 | 17.0% (16.0 ft) | Medium Blue | | 003 | | 3652 | | 2206 |
| 5 | 17.5% (16.6 ft) | Tulip | | 623 | | 3331 | | 2286 |
| 6 | 38.5% (36.4 ft) | Purple | | 623 | | 3251 | | 2286 |
| 7 | 9.8% (9.2 ft) | Dk Dk Blue Gray | | 564 | | 2576 | | 2341 |
| 8 | 0.9% (0.8 ft) | Star Gold | | 334 | | 1362 | | 2408 |

Upper thread 94.6 ft
 Bobbin 31.5 ft

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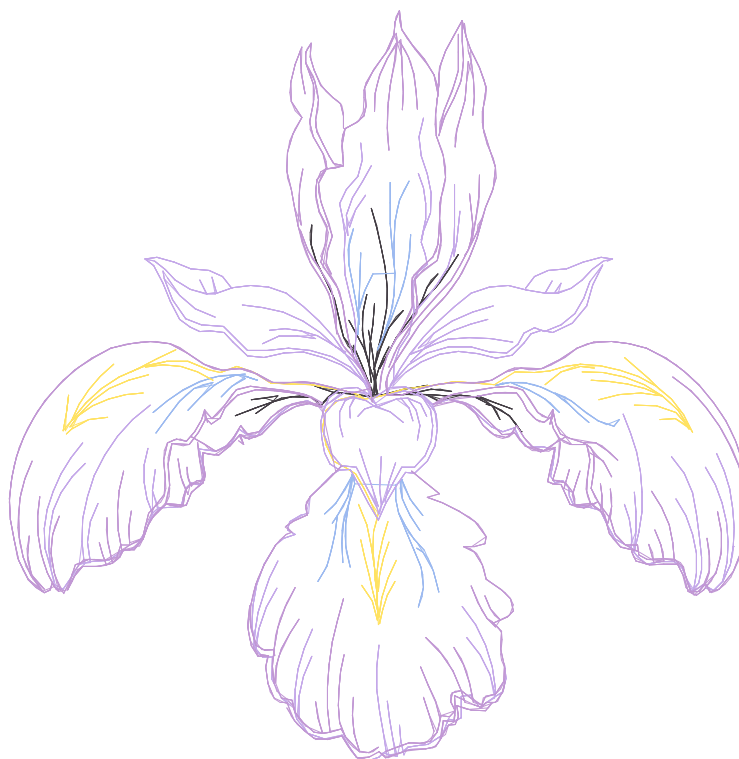


Thread Charts







| Thread | Consumption | Name | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--------|-----------------|-------------|---------|---------|---------|---------|---------------|-------|
| 1 | 6.3% (4.7 ft) | Soot | | 636 | | 1874 | | 2565 |
| 2 | 7.9% (5.9 ft) | Medium Blue | | 003 | | 3652 | | 2206 |
| 3 | 9.8% (7.3 ft) | Star Gold | | 334 | | 1362 | | 2408 |
| 4 | 32.0% (23.8 ft) | Tulip | | 623 | | 3331 | | 2286 |
| 5 | 44.0% (32.8 ft) | Purple | | 623 | | 3251 | | 2286 |

Upper thread 74.5 ft
 Bobbin 24.8 ft

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Thread Charts

| Thread | Consumption | Name | Brother | Country | Isacord | Polyester | Robison-Anton | Rayon |
|--|-----------------|-------------|---------|---------|---------|-----------|---------------|-------|
| 1  | 28.5% (25.7 ft) | Teal | | 734 | | 0132 | | 2535 |
| 2  | 5.3% (4.8 ft) | Star Gold | | 334 | | 1362 | | 2408 |
| 3  | 7.6% (6.9 ft) | Soot | | 636 | | 1874 | | 2565 |
| 4  | 7.1% (6.4 ft) | Medium Blue | | 003 | | 3652 | | 2206 |
| 5  | 12.2% (11.0 ft) | Tulip | | 623 | | 3331 | | 2286 |
| 6  | 39.2% (35.4 ft) | Purple | | 623 | | 3251 | | 2286 |

Upper thread 90.2 ft
 Bobbin 30.1 ft

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Thread Charts







| Thread | Consumption | Name | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--------|-----------------|-----------------|---------|---------|---------|---------|---------------|-------|
| 1 | 16.3% (15.3 ft) | Teal | | 734 | | 0132 | | 2535 |
| 2 | 4.3% (4.0 ft) | Soot | | 636 | | 1874 | | 2565 |
| 3 | 16.1% (15.1 ft) | Medium Blue | | 003 | | 3652 | | 2206 |
| 4 | 5.0% (4.7 ft) | Pale Blue | | 003 | | 3652 | | 2300 |
| 5 | 4.4% (4.1 ft) | Dk Dk Blue Gray | | 564 | | 2576 | | 2341 |
| 6 | 8.9% (8.4 ft) | Star Gold | | 334 | | 1362 | | 2408 |
| 7 | 17.3% (16.3 ft) | Tulip | | 623 | | 3331 | | 2286 |
| 8 | 27.6% (25.9 ft) | Purple | | 623 | | 3251 | | 2286 |

Upper thread 93.9 ft
 Bobbin 31.3 ft

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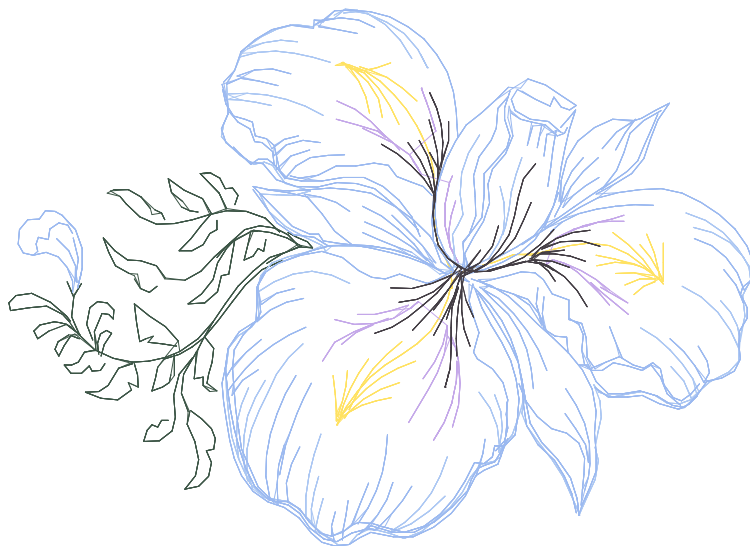


Thread Charts

| Thread | Consumption | Name | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--|-----------------|-------------|---------|---------|---------|---------|---------------|-------|
| 1  | 13.2% (9.8 ft) | Teal | | 734 | | 0132 | | 2535 |
| 2  | 8.0% (5.9 ft) | Star Gold | | 334 | | 1362 | | 2408 |
| 3  | 6.3% (4.7 ft) | Tulip | | 623 | | 3331 | | 2286 |
| 4  | 15.3% (11.3 ft) | Pale Blue | | 003 | | 3652 | | 2300 |
| 5  | 48.3% (35.9 ft) | Medium Blue | | 003 | | 3652 | | 2206 |
| 6  | 8.9% (6.6 ft) | Soot | | 636 | | 1874 | | 2565 |

Upper thread 74.4 ft
 Bobbin 24.8 ft

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Thread Charts





| Thread | Consumption | Name | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--------|-----------------|-----------|---------|---------|---------|---------|---------------|-------|
| 1 | 0.3% (0.2 ft) | Teal | | 734 | | 0132 | | 2535 |
| 2 | 9.2% (7.4 ft) | Star Gold | | 334 | | 1362 | | 2408 |
| 3 | 14.7% (11.8 ft) | Soot | | 636 | | 1874 | | 2565 |
| 4 | 20.3% (16.3 ft) | Tulip | | 623 | | 3331 | | 2286 |
| 5 | 55.6% (44.6 ft) | Lilac | | 604 | | 3241 | | 2536 |

Upper thread 80.3 ft
 Bobbin 26.8 ft

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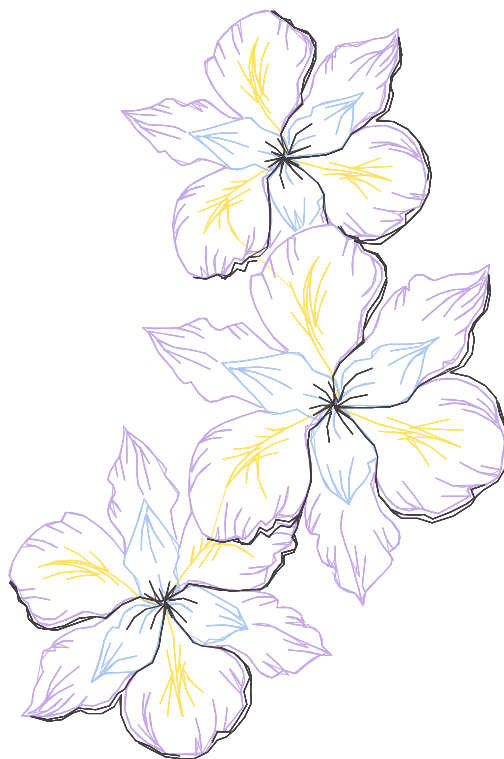


Thread Charts

| Thread | Consumption | Name | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--|-----------------|-----------|---------|---------|---------|---------|---------------|-------|
| 1  | 15.1% (11.4 ft) | Star Gold | | 334 | | 1362 | | 2408 |
| 2  | 39.0% (29.4 ft) | Tulip | | 623 | | 3331 | | 2286 |
| 3  | 14.6% (11.0 ft) | Pale Blue | | 003 | | 3652 | | 2300 |
| 4  | 31.2% (23.5 ft) | Soot | | 636 | | 1874 | | 2565 |

Upper thread 75.3 ft
 Bobbin 25.1 ft

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Thread Charts

| Thread | Consumption | Name | Brother | Country | Isacord | Polyester | Robison-Anton | Rayon |
|--------|-----------------|-----------|---------|---------|---------|-----------|---------------|-------|
| 1 | 43.2% (30.1 ft) | Teal | | 734 | | 0132 | | 2535 |
| 2 | 6.3% (4.4 ft) | Soot | | 636 | | 1874 | | 2565 |
| 3 | 12.3% (8.6 ft) | Tulip | | 623 | | 3331 | | 2286 |
| 4 | 26.2% (18.2 ft) | Lilac | | 604 | | 3241 | | 2536 |
| 5 | 12.1% (8.4 ft) | Star Gold | | 334 | | 1362 | | 2408 |

Upper thread 69.7 ft
 Bobbin 23.2 ft

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Thread Charts

| Thread | Consumption | Name | Brother | Country | Isacord | Polyester | Robison-Anton | Rayon |
|--------|-----------------|-----------|---------|---------|---------|-----------|---------------|-------|
| 1 | 26.8% (11.9 ft) | Teal | | 734 | | 0132 | | 2535 |
| 2 | 21.7% (9.6 ft) | Soot | | 636 | | 1874 | | 2565 |
| 3 | 16.3% (7.2 ft) | Tulip | | 623 | | 3331 | | 2286 |
| 4 | 33.9% (15.0 ft) | Amethyst | | 604 | | 2600 | | 2254 |
| 5 | 1.2% (0.5 ft) | Star Gold | | 334 | | 1362 | | 2408 |

Upper thread 44.3 ft
 Bobbin 14.8 ft

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Thread Charts







| Thread | Consumption | Name | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--------|-----------------|-------------|---------|---------|---------|---------|---------------|-------|
| 1 | 12.1% (10.0 ft) | Soot | | 636 | | 1874 | | 2565 |
| 2 | 9.7% (8.0 ft) | Star Gold | | 334 | | 1362 | | 2408 |
| 3 | 29.6% (24.4 ft) | Medium Blue | | 003 | | 3652 | | 2206 |
| 4 | 43.8% (36.0 ft) | Wintersky | | 003 | | 3652 | | 2433 |
| 5 | 4.7% (3.9 ft) | Lilac | | 604 | | 3241 | | 2536 |

Upper thread 82.2 ft
 Bobbin 27.4 ft

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| Thread | Consumption | Name | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--|-----------------|-------------|---------|---------|---------|---------|---------------|-------|
| 1  | 18.9% (19.3 ft) | Teal | | 734 | | 0132 | | 2535 |
| 2  | 6.4% (6.5 ft) | Lilac | | 604 | | 3241 | | 2536 |
| 3  | 37.4% (38.2 ft) | Wintersky | | 003 | | 3652 | | 2433 |
| 4  | 17.8% (18.2 ft) | Medium Blue | | 003 | | 3652 | | 2206 |
| 5  | 8.1% (8.3 ft) | Soot | | 636 | | 1874 | | 2565 |
| 6  | 11.4% (11.6 ft) | Star Gold | | 334 | | 1362 | | 2408 |

Upper thread 102.2 ft
 Bobbin 34.1 ft

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