








Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	3.7% (3.6 ft)	GS Gray	745		4073		2585
2 	2.0% (1.9 ft)	Medium Blue/Green	734		0111		2550
3 	43.6% (42.5 ft)	Fresh Green	444		6133		2279
4 	17.0% (16.6 ft)	Light Orange/Red	024		1312		2581
5 	1.4% (1.4 ft)	Dark Yellow	354		0932		2602
6 	18.9% (18.5 ft)	Scarlet	148		1703		2420
7 	13.4% (13.1 ft)	Sunflower	336		0904		2466








Upper thread 97.6 ft

Bobbin 32.5 ft

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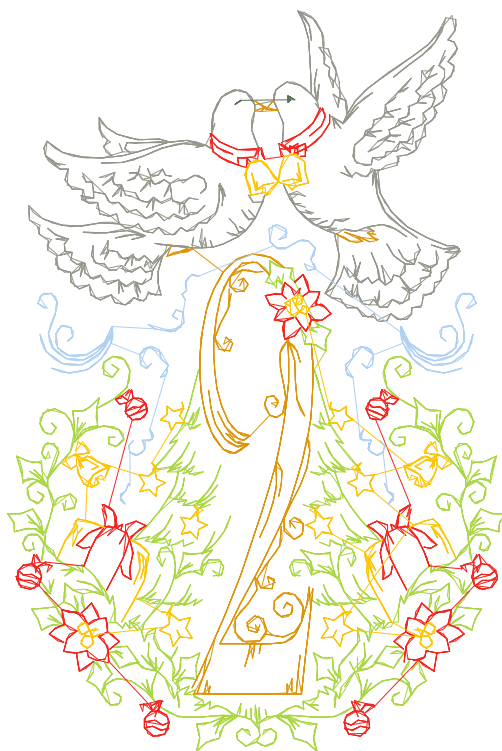


Thread Charts







Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	21.6% (16.5 ft)	GS Gray		745	4073		2585
2 	0.3% (0.2 ft)	Medium Blue/Green		734	0111		2550
3 	30.8% (23.6 ft)	Fresh Green		444	6133		2279
4 	13.7% (10.5 ft)	Dark Yellow		354	0932		2602
5 	14.4% (11.0 ft)	Scarlet		148	1703		2420
6 	12.4% (9.5 ft)	Sunflower		336	0904		2466
7 	7.0% (5.4 ft)	Ice Blue		512	3820		2300

Upper thread 76.7 ft
 Bobbin 25.6 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	20.3% (15.9 ft)	Fresh Green		444		6133		2279
2 	20.9% (16.4 ft)	Light Orange/Red		024		1312		2581
3 	16.7% (13.1 ft)	Scarlet		148		1703		2420
4 	7.6% (6.0 ft)	Dark Yellow		354		0932		2602
5 	24.8% (19.5 ft)	Sunflower		336		0904		2466
6 	9.7% (7.6 ft)	Ice Blue		512		3820		2300

Upper thread 78.6 ft
 Bobbin 26.2 ft

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Thread Charts




Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	40.9% (35.7 ft)	Fresh Green		444		6133		2279
2	7.4% (6.4 ft)	Light Orange/Red		024		1312		2581
3	28.6% (25.0 ft)	Scarlet		148		1703		2420
4	1.3% (1.1 ft)	Dark Yellow		354		0932		2602
5	15.0% (13.1 ft)	Sunflower		336		0904		2466
6	6.8% (6.0 ft)	Ice Blue		512		3820		2300

Upper thread 87.2 ft
 Bobbin 29.1 ft

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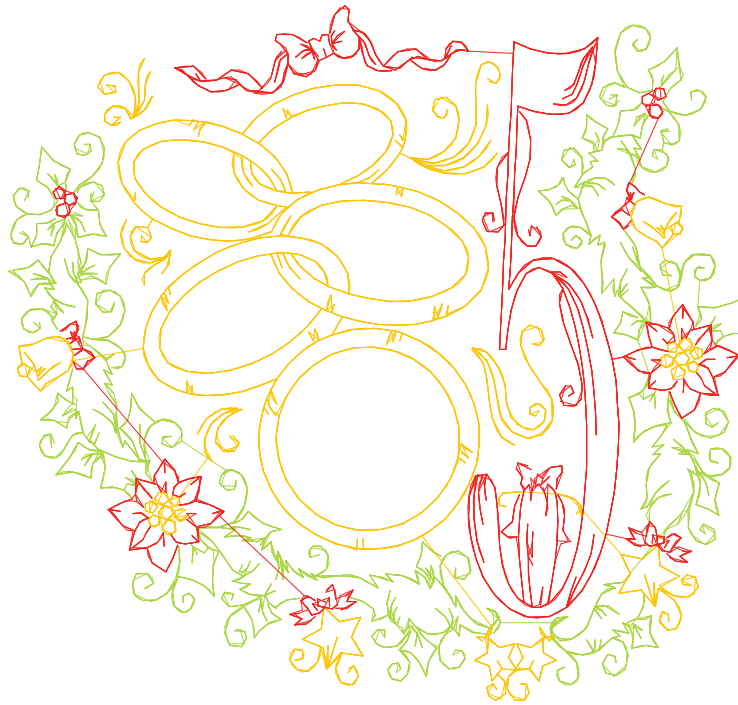


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	35.8% (30.3 ft)	Fresh Green		444		6133		2279
2 	36.0% (30.5 ft)	Sunflower		336		0904		2466
3 	28.2% (23.9 ft)	Scarlet		148		1703		2420

Upper thread 84.7 ft
 Bobbin 28.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	9.8% (8.7 ft)	GS Gray		745		4073		2585
2	3.0% (2.7 ft)	Medium Blue/Green		734		0111		2550
3	21.9% (19.3 ft)	Fresh Green		444		6133		2279
4	17.9% (15.8 ft)	Light Orange/Red		024		1312		2581
5	16.0% (14.1 ft)	Dark Yellow		354		0932		2602
6	8.4% (7.4 ft)	Scarlet		148		1703		2420
7	12.8% (11.3 ft)	Sunflower		336		0904		2466
8	10.2% (9.0 ft)	Ice Blue		512		3820		2300

Upper thread 88.3 ft
 Bobbin 29.4 ft

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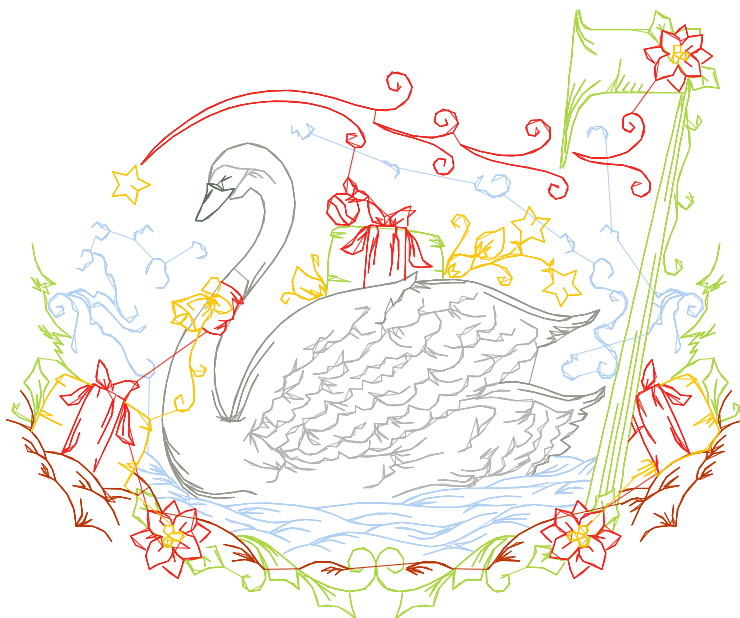


Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	14.8% (13.0 ft)	Silver Grey		745		1972		2540
2	8.9% (7.8 ft)	GS Gray		745		4073		2585
3	0.7% (0.6 ft)	Medium Blue/Green		734		0111		2550
4	16.0% (14.1 ft)	Ice Blue		512		3820		2300
5	22.4% (19.7 ft)	Fresh Green		444		6133		2279
6	19.4% (17.0 ft)	Scarlet		148		1703		2420
7	7.3% (6.4 ft)	Light Orange/Red		024		1312		2581
8	10.5% (9.3 ft)	Sunflower		336		0904		2466

Upper thread 87.8 ft
 Bobbin 29.3 ft

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Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	20.2% (16.7 ft)	GS Gray		745		4073		2585
2 	13.2% (10.9 ft)	Medium Blue/Green		734		0111		2550
3 	12.8% (10.6 ft)	Light Orange/Red		024		1312		2581
4 	16.1% (13.3 ft)	Fresh Green		444		6133		2279
5 	11.7% (9.7 ft)	Scarlet		148		1703		2420
6 	26.1% (21.6 ft)	Sunflower		336		0904		2466

Upper thread 83.0 ft
 Bobbin 27.7 ft

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Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	20.7% (18.7 ft)	Fresh Green		444		6133		2279
2 	13.7% (12.3 ft)	Light Orange/Red		024		1312		2581
3 	37.1% (33.5 ft)	Scarlet		148		1703		2420
4 	28.5% (25.7 ft)	Sunflower		336		0904		2466

Upper thread 90.3 ft
 Bobbin 30.1 ft

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Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	14.4% (12.4 ft)	Light Orange/Red		024		1312		2581
2 	32.5% (28.0 ft)	Sunflower		336		0904		2466
3 	21.9% (18.9 ft)	Scarlet		148		1703		2420
4 	31.2% (27.0 ft)	Fresh Green		444		6133		2279

Upper thread 86.3 ft
 Bobbin 28.8 ft

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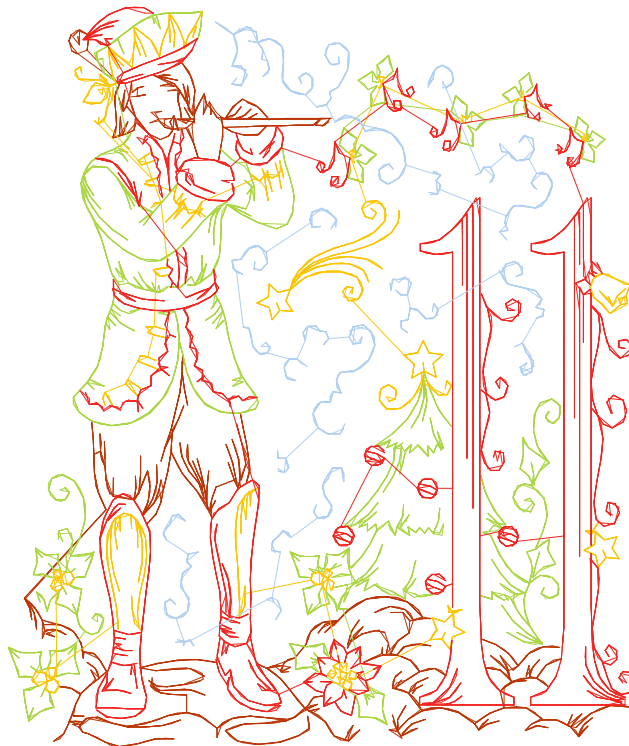
Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	18.7% (18.5 ft)	Light Orange/Red		024		1312		2581
2 	23.5% (23.3 ft)	Fresh Green		444		6133		2279
3 	15.1% (15.0 ft)	Sunflower		336		0904		2466
4 	33.5% (33.3 ft)	Scarlet		148		1703		2420
5 	9.2% (9.2 ft)	Ice Blue		512		3820		2300

Upper thread 99.1 ft

Bobbin 33.0 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	19.6% (18.7 ft)	Fresh Green	444		6133		2279	
2	31.2% (29.6 ft)	Light Orange/Red	024		1312		2581	
3	15.2% (14.5 ft)	Sunflower	336		0904		2466	
4	25.0% (23.8 ft)	Scarlet	148		1703		2420	
5	1.0% (0.9 ft)	GS Gray	745		4073		2585	
6	8.0% (7.6 ft)	Ice Blue	512		3820		2300	

Upper thread 95.0 ft
 Bobbin 31.7 ft

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