

Thread Charts








Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	3.8% (6.2 ft)	GS Gray	745		4073		2585
2	2.0% (3.3 ft)	Medium Blue/Green	734		0111		2550
3	43.7% (72.6 ft)	Fresh Green	444		6133		2279
4	16.9% (28.2 ft)	Light Orange/Red	024		1312		2581
5	1.4% (2.4 ft)	Dark Yellow	354		0932		2602
6	19.0% (31.6 ft)	Scarlet	148		1703		2420
7	13.2% (22.0 ft)	Sunflower	336		0904		2466

Upper thread 166.2 ft
Bobbin 55.4 ft

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Thread Charts








Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	3.8% (7.8 ft)	GS Gray	745		4073		2585
2 	2.0% (4.0 ft)	Medium Blue/Green	734		0111		2550
3 	43.8% (89.3 ft)	Fresh Green	444		6133		2279
4 	16.9% (34.4 ft)	Light Orange/Red	024		1312		2581
5 	1.4% (2.9 ft)	Dark Yellow	354		0932		2602
6 	19.0% (38.8 ft)	Scarlet	148		1703		2420
7 	13.2% (26.9 ft)	Sunflower	336		0904		2466

Upper thread 204.0 ft
 Bobbin 68.0 ft

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Thread Charts








Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	21.4% (40.3 ft)	GS Gray	745		4073		2585
2 	0.3% (0.5 ft)	Medium Blue/Green	734		0111		2550
3 	31.0% (58.4 ft)	Fresh Green	444		6133		2279
4 	13.0% (24.4 ft)	Dark Yellow	354		0932		2602
5 	14.9% (28.0 ft)	Scarlet	148		1703		2420
6 	12.6% (23.6 ft)	Sunflower	336		0904		2466
7 	6.9% (12.9 ft)	Ice Blue	512		3820		2300

Upper thread 188.1 ft
 Bobbin 62.7 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	21.5% (36.2 ft)	GS Gray	745		4073		2585
2 	0.3% (0.4 ft)	Medium Blue/Green	734		0111		2550
3 	31.0% (52.1 ft)	Fresh Green	444		6133		2279
4 	13.0% (21.9 ft)	Dark Yellow	354		0932		2602
5 	14.8% (25.0 ft)	Scarlet	148		1703		2420
6 	12.6% (21.3 ft)	Sunflower	336		0904		2466
7 	6.8% (11.5 ft)	Ice Blue	512		3820		2300

Upper thread 168.4 ft

Bobbin 56.1 ft

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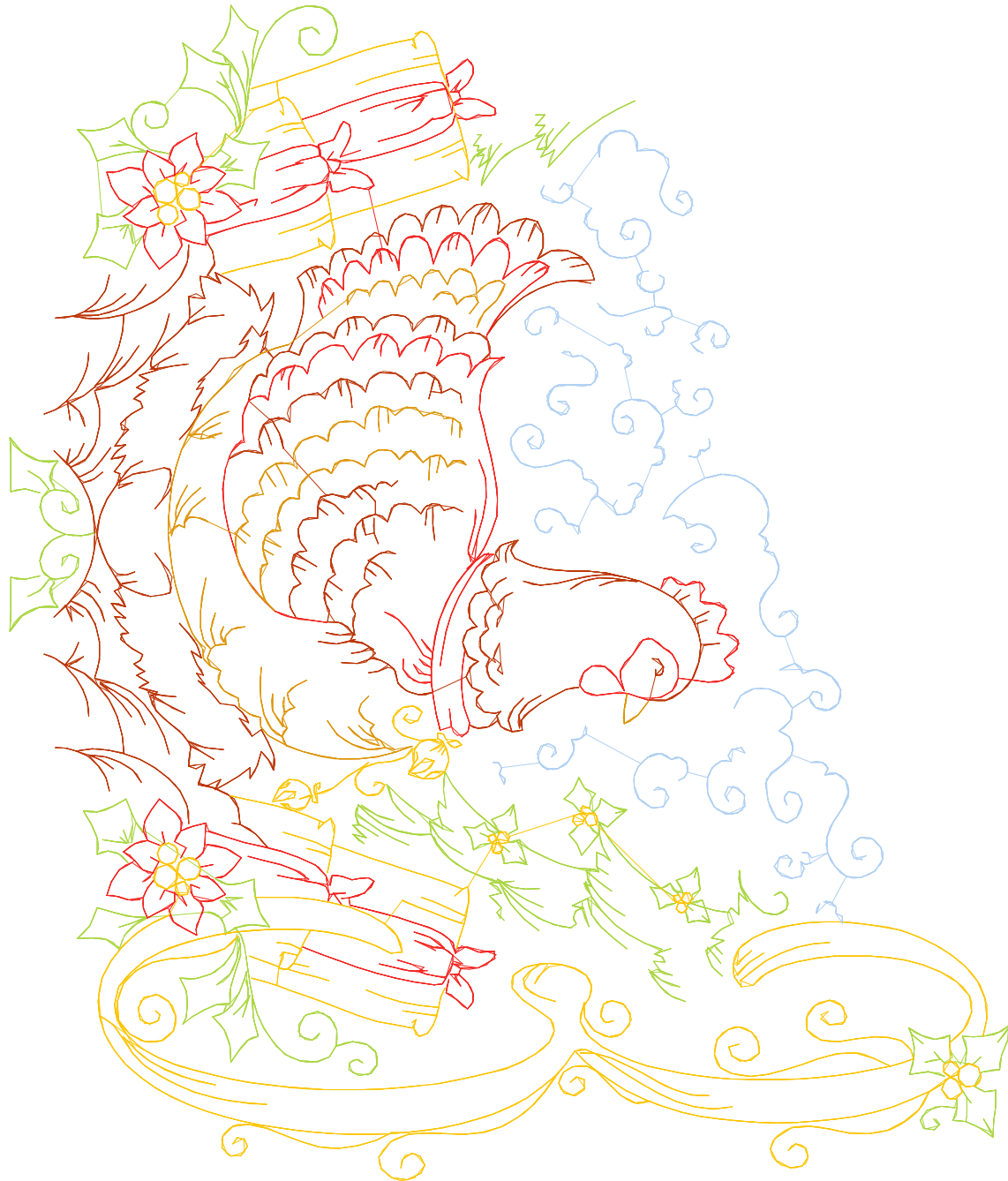


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	20.3% (30.1 ft)	Fresh Green		444		6133		2279
2	21.0% (31.2 ft)	Light Orange/Red		024		1312		2581
3	16.7% (24.7 ft)	Scarlet		148		1703		2420
4	7.5% (11.1 ft)	Dark Yellow		354		0932		2602
5	24.5% (36.3 ft)	Sunflower		336		0904		2466
6	10.0% (14.8 ft)	Ice Blue		512		3820		2300

Upper thread 148.2 ft
 Bobbin 49.4 ft

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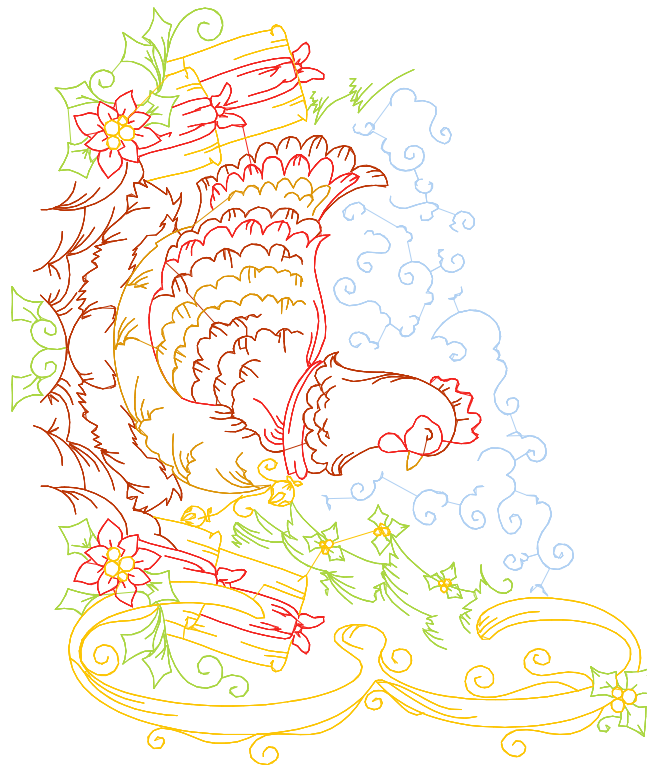


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	20.4% (34.4 ft)	Fresh Green		444		6133		2279
2	21.1% (35.5 ft)	Light Orange/Red		024		1312		2581
3	16.7% (28.1 ft)	Scarlet		148		1703		2420
4	7.5% (12.6 ft)	Dark Yellow		354		0932		2602
5	24.4% (41.1 ft)	Sunflower		336		0904		2466
6	10.0% (17.0 ft)	Ice Blue		512		3820		2300

Upper thread 168.7 ft
 Bobbin 56.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	40.5% (83.0 ft)	Fresh Green		444		6133		2279
2	7.2% (14.8 ft)	Light Orange/Red		024		1312		2581
3	28.6% (58.6 ft)	Scarlet		148		1703		2420
4	1.2% (2.5 ft)	Dark Yellow		354		0932		2602
5	15.2% (31.2 ft)	Sunflower		336		0904		2466
6	7.2% (14.7 ft)	Ice Blue		512		3820		2300

Upper thread 204.7 ft
 Bobbin 68.2 ft

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Thread Charts




Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	40.6% (76.0 ft)	Fresh Green	444		6133		2279	
2	7.3% (13.6 ft)	Light Orange/Red	024		1312		2581	
3	28.6% (53.6 ft)	Scarlet	148		1703		2420	
4	1.2% (2.3 ft)	Dark Yellow	354		0932		2602	
5	15.2% (28.4 ft)	Sunflower	336		0904		2466	
6	7.2% (13.4 ft)	Ice Blue	512		3820		2300	

Upper thread 187.2 ft
 Bobbin 62.4 ft

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Thread Charts




Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	36.0% (51.0 ft)	Fresh Green		444		6133		2279
2 	35.5% (50.2 ft)	Sunflower		336		0904		2466
3 	28.5% (40.3 ft)	Scarlet		148		1703		2420

Upper thread 141.5 ft
 Bobbin 47.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	36.2% (64.5 ft)	Fresh Green		444		6133		2279
2 	35.5% (63.2 ft)	Sunflower		336		0904		2466
3 	28.4% (50.5 ft)	Scarlet		148		1703		2420

Upper thread 178.2 ft
 Bobbin 59.4 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	10.0% (16.1 ft)	GS Gray	745		4073		2585	
2	3.0% (4.8 ft)	Medium Blue/Green	734		0111		2550	
3	22.0% (35.4 ft)	Fresh Green	444		6133		2279	
4	17.7% (28.5 ft)	Light Orange/Red	024		1312		2581	
5	15.7% (25.3 ft)	Dark Yellow	354		0932		2602	
6	8.4% (13.6 ft)	Scarlet	148		1703		2420	
7	12.9% (20.8 ft)	Sunflower	336		0904		2466	
8	10.2% (16.4 ft)	Ice Blue	512		3820		2300	

Upper thread 161.0 ft
 Bobbin 53.7 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	10.0% (18.6 ft)	GS Gray		745		4073		2585
2	3.0% (5.6 ft)	Medium Blue/Green		734		0111		2550
3	22.0% (40.9 ft)	Fresh Green		444		6133		2279
4	17.7% (32.9 ft)	Light Orange/Red		024		1312		2581
5	15.7% (29.2 ft)	Dark Yellow		354		0932		2602
6	8.4% (15.6 ft)	Scarlet		148		1703		2420
7	12.9% (24.0 ft)	Sunflower		336		0904		2466
8	10.2% (19.0 ft)	Ice Blue		512		3820		2300

Upper thread 185.8 ft
 Bobbin 61.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	15.2% (25.7 ft)	Silver Grey	745		1972		2540
2	8.8% (14.9 ft)	GS Gray	745		4073		2585
3	0.7% (1.2 ft)	Medium Blue/Green	734		0111		2550
4	15.9% (26.8 ft)	Ice Blue	512		3820		2300
5	22.5% (38.0 ft)	Fresh Green	444		6133		2279
6	19.3% (32.6 ft)	Scarlet	148		1703		2420
7	7.0% (11.9 ft)	Light Orange/Red	024		1312		2581
8	10.6% (18.0 ft)	Sunflower	336		0904		2466

Upper thread 169.0 ft
 Bobbin 56.3 ft

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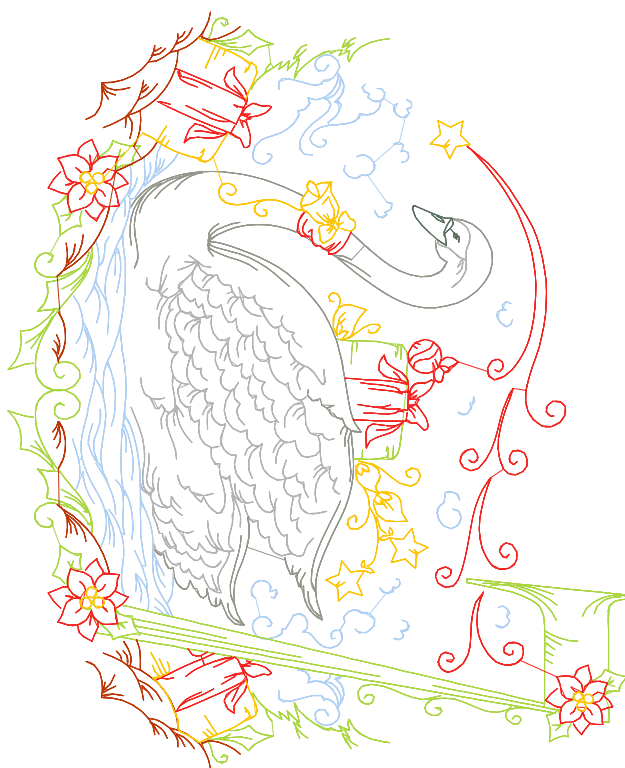


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	15.3% (28.3 ft)	Silver Grey		745		1972		2540
2	8.8% (16.2 ft)	GS Gray		745		4073		2585
3	0.7% (1.3 ft)	Medium Blue/Green		734		0111		2550
4	15.8% (29.3 ft)	Ice Blue		512		3820		2300
5	22.4% (41.6 ft)	Fresh Green		444		6133		2279
6	19.3% (35.8 ft)	Scarlet		148		1703		2420
7	7.1% (13.1 ft)	Light Orange/Red		024		1312		2581
8	10.6% (19.7 ft)	Sunflower		336		0904		2466

Upper thread 185.2 ft
 Bobbin 61.7 ft

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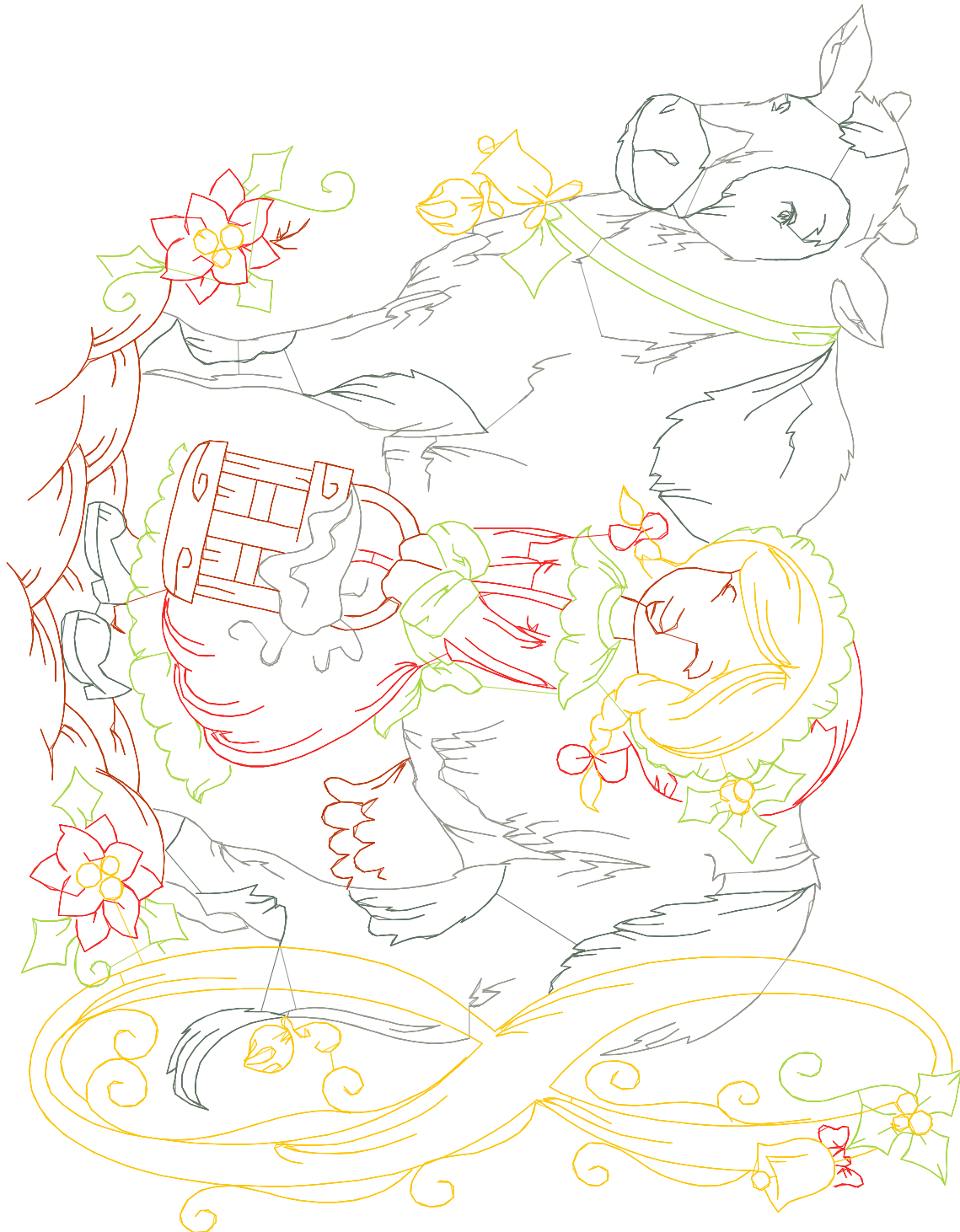


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	21.0% (35.6 ft)	GS Gray		745		4073		2585
2	13.2% (22.4 ft)	Medium Blue/Green		734		0111		2550
3	12.6% (21.3 ft)	Light Orange/Red		024		1312		2581
4	15.9% (27.0 ft)	Fresh Green		444		6133		2279
5	11.6% (19.7 ft)	Scarlet		148		1703		2420
6	25.7% (43.5 ft)	Sunflower		336		0904		2466

Upper thread 169.5 ft
 Bobbin 56.5 ft

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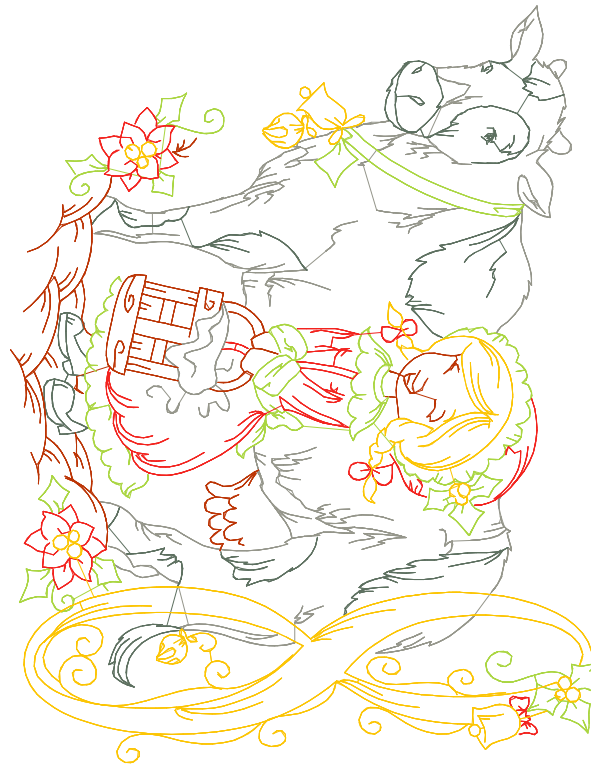


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	21.0% (37.0 ft)	GS Gray		745		4073		2585
2	13.2% (23.2 ft)	Medium Blue/Green		734		0111		2550
3	12.5% (22.0 ft)	Light Orange/Red		024		1312		2581
4	15.9% (28.1 ft)	Fresh Green		444		6133		2279
5	11.6% (20.4 ft)	Scarlet		148		1703		2420
6	25.7% (45.2 ft)	Sunflower		336		0904		2466

Upper thread 175.9 ft
 Bobbin 58.6 ft

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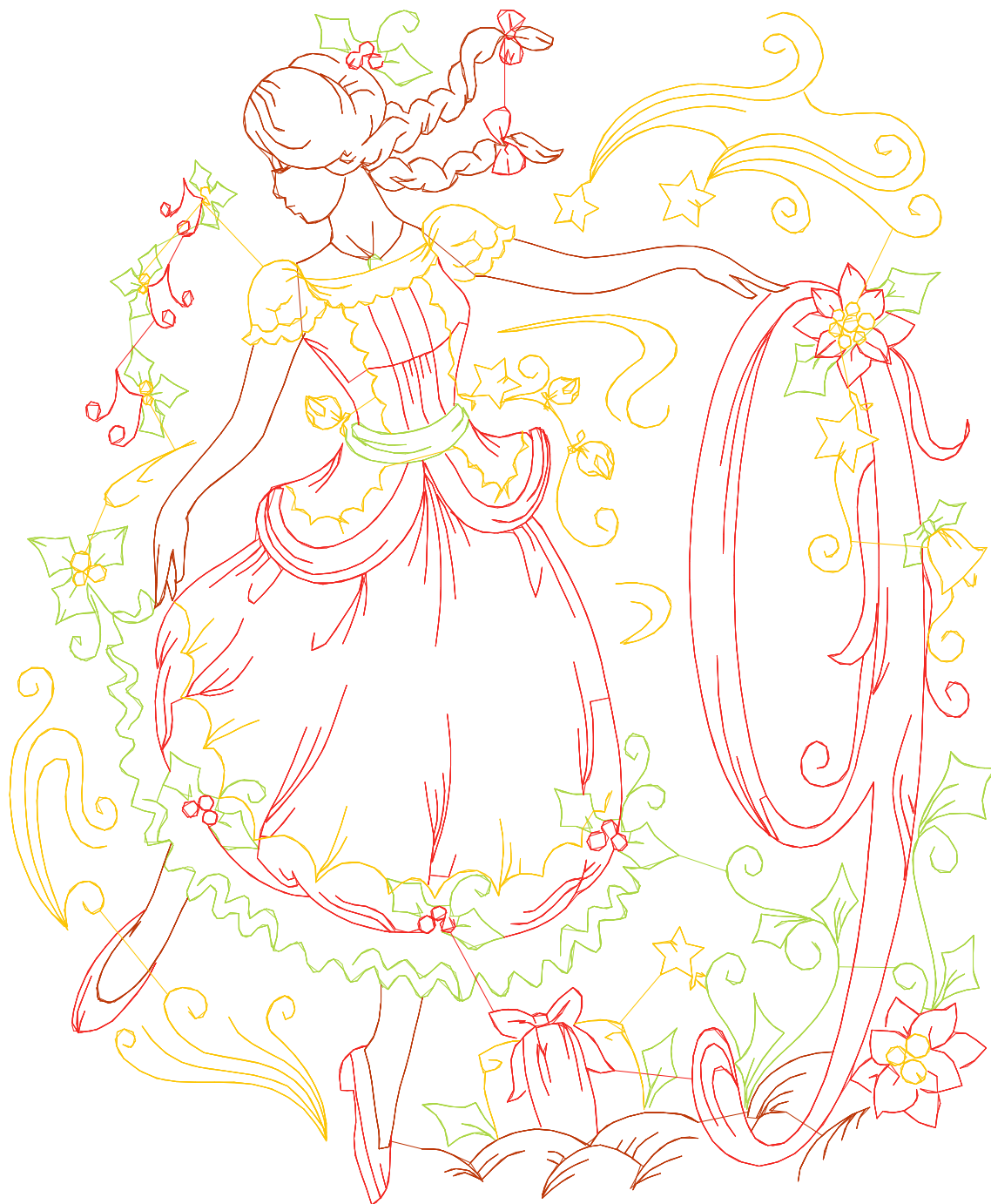


Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	20.7% (35.6 ft)	Fresh Green		444		6133		2279
2	13.6% (23.4 ft)	Light Orange/Red		024		1312		2581
3	36.6% (63.2 ft)	Scarlet		148		1703		2420
4	29.1% (50.1 ft)	Sunflower		336		0904		2466

Upper thread 172.4 ft
 Bobbin 57.5 ft

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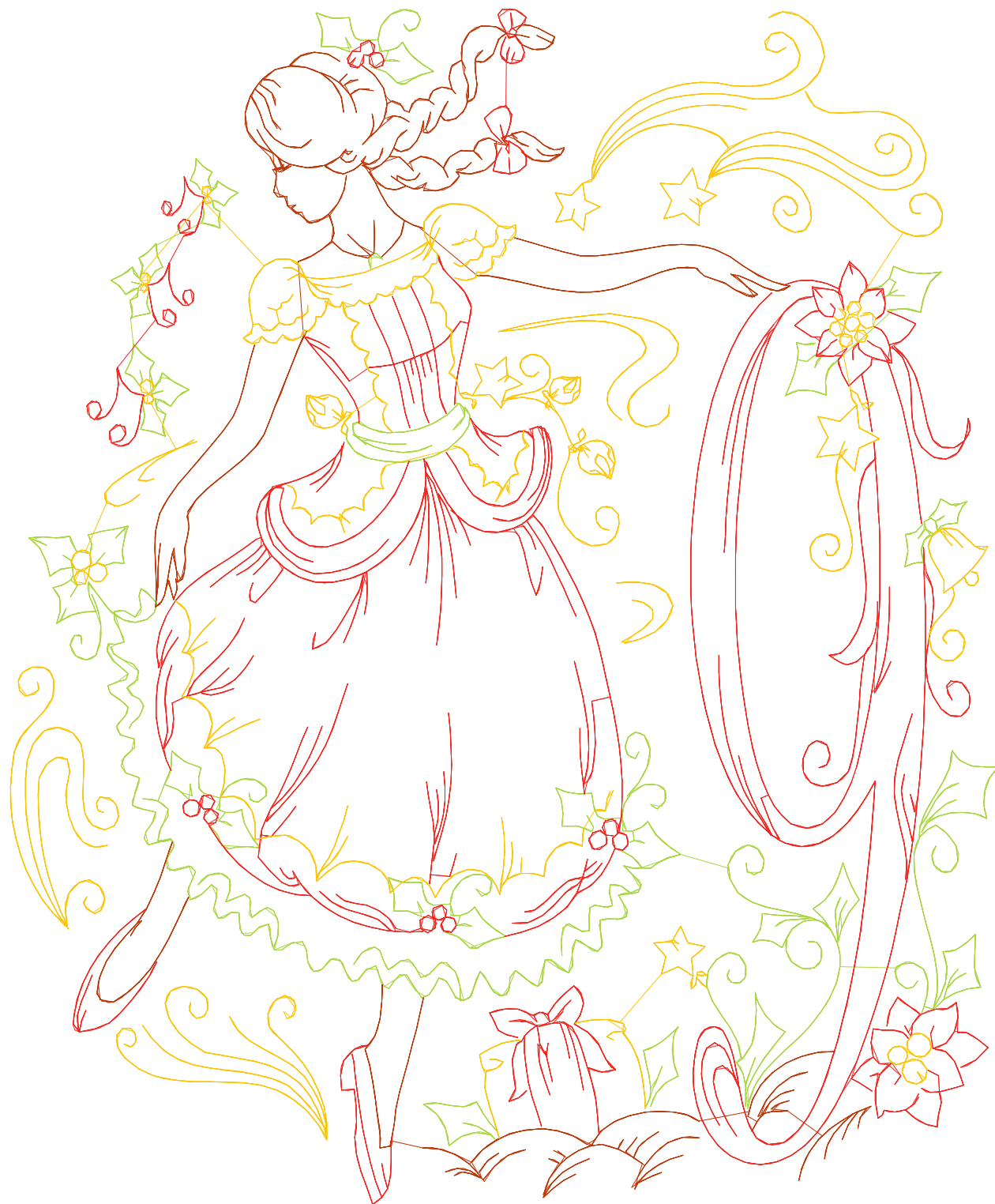


Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	20.8% (39.6 ft)	Fresh Green		444		6133		2279
2 	13.6% (25.9 ft)	Light Orange/Red		024		1312		2581
3 	36.6% (69.9 ft)	Scarlet		148		1703		2420
4 	29.1% (55.5 ft)	Sunflower		336		0904		2466

Upper thread 190.9 ft
 Bobbin 63.6 ft

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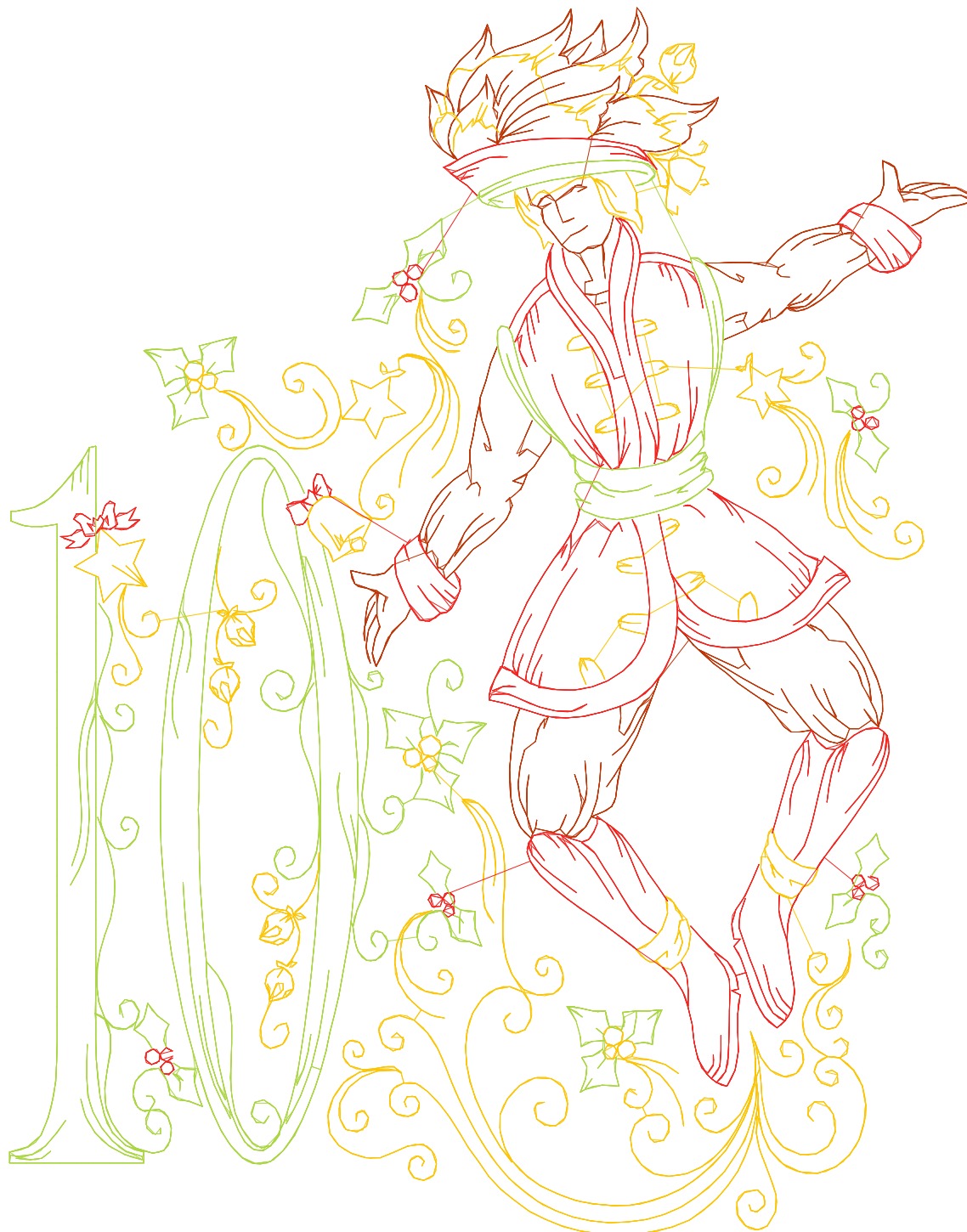


Thread Charts





Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	14.3% (25.1 ft)	Light Orange/Red	024		1312		2581
2 	33.1% (58.0 ft)	Sunflower	336		0904		2466
3 	21.8% (38.3 ft)	Scarlet	148		1703		2420
4 	30.8% (54.1 ft)	Fresh Green	444		6133		2279

Upper thread 175.5 ft
 Bobbin 58.5 ft

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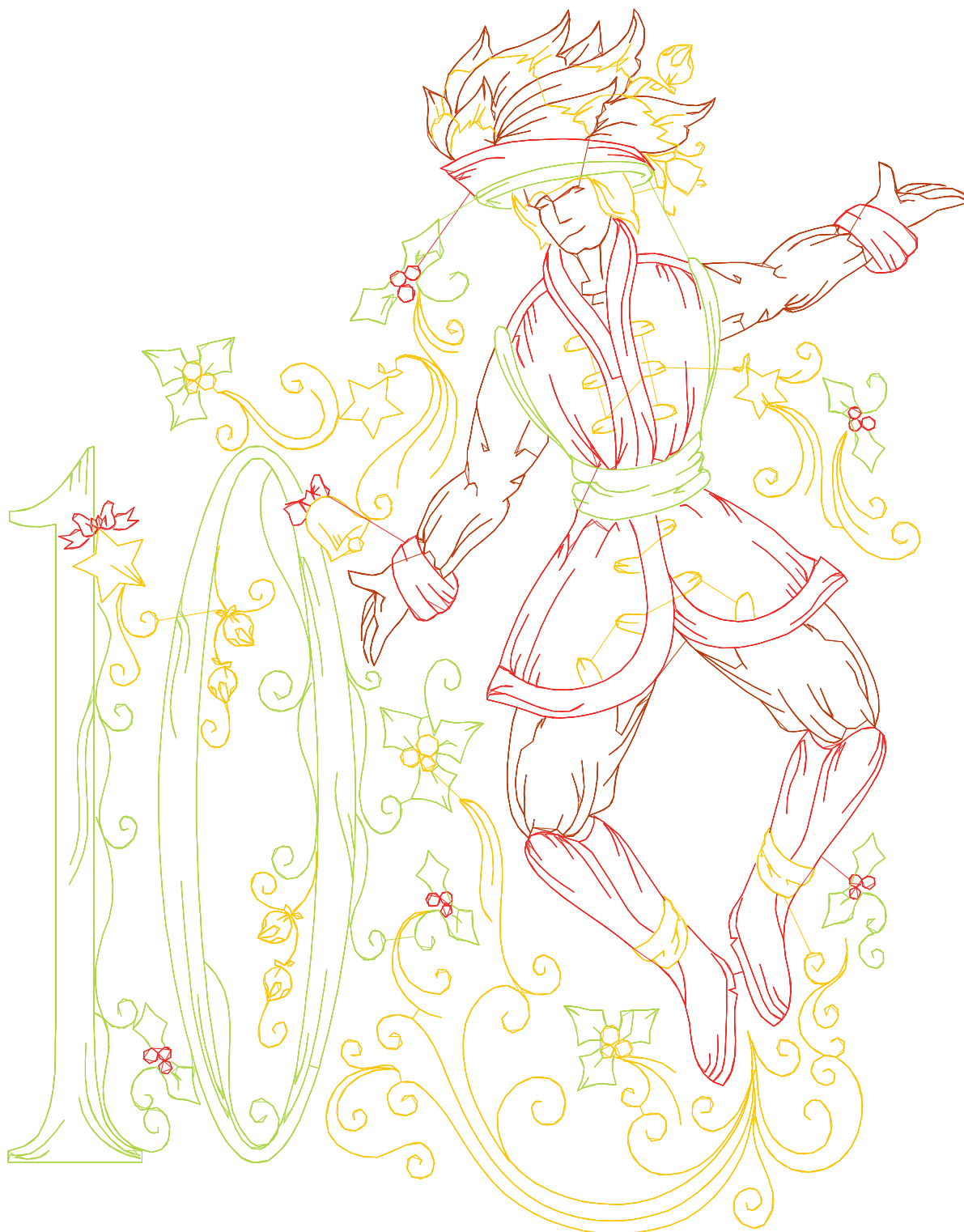


Thread Charts






Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	14.3% (26.3 ft)	Light Orange/Red	024		1312		2581
2 	33.0% (60.7 ft)	Sunflower	336		0904		2466
3 	21.9% (40.3 ft)	Scarlet	148		1703		2420
4 	30.8% (56.6 ft)	Fresh Green	444		6133		2279

Upper thread 183.9 ft
 Bobbin 61.3 ft

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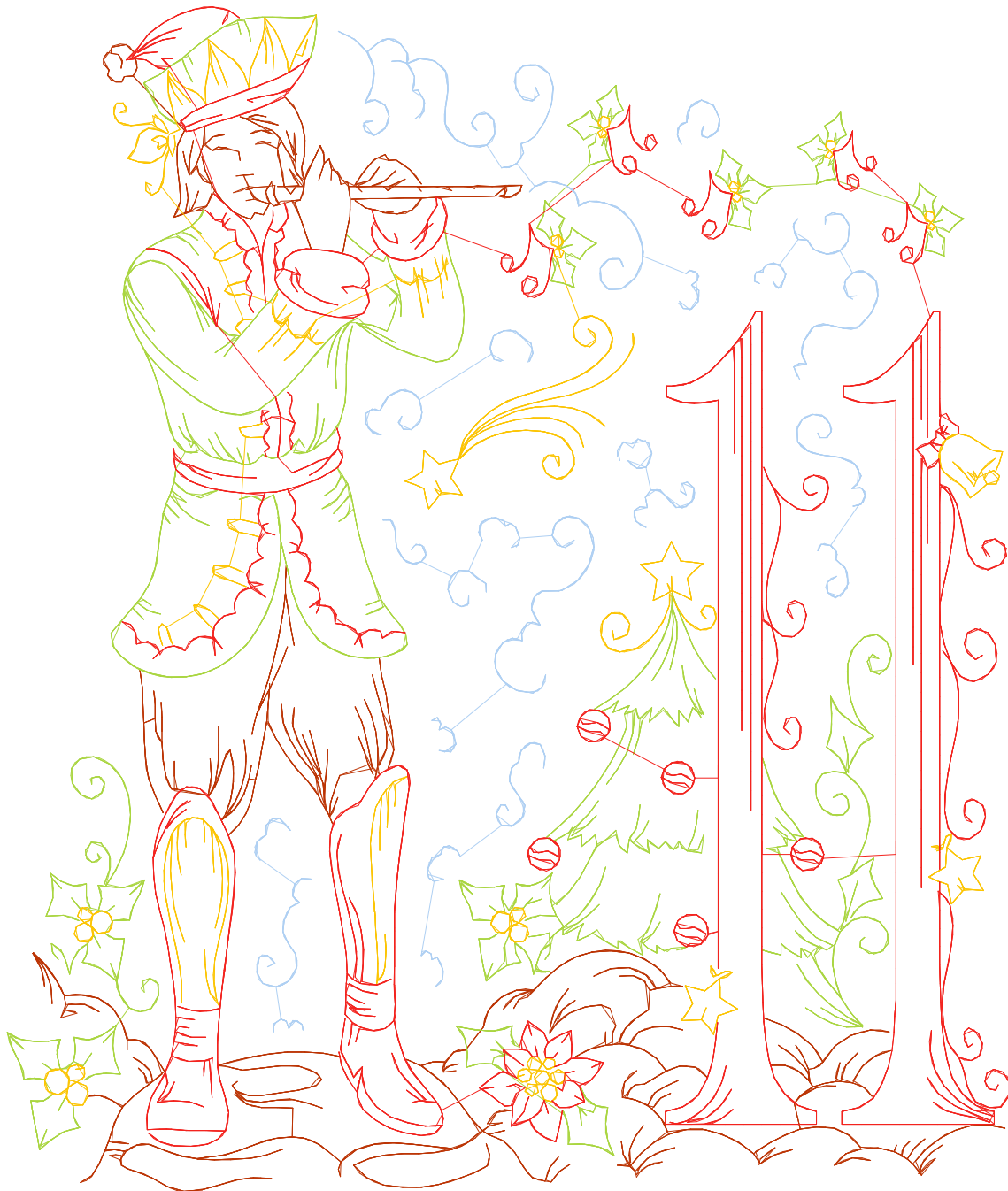


Thread Charts






Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	18.5% (34.2 ft)	Light Orange/Red	024		1312		2581
2 	23.5% (43.5 ft)	Fresh Green	444		6133		2279
3 	15.3% (28.4 ft)	Sunflower	336		0904		2466
4 	33.5% (62.2 ft)	Scarlet	148		1703		2420
5 	9.2% (17.1 ft)	Ice Blue	512		3820		2300

Upper thread 185.4 ft
 Bobbin 61.8 ft

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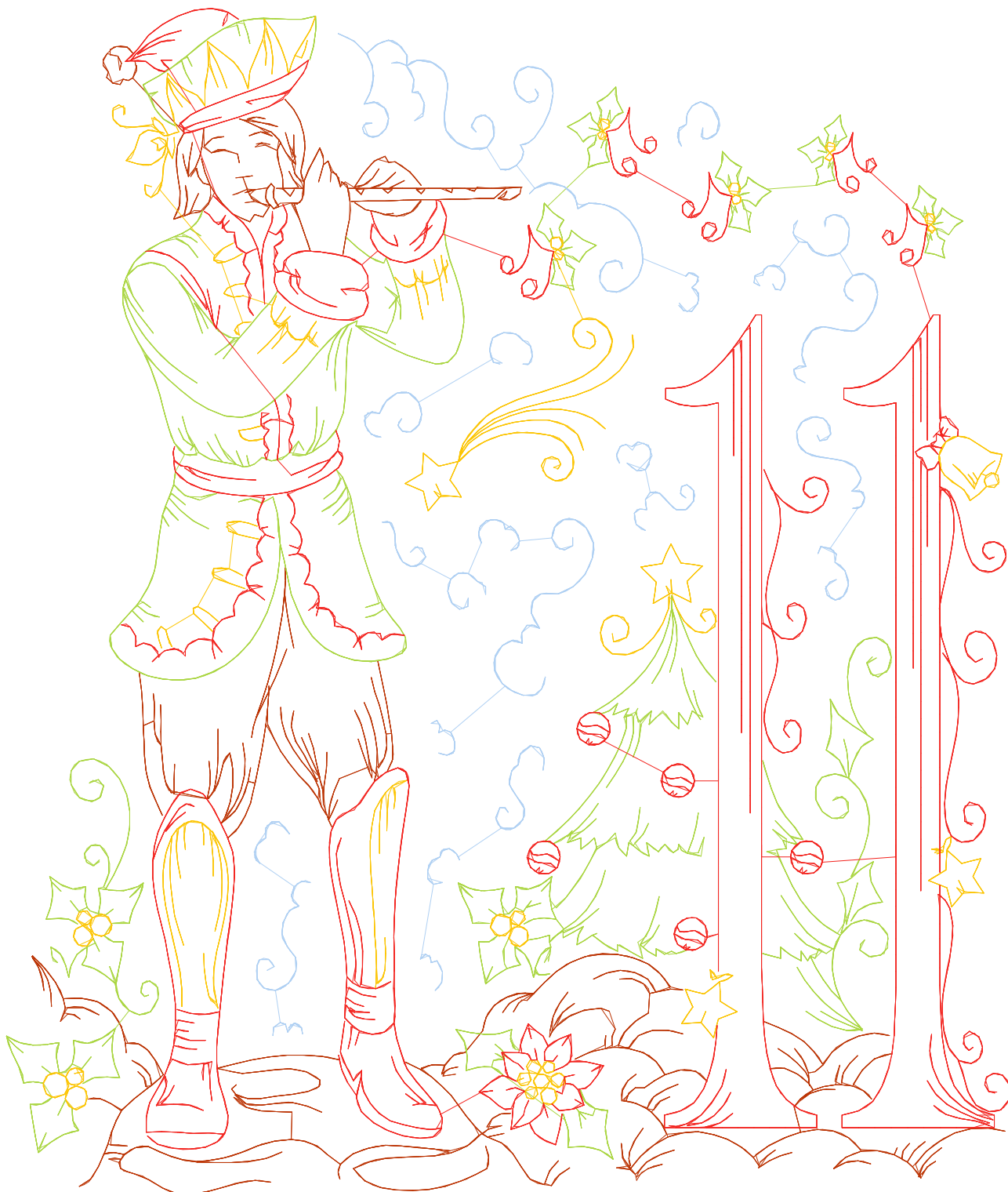


Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	18.5% (38.9 ft)	Light Orange/Red	024		1312		2581
2 	23.4% (49.3 ft)	Fresh Green	444		6133		2279
3 	15.2% (32.0 ft)	Sunflower	336		0904		2466
4 	33.6% (70.5 ft)	Scarlet	148		1703		2420
5 	9.3% (19.4 ft)	Ice Blue	512		3820		2300

Upper thread 210.1 ft
 Bobbin 70.0 ft

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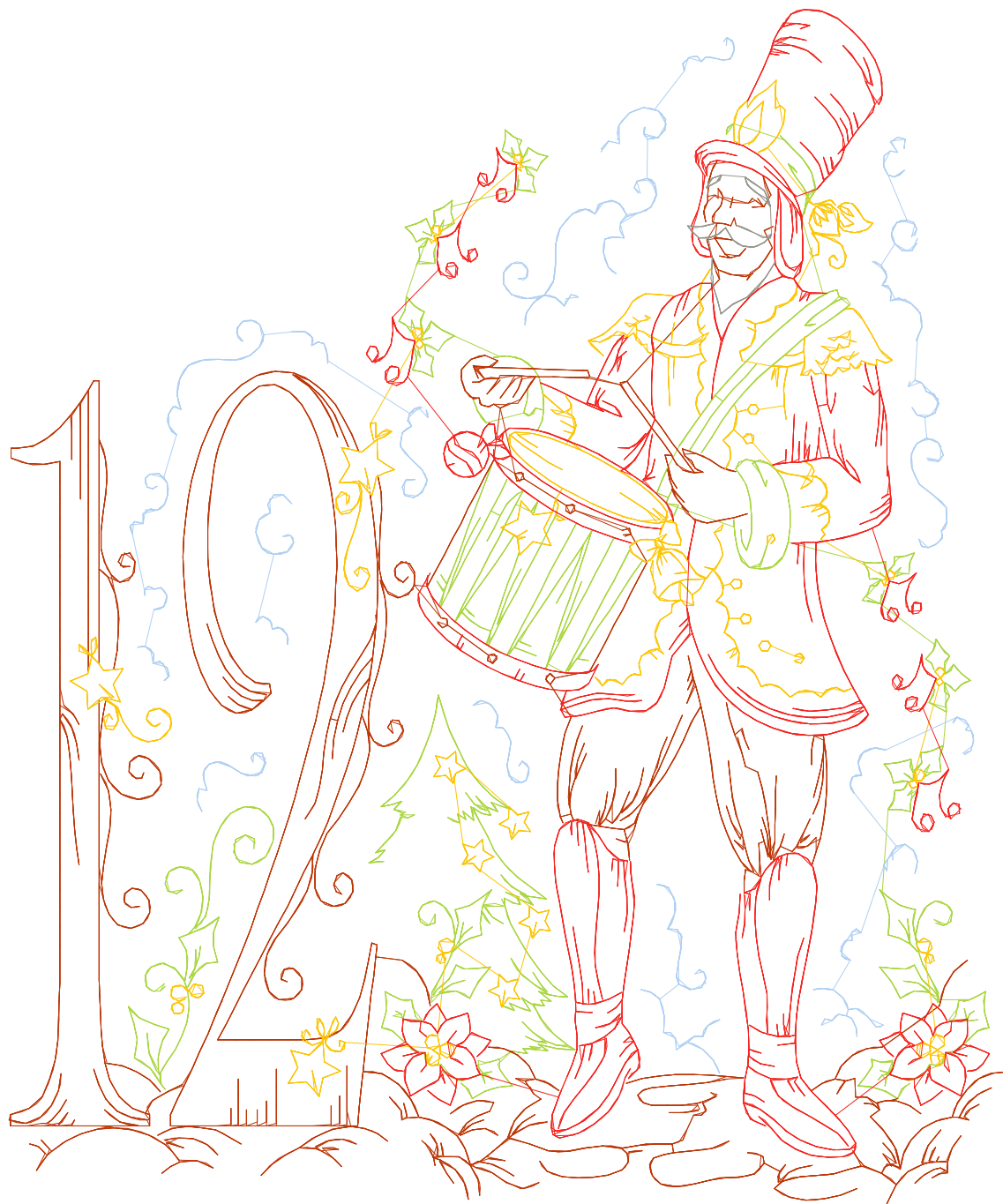


Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	19.5% (35.6 ft)	Fresh Green	444		6133		2279	
2	30.6% (56.0 ft)	Light Orange/Red	024		1312		2581	
3	16.1% (29.5 ft)	Sunflower	336		0904		2466	
4	24.7% (45.1 ft)	Scarlet	148		1703		2420	
5	0.9% (1.7 ft)	GS Gray	745		4073		2585	
6	8.0% (14.7 ft)	Ice Blue	512		3820		2300	

Upper thread 182.6 ft
Bobbin 60.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	19.5% (39.8 ft)	Fresh Green		444		6133		2279
2 	30.6% (62.6 ft)	Light Orange/Red		024		1312		2581
3 	16.2% (33.1 ft)	Sunflower		336		0904		2466
4 	24.7% (50.5 ft)	Scarlet		148		1703		2420
5 	1.0% (2.0 ft)	GS Gray		745		4073		2585
6 	8.0% (16.4 ft)	Ice Blue		512		3820		2300

Upper thread 204.4 ft
 Bobbin 68.1 ft

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