

## Thread Charts

Thread	Consumption	Name	Brother	Embroider	jsacord	Polyester	Madeira Rayon	Robison-Rayon	Anton Rayon
1	0.5% (1.3 ft)	Mustard	812		0640		1066		2557
2	0.4% (1.1 ft)	Pale Pink	085		2153		1321		2259
3	0.6% (1.6 ft)	Mustard	812		0640		1066		2557
4	0.5% (1.4 ft)	Pale Pink	085		2153		1321		2259
5	3.2% (8.4 ft)	Scarlet	800		1703		1077		2420
6	5.4% (14.2 ft)	Dark Brown	058		1876		1007		2411
7	5.0% (13.2 ft)	Fire Blue	406		3611		1134		2436
8	4.7% (12.3 ft)	Prussian Blue	007		3732		1166		2429
9	12.9% (33.9 ft)	Apple Green	509		0453		1169		2214
10	24.2% (63.5 ft)	Green	515		5934		1369		2209
11	1.9% (4.9 ft)	Scarlet	800		1703		1077		2420
12	2.7% (7.1 ft)	Dark Brown	058		1876		1007		2411
13	33.1% (86.8 ft)	Purple	614		3335		1266		2437
14	3.3% (8.6 ft)	Gold/Yellow	205		0501		1267		2326
15	1.5% (3.9 ft)	Deep Gold	214		0931		1025		2470

Upper thread 262.1 ft  
 Bobbin 87.4 ft

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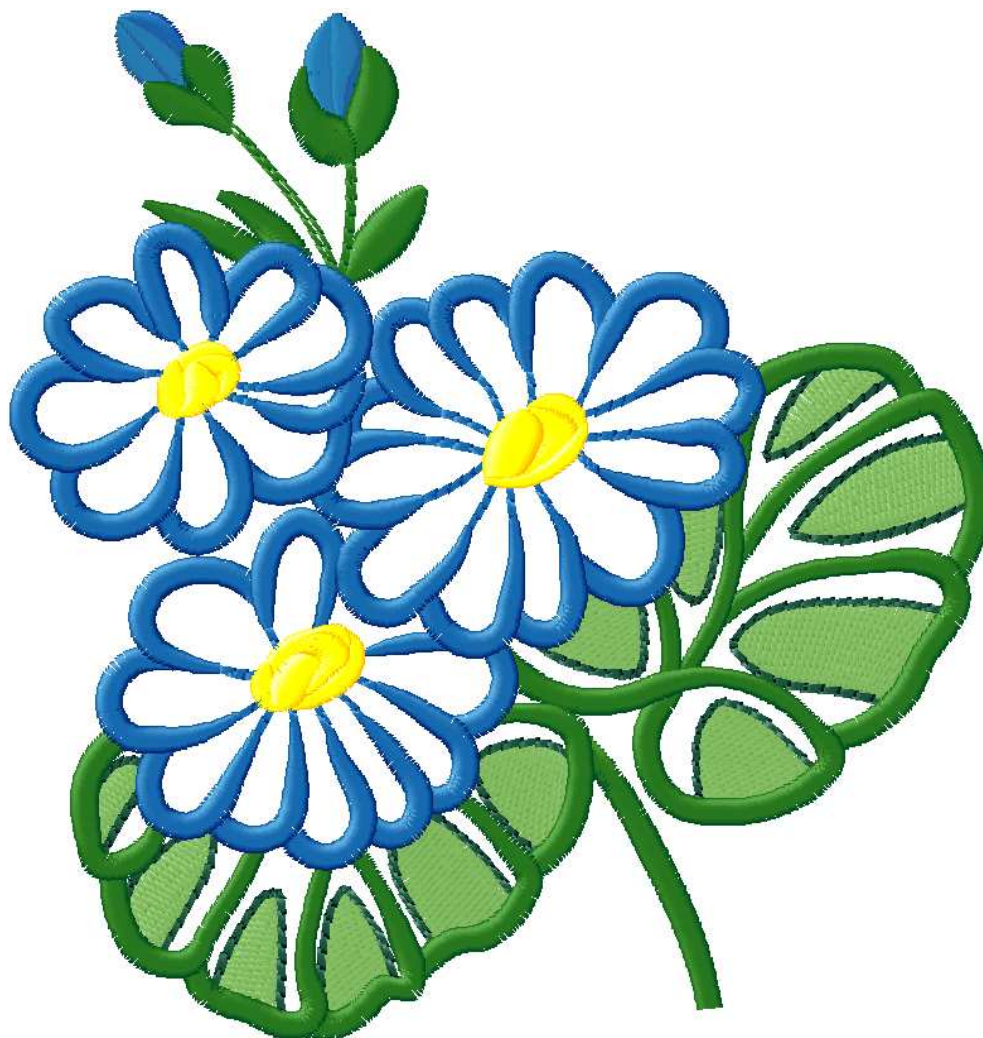


## Thread Charts









Thread	Consumption	Name	Brother	Embroiderjsacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.1% (2.6 ft)	Bone	307	1141		1013		2582
2	1.0% (2.4 ft)	Scholastic	208	0811		1024		2465
3	1.3% (3.1 ft)	Bone	307	1141		1013		2582
4	1.1% (2.6 ft)	Scholastic	208	0811		1024		2465
5	1.2% (3.1 ft)	Dark Turquoise Blue	019	3902		1029		2529
6	0.9% (2.2 ft)	Ultramarine	405	3600		1177		2442
7	0.9% (2.3 ft)	Dark Turquoise Blue	019	3902		1029		2529
8	20.9% (51.7 ft)	Mint Green	502	5822		1049		2211
9	7.4% (18.3 ft)	Ivy	808	4174		1370		2552
10	25.9% (64.1 ft)	Green	515	5934		1369		2209
11	33.4% (82.9 ft)	Electric Blue	420	3600		1177		2442
12	5.0% (12.4 ft)	Gold/Yellow	205	0501		1267		2326

Upper thread 247.8 ft  
 Bobbin 82.6 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.2% (3.0 ft)	Mustard	812	0640	1066	2557
2 	1.0% (2.5 ft)	Pale Pink	085	2153	1321	2259
3 	7.4% (18.5 ft)	Dark Turquoise Blue	019	3902	1029	2529
4 	16.3% (41.0 ft)	Mint Green	502	5822	1049	2211
5 	24.2% (60.7 ft)	Apple Green	509	0453	1169	2214
6 	14.7% (36.9 ft)	Olive Green	519	4174	1006	2552
7 	10.9% (27.2 ft)	Gold/Yellow	205	0501	1267	2326
8 	24.4% (61.2 ft)	Pale Pink	085	2153	1321	2259

Upper thread 251.0 ft  
 Bobbin 83.7 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroiderjsacord	Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.3% (3.0 ft)	Mustard	812	0640	1066	2557	
2	1.3% (3.0 ft)	Pale Pink	085	2153	1321	2259	
3	1.6% (3.8 ft)	Mustard	812	0640	1066	2557	
4	1.7% (3.9 ft)	Pale Pink	085	2153	1321	2259	
5	2.5% (5.9 ft)	Lemon Yellow	202	0310	1022	2557	
6	13.2% (31.3 ft)	Pale Pink	085	2153	1321	2259	
7	17.7% (42.0 ft)	Scarlet	800	1703	1077	2420	
8	7.0% (16.6 ft)	Dark Brown	058	1876	1007	2411	
9	2.2% (5.2 ft)	Apple Green	509	0453	1169	2214	
10	39.0% (92.5 ft)	Green	515	5934	1369	2209	
11	9.4% (22.3 ft)	Pale Pink	085	2153	1321	2259	
12	2.6% (6.2 ft)	Lemon Yellow	202	0310	1022	2557	
13	0.6% (1.4 ft)	Dark Turquoise Blue	019	3902	1029	2529	
14	0.1% (0.3 ft)	Prussian Blue	007	3732	1166	2429	

Upper thread 237.4 ft  
 Bobbin 79.1 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (1.9 ft)	Scholastic	208	0811	1024	2465	
2	0.6% (1.7 ft)	Bone	307	1141	1013	2582	
3	6.3% (18.7 ft)	Dark Turquoise Blue	019	3902	1029	2529	
4	9.7% (28.7 ft)	Baja Blue	607	3612	1275	2527	
5	5.0% (14.9 ft)	Prussian Blue	007	3732	1166	2429	
6	12.6% (37.3 ft)	Mint Green	502	5822	1049	2211	
7	8.1% (24.0 ft)	Ivy	808	4174	1370	2552	
8	13.3% (39.5 ft)	Lime Green	513	5833	1169	2457	
9	11.4% (33.8 ft)	Dark Olive	517	0747	1189	2229	
10	11.5% (34.2 ft)	Medium Purple	612	2600	1263	2425	
11	4.4% (12.9 ft)	Dark Purple	613	3541	1033	2380	
12	13.7% (40.5 ft)	Pink	079	2155	1116	2423	
13	2.9% (8.6 ft)	Lemon Yellow	202	0310	1022	2557	

Upper thread 296.6 ft  
 Bobbin 98.9 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.4% (3.6 ft)	Mustard	812	0640	1066	2557	
2	1.5% (3.8 ft)	Pale Pink	085	2153	1321	2259	
3	1.5% (3.7 ft)	Purple	614	3335	1266	2437	
4	8.6% (21.4 ft)	Gold/Yellow	205	0501	1267	2326	
5	9.2% (22.9 ft)	Mint Green	502	5822	1049	2211	
6	16.1% (40.2 ft)	Lime Green	513	5833	1169	2457	
7	6.9% (17.2 ft)	Dark Olive	517	0747	1189	2229	
8	17.3% (43.1 ft)	Ivy	808	4174	1370	2552	
9	13.2% (32.9 ft)	Dark Turquoise Blue	019	3902	1029	2529	
10	2.2% (5.5 ft)	Purple	614	3335	1266	2437	
11	22.2% (55.2 ft)	Prussian Blue	007	3732	1166	2429	

Upper thread 249.3 ft  
 Bobbin 83.1 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (3.3 ft)	Scholastic	208	0811	1024	2465
2	1.3% (3.3 ft)	Bone	307	1141	1013	2582
3	0.8% (2.2 ft)	Scholastic	208	0811	1024	2465
4	0.6% (1.7 ft)	Bone	307	1141	1013	2582
5	2.2% (5.8 ft)	Medium Purple	612	2600	1263	2425
6	11.3% (30.2 ft)	Lavender	804	3251	1261	2304
7	15.5% (41.2 ft)	Baja Blue	607	3612	1275	2527
8	2.8% (7.6 ft)	Baroque Rose	333	1921	1341	2480
9	25.1% (66.7 ft)	Green	515	5934	1369	2209
10	8.6% (22.8 ft)	Mint Green	502	5822	1049	2211
11	15.2% (40.4 ft)	Medium Purple	612	2600	1263	2425
12	3.7% (9.7 ft)	Gold/Yellow	205	0501	1267	2326
13	11.7% (31.1 ft)	Mint Green	502	5822	1049	2211

Upper thread 266.0 ft  
 Bobbin 88.7 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.6% (3.5 ft)	Scholastic	208	0811	1024	2465	
2	1.5% (3.3 ft)	Bone	307	1141	1013	2582	
3	1.0% (2.1 ft)	Scholastic	208	0811	1024	2465	
4	0.8% (1.7 ft)	Bone	307	1141	1013	2582	
5	2.3% (5.0 ft)	Medium Blue	070	3810	1029	2527	
6	4.3% (9.3 ft)	Fire Blue	406	3611	1134	2436	
7	5.8% (12.5 ft)	Mint Green	502	5822	1049	2211	
8	9.8% (21.0 ft)	Apple Green	509	0453	1169	2214	
9	3.1% (6.7 ft)	Dark Olive	517	0747	1189	2229	
10	29.2% (62.9 ft)	Ivy	808	4174	1370	2552	
11	10.8% (23.2 ft)	Lime Green	513	5833	1169	2457	
12	6.0% (13.0 ft)	Baby Blue	017	3910	1074	2300	
13	18.4% (39.6 ft)	Dark Turquoise Blue	019	3902	1029	2529	
14	2.5% (5.4 ft)	Canary	206	0800	1068	2462	
15	2.8% (6.1 ft)	Gold/Yellow	205	0501	1267	2326	

Upper thread 215.3 ft  
 Bobbin 71.8 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (1.4 ft)	Scholastic	208	0811	1024	2465
2	0.5% (1.3 ft)	Bone	307	1141	1013	2582
3	0.8% (2.2 ft)	Scholastic	208	0811	1024	2465
4	0.7% (1.9 ft)	Bone	307	1141	1013	2582
5	10.1% (25.8 ft)	Canary	206	0800	1068	2462
6	8.7% (22.2 ft)	Fresh Green	027	0713	1023	2325
7	4.8% (12.1 ft)	Mint Green	502	5822	1049	2211
8	11.6% (29.5 ft)	Green	515	5934	1369	2209
9	4.5% (11.4 ft)	Medium Purple	612	2600	1263	2425
10	2.0% (5.1 ft)	Baja Blue	607	3612	1275	2527
11	2.8% (7.1 ft)	Light Pink	810	2051	1031	2588
12	7.0% (17.7 ft)	Medium Purple	612	2600	1263	2425
13	5.8% (14.7 ft)	Baja Blue	607	3612	1275	2527
14	9.4% (24.0 ft)	Light Pink	810	2051	1031	2588
15	13.1% (33.3 ft)	Medium Purple	612	2600	1263	2425
16	5.3% (13.4 ft)	Mint Green	502	5822	1049	2211
17	6.5% (16.7 ft)	Green	515	5934	1369	2209
18	5.8% (14.8 ft)	Mustard	812	0640	1066	2557

Upper thread 254.6 ft

Bobbin 84.9 ft

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Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (2.0 ft)	Scholastic	208	0811	1024	2465
2	0.8% (1.9 ft)	Bone	307	1141	1013	2582
3	9.4% (21.3 ft)	Canary	206	0800	1068	2462
4	1.7% (3.7 ft)	Baroque Rose	333	1921	1341	2480
5	9.5% (21.6 ft)	Dark Turquoise Blue	019	3902	1029	2529
6	21.5% (48.7 ft)	Mint Green	502	5822	1049	2211
7	19.5% (44.2 ft)	Olive Green	519	4174	1006	2552
8	2.2% (5.0 ft)	Light Pink	810	2051	1031	2588
9	2.1% (4.8 ft)	Lavender	804	3251	1261	2304
10	3.1% (7.1 ft)	Medium Purple	612	2600	1263	2425
11	28.3% (64.1 ft)	Magenta	620	2600	1263	2426
12	0.9% (2.0 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 226.4 ft  
 Bobbin 75.5 ft

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