

Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	32.3% (53.6 ft)	Light Orange/Red	024		1312		2581
2	2.0% (3.4 ft)	Dark Gold/Orange	354		0932		2470
3	8.7% (14.4 ft)	Sunflower	336		0904		2466
4	22.2% (36.7 ft)	Scarlet	148		1703		2420
5	27.9% (46.3 ft)	Fresh Green	444		6133		2279
6	0.8% (1.4 ft)	Plum Pink	152		2153		2293
7	6.0% (10.0 ft)	Ice Blue	512		3820		2300

Upper thread 165.7 ft
 Bobbin 55.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	32.3% (55.2 ft)	Light Orange/Red		024		1312		2581
2	2.0% (3.5 ft)	Dark Gold/Orange		354		0932		2470
3	8.7% (14.9 ft)	Sunflower		336		0904		2466
4	22.2% (37.9 ft)	Scarlet		148		1703		2420
5	27.9% (47.8 ft)	Fresh Green		444		6133		2279
6	0.8% (1.4 ft)	Plum Pink		152		2153		2293
7	6.0% (10.3 ft)	Ice Blue		512		3820		2300

Upper thread 171.0 ft
 Bobbin 57.0 ft

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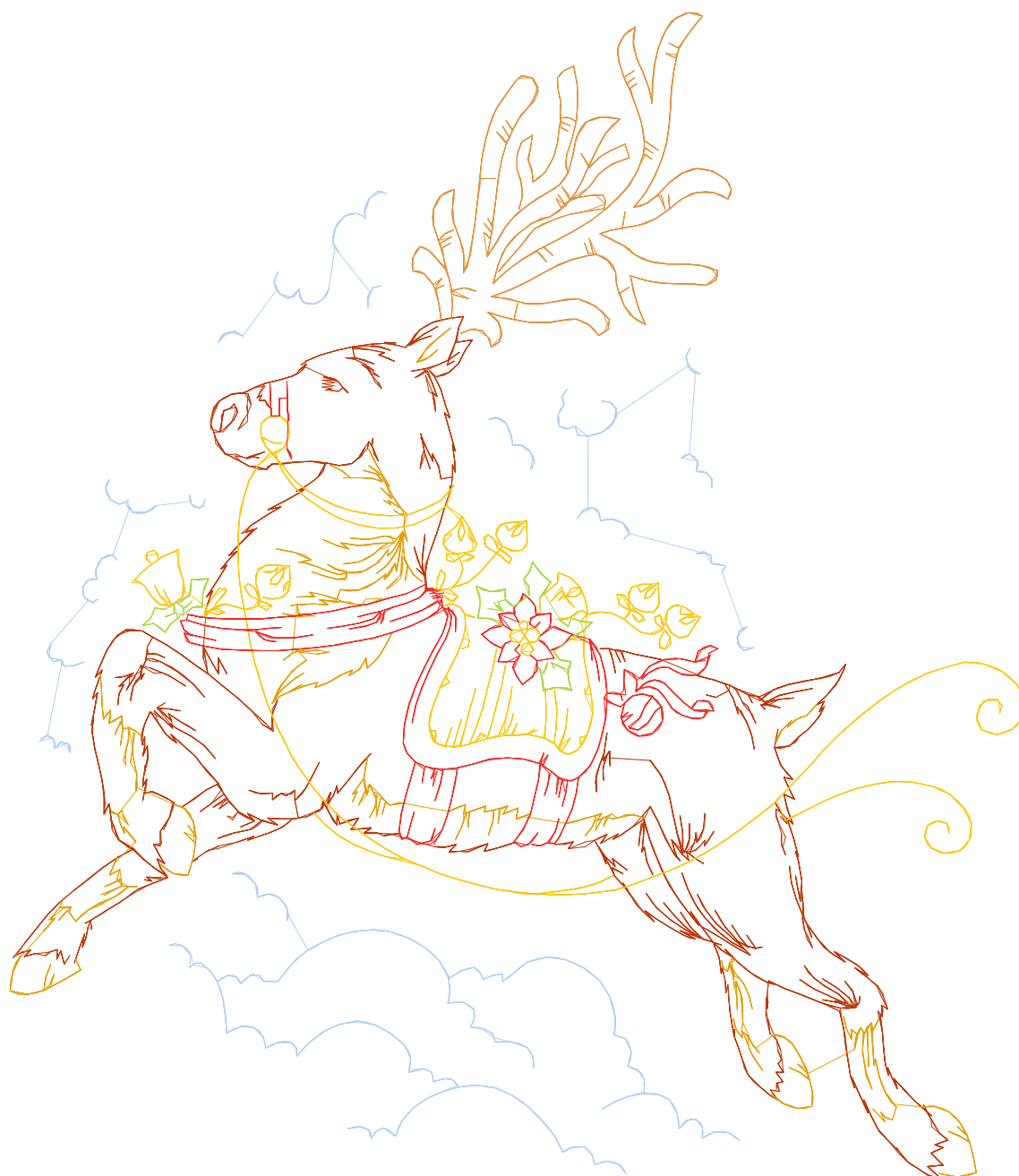


Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	0.3% (0.3 ft)	Light Orange/Red		024	1312		2581
2	0.3% (0.3 ft)	Scarlet		148	1703		2420
3	0.2% (0.3 ft)	White		000	0015		2403
4	29.2% (33.3 ft)	Light Orange/Red		024	1312		2581
5	14.4% (16.4 ft)	Dark Gold/Orange		354	0932		2470
6	17.6% (20.1 ft)	Sunflower		336	0904		2466
7	10.6% (12.1 ft)	Scarlet		148	1703		2420
8	2.7% (3.1 ft)	Fresh Green		444	6133		2279
9	14.3% (16.3 ft)	Khaki		242	1430		2330
10	10.5% (12.0 ft)	Ice Blue		512	3820		2300

Upper thread 114.2 ft
 Bobbin 38.1 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	0.3% (0.4 ft)	Light Orange/Red	024		1312		2581
2	0.3% (0.4 ft)	Scarlet	148		1703		2420
3	0.3% (0.3 ft)	White	000		0015		2403
4	29.5% (39.6 ft)	Light Orange/Red	024		1312		2581
5	14.4% (19.3 ft)	Dark Gold/Orange	354		0932		2470
6	17.5% (23.5 ft)	Sunflower	336		0904		2466
7	10.5% (14.1 ft)	Scarlet	148		1703		2420
8	2.7% (3.6 ft)	Fresh Green	444		6133		2279
9	14.1% (19.0 ft)	Khaki	242		1430		2330
10	10.4% (13.9 ft)	Ice Blue	512		3820		2300

Upper thread 134.2 ft
 Bobbin 44.7 ft

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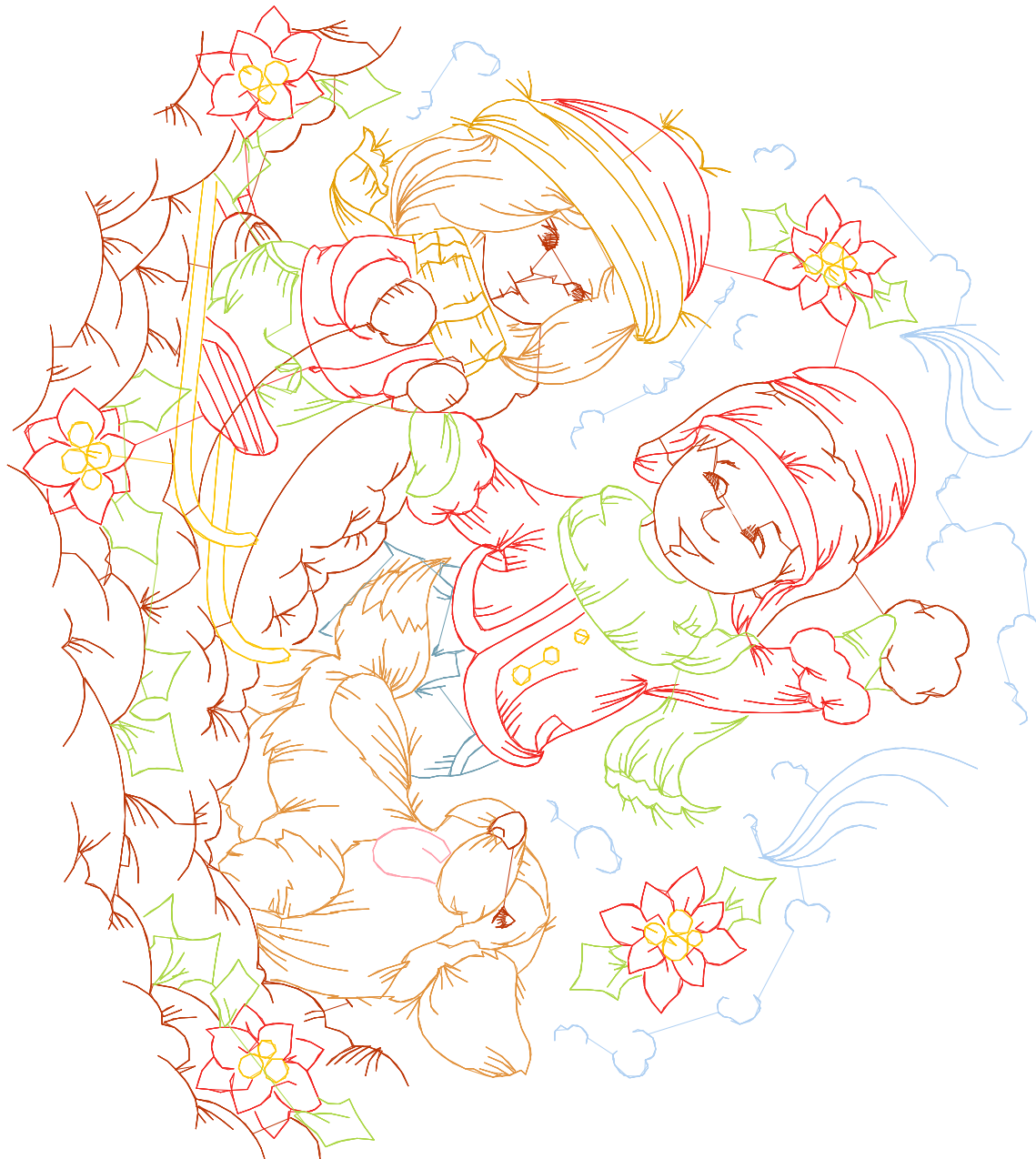


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	0.9% (1.6 ft)	Light Orange/Red		024		1312		2581
2	0.6% (1.0 ft)	White		000		0015		2403
3	21.9% (38.9 ft)	Light Orange/Red		024		1312		2581
4	6.8% (12.1 ft)	Dark Gold/Orange		354		0932		2470
5	6.7% (11.9 ft)	Sunflower		336		0904		2466
6	23.6% (41.9 ft)	Scarlet		148		1703		2420
7	14.7% (26.1 ft)	Fresh Green		444		6133		2279
8	15.1% (26.8 ft)	Khaki		242		1430		2330
9	0.4% (0.7 ft)	Plum Pink		152		2153		2293
10	1.4% (2.4 ft)	Delphinium Blue		015		4032		2524
11	7.9% (14.0 ft)	Ice Blue		512		3820		2300

Upper thread 177.4 ft
 Bobbin 59.1 ft

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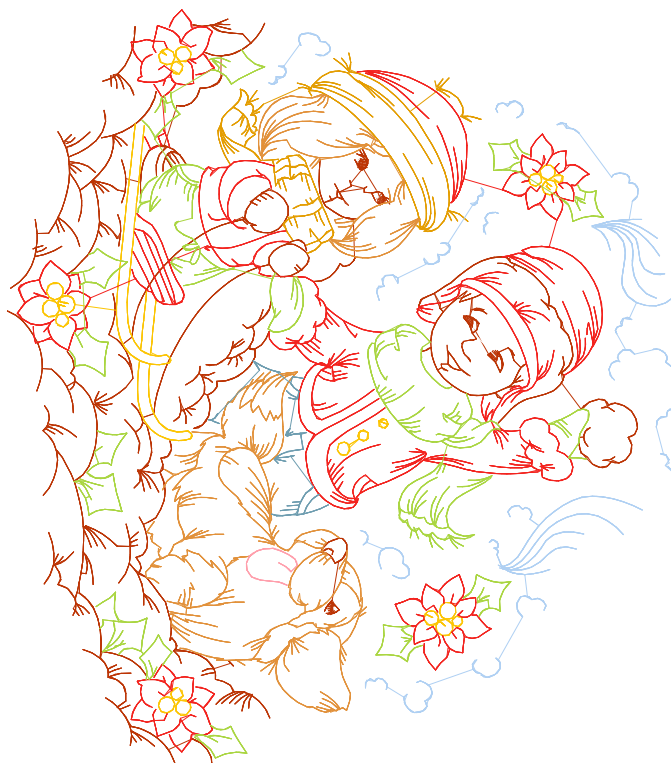


Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	0.9% (2.0 ft)	Light Orange/Red	024		1312		2581
2	0.6% (1.2 ft)	White	000		0015		2403
3	21.9% (46.6 ft)	Light Orange/Red	024		1312		2581
4	6.8% (14.5 ft)	Dark Gold/Orange	354		0932		2470
5	6.6% (14.1 ft)	Sunflower	336		0904		2466
6	23.7% (50.3 ft)	Scarlet	148		1703		2420
7	14.6% (31.1 ft)	Fresh Green	444		6133		2279
8	15.1% (32.1 ft)	Khaki	242		1430		2330
9	0.4% (0.9 ft)	Plum Pink	152		2153		2293
10	1.4% (2.9 ft)	Delphinium Blue	015		4032		2524
11	7.8% (16.6 ft)	Ice Blue	512		3820		2300

Upper thread 212.3 ft
 Bobbin 70.8 ft

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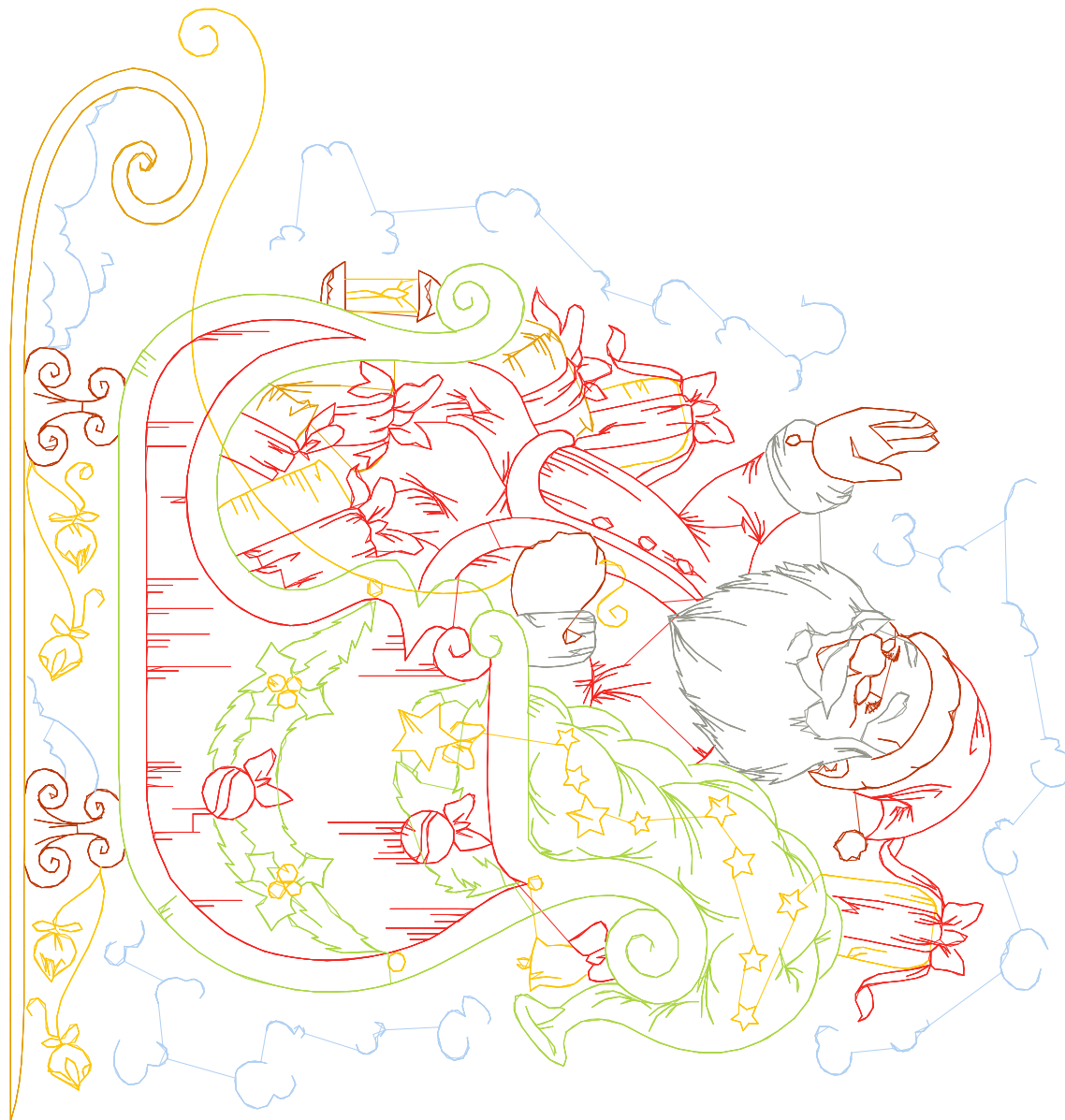


Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	0.3% (0.5 ft)	Light Orange/Red		024	1312		2581
2	0.2% (0.2 ft)	White		000	0015		2403
3	9.2% (14.5 ft)	Light Orange/Red		024	1312		2581
4	8.6% (13.5 ft)	Dark Gold/Orange		354	0932		2470
5	15.6% (24.6 ft)	Sunflower		336	0904		2466
6	30.9% (48.7 ft)	Scarlet		148	1703		2420
7	19.8% (31.2 ft)	Fresh Green		444	6133		2279
8	6.7% (10.6 ft)	GS Gray		745	4073		2585
9	8.6% (13.6 ft)	Ice Blue		512	3820		2300

Upper thread 157.4 ft
 Bobbin 52.5 ft

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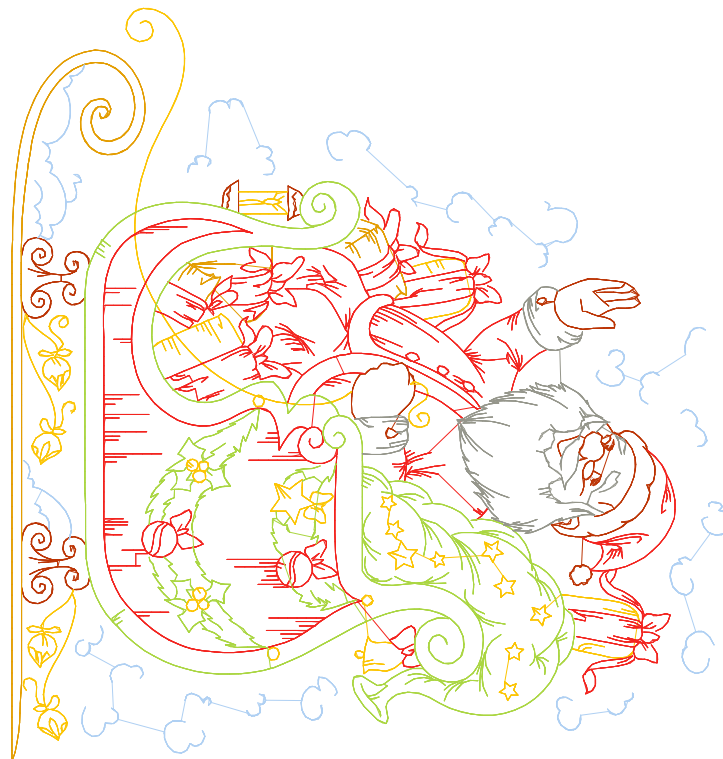


Thread Charts






Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	0.3% (0.7 ft)	Light Orange/Red		024	1312		2581
2	0.2% (0.3 ft)	White		000	0015		2403
3	9.2% (18.4 ft)	Light Orange/Red		024	1312		2581
4	8.5% (17.1 ft)	Dark Gold/Orange		354	0932		2470
5	15.7% (31.5 ft)	Sunflower		336	0904		2466
6	30.7% (61.7 ft)	Scarlet		148	1703		2420
7	19.8% (39.8 ft)	Fresh Green		444	6133		2279
8	6.9% (13.8 ft)	GS Gray		745	4073		2585
9	8.6% (17.3 ft)	Ice Blue		512	3820		2300

Upper thread 200.7 ft
 Bobbin 66.9 ft

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Thread Charts






Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	10.1% (17.9 ft)	Light Orange/Red	024		1312		2581
2 	18.2% (32.2 ft)	Sunflower	336		0904		2466
3 	51.2% (90.7 ft)	Scarlet	148		1703		2420
4 	15.2% (27.0 ft)	Fresh Green	444		6133		2279
5 	5.3% (9.3 ft)	Ice Blue	512		3820		2300

Upper thread 177.0 ft
 Bobbin 59.0 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1 	10.1% (16.9 ft)	Light Orange/Red	024		1312		2581
2 	18.2% (30.3 ft)	Sunflower	336		0904		2466
3 	51.2% (85.5 ft)	Scarlet	148		1703		2420
4 	15.2% (25.3 ft)	Fresh Green	444		6133		2279
5 	5.3% (8.8 ft)	Ice Blue	512		3820		2300

Upper thread 166.8 ft
 Bobbin 55.6 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyester	Robison-Anton	Rayon
1	6.7% (10.9 ft)	Light Orange/Red	024		1312		2581
2	2.3% (3.8 ft)	Dark Gold/Orange	354		0932		2470
3	12.4% (20.1 ft)	Sunflower	336		0904		2466
4	32.9% (53.4 ft)	Scarlet	148		1703		2420
5	8.2% (13.3 ft)	Fresh Green	444		6133		2279
6	4.3% (6.9 ft)	Khaki	242		1430		2330
7	33.2% (53.8 ft)	Fresh Green	444		6133		2279

Upper thread 162.4 ft
 Bobbin 54.1 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	6.7% (11.4 ft)	Light Orange/Red		024		1312		2581
2	2.3% (4.0 ft)	Dark Gold/Orange		354		0932		2470
3	12.4% (21.1 ft)	Sunflower		336		0904		2466
4	32.9% (55.9 ft)	Scarlet		148		1703		2420
5	8.2% (13.9 ft)	Fresh Green		444		6133		2279
6	4.2% (7.2 ft)	Khaki		242		1430		2330
7	33.2% (56.4 ft)	Fresh Green		444		6133		2279

Upper thread 169.9 ft
 Bobbin 56.6 ft

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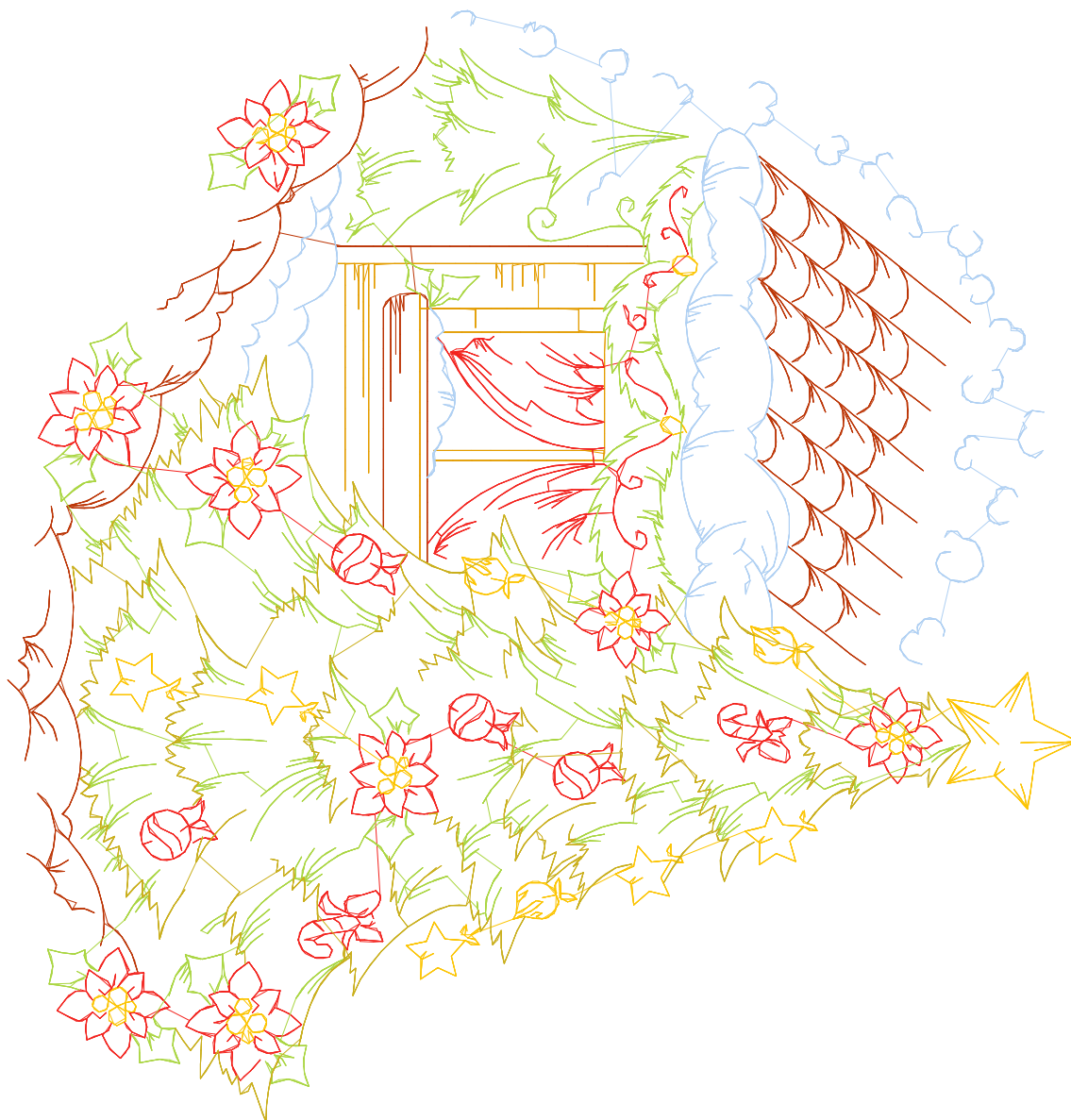


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	14.5% (25.8 ft)	Light Orange/Red		024		1312		2581
2	4.1% (7.2 ft)	Dark Gold/Orange		354		0932		2470
3	10.5% (18.7 ft)	Sunflower		336		0904		2466
4	18.7% (33.2 ft)	Scarlet		148		1703		2420
5	27.6% (48.9 ft)	Fresh Green		444		6133		2279
6	15.9% (28.3 ft)	Gold		414		0842		2596
7	8.6% (15.3 ft)	Ice Blue		512		3820		2300

Upper thread 177.5 ft
 Bobbin 59.2 ft

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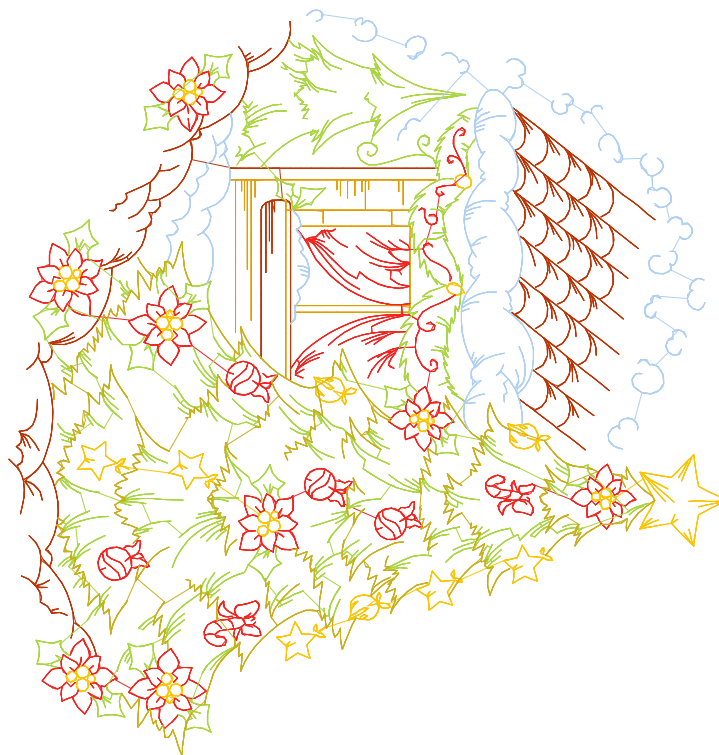


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	14.5% (32.8 ft)	Light Orange/Red		024		1312		2581
2	4.1% (9.2 ft)	Dark Gold/Orange		354		0932		2470
3	10.5% (23.7 ft)	Sunflower		336		0904		2466
4	18.7% (42.3 ft)	Scarlet		148		1703		2420
5	27.7% (62.7 ft)	Fresh Green		444		6133		2279
6	16.0% (36.3 ft)	Gold		414		0842		2596
7	8.6% (19.5 ft)	Ice Blue		512		3820		2300

Upper thread 226.6 ft
 Bobbin 75.5 ft

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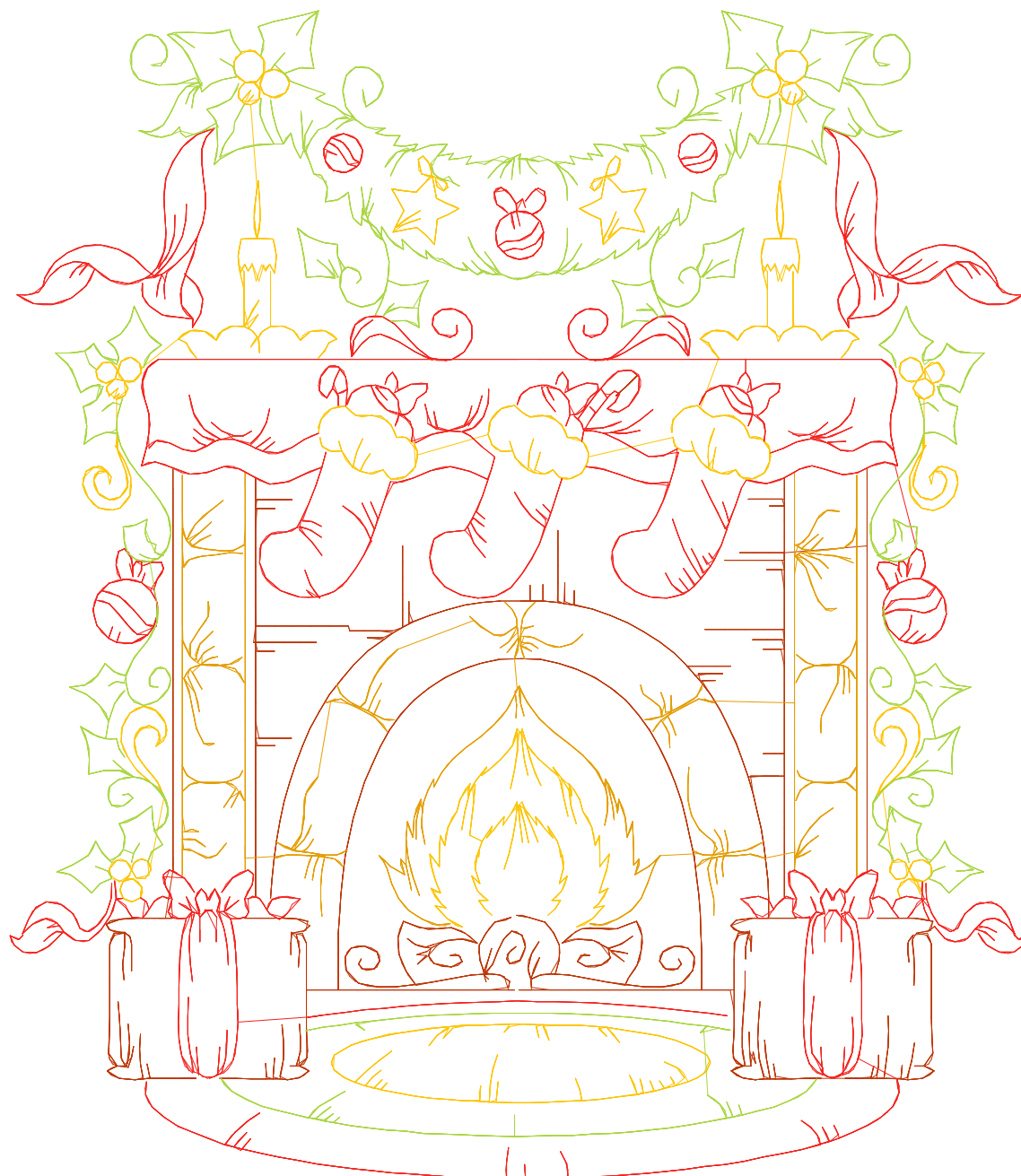


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	17.0% (30.7 ft)	Light Orange/Red		024		1312		2581
2	12.3% (22.3 ft)	Dark Gold/Orange		354		0932		2470
3	17.5% (31.6 ft)	Sunflower		336		0904		2466
4	30.6% (55.2 ft)	Scarlet		148		1703		2420
5	22.5% (40.6 ft)	Fresh Green		444		6133		2279

Upper thread 180.4 ft
 Bobbin 60.1 ft

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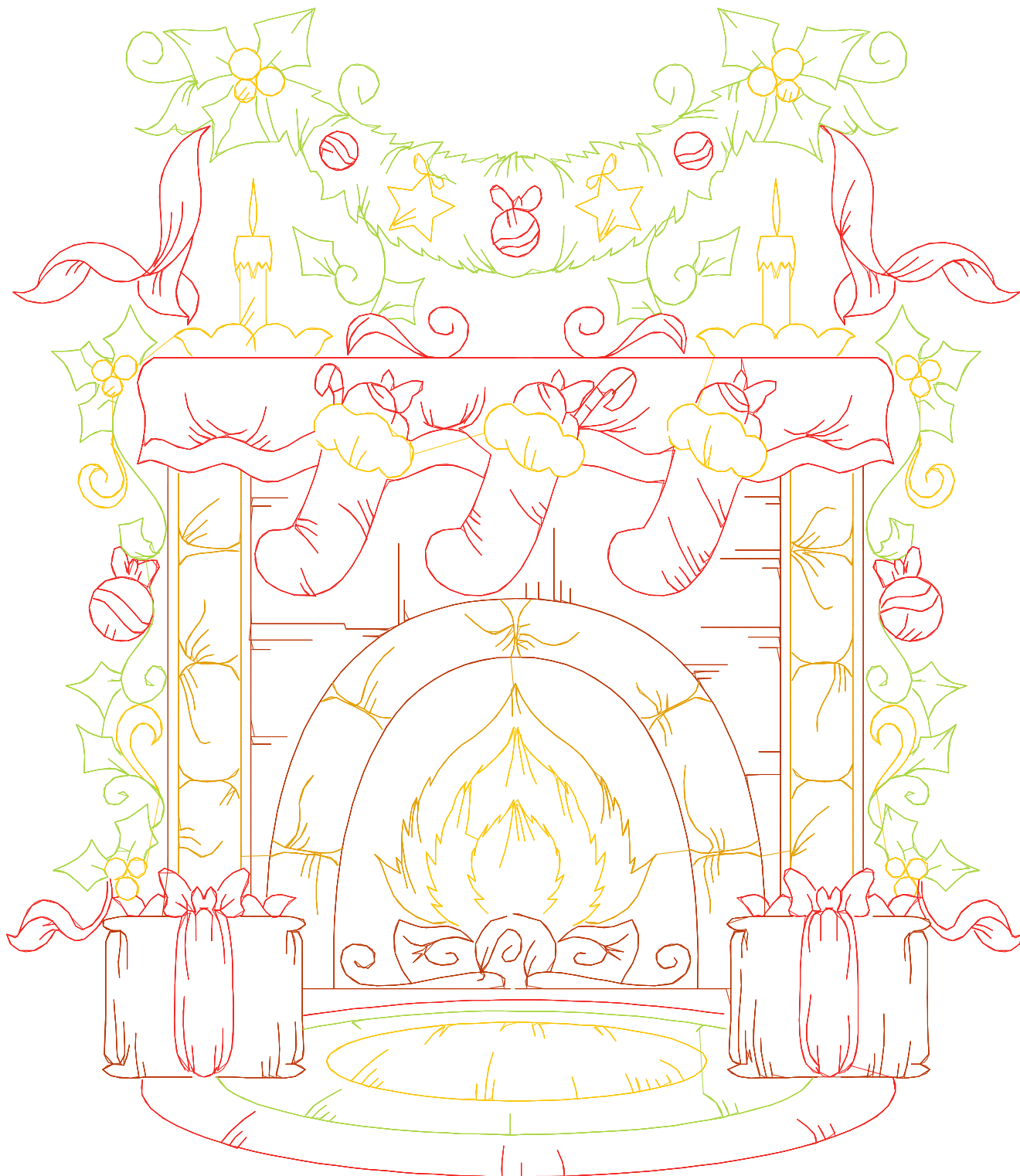


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	17.0% (35.8 ft)	Light Orange/Red		024		1312		2581
2 	12.3% (25.9 ft)	Dark Gold/Orange		354		0932		2470
3 	17.5% (36.8 ft)	Sunflower		336		0904		2466
4 	30.5% (64.2 ft)	Scarlet		148		1703		2420
5 	22.6% (47.5 ft)	Fresh Green		444		6133		2279

Upper thread 210.2 ft
 Bobbin 70.1 ft

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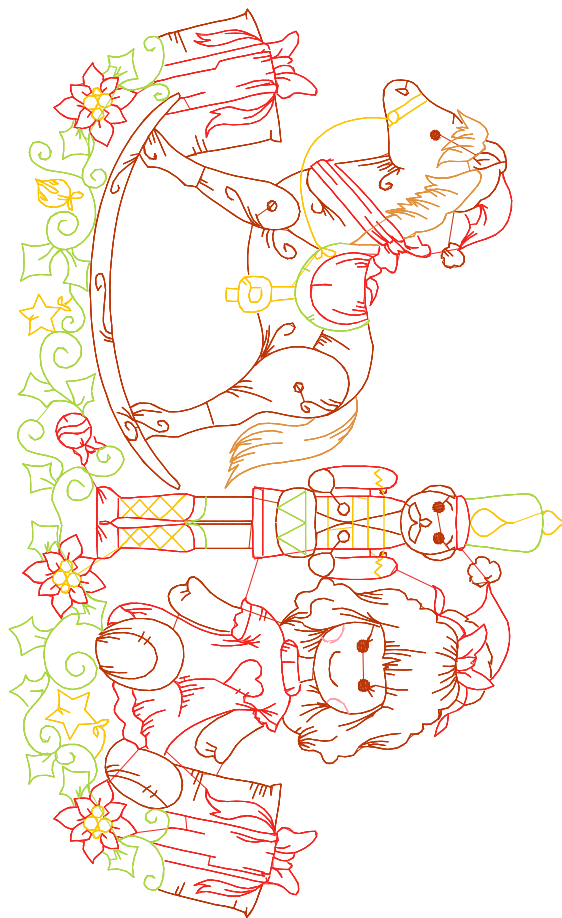


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	36.2% (66.5 ft)	Light Orange/Red		024		1312		2581
2	10.3% (18.8 ft)	Sunflower		336		0904		2466
3	30.7% (56.3 ft)	Scarlet		148		1703		2420
4	16.5% (30.2 ft)	Fresh Green		444		6133		2279
5	5.7% (10.4 ft)	Khaki		242		1430		2330
6	0.6% (1.2 ft)	Plum Pink		152		2153		2293

Upper thread 183.3 ft
 Bobbin 61.1 ft

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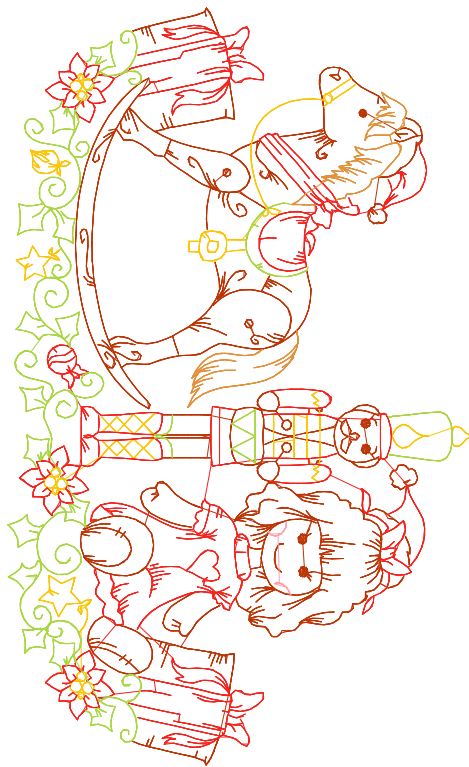


Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	36.1% (54.8 ft)	Light Orange/Red	024		1312		2581
2	10.3% (15.7 ft)	Sunflower	336		0904		2466
3	30.8% (46.7 ft)	Scarlet	148		1703		2420
4	16.5% (25.0 ft)	Fresh Green	444		6133		2279
5	5.7% (8.6 ft)	Khaki	242		1430		2330
6	0.6% (1.0 ft)	Plum Pink	152		2153		2293

Upper thread 151.8 ft
 Bobbin 50.6 ft

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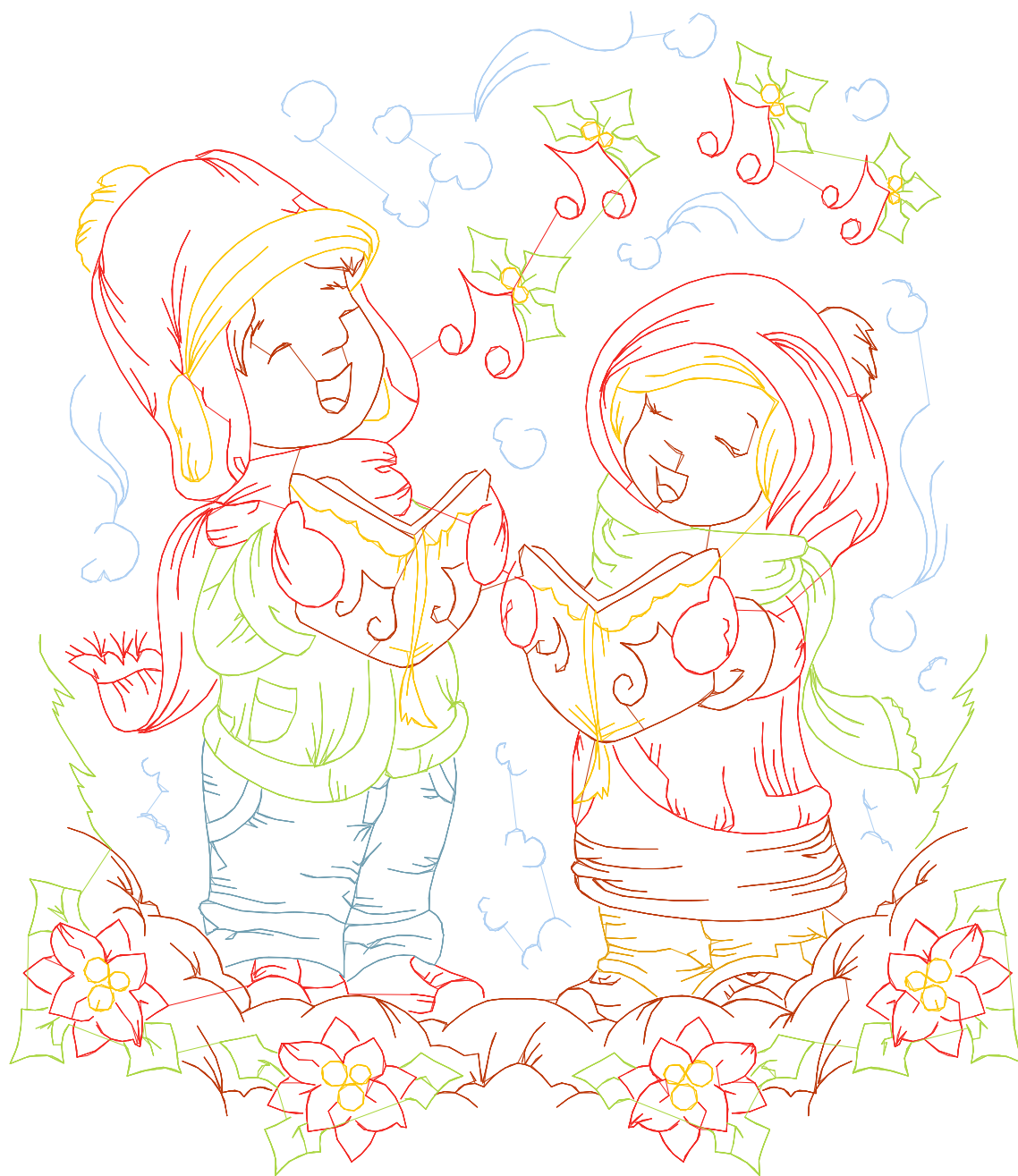


Thread Charts








Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	19.8% (33.5 ft)	Light Orange/Red	024		1312		2581
2	2.1% (3.5 ft)	Dark Gold/Orange	354		0932		2470
3	13.3% (22.5 ft)	Sunflower	336		0904		2466
4	30.5% (51.6 ft)	Scarlet	148		1703		2420
5	20.2% (34.2 ft)	Fresh Green	444		6133		2279
6	4.8% (8.1 ft)	Delphinium Blue	015		4032		2524
7	9.4% (15.9 ft)	Ice Blue	512		3820		2300

Upper thread 169.3 ft
 Bobbin 56.4 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1 	19.8% (39.1 ft)	Light Orange/Red	024		1312		2581
2 	2.1% (4.1 ft)	Dark Gold/Orange	354		0932		2470
3 	13.2% (26.2 ft)	Sunflower	336		0904		2466
4 	30.6% (60.5 ft)	Scarlet	148		1703		2420
5 	20.2% (39.9 ft)	Fresh Green	444		6133		2279
6 	4.8% (9.4 ft)	Delphinium Blue	015		4032		2524
7 	9.3% (18.5 ft)	Ice Blue	512		3820		2300

Upper thread 197.7 ft
 Bobbin 65.9 ft

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