






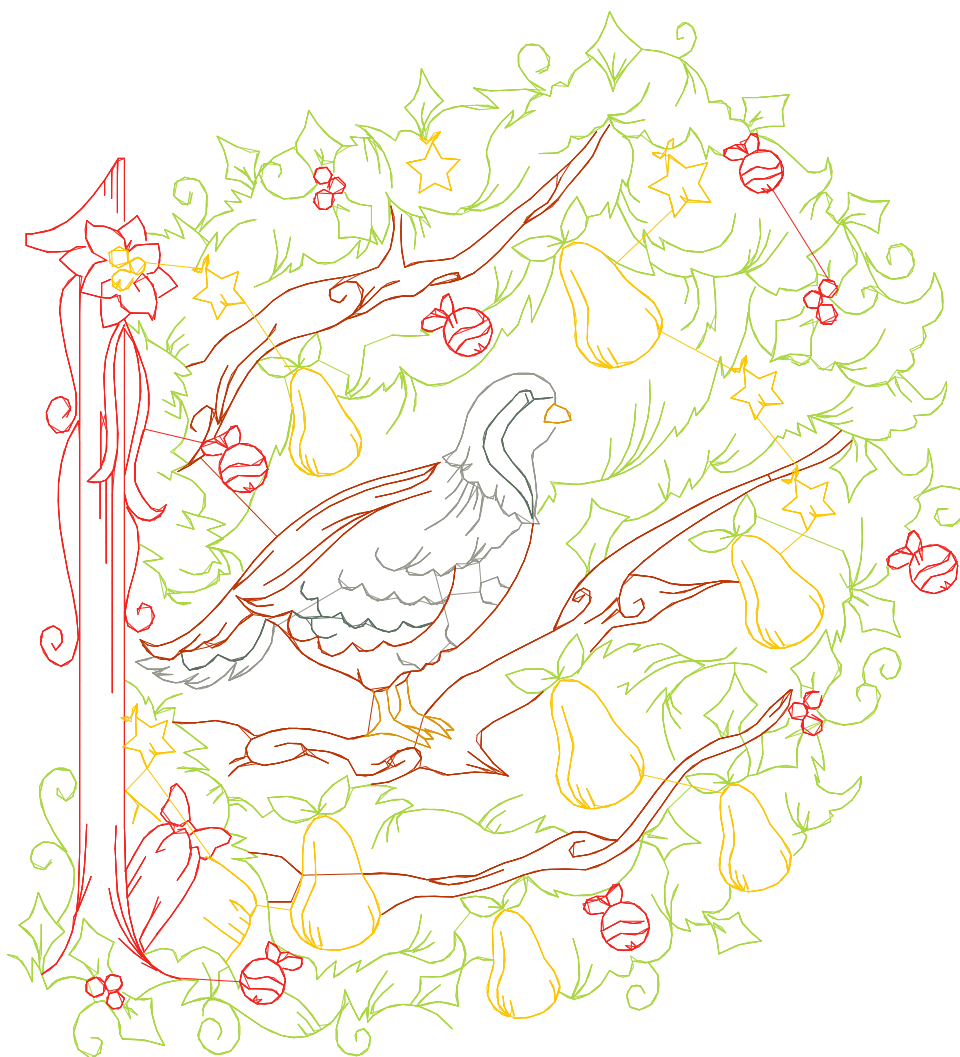


Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1 	3.7% (5.2 ft)	GS Gray	745		4073		2585
2 	2.0% (2.8 ft)	Medium Blue/Green	734		0111		2550
3 	43.6% (60.9 ft)	Fresh Green	444		6133		2279
4 	16.9% (23.6 ft)	Light Orange/Red	024		1312		2581
5 	1.4% (2.0 ft)	Dark Yellow	354		0932		2602
6 	19.0% (26.5 ft)	Scarlet	148		1703		2420
7 	13.3% (18.6 ft)	Sunflower	336		0904		2466

Upper thread 139.6 ft
 Bobbin 46.5 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	21.4% (31.8 ft)	GS Gray	745	4073	2585		
2	0.2% (0.3 ft)	Medium Blue/Green	734	0111	2550		
3	31.0% (46.1 ft)	Fresh Green	444	6133	2279		
4	13.0% (19.4 ft)	Dark Yellow	354	0932	2602		
5	14.8% (22.1 ft)	Scarlet	148	1703	2420		
6	12.7% (18.8 ft)	Sunflower	336	0904	2466		
7	6.8% (10.1 ft)	Ice Blue	512	3820	2300		

Upper thread 148.7 ft
 Bobbin 49.6 ft

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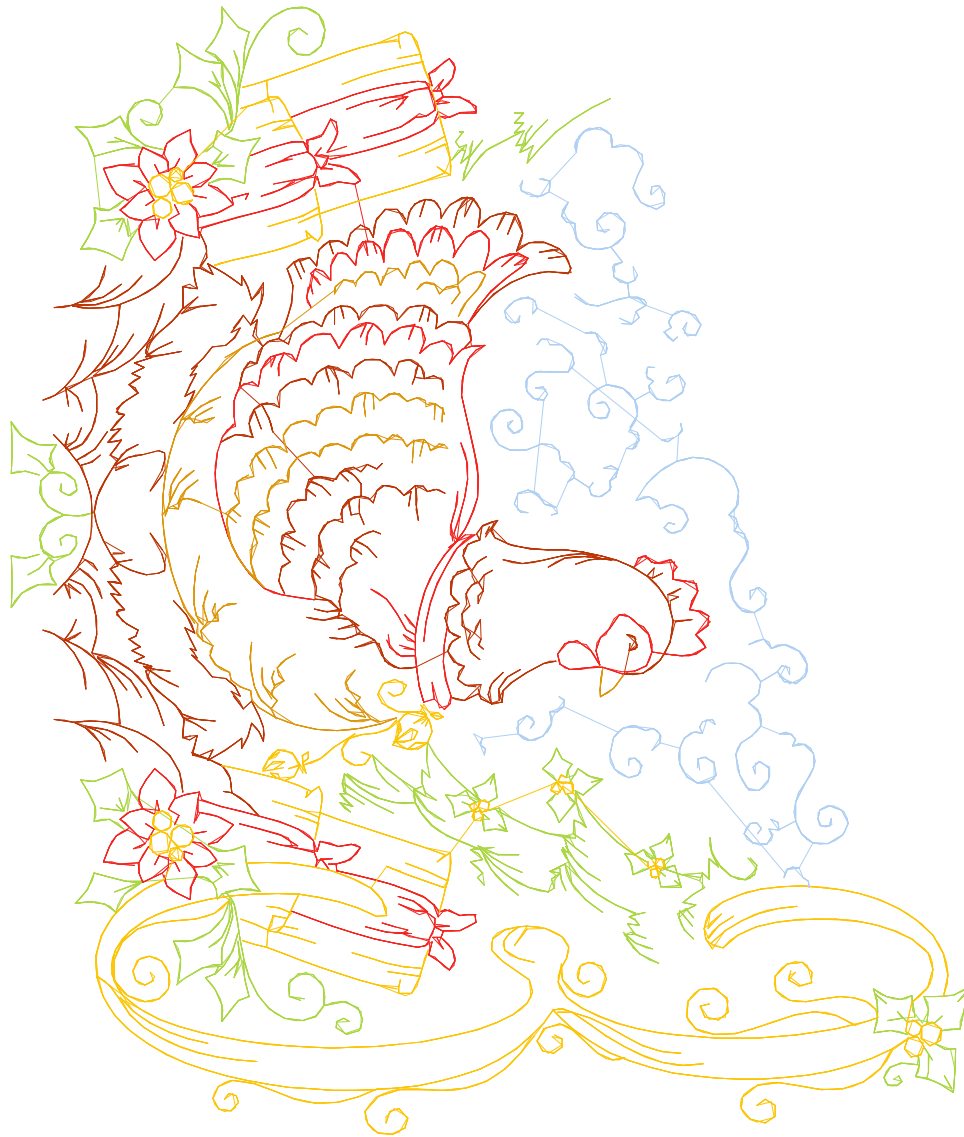


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	20.3% (25.3 ft)	Fresh Green		444		6133		2279
2	21.0% (26.2 ft)	Light Orange/Red		024		1312		2581
3	16.7% (20.8 ft)	Scarlet		148		1703		2420
4	7.5% (9.3 ft)	Dark Yellow		354		0932		2602
5	24.5% (30.4 ft)	Sunflower		336		0904		2466
6	10.0% (12.4 ft)	Ice Blue		512		3820		2300

Upper thread 124.3 ft
 Bobbin 41.4 ft

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Thread Charts




Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	40.6% (67.3 ft)	Fresh Green		444		6133		2279
2	7.2% (12.0 ft)	Light Orange/Red		024		1312		2581
3	28.6% (47.4 ft)	Scarlet		148		1703		2420
4	1.2% (2.0 ft)	Dark Yellow		354		0932		2602
5	15.2% (25.2 ft)	Sunflower		336		0904		2466
6	7.1% (11.8 ft)	Ice Blue		512		3820		2300

Upper thread 165.7 ft
 Bobbin 55.2 ft

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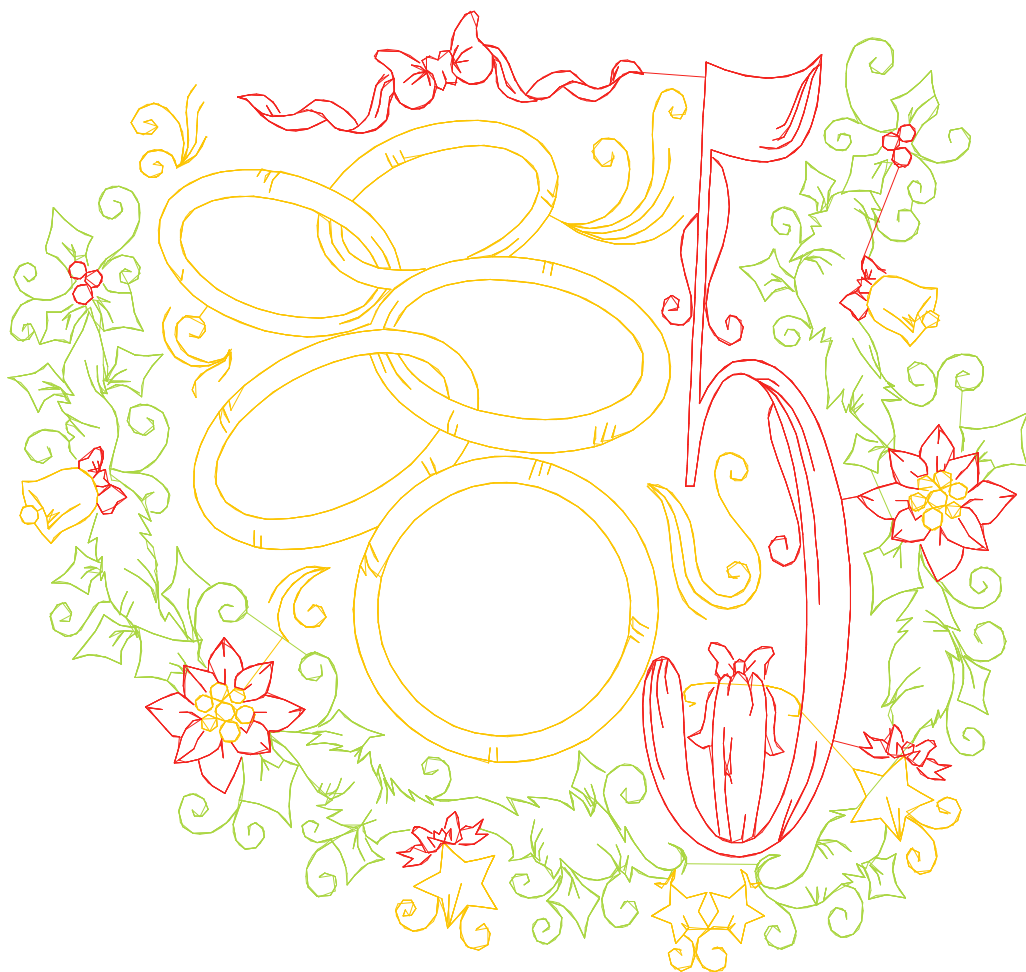


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	36.0% (42.9 ft)	Fresh Green		444		6133		2279
2 	35.6% (42.4 ft)	Sunflower		336		0904		2466
3 	28.4% (33.9 ft)	Scarlet		148		1703		2420

Upper thread 119.2 ft
 Bobbin 39.7 ft

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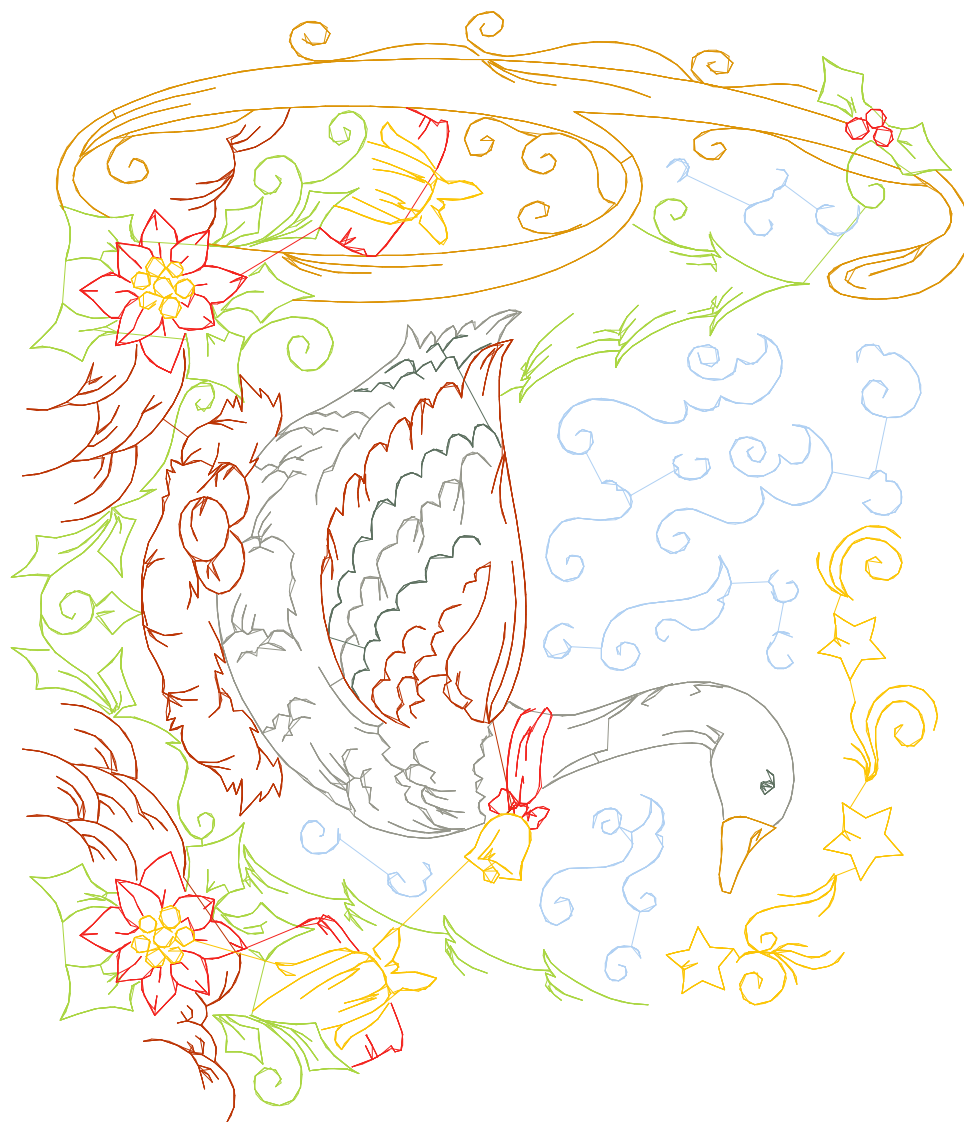


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	10.0% (13.6 ft)	GS Gray	745		4073		2585	
2	3.0% (4.1 ft)	Medium Blue/Green	734		0111		2550	
3	21.9% (29.8 ft)	Fresh Green	444		6133		2279	
4	17.8% (24.1 ft)	Light Orange/Red	024		1312		2581	
5	15.8% (21.4 ft)	Dark Yellow	354		0932		2602	
6	8.4% (11.4 ft)	Scarlet	148		1703		2420	
7	12.9% (17.5 ft)	Sunflower	336		0904		2466	
8	10.2% (13.8 ft)	Ice Blue	512		3820		2300	

Upper thread 135.7 ft
 Bobbin 45.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	15.0% (21.3 ft)	Silver Grey		745		1972		2540
2	8.8% (12.5 ft)	GS Gray		745		4073		2585
3	0.7% (1.0 ft)	Medium Blue/Green		734		0111		2550
4	15.9% (22.6 ft)	Ice Blue		512		3820		2300
5	22.5% (32.0 ft)	Fresh Green		444		6133		2279
6	19.3% (27.4 ft)	Scarlet		148		1703		2420
7	7.1% (10.1 ft)	Light Orange/Red		024		1312		2581
8	10.6% (15.0 ft)	Sunflower		336		0904		2466

Upper thread 142.0 ft
 Bobbin 47.3 ft

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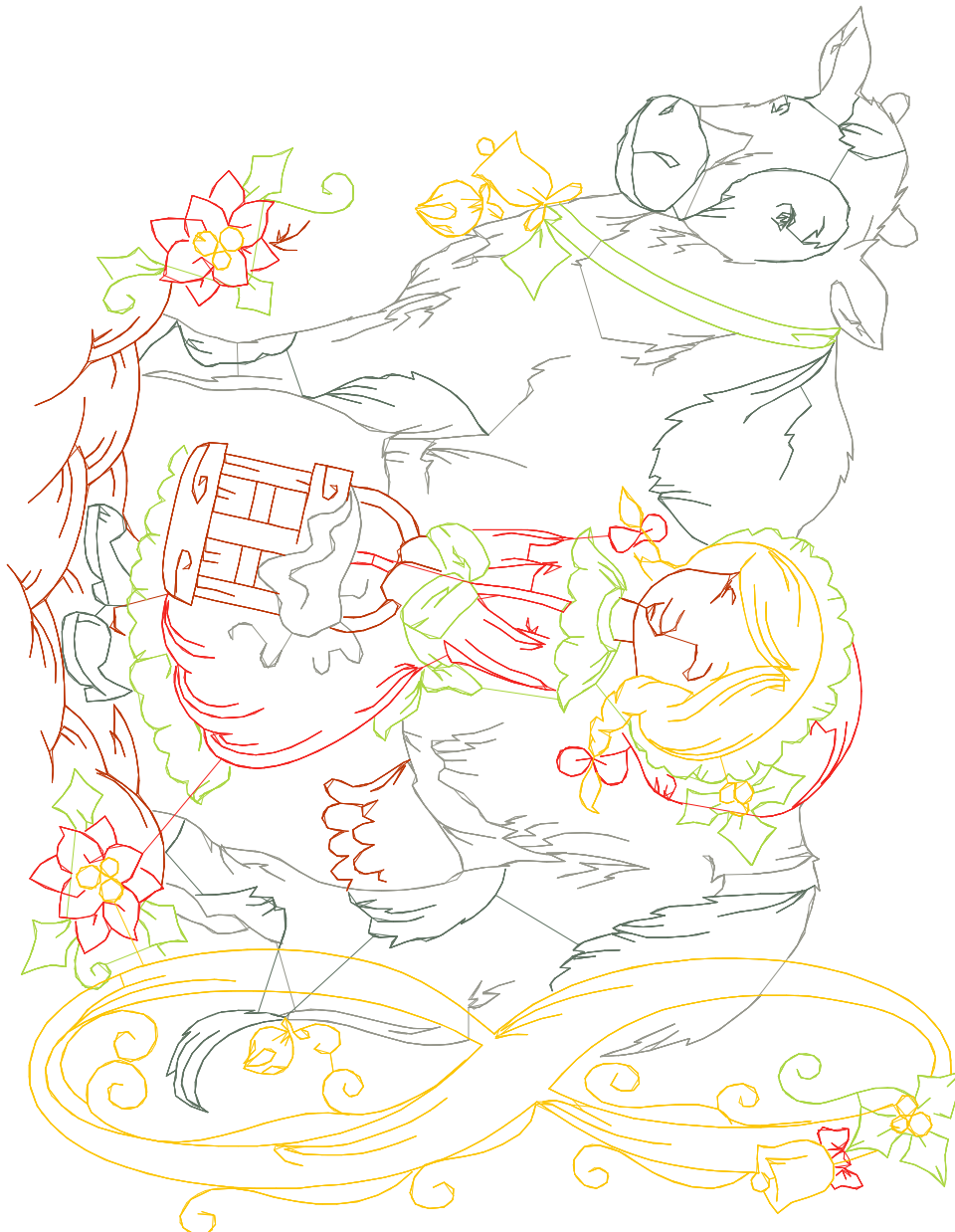


Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	20.9% (29.8 ft)	GS Gray		745		4073		2585
2	13.2% (18.9 ft)	Medium Blue/Green		734		0111		2550
3	12.5% (17.9 ft)	Light Orange/Red		024		1312		2581
4	15.9% (22.7 ft)	Fresh Green		444		6133		2279
5	11.7% (16.7 ft)	Scarlet		148		1703		2420
6	25.7% (36.7 ft)	Sunflower		336		0904		2466

Upper thread 142.7 ft
Bobbin 47.6 ft

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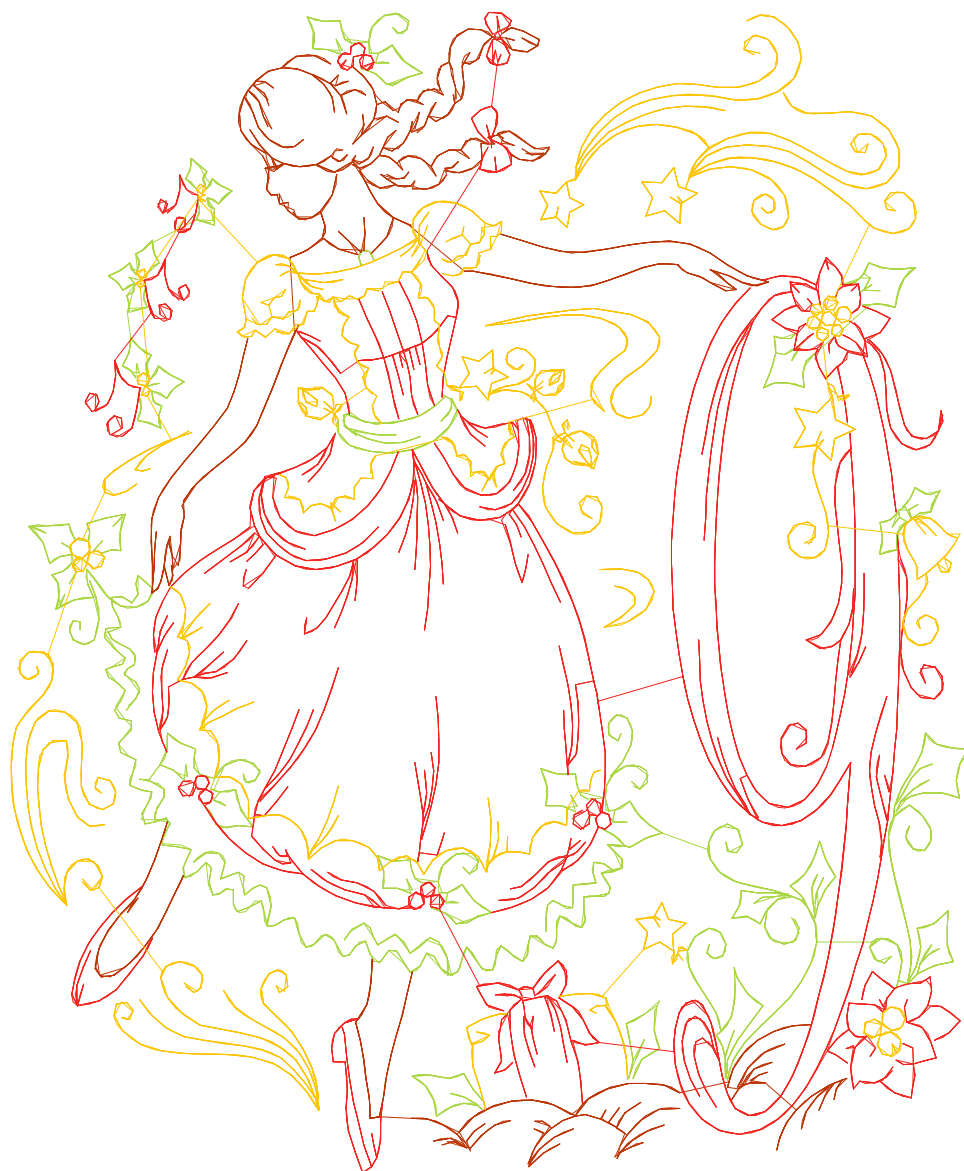


Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	20.7% (30.1 ft)	Fresh Green		444		6133		2279
2 	13.6% (19.7 ft)	Light Orange/Red		024		1312		2581
3 	36.7% (53.4 ft)	Scarlet		148		1703		2420
4 	29.0% (42.1 ft)	Sunflower		336		0904		2466

Upper thread 145.3 ft
 Bobbin 48.4 ft

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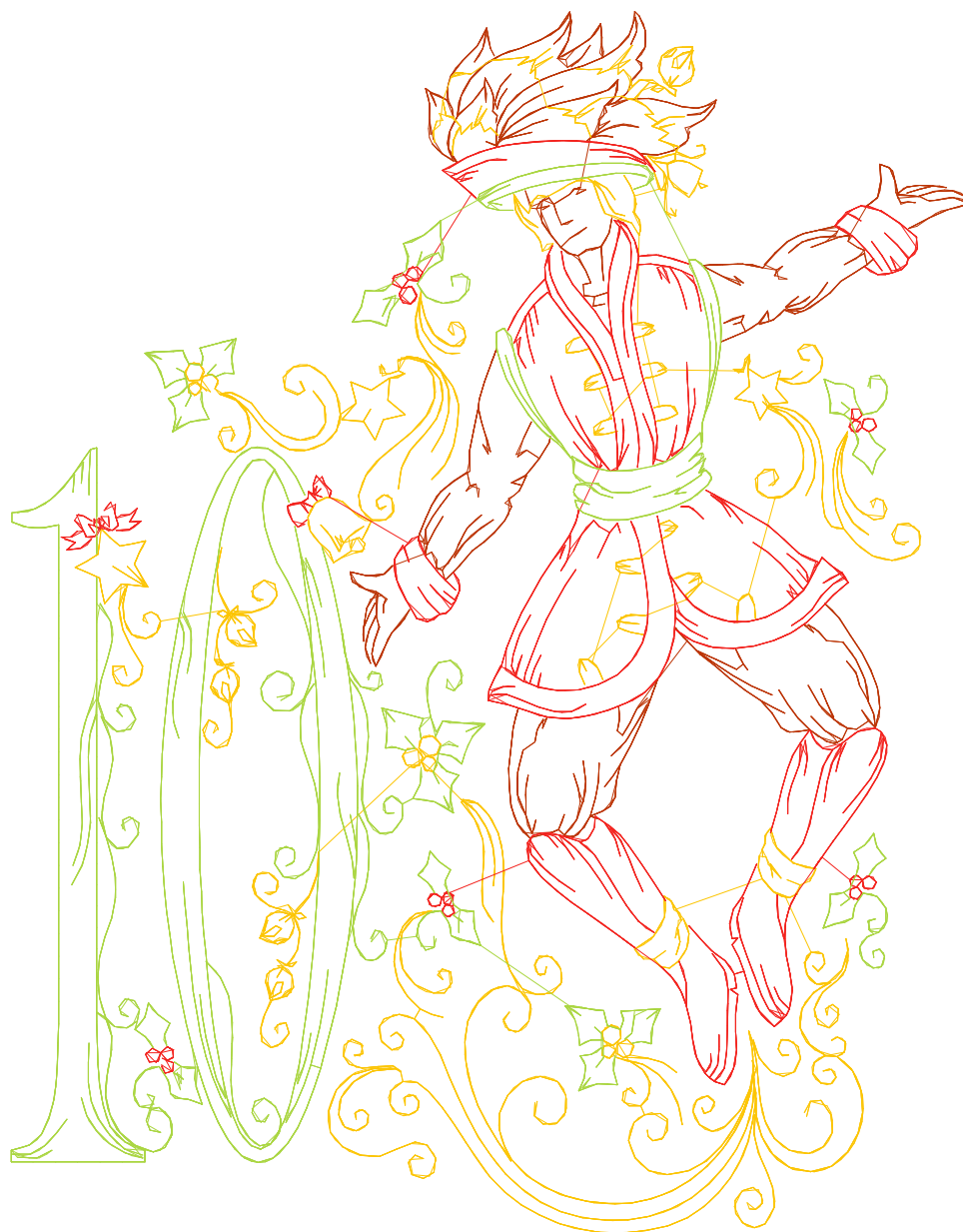


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	14.3% (21.1 ft)	Light Orange/Red		024		1312		2581
2 	32.9% (48.5 ft)	Sunflower		336		0904		2466
3 	21.9% (32.4 ft)	Scarlet		148		1703		2420
4 	30.9% (45.5 ft)	Fresh Green		444		6133		2279

Upper thread 147.6 ft
 Bobbin 49.2 ft

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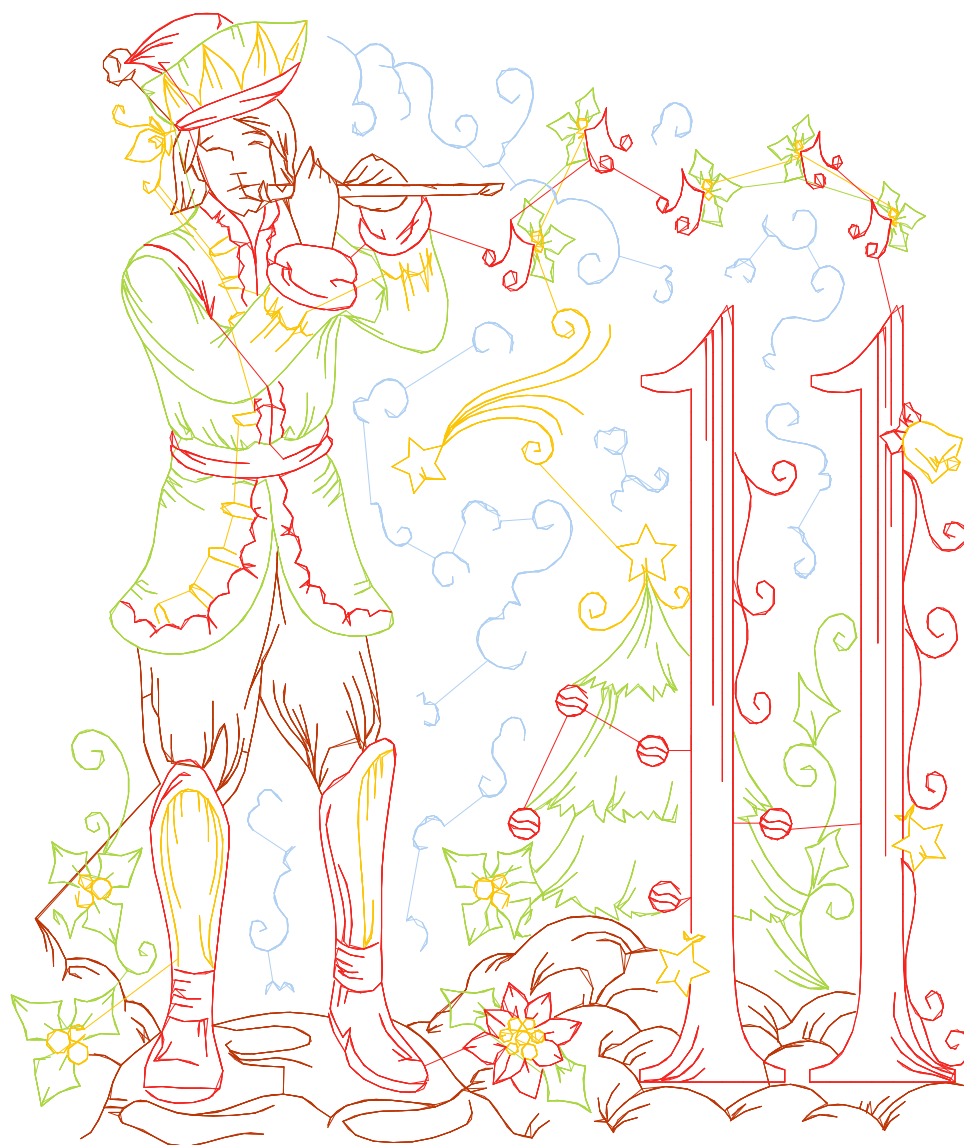


Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	18.4% (28.7 ft)	Light Orange/Red	024		1312		2581
2	23.5% (36.7 ft)	Fresh Green	444		6133		2279
3	15.3% (23.9 ft)	Sunflower	336		0904		2466
4	33.5% (52.2 ft)	Scarlet	148		1703		2420
5	9.2% (14.4 ft)	Ice Blue	512		3820		2300

Upper thread 155.9 ft
 Bobbin 52.0 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	19.5% (29.9 ft)	Fresh Green	444		6133		2279
2	30.6% (47.1 ft)	Light Orange/Red	024		1312		2581
3	16.1% (24.7 ft)	Sunflower	336		0904		2466
4	24.8% (38.1 ft)	Scarlet	148		1703		2420
5	1.0% (1.5 ft)	GS Gray	745		4073		2585
6	8.1% (12.5 ft)	Ice Blue	512		3820		2300

Upper thread 153.8 ft
 Bobbin 51.3 ft

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