








Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	32.3% (45.1 ft)	Light Orange/Red	024		1312		2581
2 	2.0% (2.8 ft)	Dark Gold/Orange	354		0932		2470
3 	8.7% (12.1 ft)	Sunflower	336		0904		2466
4 	22.3% (31.2 ft)	Scarlet	148		1703		2420
5 	27.9% (39.0 ft)	Fresh Green	444		6133		2279
6 	0.9% (1.2 ft)	Plum Pink	152		2153		2293
7 	6.1% (8.5 ft)	Ice Blue	512		3820		2300

Upper thread 140.0 ft  
 Bobbin 46.7 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	0.3% (0.3 ft)	Light Orange/Red		024	1312		2581
2	0.3% (0.3 ft)	Scarlet		148	1703		2420
3	0.3% (0.2 ft)	White		000	0015		2403
4	28.6% (27.2 ft)	Light Orange/Red		024	1312		2581
5	14.2% (13.5 ft)	Dark Gold/Orange		354	0932		2470
6	17.9% (17.0 ft)	Sunflower		336	0904		2466
7	10.6% (10.1 ft)	Scarlet		148	1703		2420
8	2.7% (2.6 ft)	Fresh Green		444	6133		2279
9	14.5% (13.8 ft)	Khaki		242	1430		2330
10	10.6% (10.1 ft)	Ice Blue		512	3820		2300

Upper thread 95.1 ft

Bobbin 31.7 ft

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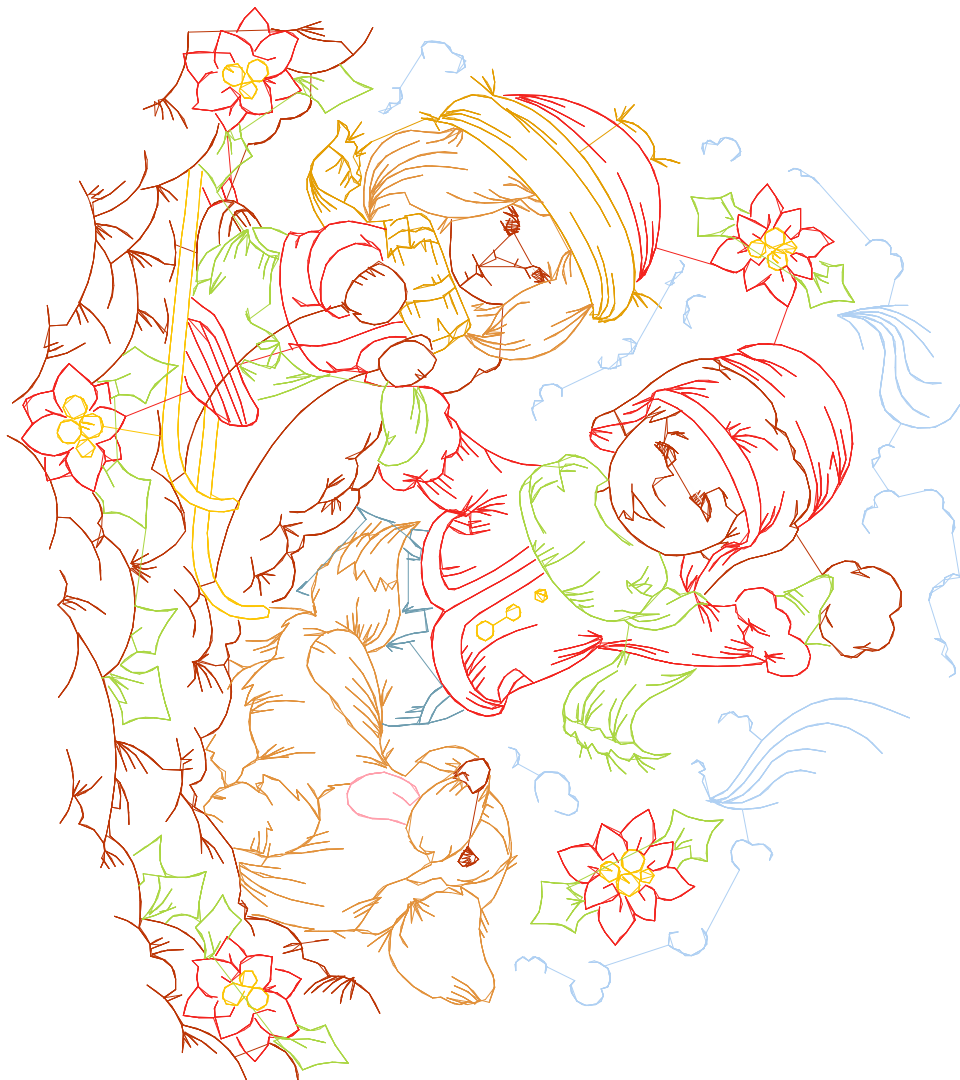


## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	0.9% (1.3 ft)	Light Orange/Red		024		1312		2581
2	0.5% (0.8 ft)	White		000		0015		2403
3	21.9% (32.8 ft)	Light Orange/Red		024		1312		2581
4	6.8% (10.2 ft)	Dark Gold/Orange		354		0932		2470
5	6.7% (10.0 ft)	Sunflower		336		0904		2466
6	23.7% (35.5 ft)	Scarlet		148		1703		2420
7	14.8% (22.1 ft)	Fresh Green		444		6133		2279
8	15.0% (22.4 ft)	Khaki		242		1430		2330
9	0.4% (0.6 ft)	Plum Pink		152		2153		2293
10	1.4% (2.0 ft)	Delphinium Blue		015		4032		2524
11	7.9% (11.9 ft)	Ice Blue		512		3820		2300

Upper thread 149.5 ft  
 Bobbin 49.8 ft

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Thread Charts






Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	0.3% (0.4 ft)	Light Orange/Red		024	1312		2581
2	0.2% (0.2 ft)	White		000	0015		2403
3	9.2% (12.2 ft)	Light Orange/Red		024	1312		2581
4	8.6% (11.4 ft)	Dark Gold/Orange		354	0932		2470
5	15.8% (21.0 ft)	Sunflower		336	0904		2466
6	31.0% (41.1 ft)	Scarlet		148	1703		2420
7	19.6% (26.1 ft)	Fresh Green		444	6133		2279
8	6.6% (8.7 ft)	GS Gray		745	4073		2585
9	8.7% (11.5 ft)	Ice Blue		512	3820		2300

Upper thread 132.7 ft  
 Bobbin 44.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	10.1% (15.0 ft)	Light Orange/Red		024		1312		2581
2 	18.2% (27.0 ft)	Sunflower		336		0904		2466
3 	51.2% (75.8 ft)	Scarlet		148		1703		2420
4 	15.2% (22.5 ft)	Fresh Green		444		6133		2279
5 	5.3% (7.8 ft)	Ice Blue		512		3820		2300

Upper thread 148.1 ft  
 Bobbin 49.4 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	6.6% (9.0 ft)	Light Orange/Red	024		1312		2581
2	2.4% (3.2 ft)	Dark Gold/Orange	354		0932		2470
3	12.4% (16.9 ft)	Sunflower	336		0904		2466
4	32.8% (44.7 ft)	Scarlet	148		1703		2420
5	8.3% (11.3 ft)	Fresh Green	444		6133		2279
6	4.2% (5.8 ft)	Khaki	242		1430		2330
7	33.2% (45.1 ft)	Fresh Green	444		6133		2279

Upper thread 136.1 ft  
 Bobbin 45.4 ft

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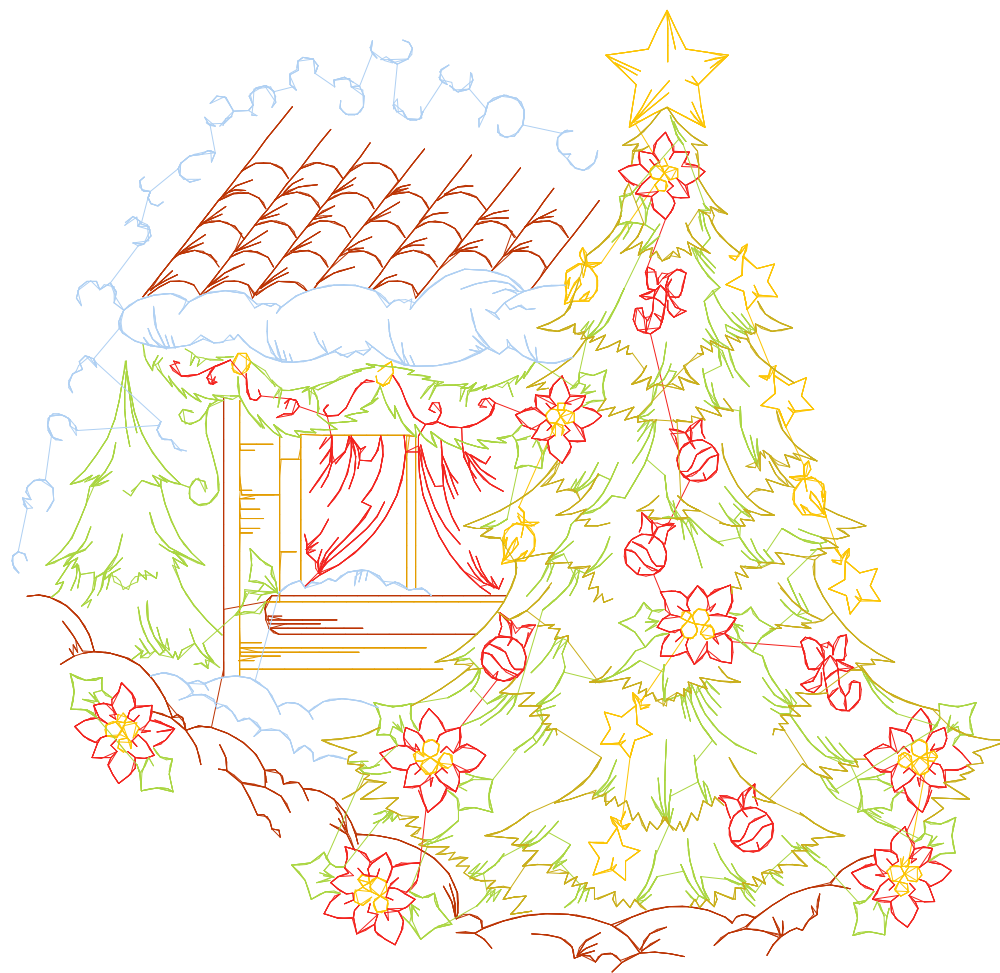


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	14.7% (21.9 ft)	Light Orange/Red		024		1312		2581
2	4.1% (6.1 ft)	Dark Gold/Orange		354		0932		2470
3	10.4% (15.6 ft)	Sunflower		336		0904		2466
4	18.6% (27.8 ft)	Scarlet		148		1703		2420
5	27.7% (41.4 ft)	Fresh Green		444		6133		2279
6	15.9% (23.7 ft)	Gold		414		0842		2596
7	8.6% (12.8 ft)	Ice Blue		512		3820		2300

Upper thread 149.3 ft  
 Bobbin 49.8 ft

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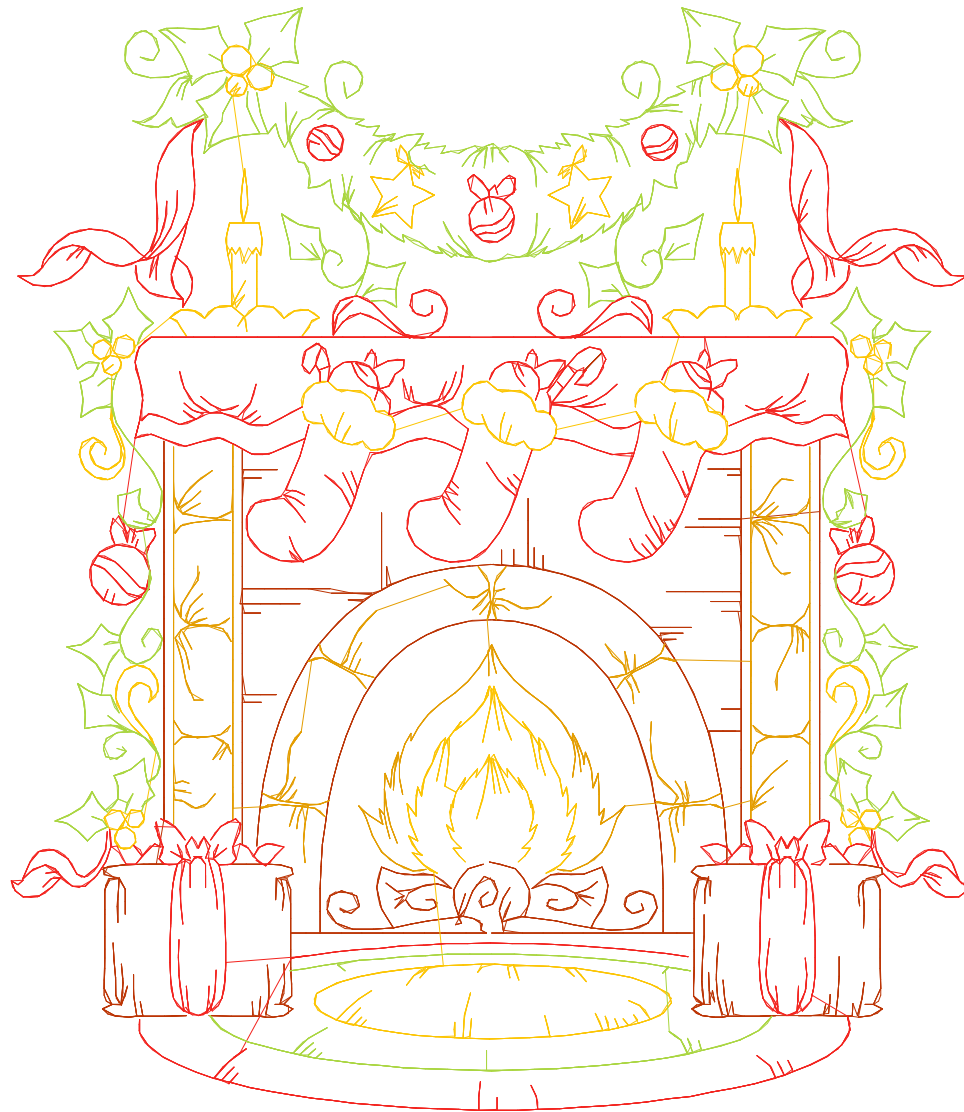


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	17.1% (25.9 ft)	Light Orange/Red	024		1312		2581	
2	12.4% (18.9 ft)	Dark Gold/Orange	354		0932		2470	
3	17.5% (26.6 ft)	Sunflower	336		0904		2466	
4	30.6% (46.4 ft)	Scarlet	148		1703		2420	
5	22.5% (34.1 ft)	Fresh Green	444		6133		2279	

Upper thread 152.0 ft  
 Bobbin 50.7 ft

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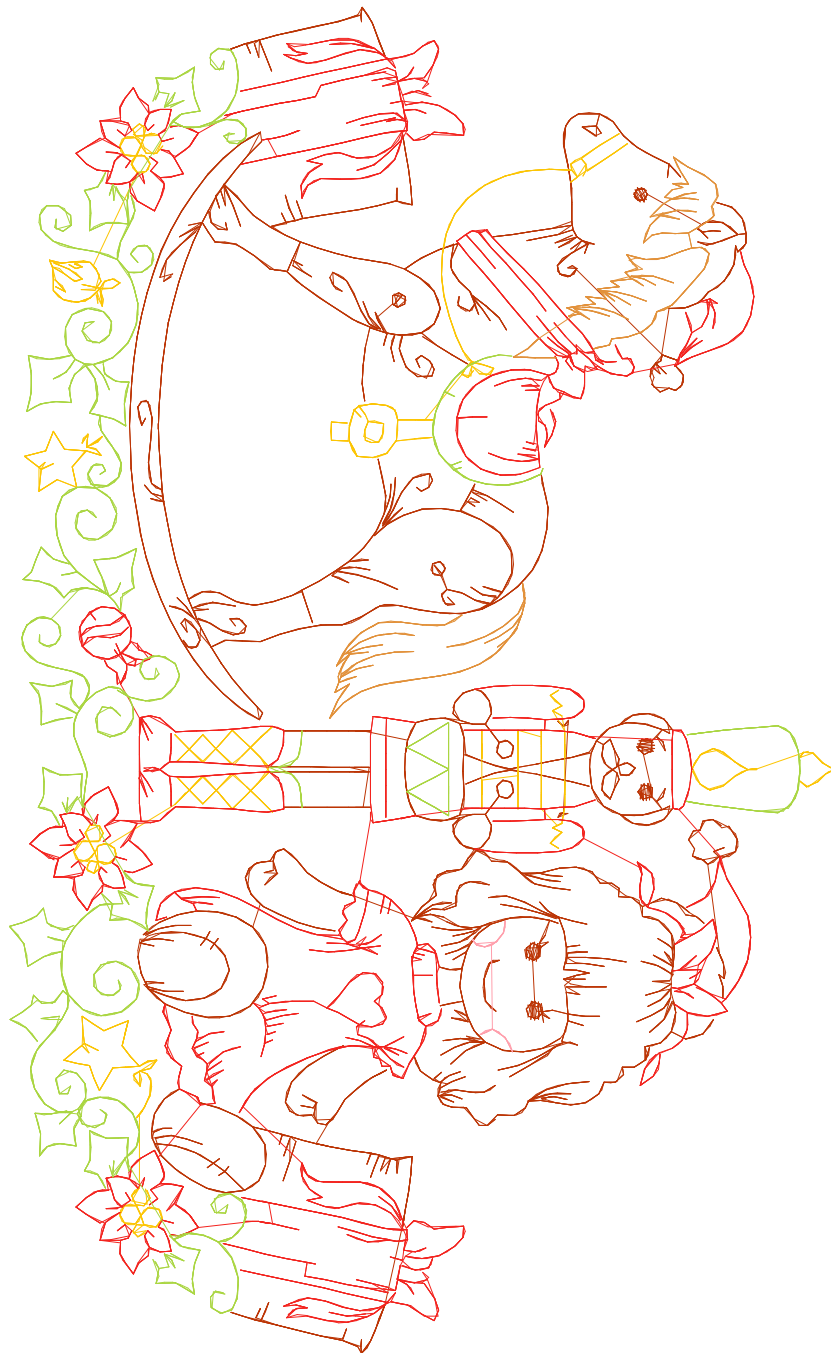


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	36.2% (48.7 ft)	Light Orange/Red	024		1312		2581	
2	10.3% (13.8 ft)	Sunflower	336		0904		2466	
3	30.6% (41.2 ft)	Scarlet	148		1703		2420	
4	16.5% (22.2 ft)	Fresh Green	444		6133		2279	
5	5.7% (7.6 ft)	Khaki	242		1430		2330	
6	0.7% (0.9 ft)	Plum Pink	152		2153		2293	

Upper thread 134.5 ft  
 Bobbin 44.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	19.8% (28.2 ft)	Light Orange/Red	024		1312		2581	
2	2.1% (3.0 ft)	Dark Gold/Orange	354		0932		2470	
3	13.3% (18.9 ft)	Sunflower	336		0904		2466	
4	30.5% (43.6 ft)	Scarlet	148		1703		2420	
5	20.3% (28.9 ft)	Fresh Green	444		6133		2279	
6	4.8% (6.9 ft)	Delphinium Blue	015		4032		2524	
7	9.3% (13.3 ft)	Ice Blue	512		3820		2300	

Upper thread 142.8 ft  
 Bobbin 47.6 ft

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